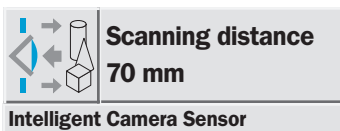


ICS 100

Intelligent Camera Sensor



- Independent, compact unit
- Fast system architecture
- Simple integration
- Intensive and homogenous illumination
- Wide-ranging application field
- Presence monitoring
- Shape, position and dimension check
- Object detection
- Completeness check

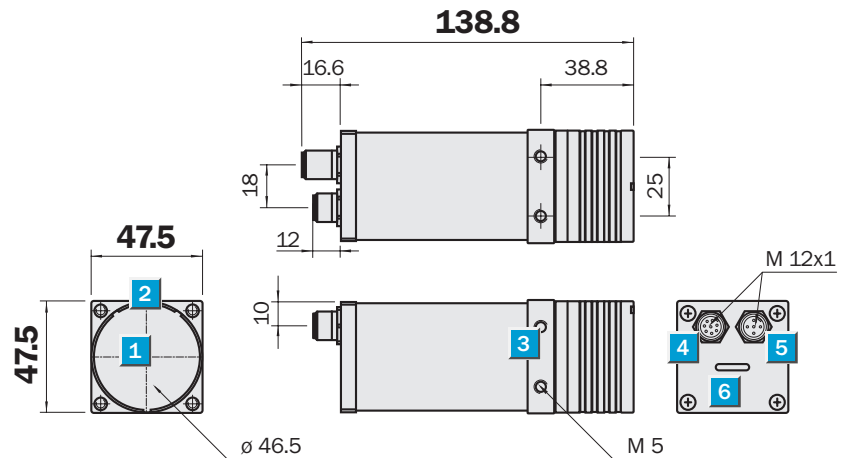
to be used within the field of

- Process control
- Quality assurance



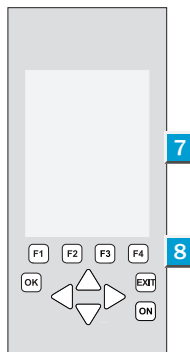
Dimension illustration

ICS 100



VSC 100

9



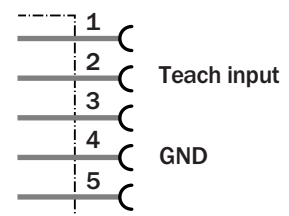
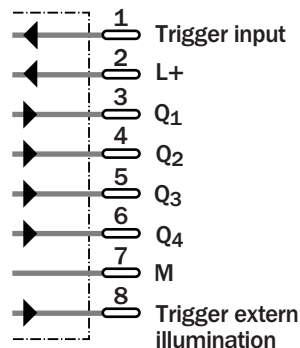
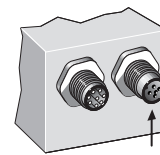
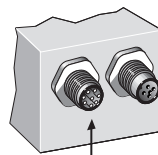
- 1 Lens
- 2 Ring light, 15x LED/green lens combination
- 3 Mounting hole M 5, 4-times
- 4 User output, 8-pin, M 12
- 5 Operating unit connection, 5-pin, M 12
- 6 Display of output switching state
- 7 LC Display
- 8 Keyboard
- 9 VSC 100: W x H x D = 150 x 82 x 31 mm³

Connection type

ICS 100-B1111

8-pin, M 12 (user output)

5-pin, M 12 setup unit/teach input



Cable, 2 m
with receptacles M 12, 8-pin

Part no.

6 020 633

Cable, 2 m
with plug M 12, 5-pin

Part no.

6 022 349

Technical data		ICS 100 -B1111	VSC 100								
Scanning distance¹⁾	70 mm										
Field of view	20 mm x 20 mm										
Teach/search window	2 mm x 2 mm ... 20 mm x 20 mm, adjustable										
Image sensor	CMOS, 512 x 512 pixel										
Light source²⁾	15x LED green/Lens combination										
Flash length	30 µs to 1 ms, normally 500 µs										
Number of objects	Up to 16										
Supply voltage U_s³⁾	24 V DC										
Ripple ⁴⁾	< 5 V _{PP}										
Current consumption ⁵⁾	< 450 mA										
Switching outputs	4 x B (NPN/PNP)										
Output current I _A max. ⁶⁾	< 100 mA										
Response time ⁷⁾ , cycle time ⁷⁾	≥ 2.5 ms										
Switching frequency max. ⁸⁾	200/s										
Trigger input⁹⁾	Falling edge, HIGH = 10 V ... U _s										
Trigger output for ext. lighting	5 V when sender OFF (TTL)										
Connection type setup unit¹⁰⁾	Connectors 5-pin, M 12										
Connection type user output	Plug 8-pin, M 12										
Operating unit display	16 gray levels										
Protection type	IP 64										
	IP 40										
Ambient temperature	Operation 0 °C ... + 50 °C										
	Storage - 25 °C ... + 70 °C										
	Storage - 20 °C ... + 60 °C										
Shock load	15 g, 6 directions										
Weight	Approx. 350 g										
	Approx. 240 g										
Housing material	Aluminium										
	Plastic										

- ¹⁾ Range depending on object and parameters; e.g.: ± 8 mm with shape check and threshold = 95 %
²⁾ Average service life at room temperature 50,000 h at T_U = +25 °C
³⁾ Limit values ± 20 %
⁴⁾ Must be within U_s tolerances
⁵⁾ Without load

- ⁶⁾ Amount total for all four outputs
⁷⁾ With resistive load
⁸⁾ With light/dark ratio 1:1
⁹⁾ 1000 ms > trigger pulse ≥ 2.5 ms; trigger active when HIGH ≥ 1000 ms
¹⁰⁾ Cable length 2 m, PVC, Ø 5 mm, do not distort cable below 0 °C

Ordering information	
Type	Part no.
ICS 100-B1111	1 022 631
VSC 100	2 022 605
Mounting bracket	4 035 008
Rod mount. clamp	2 022 464

Check Mode	Procedure ¹⁾	Typical Applications
Shape check (pattern matching)	Structures are compared translation-invariant with respect to shape	Shape, position and dimension check, object detection, presence monitoring, completeness
Multi-area-evaluation	Blobs are compared with respect to number and area	Presence monitoring, completeness monitoring
Minimum pixel sum	Checking for pixel number exceeding a limit	Presence monitoring, e.g., for transparent bodies with reflecting surfaces, completeness monitoring, especially with gloss ²⁾
Pixel sum	Comparison of the absolute number of white and black dots	Presence monitoring, completeness check

- ¹⁾ All procedures are used in the binary image. A comparison is made each time between the taught-in reference image and the image to be checked.

- ²⁾ Made possible by the special resistance of the sensor against overshooting

Shape of taught-in reference image

Rectangular	Shape of reference image = rectangle
Autoshape	Shape of reference image = shape of object in reference image (only possible for closed areas)

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