

CS Colour sensors: When it's the colour that counts



A brief description of the process: an object is illuminated using light of varying spectral composition.

The light reflected is received by the sensor, digitised, and then evaluated and stored by a microprocessor. These measured values are compared with previously stored reference values. If the values are within the tolerance range, a switching output used to control the machine is set.

Identification, sorting, checking and evaluation – automation involves many tasks where colour is an important factor. CS colour sensors are able to detect colour as a control and quality criterion quickly and precisely – both with incident light and with transmitted light, with transparent and non-transparent materials.

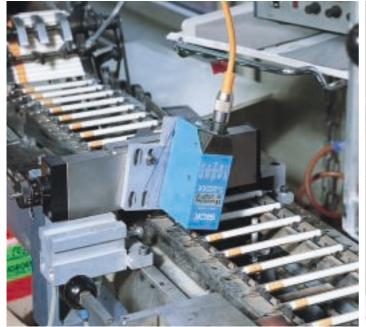
Two colour sensor variants are available:

- up to 3 colours can be saved in memory,
- scanning distances of 12.5 and 60 mm,
- simple operation using a teachin function,
- die-cast housing,
- enclosure rating IP 67,
- rotatable M 12 plug,
- PNP and NPN switching outputs.

► A CS colour sensor ensuring that all cans are packed the same way up so that they are displayed facing the right way on supermarket shelves.



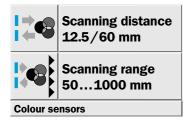
▼ A CS colour sensor checking whether analysis tubes used for pollutant detection have been filled correctly.





▲ It's the colour that counts: a CS sensor checking the colour of sewing silk before it is packed.

 \blacktriangleleft Colour sensors lending the Treasury a helping hand: a CS 1 sensor checking the presence of revenue stamps on cigarette packets.



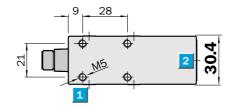
- Colour recognition in reflected and transmitted light
- Programming using the teach-in method (manually or via the input line)
- Switching frequency 1 kHz
- Adjustable colour selectivity
- Blanking input

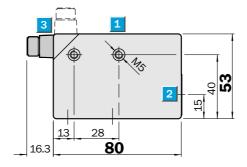


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Accessories	page
Cable receptacles	496
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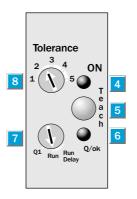
Dimensional drawing





- 1 M 5 threaded mounting hole, 5.5 mm deep
- 2 Centre of optical axis
- 5-pin, M 12 plug (rotatable)
- 4 Operating indicator, green
- 5 Teach-in button
- Function indicator output/ teach-in (yellow)
- 7 Program selector switch
- Colour tolerance selector switch

Adjustments possible		
CS 1-P 1111	CS 1-P 3611	
CS 1-N 1111	CS 1-N 3611	



Adjustments

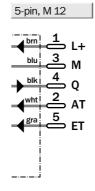
In order to simplify adjustment and operation of the device, the reference colour is programmed using the teach-in method. The colours can be selected individually by changing the position on the rotary switch. Reference colours can be stored by simply pressing a button. The programming procedure can also be carried out automatically via the external teach-in (ET) input cable. With each pulse, the sensor moves into programming mode, establishes the colour of the object being scanned and is then ready to be used again.

After external teach-in the device is ready for use after 200 ms.

Connection type

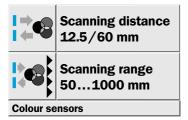
CS 1-P 1111	CS 1-P 3611
CS 1-N 1111	CS 1-N 3611





Technical Data	CS 1-	P1111 N 1111 P3611 N 3611	
Scanning distance, from front	12.5 mm		
edge of lens	60 mm		
Scanning distance tolerance	± 2 mm		
	± 9 mm		
Light spot dimensions	2 x 4 mm		
	ø 13 mm		
Light spot direction	Longitudinal		
Light source ¹⁾ , light type	LED, green, red, blue		
Scanning range			
With PL 80 A reflector	100250 mm, object-dependent		
	2501000 mm, object-dependent		
With PL 30 A reflector	50150 mm, object-dependent		
	200750 mm, object-dependent		
Supply voltage V _S	1230 V DC ²⁾		
Ripple ³⁾	< 5 V		
Current consumption ⁴⁾	< 80 mA		
Switching outputs	PNP: HIGH = V_S - $<$ 2 V/LOW = 0 V		
	NPN: HIGH = $V_S/LOW = < 2 V$		
Output current I _A max.	100 mA		
Response time ⁵⁾	< 700 μs		
Switching frequency ⁶⁾	1 kHz		
Time delay	20 ms deactivation delay, adjustable		
Teach-in input ET	PNP: Teach > 12 V < V _S		
·	Run < 2 V or unswitched		
	NPN: Teach 0 V12 V		
	Run V _S or unswitched		
Pulse duration	ET > 0.5 ms		
Blanking input AT			
Blanked	PNP: > 12 V< V _S		
Free running	< 2 V or unswitched		
Blanked	NPN: 0 VV _S		
Free running	V _S or unswitched		
Response time	< 0.2 ms		
Connection type	Plug		
VDE protection class ⁷⁾			
Circuit protection ⁸⁾	A, B, C		
Enclosure rating	IP 67		
Ambient temperature T _A	Operation – 10 °C+ 55 °C		
	Storage – 25 °C+ 70 °C		
Shock load	To IEC 68		
Weight	Approx. 400 g		
Housing material	Zinc die-cast housing		
1) Average service life 100,000 h at T _A = +25 °C 2) Limit values	May not exceed or fall short of V _S tolerances Without load	5) Signal transit time with resistive load 6) With light/dark ratio 1:1 7) Reference voltage 50 V DC	8) A = V _S connections reverse-polarity protected B = Output Q short-circuit protected C = Interference pulse suppression

Order information		
Туре	Part no.	
CS 1-P 1111	1 012 858	
CS 1-N 1111	1 012 862	
CS 1-P 3611	1 012 859	
CS 1-N 3611	1 012 863	



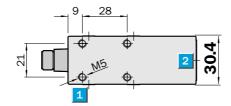
- Colour recognition in reflected and transmitted light
- Programming using teach-in method (manually or channel 1 via the input line)
- Adjustable colour selectivity
- 3 reference colours can be stored
- Blanking input

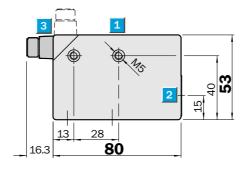




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Dimensional drawing

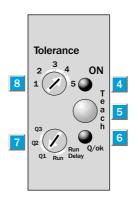




1	M 5 threaded mounting hole,
	5.5 mm deep

- 2 Centre of optical axis
- 8-pin, M 12 plug (rotatable)
- 4 Operating indicator, green
- 5 Teach-in button
- Function indicator output/ teach-in (yellow)
- 7 Program selector switch
- 8 Colour tolerance selector switch

Adjustments possible		
CS 3-P 1132	CS 3-P 3632	
CS 3-N 1132	CS 3-N 3632	



Adjustments

In order to simplify adjustment and operation of the device, the reference colour is programmed using the teach-in method. Colour selectivity can be set for each channel individually. Channel and colour tolerance is set by changing the position on the rotary switch. The reference colours can then be stored by simply pressing a button. Channel Q 1 can also be programmed automatically via the external teach-in (ET) input cable. With each pulse, the sensor moves into programming mode, establishes the colour of the object being scanned and is then ready to be used again.

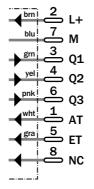
After external teach-in the device is ready for use after 200 ms.

Connection type

CS 3-P 1132	CS 3-P 3632
CS 3-N 1132	CS 3-N 3632



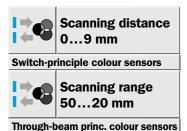
8-pin,	M	12



Technical Data	CS 3-	P1132 N1132 P3632 N3632
Scanning distance, from front	12.5 mm	
edge of lens	60 mm	
Scanning distance tolerance	± 2 mm	
	± 9 mm	
Light spot dimensions	2 x 4 mm	
	ø 13 mm	
Light spot direction	Longitudinal	
Light source ¹⁾ , light type	LED, green, red, blue	
Scanning range		
With PL 80 A reflector	100250 mm, object-dependent	
	2501000 mm, object-dependent	
With PL 30 A reflector	50150 mm, object-dependent	
	200750 mm, object-dependent	
Supply voltage V _S	1230 V DC ²⁾	
Ripple ³⁾	<5 V	
Current consumption ⁴⁾	< 80 mA	
Current Consumption 9	₹ OUTIN	
Switching outputs	PNP: HIGH = V_S - $<$ 2 V/LOW = 0 V	
Owntoning outputs	NPN: HIGH = $V_S/LOW = < 2 \text{ V}$	
Output current I _A max.	100 mA	
Response time ⁵⁾	< 2.5 ms	
Switching frequency ⁶⁾	300 kHz	
Owner in g requerioy	000 N12	
Time delay	20 ms deactivation delay, adjustable	
Teach-in input ET	PNP: Teach $> 12 \text{ V} < \text{V}_{S}$	
	Run < 2 V or unswitched	
	NPN: Teach 0 V12 V	
	Run V _S or unswitched	
Pulse duration	ET > 0.5 ms	
i disc daradori	E1 > 0.5 ms	
Blanking input AT		
Blanked	PNP: > 12 V< V _S	
	< 2 V or unswitched	
Free running Blanked	NPN: 0 VV _S	
Free running	V _S or unswitched	
Response time ⁵⁾	< 0.2 ms	
nesponse une-/	< 0.2 IIIS	
Connection type	M 10 plug 8 pin	
Connection type VDE protection class ⁷⁾	M 12 plug, 8-pin	
Circuit protection 8)	A, B, C	
Enclosure rating	IP 67	
Literosure rutilig	11 01	
Ambient temperature T _A	Operation - 10 °C+ 55 °C	
	Storage – 25 °C+ 70 °C	
Shock load	To IEC 68	
Weight	Approx. 400 g	
Housing material	Zinc die-cast housing	
1) Average service life 100,000 h at $T_A = +25 ^{\circ}\text{C}$ 2) Limit values	 3) May not exceed or fall short of V_S tolerances 4) Without load 	5) Signal transit time with resistive load 6) With light/dark ratio 1:1 8) $A = V_S$ connections reverse-polarity protected 7) Reference voltage 50 V DC B = Outputs Q_1 , Q_2 , Q_3 short-circuit protected $C = Interference pulse suppression$

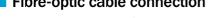
Order information		
Туре	Part no.	
CS 3-P 1132	1 012 860	
CS 3-N 1132	1 012 864	
CS 3-P 3632	1 012 861	
CS 3-N 3632	1 012 865	

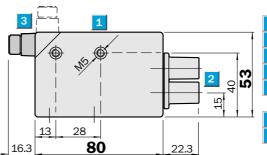
CSL 1 Colour sensors with fibre-optic cables



- Fibre-optic cable connection
- Fibre-optic cable for high temperatures
- Teach-in via cable or Teach button
- Adjustable colour selectivity
- Blanking input







M 5 threaded mounting hole, 5.5 mm deep

Centre of optical axis

5-pin, M 12 plug (rotatable)

Operating indicator, green

Teach-in button

Function indicator output/ teach-in (yellow)

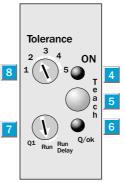
Program selector switch

Colour tolerance selector switch

Adjustments possible

Dimensional drawing

CSL 1-P 11 CSL 1-N 11



Adjustment

In order to simplify adjustment and operation of the device, the reference colour is programmed using the teach-in method. The colours can be selected individually by changing the position on the rotary switch. Just press the button to store the reference colours. The programming method can also be carried out automatically via the external teach-in (ET) input cable. With each pulse, the sensor moves into programming mode, establishes the colour of the object being scanned and is then ready to be used again.

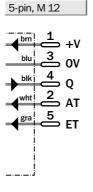
Connection type

CSL 1-P 11 CSL 1-N 11

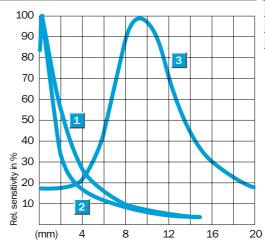


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Technical Data	CSL 1	P 11	N 11							
Scanning distance	09 mm									
Scanning range	020 mm									
ight source ¹⁾ , light type	LED, green, red, blue									
Supply voltage V _S	1230 V DC ²⁾									
Ripple ³⁾	<5 V									
Current consumption ⁴⁾	< 80 mA									
Switching outputs	PNP: HIGH = V_S - $<$ 2 V/LOW = 0 V									
	NPN: HIGH = $V_S/LOW = < 2 V$									
Output current I _A max.	100 mA									
Switching frequency	1 kHz									
Response time ⁵⁾	< 700 μs									
Switching frequency ⁶⁾	< 700 μs									
	,									
ime delay	20 ms deactivation delay, adjustable									
each-in input ET	PNP: Teach > 12 V < V _S									
	Run < 2 V or unswitched									
	NPN: Teach 0 V12 V									
	Run V _S or unswitched	1								
Pulse duration	ET > 0.5 ms									
Blanking input AT										
Blanked	PNP: > 12 V< V _S									
ree running	< 2 V or unswitched									
Blanked	NPN: 0 VV _S									
ree running	V _S or unswitched									
Response time	< 0.2 ms									
Nama akian kuna	Dive									
Connection type	Plug									
/DE protection class ⁷⁾										
Circuit protection ⁸⁾	A, B, C									
Enclosure rating	IP 67									
Ambient temperature T _A	Operation - 10 °C+ 55 °C									
	Storage – 25 °C+ 70 °C									
Shock load	To IEC 68									
Veight	Approx. 400 g									
lousing material	Zinc die-cast housing									
) Average service life 100,000 h	3) May not exceed or fall short of			e with resistiv	e load	8) A	_		reverse-p	oolarit
at $T_A = +25$ °C	V _S tolerances	6) With light				_	protect		oleovit :-	****
) Limit values	4) Without load	() Referer	nce voltag	e DC 50 V				-	-circuit pro Ilse suppre	
Scanning distance						Orc	ler infor	mation		
	400					Туј	oe		Part no)
1 Fibre-optic cable LBST 32900	100					CS	L 1-P 11		1 016 2	292



Order information					
Туре	Part no.				
CSL 1-P 11	1 016 292				
CSL 1-N 11	1 016 293				