SCHALTBAU

Connect · Contact · Control

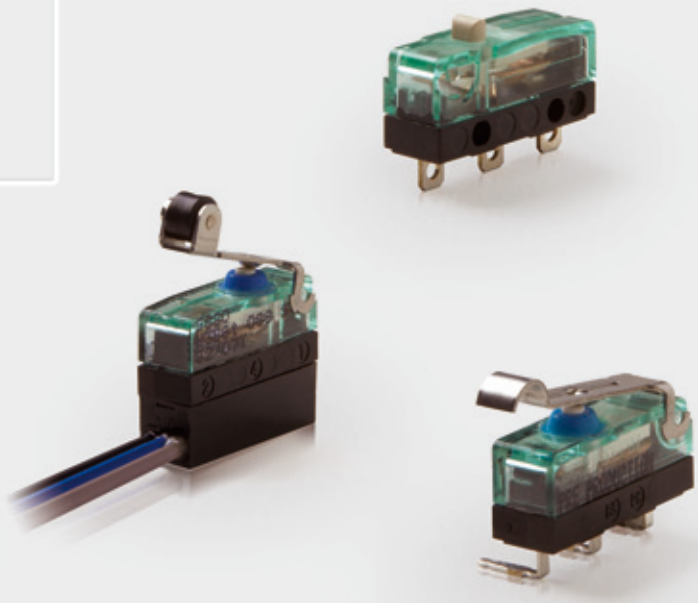
2

Snap-Action Switches

S880 Series

Snap-action switches with positive opening operation and self-cleaning contacts

Catalogue **D80.*en***



Snap-action switches, S880 Series

The world's smallest snap-action switch with self-cleaning contacts and positive opening operation

Schaltbau subminiature S880 snap-action switches feature self-cleaning contacts and a positive opening function.

Minimum size in combination with maximum reliability make the V4 snap-action switch ideally suited for a host of applications: as a safety limit switch in medical engineering, as a limit switch for machine, door and system control or in driver's desks of locomotives.

Risks resulting from contact welding or spring failure are reduced by the positive opening operation of the switch. Thanks to its snap mechanism it is highly resistant to shock and vibration.

Self-cleaning contacts (silver) and IP60/IP67 protection against dust, humidity and pollutants all contribute to the high reliability of the switch, even at low currents.

The switch is operated by a standard push button, but plain levers, roller levers and simulated roller levers are also available as auxiliary actuators.

Features

Series S880

Precision switch: High switching accuracy and high resistance to shock and vibration.

Positive opening operation: Forced opening of contacts even by contact welding, in compliance with IEC 60947-5-1, Annex K

Miniature design: V4 subminiature switch, dimensions to DIN 41636, type B.

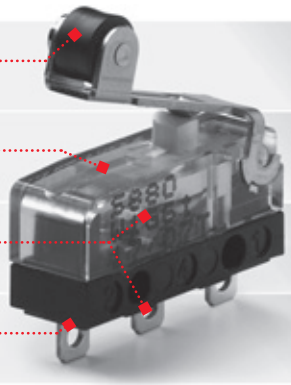
Sealed to: IP40, IP60 or IP67 in accordance with IEC 60529

Self-cleaning contacts: Constantly low contact resistance ensures high contact reliability over the entire design life of the switch.

Contact finish: Silver or gold

Switch construction and function

Series S880



- **Actuator**
  - Standard: pushbutton
  - Aux. actuator: plain lever, roller, simulated roller
- **Contact area**
  - Positive opening operation
  - Self-cleaning contacts
  - Contact material: silver / gold
- **Degree of protection**
  - Contacts: IP40 / IP60 / IP67
  - Terminals: IP00 / IP67
- **Terminals**
  - Solder
  - PCB (straight / angled)
  - Leads

Competence

The success of a product is owed to its quality

The Schaltbau product line is clearly defined and keeps up with the technological requirements of today's markets. Behind every individual snap-action switch you will find decades of experience in engineering and manufacturing.

Snap-action switches are designed with a snap mechanism that allows extremely fast switching, practically regardless of the duration of actuation. This reproduces the operating position precisely, and controls the arc more efficiently.

In Schaltbau's snap-action switches the safety function can be seen - with their transparent-green housing, they are known all over the world.

Applications

Series S880

The S880 is suitable for all safety-related applications, such as:

- Safety limit switch in medical engineering
- Limit switch for machine and system control, product engineering, elevator technology and material handling
- Safety limit switch in access locking systems, door and barrier control
- Control switch in heating, ventilating, and air-conditioning systems
- Switches for driver's cab of rail vehicles, control panels in cranes and on the bridges of ships.

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Ordering code

Ordering code: Example: **S880 W1G6a Z**

Series

S880	Series

Contact configuration

W	SPDT

Degree of protection

	Contacts	Terminals
1	IP40	IP00
2	IP60	IP00
3	IP67	IP67
5	IP67	IP00

Terminals

B	Leads, opposite actuator, L = 500 mm
F	PCB terminals, 180°
G	Solder terminals, 180°
H	Leads, on actuator side, L = 500 mm
J	PCB terminals, 90° LH-side
P	PCB terminals, 90° RH-side

Contact finish

4	Gold
6	Silver

Specia design, optional

Actuator, rear-mounted	Z
Positioning pin, RH-side	S
Positioning pin, LH-side	T

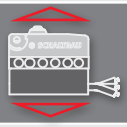
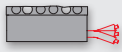
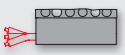
Actuator

Pushbutton (standard)	a
Plain lever, short	k
Plain lever. long	l
Roller lever, long	r
Roller lever, short	t
Simulated roller lever	v

Note:

This catalogue shows only stock items.
For some variants minimum quantities apply. Please ask for the conditions.

Special variant:
If you need a special variant of the switch, please do not hesitate to contact us. Maybe the type of switch you are looking for is among our many special designs. If not, we can also supply customized designs. In this case minimum quantities apply.

Parameter	Code	Version			
Protection contacts /terminals		IP40/00	IP60/00	IP67/00	IP67/67
Actuator					
▶ Pushbutton (standard)	a				
▶ Plain lever	k / l				
▶ Roller lever	r / t				
▶ Simulated roller lever	v				
Actuator, rear-mounted	Z				
▶ Plain lever	k / l				
▶ Roller lever	r / t				
▶ Simulated roller lever	v				
Series Contact configuration Contact finish	S880 W 4 / 6				
Terminals					
▶ Leads opposite actuator, length 500 mm	B	---			
▶ PCB terminals, 180°	F				---
▶ Solder terminals, 180°	G				---
▶ Leads on actuator side, length 500 mm	H	---			
▶ PCB terminals 90° LH-side	J				---
▶ PCB terminals 90° RH-side	P				---

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Series S880

S880 W1G6a
Version IP40/00 with pushbutton (standard) and solder terminals 180°

S880 W1F6k
Version IP40/00 with short plain lever and PCB terminals 180°

S880 W1J6v Z
Version IP40/00 with simulated roller lever, PCB terminals 90° LH-side and locating pins

S880 W2G6a
Version IP60/00 with push button (standard) and solder terminals 180°

S880 W2G6k
Version IP60/00 with short plain lever and solder terminals 180°

S880 W5G6r
Version IP67/00 with long roller lever and solder terminals 180°

S880 W3B6t
Version IP67/67 with short roller lever and leads opposite actuator

Specifications

Series S880

Series Version	Standard	S880 IP40/00	S880 IP60/00, IP67/00, IP67/67
Contact configuration	IEC 60947	1 Form C SPDT, single break Contact element with 3 terminals	
Conventional thermal current I_{th}	IEC 60947	6 A at T = 85° C	
	UL 508	6 A at T = 85° C	
Rated insulation voltage U_i	IEC 60947	IP40/00: 250 V at PD2 or 125 V at PD3	IP60/00: 250 V at PD2 IP67/xx: 250 V at PD3
	UL 508	300 V	300 V
Pollution degree	IEC 60947	PD2 or PD3	
	UL 508	PD3	
Rated impulse withstand voltage U_{imp}	IEC 60947	2.5 kV	
Overvoltage category	IEC 60947	OV2	
Utilization category for silver contacts *1	IEC 60947	AC-15, 230 V AC / 1.0 A DC-13, 60 V DC / 0.5 A	
	UL 508 *3	AC 240 V / 1.0 A DC 60 V / 0.5 A	
Contact gap, typ.	IEC 60947	1.1 mm	
Contact force, typ.	IEC 60947	0.2 N	
Contact resistance, typ., without leads connected	IEC 60947	100 mΩ	
Positive opening force *2	IEC 60947	21 N	
Actuator travel for positive opening	IEC 60947	see pages 6, 7	
Maximum actuator travel *2	IEC 60947	1.95 mm	
Actuation speed	IEC 60947	1.0 m/s max. 0.5 mm/s min.	
Vibration resistance, 10 … 500 Hz all directions (without aux. actuator at 0.1 ms max. opening time)	IEC 60068-2-6	50 g	
Shock resistance (without aux. actuator at 0.1 ms max. opening time)	IEC 60068-2-27	50 g, half sinus	
Short-circuit protection for silver contacts *1	IEC 60269-2	2 A gG	
Maximum operating frequency	IEC 60947	200 cycles/minute	
Actuation force *2	IEC 60947	2 N max.	
Release force *2	IEC 60947	0.15 N min.	
Degree of protection Contacts Terminals Solder PCB Leads	 IEC 60529 IEC 60529 IEC 60529 IEC 60529	 IP40 / IP60 IP00 IP00 ---	 IP67 IP00 IP00 IP67
Mechanical endurance	IEC 60947	1.5 million cycles min.	1.5 million cycles min.
Temperature range	IEC 60947	-40 °C … +85 °C	-25 °C … +85 °C
Material Contact finish Housing upper part Housing lower part Leads	 --- --- --- UL/CSA	 Silver ($Ag/AgSnO_2$) or Gold (AuNi3Ag26) PC, green, transparent PC, black PVC insulated leads AWG 24	
Mounting position	---	Any	
Weight, without leads connected	---	approx. 1.5 g	
Approvals	---		

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*1 Data for gold contacts upon request *2 Measured next to actuator *3 General Purpose

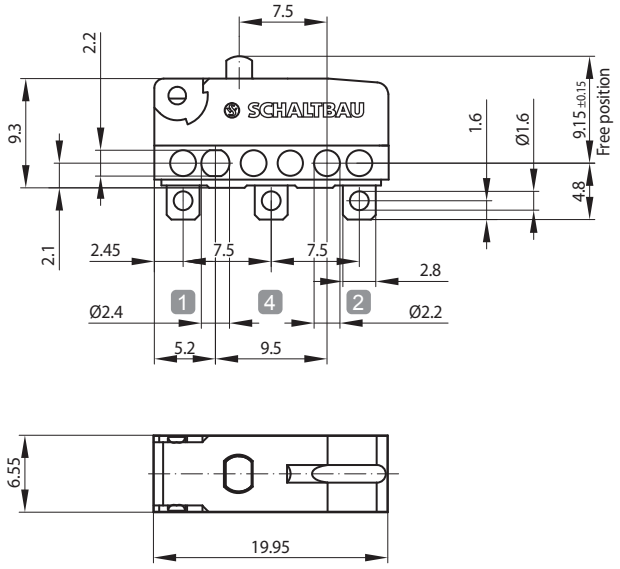
Note:

Specification data is valid for new switches.

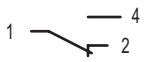
Dimension diagram, circuit diagram

Series S880

• Dimension diagram S880 W1G6a



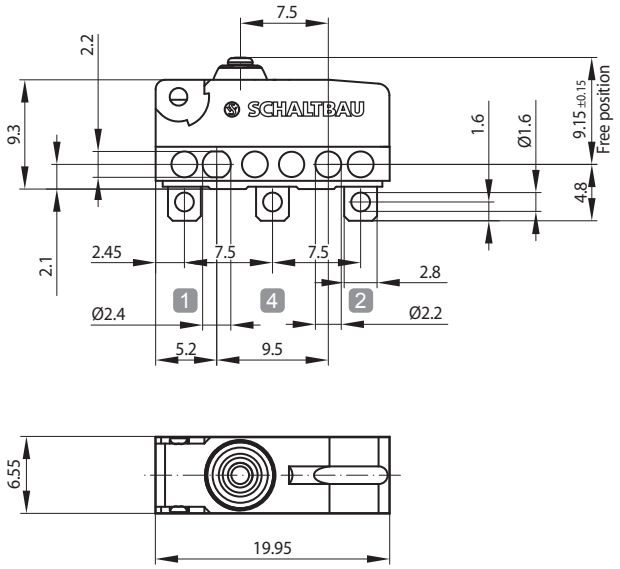
Circuit diagram



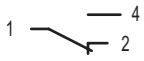
S880 W1G6a

S880 W 1G6a	SPDT
S880 W 1 G6a	Contacts IP40 Terminals IP00
S880 W1 G 6a	Solder terminals
S880 W1G 6 a	Contact finish: silver
S880 W1G6 a	Push button (standard)

• Dimension diagram S880 W2G6a / S880 W5G6a



Circuit diagram



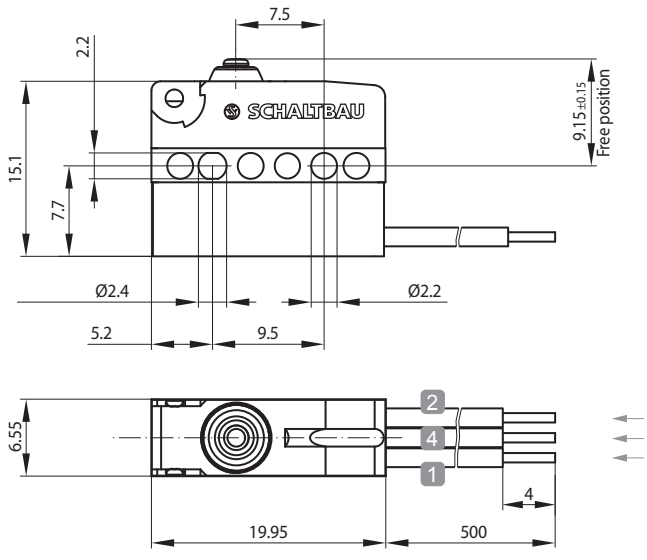
S880 W2G6a

S880 W 2G6a	SPDT
S880 W 2 G6a	Contacts IP60 Terminals IP00
S880 W2 G 6a	Solder terminals
S880 W2G 6 a	Contact finish: silver
S880 W2G6 a	Push button (standard)

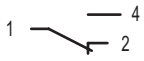
S880 W5G6a

S880 W 5G6a	SPDT
S880 W 5 G6a	Contacts IP67 Terminals IP00
S880 W2 G 6a	Solder terminals
S880 W2G 6 a	Contact finish: silver
S880 W2G6 a	Push button (standard)

• Dimension diagram S880 W3B6a



Circuit diagram



Colour of leads:
grey
blue
black

S880 W3B6a

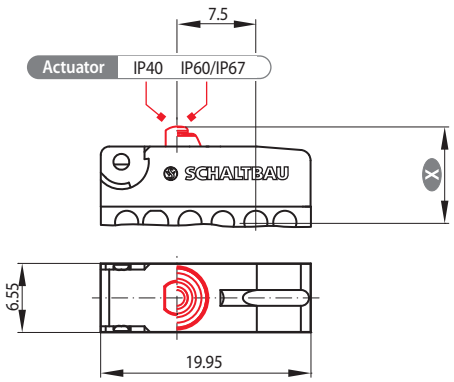
S880 W 3B6a	SPDT
S880 W 3 B6a	Contacts IP67 Terminals IP67
S880 W3 B 6a	Leads opposite actuator, 500 mm
S880 W3B 6 a	Contact finish: silver
S880 W3B6 a	Push button (standard)

Specifications are subject to alteration without prior notice / Dimensions in mm

Actuator options, actuator positions

Series S880

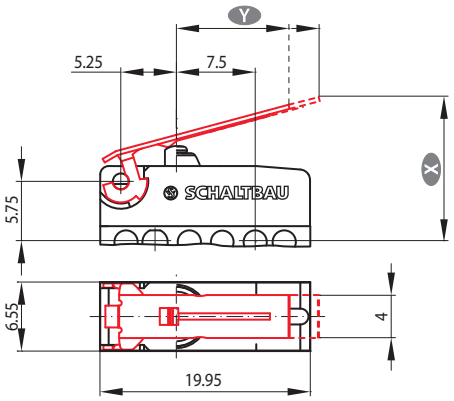
- **Dimensions S880 WxXx a** Pushbutton (standard)



Actuator position	Pushbutton (standard) a Actuator travel (X) in mm
Free position	9.10 ± 0.15
Operating position	8.40 ± 0.20
Release position	8.55 ± 0.20
Total positive opening travel	7.35
Total travel position	7.15 min.
Movement differential (between operating and release position)	0.15 (typical)

Note: To ensure the proper working of the positive opening operation it is necessary to depress the plunger to the point of total positive opening travel. However, it must not be pushed beyond total travel position. Data is valid for new switches.

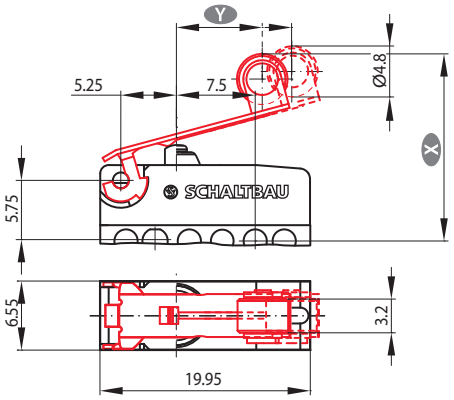
- **Dimensions S880 WxXx k / S880 WxXx l** Plain lever, short / long



Actuator position	Plain lever k Travel (X) in mm	Plain lever l* Travel (X) in mm
Length of lever (Y)	10.70	13.20
Free position	13.70 ± 0.80	14.00
Operating position	11.60 ± 0.80	11.80
Release position	12.00 ± 0.80	12.20
Total positive opening travel	7.50	7.40
Total travel position	7.30 min.	7.20 min.
Movement differential (between operating and release position)	0.40 (typical)	0.40 (typical)

*Note: To ensure the proper working of the positive opening operation it is necessary to depress the plunger to the point of total positive opening travel. However, it must not be pushed beyond total travel position. Data is valid for new switches. * Actuator option upon request*

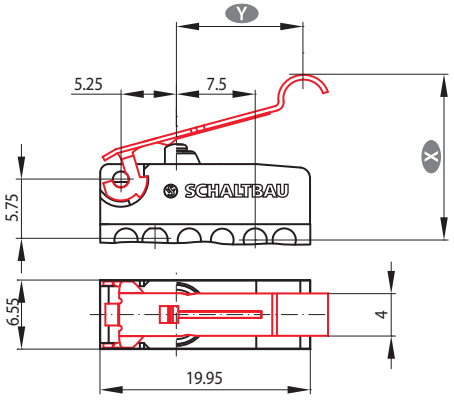
- **Dimensions S880 WxXx t / S880 WxXx r** Roller lever, short / long



Actuator position	Roller lever t Travel (X) in mm	Roller lever r Travel (X) in mm
Length of lever (Y)	8.25	10.70
Free position	18.30 ± 0.80	19.00 ± 0.80
Operating position	16.50 ± 0.80	16.80 ± 0.80
Release position	16.90 ± 0.80	17.20 ± 0.80
Total positive opening travel	12.55	12.30
Total travel position	12.35 min.	12.10 min.
Movement differential (between operating and release position)	0.40 (typical)	0.40 (typical)

Note: To ensure the proper working of the positive opening operation it is necessary to depress the plunger to the point of total positive opening travel. However, it must not be pushed beyond total travel position. Data is valid for new switches.

- **Dimensions S880 WxXx v** Simulated roller lever



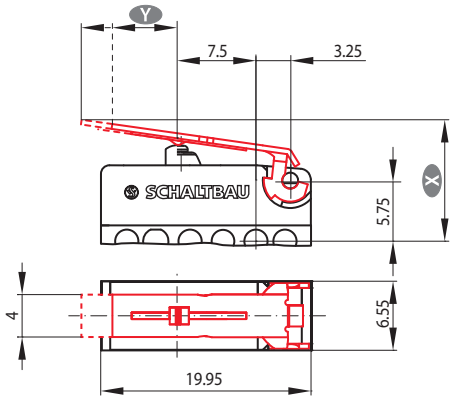
Actuator position	Simulated roller lever v* Actuator travel (X) in mm
Length of lever (Y)	12.65
Free position	16.40 ± 0.80
Operating position	14.40 ± 0.80
Release position	14.80 ± 0.80
Total positive opening travel	10.00
Total travel position	9.80 min.
Movement differential (between operating and release position)	0.40 (typical)

*Note: To ensure the proper working of the positive opening operation it is necessary to depress the plunger to the point of total positive opening travel. However, it must not be pushed beyond total travel position. Data is valid for new switches. * Actuator option upon request*

Rear-mounted actuators, actuator positions

Series S880

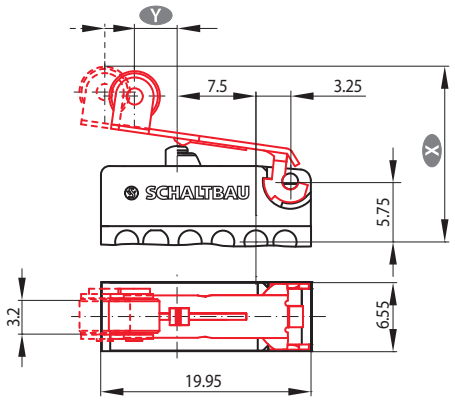
- **Dimensions S880 WxXx k Z / S880 WxXx l Z** Plain lever, short / long



Actuator position (rear-mounted Z)	Plain lever k* Travel X in mm	Plain lever l* Travel X in mm
Length of lever Y	6.20	8.80
Free position	11.00 ± 0.70	11.35 ± 0.70
Operating position	9.85 ± 0.70	10.05 ± 0.70
Release position	10.15 ± 0.70	10.35 ± 0.70
Total positive opening travel	8.20	8.10
Total travel position	7.90 min.	7.85 min.
Movement differential (between operating and release position)	0.30 (typical)	0.30 (typical)

Note: To ensure the proper working of the positive opening operation it is necessary to depress the plunger to the point of total positive opening travel. However, it must not be pushed beyond total travel position.
*Data is valid for new switches. * Actuator option upon request*

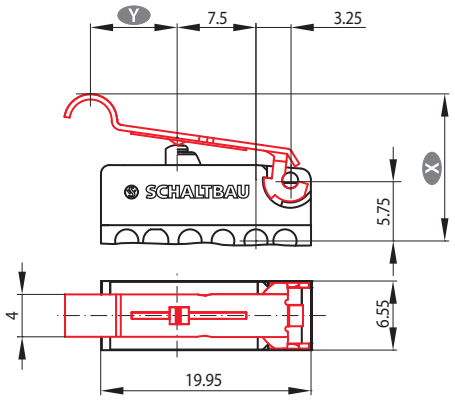
- **Dimensions S880 WxXx t Z / S880 WxXx r Z** Roller lever, short / long



Actuator position (rear-mounted Z)	Roller lever t Travel X in mm	Roller lever r Travel X in mm
Length of lever Y	4.00	6.60
Free position	16.00 ± 0.70	16.30
Operating position	15.00 ± 070	15.15
Release position	15.25 ± 0.70	15.40
Total positive opening travel	13.30	13.40
Total travel position	13.10 min.	13.10 min.
Movement differential (between operating and release position)	0.25 (typical)	0.25 (typical)

Note: To ensure the proper working of the positive opening operation it is necessary to depress the plunger to the point of total positive opening travel. However, it must not be pushed beyond total travel position.
Data is valid for new switches.

- **Dimensions S880 WxXx v Z** Simulated roller lever



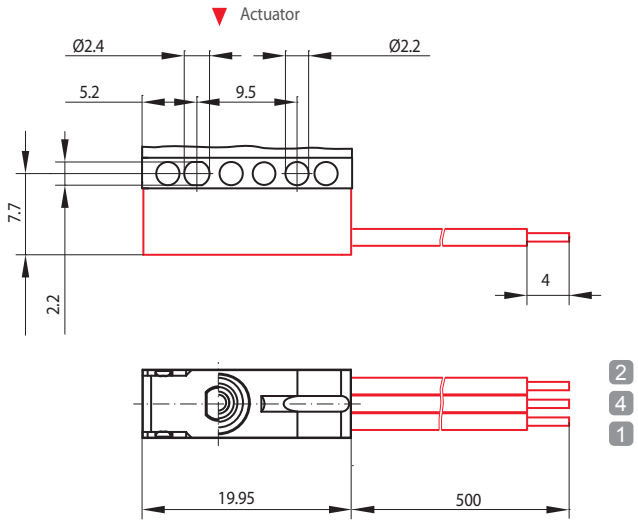
Actuator position (rear-mounted Z)	Simulated roller lever v Actuator travel X in mm
Length of lever Y	8.2
Free position	14.00 ± 0.70
Operating position	12.60 ± 0.70
Release position	12.90 ± 0.70
Total positive opening travel	10.50
Total travel position	10.30 min.
Movement differential (between operating and release position)	0.30 (typical)

Note: To ensure the proper working of the positive opening operation it is necessary to depress the plunger to the point of total positive opening travel. However, it must not be pushed beyond total travel position.
Data is valid for new switches.

Terminals

Series S880

- **Dimensions S880 Wx B xx** Leads opposite actuator

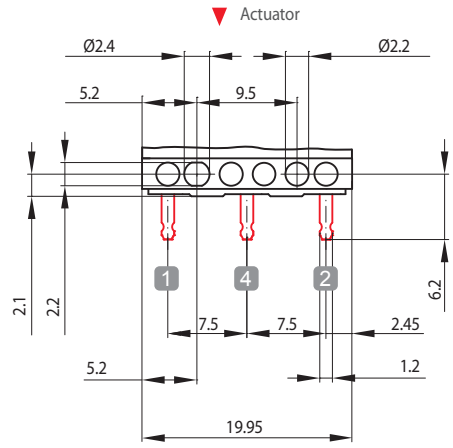


Option with connecting leads

- Terminals: Leads AWG 24
- Length: 500 mm
- Connection

Terminal	Lead
2	grey
4	blue
1	black

- **Dimensions S880 Wx F xx** PCB terminals, straight



Handling instructions:

Hand soldering:

- *Soldering apparatus: Hand-held soldering iron*
- *Solder: Flux-filled solder wire, leadfree*
- *Temperature/duration: 350 °C; 3 s * max.*

Selekctive soldering:

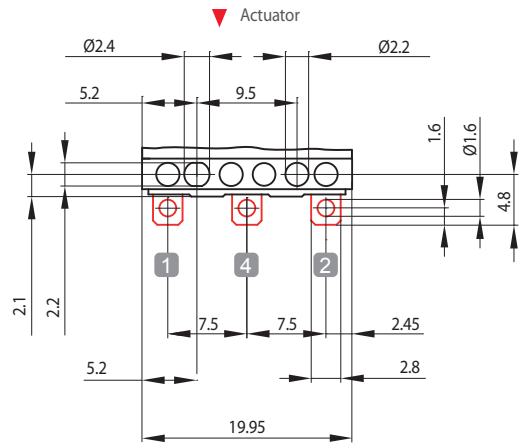
- *Soldering apparatus : Selective soldering station*
- *Solder: Leadfree solder for selective and wave soldering*
- *Temperature/duration: 300 °C; 1.5 s; 3 mm wave distance; Flux time 0.2 s*

Wave soldering:

- *Soldering apparatus: Wave soldering station, 1 wave (Wörthmann wave)*
- *Solder: Leadfree solder for selective and wave soldering*
- *Temperature/duration: 261 °C; 3 s; wave width 66 mm; conveyor speed 1.3 m/min; pre-heating approx. 70 s at 110 ... 130 °C (typical)*

* *PCB; 1.6 mm; through-contacted*

- **Dimensions S880 Wx G xx** Solder terminals, straight



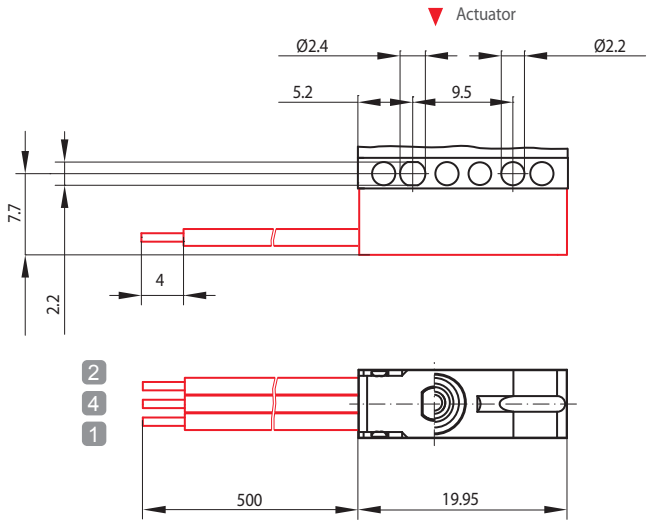
Handling instructions:

Hand soldering:

- *Soldering apparatus: Hand-held soldering iron*
- *Solder: Flux-filled solder wire, leadfree*
- *Temperature/duration: 370 °C; 2 s max., leads pre-tinned*

Terminals (continued) — Series S880

- **Dimensions S880 Wx[H]xx** Leads on actuator side

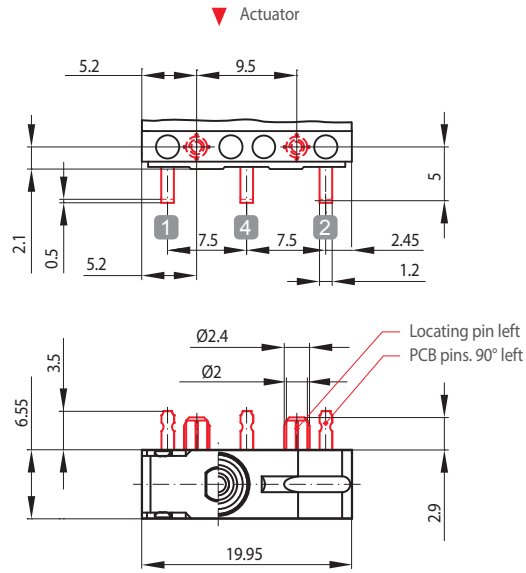


Option with connecting leads

- Terminals: Leads AWG 24
- Length: 500 mm
- Connection

Terminal	Lead
2	grey
4	blue
1	black

- **Dimensions S880 Wx[J]xx [T]** PCB terminals, 90° LH-side ([J]), with locating pins ([T])



Handling instructions:

Hand soldering:
- *Soldering apparatus: Hand-held soldering iron*
- *Solder: Flux-filled solder wire, leadfree*
- *Temperature/duration: 350 °C; 4 s * max.*

Selekctive soldering:
- *Soldering apparatus : Selective soldering station*
- *Solder: Leadfree solder for selective and wave soldering*
- *Temperature/duration: 300 °C; 1.5 s; 3 mm wave distance; Flux time 0.2 s*

Wave soldering:
- *Soldering apparatus: Wave soldering station, 1 wave (Wörthmann wave)*
- *Solder: Leadfree solder for selective and wave soldering*
- *Temperature/duration: 261 °C; 3 s; wave width 66 mm; conveyor speed 1.3 m/min; pre-heating approx. 70 s at 110 ... 130 °C (typical)*

* *PCB; 1.6 mm; through-contacted*

Standards — Series S880

Switch series based on the following standards:

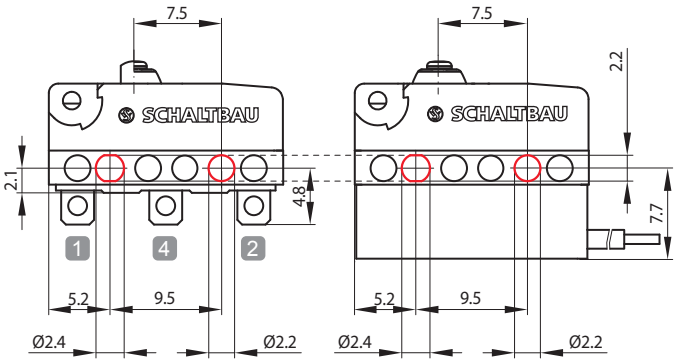
- **IEC 60947-1:** Low-voltage switchgear and controlgear, Part 1: General rules
- **IEC 60947-5-1, Annex K:** Special requirements for control switches with direct opening action
- **UL508:** Industrial control equipment
- **IEC 60529:** Degrees of protection provided by enclosures (IP Code)
- **DIN 40050-9:** Road vehicles; degrees of protection (IP code); protection against foreign objects; water and contact; electrical equipment
- **UL 94V-0:** Flammability Standard
- **DIN 41636-3:** Sensitive switches for communication technology; dimensions, type B
- **IEC 60068-2-6:** Environmental testing - Part 2-6: Tests - Test Fc: Vibration (sinusoidal)
- **IEC 60068-2-27:** Environmental testing - Part 2-27: Tests - Test Ea and guidance: Shock

For other applicable standards please refer to the specifications table on page 4.

Mounting Mechanical fastening — Series S880

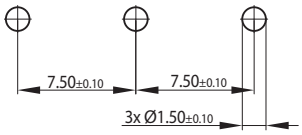
Ganging (lateral mounting)

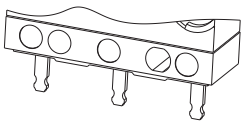
- through the two transversal holes in the body of the switch by means of a collar screw or threaded bolt.
  Torque 0.2 Nm max.
- Alternatively, DUO-Clips or retaining rings can be used.



Mounting on PCB

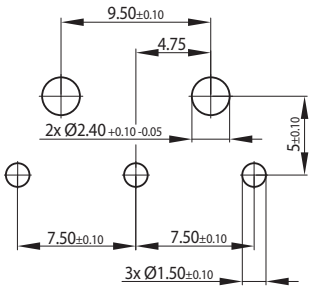
- Mounting holes for PCB terminals, 180°

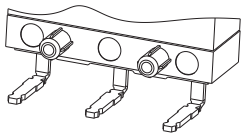




S880 Wx F xxx
PCB terminals 180°

- Mounting holes for PCB terminals, 90° LH-side





S880 Wx J xxx
PCB terminals 90° with positioning pins

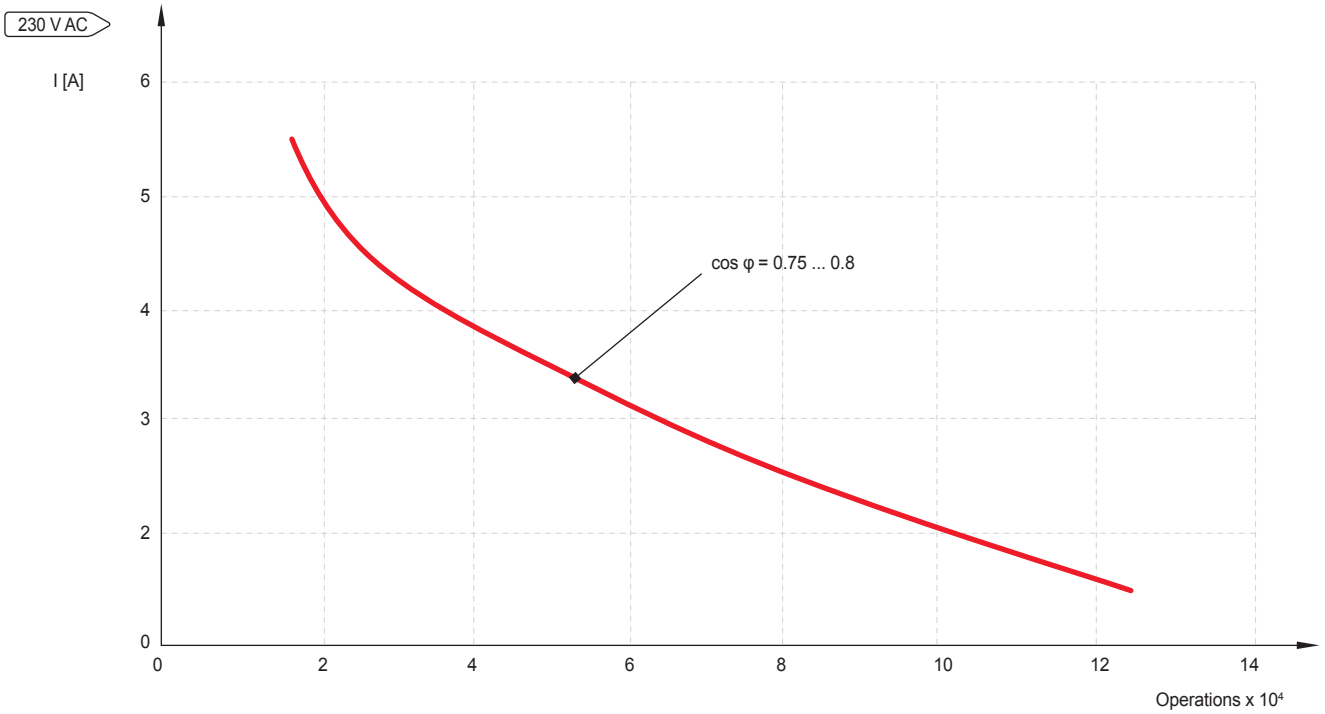
Electrical rating — Series S880

Electrical life is a measure of contact life depending on external conditions such as:

- rated voltage and rated current
- type of load (inductive / capacitive / resistive)
- switching rate (operations/minute)
- arc-extinguishing rate / capacity (especially in DC applications)
- pollution, e.g. dust, harmful substances, noxious gases and vapours

Note:

- *The curve is based on the results of electrical life tests carried out under laboratory conditions. The values shown in the diagram are representative.*
- *We reserve the right for changes which serve the technical progress.*

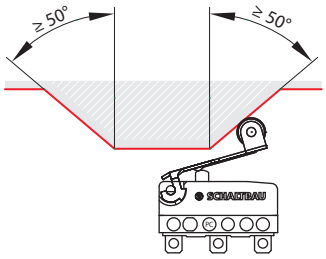


Mounting Use of roller levers

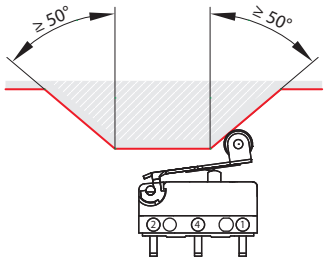
Series S880

When to use a roller lever?
Snap-action switches are designed for actuation with and without a roller lever.
A roller lever is required if the direction of actuation deviates more than ±15° from the plunger axis.

- **Switch with roller lever actuated by trigger cam**

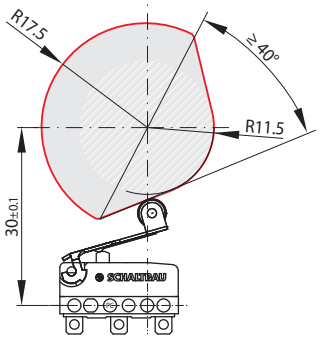


S880 WxXx t
Roller lever, short

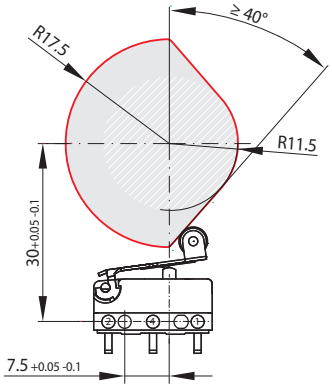


S880 WxXx t Z
Roller lever, short, rear-mounted

- **Switch with roller lever actuated by cam disk**



S880 WxXx t
Roller lever, short



S880 WxXx t Z
Roller lever, short, rear-mounted

Mounting instructions

Series S880

- Snap-action switches should be mounted by qualified professional staff only.
- Observe the required clearance and creepage distances. This is also true for assembled leads.
- It is necessary to use insulating plates when ganging or mounting switches on uninsulated surfaces.
- The switches can be mounted in any desired position.
- When mounting the switches mechanically make sure to have 2 fastening elements (e.g. screws).
- Only use adequate fastening elements such as cylinder head or collar screws and DUO-clips. The values for maximum tightening torque must not be exceeded.
- Avoid tilting the screw when mounting and prevent mechanical tension on the housing.
- The actuator may not be pre-tensioned when in the free position. When actuated, the actuator should travel well beyond the operating position, for at least 50% of the predefined overtravel, all the way to total travel position.
- To ensure the proper function of the positive opening operation it is necessary to depress the plunger to the end point of the positive opening travel.
- To prevent mechanical destruction of the switch, make sure that actuation of the switch does not exceed the specified total travel position. Avoid using the switch as a mechanical end stop.
- High-impact actuation of the switch can also have a negative effect on its mechanical life.
- Cleaning agents, adhesives, solvents, or screw-retaining varnish must be compatible with polycarbonate. Never use chemicals not compatible with polycarbonate.
- When securing stripped wire ends in the terminal clamp, make sure the wire insulation is flush with the clamp.
- For solder connections please contact us to ask for product-specific recommendations in order to prevent damage or destruction of the switch.
- Make sure that strain relief of the connected leads functions.
- Prevent transfer of forces to the switch terminals.

Safety instruction

Series S880

Visual inspections
Be sure to make visual inspections regularly.
Improper handling of the switch, e.g. when hitting the floor with some impact, can result in breakage, visible cracks and deformation.

Defective parts must be replaced immediately!

Schaltbau GmbH

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- or give us a call!

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Electrical Components and Systems for Railway Engineering and Industrial Applications

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- Connectors manufactured to industry standards
- Connectors to suit the special requirements of communications engineering (MIL connectors)
- Charging connectors for battery-powered machines and systems
- Connectors for railway engineering, including UIC connectors
- Special connectors to suit customer requirements

Snap-action switches

- Snap-action switches with positive opening operation
- Snap-action switches with self-cleaning contacts
- Enabling switches
- Special switches to suit customer requirements

Contactors

- Single and multi-pole DC contactors
- High-voltage AC/DC contactors
- Contactors for battery powered vehicles and power supplies
- Contactors for railway applications
- Terminal bolts and fuse holders
- DC emergency disconnect switches
- Special contactors to suit customer requirements

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- Equipment for driver's cab
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