

RFID Systems



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RFID Systems

Introduction

RFID systems – for optimization of material flow and logistics

A constant flow of information is essential for seamless, efficient processes. In a wide range of different sectors, the intelligent RFID systems MOBY D, MOBY E, MOBY R, MOBY U, SIMATIC RF300 and RF600 ensure that you are always in the picture. This system family offers you considerable advantages over conventional identification systems.

Important data accompany a product or object from the start. Contactless data transfer provides for high levels of industrial compatibility. And the uniform system integration ensures easy and low-cost integration in the application. In short: With the RFID systems, you can perfectly control and optimize your material flow and your logistics.

Highlights

- Time savings in production and logistics
- Fully automated and rapid identification with 100% transmission reliability
- Production and quality data can be saved directly on the product
- Insensitive to temperature fluctuations and dirt
- Broad range of data memories reusable at any time – from SmartLabel up to 64 KByte tag
- Flexible system integration: Serial, via PROFIBUS or Ethernet
- Simple integration into SIMATIC reduces engineering costs
- Supports the following standards: ISO 14443, ISO 15693, ISO 18000-2, ISO 18000-4 as well as EPCglobal and ISO/IEC 18000-6



Meaningful data from the outset

The RFID systems ensure that meaningful data accompanies a product or object from the very beginning. The mobile data storage units (MDS or tag/transponder) are attached to the product, product carrier, object or its transport or packing unit and are written by non-contact methods. This means that all the application-specific data is available on the mobile data storage unit. This is true whether you are dealing with vehicle body parts in the automotive industry or order picking boxes. Up to 64 KB of data can be stored and individually read and supplemented when required at the various workstations or manufacturing stations. This all means that the flow of material and data is synchronized optimally.

Contactless data transfer and a high degree of industrial compatibility

Powerful read/write devices (SLG) in various rugged designs ensure fast and reliable data transfer between the mobile data storage units and the higher-level systems (PLC, PC, ...).

The data and power are transmitted inductively by an electromagnetic alternating field or by radio waves. This principle of contactless data transfer works reliably in the presence of contamination or through non-metallic materials.

Perfectly matched components

The RFID systems consist of perfectly matched individual components:

- Mobile data storage units (tags)
- Read/write devices and mobile hand-held terminals (readers)
- Antennas
- Interfaces for connection to the automation system (PROFIBUS, PROFINET)
- Software for system integration

Suitable for every sector

- Assembly lines
- Conveyor systems
- Industrial manufacturing
- Warehouses
- Logistics
- Distribution
- Order picking

Broad range of mobile data storage units

A wide range of different mobile data storage units is available using a variety of storage technologies (fixed code, EEPROM or FRAM/SRAM) and geometric designs. Their strength is not only their high level of data security but also the excellent high degree of protection against ambient conditions such as contamination, temperature fluctuations, washing water or shock load.

Flexible system integration

No matter what the requirements are: The RFID systems allow easy system integration into SIMATIC or SINUMERIK, in the PROFIBUS, Ethernet or a PC environment, and can be connected to any controller.

A wide range of communication modules, function blocks and powerful drivers and function libraries make integration into the application a quick and easy affair.

RFID systems for production – strong in performance and rugged

Conditions can sometimes be extremely harsh in the vicinity of assembly lines and industrial production. This is not a problem for the RFID systems and the systems specially developed for industrial applications. These are highly effective for both reading and writing as well as extremely reliable and feature high degrees of protection up to IP68.

They are characterized by a high level of data security and a large memory capacity, they can manage large volumes of data, communicate at lightning speed and are extremely resistant to interference. Because they are also especially easy to configure and install, they not only ensure reliable identification but also provide cost savings over the complete production line.

Finely graded systems are available for optimizing material flow and for controlling production to suit simple or complex tasks.

Application

- Main assembly lines in the automotive industry such as body shop, paint shop, final assembly
- Production lines for engines, gearboxes or steering gear
- Conveyor systems for the assembly of anti-skid brake systems, airbags, brake systems, doors and cockpits
- Assembly lines for household electrical appliances, consumer electronics or electronic communication equipment
- Assembly lines for PCs, low-power motors, contactors or switches
- Production lines in the glass and ceramics industry

Highlights

- Suitable for use under the harshest conditions – high degree of protection up to IP68 as well as being insensitive to interference
- Large range of data memories – from the most compact sizes for flush mounting in conveyor systems with small workpiece holders through to high-temperature versions
- Seamless integration into SIMATIC reduces engineering costs
- Production and quality data can be saved directly on the product



	Production		
	MOBY E	SIMATIC RF300	MOBY U
Read/write distance	Up to 0.1 m	Up to 0.15 m	Up to 3.0 m
Frequency	13.56 MHz	13.56 MHz	2.4 GHz
Standards	ISO 14443-A		ISO 18000-4

Note on phased-out product MOBY I

The RFID system MOBY I has been a phased-out product since October 1, 2008. It will be possible to order the products for plant expansions until September 30, 2010. The innovative, high-performance RFID system SIMATIC RF300 is available for new applications.

The main advantages of SIMATIC RF300 over MOBY I are:

- 3 x faster data transfer (typically 3 KB/s)
- Wide-ranging status and diagnostic functions, LEDs on the read/write device
- Data memory from 20 byte to 64 KB with unique serial number (UID) and OTP memory area
- Smaller connectors on the reader (M12)

Existing MOBY I software applications (with FC45/FB45) can continue to be used.

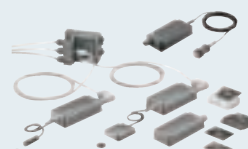
Additional information can be found in the Internet under:



<http://www.siemens.com/simatic-sensors/rf>

RFID system for production engineering

Introduction

Technical specifications

MOBY E				
				
Read/write distance	Up to 100 mm			
Data transmission rate	≥ 2.55 ms/byte reading, ≥ 2.8 ms/byte writing			
Memory	EEPROM			
Standards	ISO 14443-A			
Approvals	ETS 300330 (Europe); FCC Part 15 (U.S.A.), UL/CSA			
Bulk capability	• (only with SSIM)			
Multitag capability	• (only with SSIM)			
Frequency	13.56 MHz			
Mobile data storage units (tags)	Name	Memory size	Operating temperature	Degree of protection
	MDS E600	752 byte	-25 ... +60 °C	IP68
	MDS E611	752 byte	-25 ... +75 °C	IP67
	MDS E623	752 byte	-25 ... +85 °C	IP67/IPX9K
	MDS E624	752 byte	-25 ... +125 °C	IP67/IPX9K
Read/write devices	Name	Operating temperature	Degree of protection	
Stationary, with detached antenna	SIM 70 with ANT 0	-25 ... +75 °C	IP65/IP67	
	SIM 70 with ANT 1	-25 ... +75 °C	IP65/IP67	
	SLG 75	-25 ... +75 °C	IP65	
Stationary, with integrated antenna	SLG 72	-25 ... +75 °C	IP65	
	SIM 72	-25 ... +75 °C	IP65	
Mobile hand-held terminal with integrated antenna	STG E	-20 ... +50 °C	IP54	
Antennas	Name	Operating temperature	Degree of protection	
	SLA 71	-25 ... +70 °C	IP65	
	ANT 1	-25 ... +70 °C	IP65	
	ANT 12	-25 ... +70 °C	IP65	
	ANT 18	-25 ... +70 °C	IP65	
	ANT 30	-25 ... +70 °C	IP65	
	ANT 4	-25 ... +70 °C	IP65	
Connection to the automation system	directly	via communication module (ASM)		
SIMATIC S7-300, S7-400			•	
PROFIBUS DP			•	
PROFINET			•	
Serial interface to other controllers, PCs, any other systems	•		•	
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SIMATIC RF300					MOBY U			
								
Read/write distance	150 mm				150 ... 3000 mm			
Data transmission rate	typically 3 KB/s (with IQ-Sense 50 byte/s)				Approx. 8 or 4.8 KB/s without bulk (net)			
Memory	FRAM/EEPROM				RAM			
Standards	–				ISO 18000-4			
Approvals	CE, UL, FCC, CSA				EN 300440-2, FCC Part 15C, UL/CSA			
Bulk capability	●				● (max. 12)			
Multitag capability	● (max. 4) ¹⁾				● (max. 12)			
Frequency	13.56 MHz				2.4 GHz ... 2.4835 GHz			
Mobile data storage units (tags)	Name	Memory size	Operating temperature	Degree of protection	Name	Memory size	Operating temperature	Degree of protection
	RF320T	20 byte	-25 ... +125 °C	IP67/IPX9K	MDS U315	2 KB RAM	-25 ... +70 °C	IP65
	RF340T	8188 byte	-25 ... +85 °C	IP68/IPX9K	MDS U524	32 KB RAM	-25 ... +85 °C	IP68
	RF350T	32765 byte	-25 ... +85 °C	IP68	MDS U525	32 KB RAM	-25 ... +85 °C	IP65
	RF360T	8188 byte	-25 ... +75 °C	IP67	MDS U589	32 KB RAM	-25 ... +85 ...	IP68
	RF370T	32765 byte	-25 ... +85 °C	IP68	MDS U Service	32 KB RAM	220 °C cyclical	IP40
	RF380T	65276 byte	-25 ... +85 °C	IP68				
		32765 byte	-25 ... +110 °C (+220 °C cyclical)	IP68				
Read/write devices	Name	Operating temperature	Degree of protection	Name	Operating temperature	Degree of protection		
Stationary, with detached antenna	RF350R	-25 ... +70 °C	IP65					
Stationary, with integrated antenna	RF310R	-25 ... +70 °C	IP67	SLG U92	-25 ... +70 °C	IP65		
	RF340R	-25 ... +70 °C	IP67					
	RF380R	-25 ... +70 °C	IP67					
Mobile hand-held terminal with integrated	RF310M	-10 ... +50 °C	IP54	STG U	-20 ... +60 °C	IP54		
Antennas	Name	Operating temperature	Degree of protection					
	ANT 1	-25 ... +70 °C	IP65					
	ANT 18	-25 ... +70 °C	IP65					
	ANT 30	-25 ... +70 °C	IP65					
Connection to the automation system	directly		via communication module (ASM)	directly		via communication module (ASM)		
SIMATIC S7-300, S7-400			●			●		
PROFIBUS DP			●			●		
PROFINET			●			●		
Serial interface to other controllers, PCs, any other systems	● (via RS 422) ● (via RS 232, only RF380R)			●				
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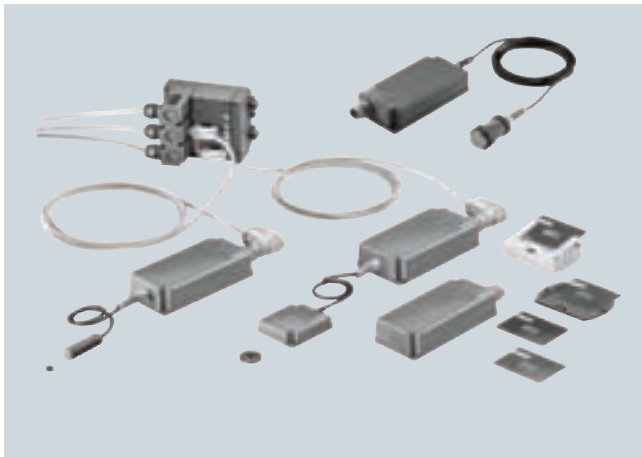
1) Available soon

RFID system for production engineering

MOBY E

Introduction

Overview



MOBY E is a contactless identification system that has been specially designed for applications in logistics, distribution and industrial production.

Depending on requirements (EEPROM, size, ambient conditions, large clearance etc.), different data memories and read/write devices are available. Thanks to their low price, these data memories can be used, for example, as an "electronic barcode substitute" or "delivery note".

The MOBY E identification system boasts the following features:

- 13.56 MHz identification system with read/write distance of up to 100 mm
- Designed for the upper and medium performance range
- Extensive range of battery-free data memories (752 byte EEPROM, up to +150 °C) including a special data memory for tool identification.
- Very high level of reliability even in the presence of contamination, temperature fluctuations and electromagnetic interference.
- Simple integration into SIMATIC and the PROFIBUS DP.
- Can be connected via serial interface to any system, e.g. PC with DOS / Windows 95/NT.

Benefits

- The standard MOBY E components permit the secure and quick construction of application specific identification systems, so that capacities are freed up for the generation of the application software.
- Worldwide support, configuration and service support.

Application

MOBY E is used wherever containers, boxes, carriers, workpiece carriers, tools and hangers have to be identified reliably, quickly, automatically and without contact.

The main applications for MOBY E are:

- Logistics (identification of pallets, charge carriers, containers etc.)
- Distribution (data memory as "electronic barcode supplement" or "delivery note")
- Parts identification (e.g. data storage is attached to products/pallets).
- Assembly lines (e.g. data memory is attached to workpiece carriers)
- Conveyor systems (e.g. data memory is attached to the hanger of an overhead conveyor).

Function

MOBY identification systems ensure that important data accompanies the product from the very beginning.

Mobile data storage units ("electronic goods notes") are used in place of barcodes and already contain all product-specific data in addition to the product number. Up to 752 byte of user data can be stored and managed in this way. Enough to enable quality data to be stored as well.

Using stationary as well as mobile read/write devices (SLGs), the necessary information (production data, transport routes, etc.) can be read without contact (inductively), and even be supplemented or modified without the need for a direct line-of-sight link. MOBY records the data of objects quickly and reliably. MOBY thereby ensures effective and cost-effective automation.

Technical specifications

Type	Contactless RF identification system for the lower and medium performance range
Transmission frequency data/energy	13.56 MHz
Memory capacity	752 byte user memory 4 byte fixed code as serial number
Memory type	EEPROM
Read/write cycles	> 1 000 000/unlimited
Data management	Byte-wise access (16-byte block organization internally)
Data transmission rate from mobile data storage unit to read/write device	≥ 2.8 ms/byte
Read/write distance	Up to 100 mm
Operating temperature	-25 to +125 °C
Degree of protection	IP67, IP68
Can be connected to	SIMATIC S5/S7, PC, non-Siemens PLC, PROFIBUS DP
Special features	<ul style="list-style-type: none"> • CRC checksums for secure data transmission • High resistance to interference frequencies • Multitag and password function (SIM only)
Approvals	ETS 300330 (Europe) FCC Part 15 (U.S.A.), UL/CSA

RFID system for production engineering

MOBY E mobile data storage units

Introduction

Overview



Design

The MOBY E mobile data storage units mainly comprises logic, an antenna and an EEPROM memory.

Function

If an MDS moves into the transmission field of the SLG, the necessary power for all circuit components is generated and monitored by means of the energy supply unit. The pulse-coded information is prepared in such a way that it can be processed further as pure digital signals. The handling of data, including check routines, is performed by the control unit which also manages the user memory.

Type	Features
MDS E600	Universal data storage unit (752 byte EEPROM) in credit card format (85 mm x 54 mm x 0.8 mm) <ul style="list-style-type: none"> • Degree of protection IP68 • Temperature range up to +60 °C • Max. read/write distance 70 mm
MDS E611	Universal data storage unit (752 byte EEPROM) in credit card format (85 mm x 54 mm x 2.5 mm) <p>This mobile data medium can also be used in harsh environments and under extreme conditions</p> <ul style="list-style-type: none"> • Degree of protection IP67 • Temperature range up to +75 °C • Max. read/write distance 100 mm
MDS E623	Small data storage unit (752 byte EEPROM, Ø 10 mm x 4.5 mm), specially for tool coding according to DIN 69873 <ul style="list-style-type: none"> • Degree of protection IP67/IPX9K¹⁾ to DIN EN 60529 / VDE 0470-1 • Temperature range up to +85 °C • Max. read/write distance 6 mm
MDS E624	Universal compact data storage unit (752 byte EEPROM), Ø 27 mm x 4 mm <ul style="list-style-type: none"> • Degree of protection IP67/IPX9K¹⁾ to DIN EN 60529 / VDE 0470-1 • Temperature range up to +125 °C • Max. read/write distance 40 mm

1) Extract:
 Test equipment: Steam jet-air ejector 0 °C, 30 °C, 60 °C, 90 °C
 Water flow: 10 ... 15 l/min at 100 bar (75 °C)
 Distance: 10 ... 15 cm

RFID system for production engineering

MOBY E mobile data storage units

Introduction

Technical specifications

Field data of MDS and SLG (all dimensions in mm)

The field data for all MOBY E components of the MDS and SLG are shown in the table below. Thus it becomes particularly easy to select the right MDS and SLG. All the technical specifications listed are typical data and are applicable for an ambient temperature of between 0 °C and +50 °C and a supply voltage of between 22 V and 27 V DC.

Operating/limit distance (without influence of metal)

Type	MDS E600	MDS E611	MDS E623	MDS E624
SIM 70 with ANT 0	-	-	0 ... 4/6	0 ... 8/15
SIM 70 with ANT 1	0 ... 50/70	10 ... 70/100	-	0 ... 25/40
SLG 72 / SIM 72	0 ... 50/70	10 ... 70/100	-	0 ... 30/40
SLA 71	0 ... 50/70	10 ... 70/100	-	0 ... 25/40
SLG 75 with ANT 1	0 ... 50/70	10 ... 70/100	-	0 ... 25/40
SLG 75 with ANT 4	0 ... 50/70	10 ... 70/100	-	0 ... 25/40
SLG 75 with ANT 12	-	-	0 ... 4/5	-
SLG 75 with ANT 18	-	-	0 ... 4/6	0 ... 8/15
SLG 75 with ANT 30	-	-	-	0 ... 18/24

Distance from MDS to MDS

Type	MDS E600	MDS E611	MDS E623	MDS E624
SIM 70 with ANT 0	-	-	> 30	> 50
SIM 70 with ANT 1	> 400	> 400	-	> 250
SLG 72/SIM 72/ SLA 71	> 400	> 400	-	> 250
SLG 75 with ANT 1	> 400	> 400	-	> 250
SLG 75 with ANT 4	> 400	> 400	-	> 250
SLG 75 with ANT 12	-	-	> 20	-
SLG 75 with ANT 18	-	-	> 30	> 50
SLG 75 with ANT 30	-	-	-	> 60

RFID system for production engineering

MOBY E mobile data storage units

MDS E600

Overview



Universal data storage unit (752 byte EEPROM) in credit card format (85 mm x 54 mm x 0.8 mm), degree of protection IP68, temperature range up to +60 °C and a max. read/write distance of 70 mm.

Technical specifications

MDS E600 mobile data storage unit	
Memory size	752 byte of EEPROM available
MTBF	2×10^6 hours
Read cycles	Unlimited
Write cycles, min.	200000
• at ≤ 40 °C, typical	> 1000000
Data retention time	> 10 years (at $< +40$ °C)
Read/write distance, max.	70 mm (see field data)
Memory organization	Byte-wise access (16-byte block organization internally)
Energy source	Inductive power transmission
Shock/vibration	ISO 10373/ISO 7810
Torsion and bending load	ISO 10373/ISO 7816-1
Mounting technique	Fixing lug/adhesive
Recommended distance to metal	≥ 20 mm, e.g. using spacer 6GT2190-0AA00 in conjunction with fixing lug 6GT2190-0AB00
Degree of protection to EN 60529	IP68
Resistance to chemicals	See configuration manual
Housing	ISO card
• Dimensions (L x W x H) in mm	85.6 x 54 x 0.8
• Color/material	Anthracyte/white/PVC
Ambient temperature	
• During operation	$-25 \dots +60$ °C
• During storage and transport	$-25 \dots +60$ °C
Weight, approx.	6 g

Field data in mm

MDS E600 to:	SIM 70 with ANT 1 SLG 75 with ANT 1	SLG 75 with ANT 4	SLG 72/SIM 72	SLA 71
Operating distance (S_a)	0 ... 50	0 ... 50	0 ... 50	0 ... 50
Limit distance (S_g)	70	70	70	70
Transmission window (L)	60	220	75 / 50	60
Minimum distance from MDS to MDS	> 400	> 400	> 400	> 400

Selection and Ordering data

Order No.

MDS E600 mobile data storage unit ▶ A **6GT2 300-0AA00**

Minimum order quantity: 50 units

Accessories

Fixing lug ▶ A **6GT2 390-0AA00**

For MDS E600

Fixing lug ▶ **6GT2 190-0AB00**

For MDS E600/E611

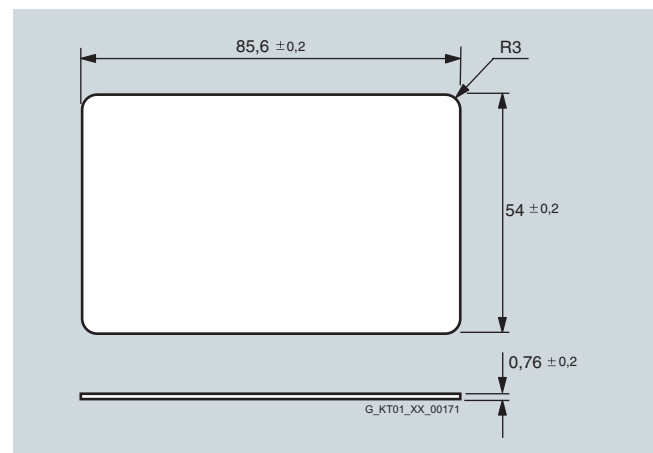
Spacer ▶ **6GT2 190-0AA00**

For fixing lug, thickness 20 mm

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

Dimensions



RFID system for production engineering

MOBY E mobile data storage units

MDS E611

Overview



Universal data memory (752 byte EEPROM) in credit card format (85 mm x 54 mm x 2.5 mm), degree of protection IP67, temperature range up to +85 °C and a max. read/write distance of 100 mm.

Technical specifications

MDS E611 mobile data storage unit	
Memory size	752 byte of EEPROM available
MTBF	2 500 000 h
Read cycles	Unlimited
Write cycles, min.	200 000
• at ≤ 40 °C, typical	> 1 000 000
Data retention time	> 10 years (at < +40 °C)
Read/write distance, max.	100 mm (see field data)
Memory organization	Byte-wise access (16-byte block organization internally)
Energy source	Inductive power transmission
Shock/vibration	50 g/20 g to EN 60721-3-7
Torsion and bending load	none
Mounting	Fixing lug/screws
Recommended distance to metal	> 20 mm
Degree of protection to EN 60529	IP67
Resistance to chemicals	See configuration manual
Enclosure	EPOXY card
• Dimensions (L x W x H) in mm	85.8 x 54.1 x 2.5
• Color/material	Anthracite/black/epoxy plate
Ambient temperature	
• Operation	-25 ... +75 °C
• Storage and transport	-40 ... +85 °C
Weight, approx.	21 g

Field data in mm

MDS E611 to:	SIM 70 with ANT 1 SLG 75 with ANT 1	SLG 75 with ANT 4	SLG 72/SIM 72	SLA 71
Operating distance (S_a)	20 ... 70	10 ... 70	20 ... 70	10 ... 70
Limit distance (S_g)	100	100	100	100
Transmission window (L)	80	250	90 / 60	80
Minimum distance from MDS to MDS	> 400	> 400	> 400	> 400

Selection and Ordering data

Order No.

MDS E600 mobile data storage unit

Minimum order quantity: 50 units

6GT2 300-0BB00

Accessories

Fixing lug

For MDS E600/E611

6GT2 190 0AB00

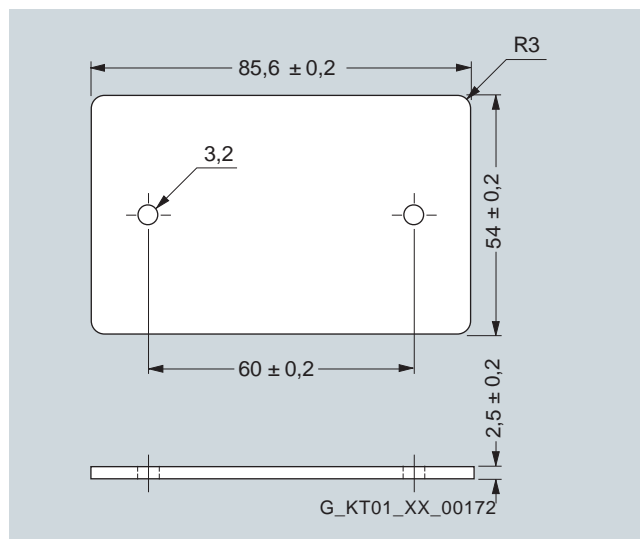
Spacer

For fixing lug, thickness 20 mm

6GT2 190-0AA00

► Preferred type, available from stock.

Dimensions



RFID system for production engineering

MOBY E mobile data storage units

MDS E623

Overview



Small data storage unit (Ø 10 mm x 4.5 mm, 752 byte EEPROM) specially designed for tool coding according to DIN 69873. It can be mounted flush in metal and can also be used in small workpiece holders.

Technical specifications

MDS E623 mobile data storage unit	
Memory size	752 byte of EEPROM available
MTBF	2 500 000 h
Read cycles	Unlimited
Write cycles, min.	200 000
• at ≤ 40 °C, typical	> 1 000 000
Data retention time	> 10 years (at < +40 °C)
Read/write distance, max.	6 mm (see field data)
Memory organization	Byte-oriented access (16-byte internal block organization)
Energy source	Inductive power transmission
Shock/vibration to EN 60721-3-7, Class 7 M3	100 g /20 g
Torsion and bending load	Not permissible
Fixing	Glue, e.g. UHU Plus endfest 300
Recommended distance from metal	Flush mounted
Degree of protection to	
• EN 60 529	IP67
• DIN EN 60529 / VDE 0470-1	IPX9K ¹⁾
Resistance to chemicals	See Configuration Manual
Housing	DIN pill
• Dimensions	Ø 10 mm x 4.5 mm to DIN 69873
• Color/material	Black/epoxy resin
Ambient temperature	
• During operation	-25 ... +85 °C
• During transportation and storage	-40 ... +100 °C
Weight, approx.	4 g

Field data in mm

MDS E623 to:	SIM 70 ANT 0, SLG 75 with ANT 18	SLG 75 with ANT 12
	Metal-free installation	
Operating distance (S_a)	0 ... 6	0 ... 4
Limit distance (S_g)	6	5
Transmission window (L)	4 (center deviation ±2)	8 (center deviation ±4)
	Flush-mounted in metal	
Operating distance (S_a)	0 ... 3.5	0 ... 3
Limit distance (S_g)	4	4
Transmission window (L)	3 (center deviation ±2)	4 (center deviation ±2)
Minimum distance from MDS to MDS	> 30	> 20

1) Extract:

Test equipment: Steam jet-air ejector 0 °C, 30 °C, 60 °C, 90 °C
 Water flow: 10 ... 15 l/min at 100 bar (75 °C)
 Distance: 10 ... 15 cm

Selection and Ordering data

Order No.

MDS E623
mobile data storage unit

Minimum order quantity: 10 units

► Preferred type, available from stock.

6GT2 300-0CD00

Dimensions



RFID system for production engineering

MOBY E mobile data storage units

MDS E624

Overview



Universal compact data memory (Ø 27 mm × 4 mm, 752 byte EEPROM) with degree of protection IP67/IP X9K 1), a temperature range of up to +125 °C and a max. read/write distance of 40 mm.

Technical specifications

MDS E624 mobile data storage unit	
Memory size	752 byte of EEPROM available
MTBF	2 500 000 h
Read cycles	Unlimited
Write cycles, min.	200 000
• at ≤ 40 °C, typical	> 1 000 000
Data retention time	> 10 years (at < +50 °C)
Read/write distance, max.	40 mm (see field data)
Memory organization	Byte-wise access (16-byte block organization internally)
Energy source	Inductive power transmission
Shock/vibration to EN 60721-3-7, Class 7 M3	100 g/20 g
Torsion and bending load	Not permissible
Mounting	Adhesive/M3 screws
Recommended distance to metal	> 20 mm
Degree of protection to	
• EN 60 529	IP67
• DIN EN 60529 / VDE 0470-1	IPX9K ¹⁾
Ex approval	ATEX Zone 2G
Resistance to chemicals	See configuration manual
Enclosure	Button
• Dimensions	Ø 27 mm x 4 mm
• Color/material	Black/epoxy resin
Ambient temperature	
• Operation	-25 ... +125 °C
• Storage and transport	-40 ... +150 °C
Weight, approx.	5 g

Field data in mm

MDS E624 to:	SIM 70 with ANT 0	SLG 75 with ANT 1	SLG 75 with ANT 4	SLG 75 with ANT 18	SIM 70 with ANT 1, SLA 71	SLG 72	SLG 75 with ANT 30
Operating distance (S_a)	0 ... 8	0 ... 25	0 ... 25	0 ... 8	0 ... 25	0 ... 30	0 ... 18
Limit distance (S_g)	15	40	35	15	40	40	24
Transmission window (L)	12	38	200	12	38	60	14
Minimum distance from MDS to MDS	> 50	> 250	> 250	> 50	> 250	> 250	> 60

1) Extract:

Test equipment: Steam emitter 0 °C, 30 °C, 60 °C, 90 °C
 Water flowrate: 10 ... 15 l/min with 100 bar (75°C)
 Spacing: 10 ... 15 cm

Selection and Ordering data

Order No.

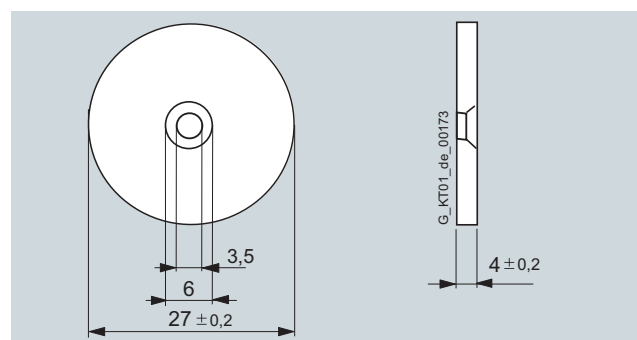
MDS E624
mobile data storage unit

6GT2 300-0CE00

Minimum order quantity: 20 units

► Preferred type, available from stock.

Dimensions

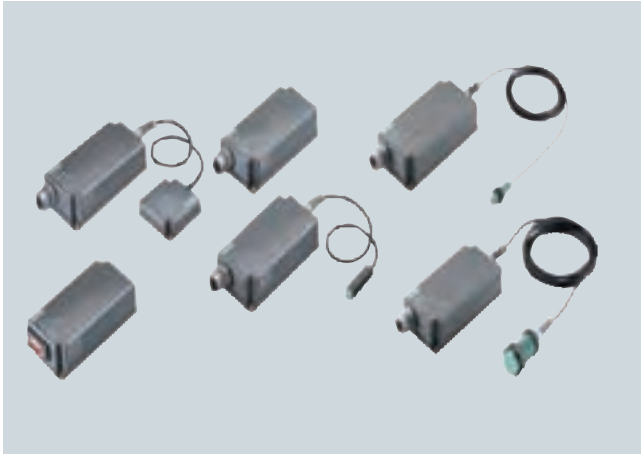


RFID system for production engineering

MOBY E read/write devices

Introduction

Overview



The SLG/SIM ensures inductive communication and energy supply to the MDS and for the serial connection to various systems (SIMATIC, PC, etc.).

Various different SLGs/SIMs are available for small, medium and large distances to the MDS to satisfy specific customer requirements.

A rugged enclosure supports use under harsh industrial conditions and ensures high resistance to many chemical substances.

Type	Features
SIM 70 with ANT 0	A read/write device with separate antenna optimized for use in small assembly lines (dimensions (mm) Ø 18 x 1 x 50) <ul style="list-style-type: none"> • Max. read/write distance 15 mm • Degree of protection IP65 • Temperature range up to +70 °C • With RS 232/RS 422 interface for connection to PC/PLC
SIM 70 with ANT 1	Universal read/write device with detached antenna (dimensions (mm) 75 x 75 x 20) <ul style="list-style-type: none"> • Max. read/write distance 100 mm • Degree of protection IP65 • Temperature range up to +70 °C • With RS 232/RS 422 interface for connection to PC/PLC
SLA 71	Universal low-cost, compact read/write antenna for connection to ASM 724/754 (dimensions (mm) 75 x 75 x 20) <ul style="list-style-type: none"> • Max. read/write distance 100 mm • Degree of protection IP65 • Temperature range up to +70 °C

Type	Features
SLG 72	Universal Universal read/write device with integrated antenna (dimensions (mm) 160 x 80 x 40) <ul style="list-style-type: none"> • Max. read/write distance 100 mm • Degree of protection IP65 • Temperature range up to +70 °C • RS 422 interface for connection to ASM 475/473/452/456 ...
SIM 72	Same as above but with RS 232/RS 422 interface for connection to PC/PLC
SLG 75	Read/write device with connector for an external antenna, with RS 422 interface for connection to ASM 475/473/452/456 ...
ANT 1	Universal compact antenna (dimensions (mm) 75 x 75 x 20) <ul style="list-style-type: none"> • Max. read/write distance 100 mm • Degree of protection IP65 • Temperature range up to +70 °C • Cable length 3 m
ANT 4	Antenna for production systems and assembly lines (dimensions (mm) 320 x 80 x 30) For high speeds over a long transmission field <ul style="list-style-type: none"> • Max. read/write distance 100 mm • Degree of protection IP65 • Temperature range up to +70 °C • Cable length 1 m, plugged in on electronics side
ANT 12	Small antenna (dimensions (mm) Ø 12 x 1.5 x 40) for tool identification (with MDS E623) <ul style="list-style-type: none"> • Max. read/write distance 5 mm • Degree of protection IP65 • Temperature range up to +70 °C • Cable length 3 m
ANT 18	Universal compact antenna (dimensions (mm) Ø 18 x 1.5 x 58) for assembly lines with small workpiece holders <ul style="list-style-type: none"> • Max. read/write distance 100 mm • Degree of protection IP65 • Temperature range up to +70 °C • Cable length 3 m
ANT 30	Universal compact antenna (dimensions (mm) Ø 30 x 1.5 x 58) for assembly lines with small workpiece holders <ul style="list-style-type: none"> • Max. read/write distance 24 mm • Degree of protection IP65 • Temperature range up to +70 °C • Cable length 3 m

RFID system for production engineering

MOBY E read/write devices

Introduction

Function

The SLG/SLA converts the commands (read MDS, etc.) received by the interface module (ASM) and generates via the antenna a magnetic alternating field for the contactless communication and transmission of power to the MDS. The transmittable volume of data between SLG/SLA/SIM and MDS depends on:

- the speed at which the MDS moves through the transmission window of the SLG/SLA
- the length of the transmission window

Failsafe protocols and access mechanisms achieve a high degree of data security and guarantee fast, secure and noise-resistant communication.

The SIM combines an ASM and an SLG in one rugged enclosure. It can be supplied with an RS 422/RS 232 interface so that it can be connected to any higher-level system:

- PC
- Computer
- Non-Siemens PLC

All SIM versions are operated with a 3964R procedure. The following C libraries are available on the "RFID Systems Software & Documentation" CD for quick and easy integration into the application:

- CCT32 (for Windows 95/NT 4.0), extended function range including password protection, access authorization and multitag recognition

Technical specifications

Field data

Minimum distance from SLG to SLG (antennas)		
SIM 70 with ANT 0	SIM 70 with ANT 0	> 125 mm
SIM 70 with ANT 1	SIM 70 with ANT 1	> 800 mm
SLG 72 / SIM 72	SLG 72/SIM 72	> 800 mm
SLG 75 with ANT 1	SLG 75 with ANT 1	> 800 mm
SLG 75 with ANT 4	SLG 75 with ANT 4	> 800 mm
SLG 75 with ANT 12	SLG 75 with ANT 12	> 80 mm
SLG 75 with ANT 18	SLG 75 with ANT 18	> 125 mm
SLG 75 with ANT 30	SLG 75 with ANT 30	> 200 mm

RFID system for production engineering

MOBY E read/write devices

SIM 70 with ANT 0

Overview



Optimized for use in small assembly lines, read/write device with detached antenna (dimensions (mm) Ø 18 x 1 x 50), max. read/write distance 15 mm, degree of protection IP65, temperature range up to +75 °C, with RS 232/RS 422 interface for connection to PC/PLC.

Selection and Ordering data

Order No.

SIM 70 with ANT 0 ▶ **6GT2 305-0AA00**

Accessories

RS 232 connecting cable ▶ A **6GT2 391-1DH50**

Between the PC and SIM 70, with connecting cable for DI/DO and 24 V connector, 5 m in length (the power supply must be ordered separately)

Connector for SIM 70 ▶ **6GT2 390-1AA00**

Degree of protection IP65, 15-pin sub D connector

CD "RFID Systems Software & Documentation" ▶ **6GT2 080-2AA10**

FB/FC for SIMATIC, 3964R driver for DOS/WINDOWS 95/NT/2000/XP, C libraries, PC presentation program. RFID documentation

A: Subject to export regulations AL = N and ECCN = EAR99H
▶ Preferred type, available from stock.

Technical specifications

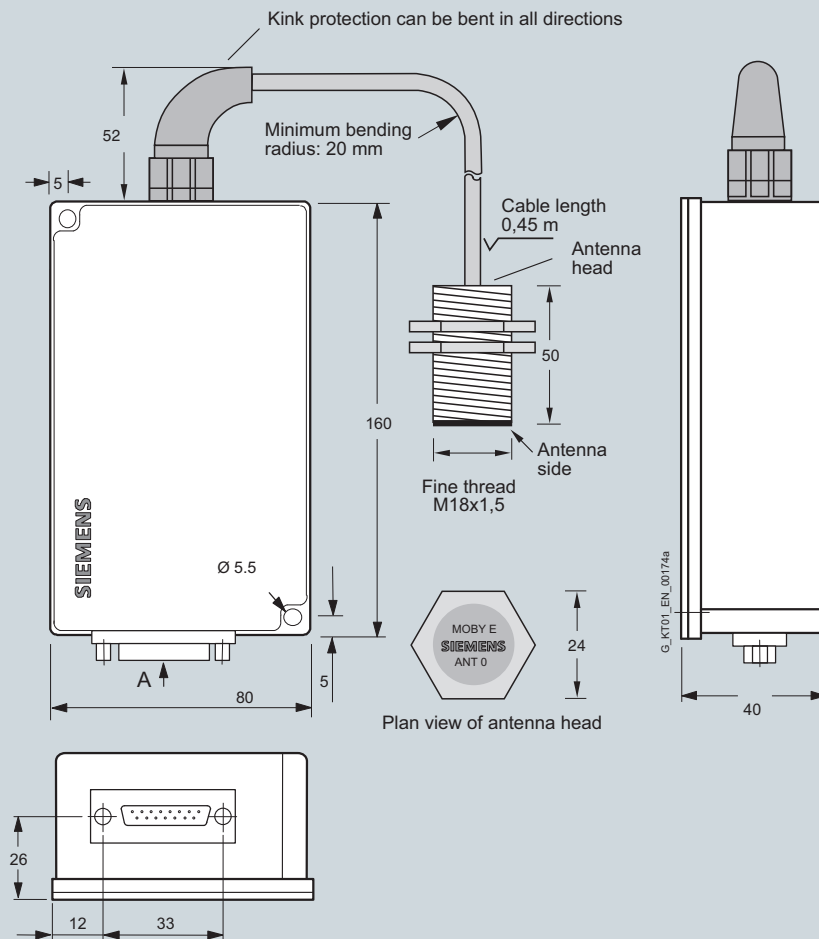
Read/write device	SIM 70 with ANT 0
Induct. interface to the MDS	Remote antenna
Read/write distance	max. 15 mm, see MDS field data
Transmission frequency (energy/data)	13.56 MHz
Serial interface	RS 232/RS 422 to PC/PLC
Max. cable length at 24 V DC	30 m (RS 232)
Connector	15-pin subminiature connector (pin)
Data transmission rate	9600 baud
Procedure	3964 R
Software functions	
• Programming	Dependent on PC/PLC etc.
• Available software (included on MOBY software CD)	C-library for PC CT32 (Windows 95/NT 4.0)
• Commands	Read, write, initialize MDS ..., multitag and password function
Digital input/output via 15-pin sub D connector	1/1, short-circuit proof
MTBF (at +25 °C)	2.5 x 10 ⁵ hours
Rated supply voltage value/permissible range	Via connectors 24 V DC / 12 ... 30 V DC
Power consumption (at room temperature)	
• Inrush current, momentary	Max. 700 mA
• During operation	typ. 180 mA
Enclosure	
• Dimensions in mm	
- For antenna head	M18 x 1.0 x 55
- For electronics without connector	160 x 80 x 40
• Color	
- Antenna/SLG housing	Anthracite/anthracite
• Material	
- Antenna/SIM/SLG housing	Krastin/PA 12
Degree of protection to EN 60529	
Enclosure/Antenna (front side)	IP65/IP67
Shock resistant to EN 60721-3-7	30 g, Class 7M2
Vibration resistant to EN 60721-3-7	1,5 g, Class 7M2
Attachment of enclosure	2 M5 screws
Attachment of the antenna	2 plastic nuts M18 x 5
Ambient temperature	
• During operation	-25 ... +75 °C
• During transportation and storage	-40 ... +85 °C
Weight, approx.	0.51 kg

RFID system for production engineering

MOBY E read/write devices

SIM 70 with ANT 0

Dimensions



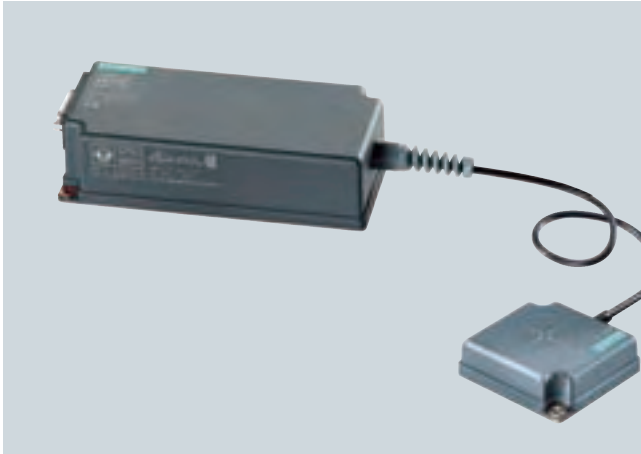
SIM 70 with antenna ANT 0

RFID system for production engineering

MOBY E read/write devices

SIM 70 with ANT 1

Overview



Universal read/write device with detached antenna (dimensions (mm) 75 × 75 × 20), max. read/write distance 100 mm, degree of protection IP65, temperature range up to +75 °C, with RS 232/RS 422 interface for connection to PC/PLC.

Selection and Ordering data

Order No.

Read/write device SIM 70 with ANT 1

**6GT2 305-0AB00**

Accessories

RS 232 connecting cable



A

6GT2 391-1DH50

Between the PC and SIM 70, with connecting cable for DI/DO and 24 V connector, 5 m in length (the power supply must be ordered separately)

Connector for SIM 70

**6GT2 390-1AA00**

Degree of protection IP65, 15-pin sub D connector

CD "RFID Systems Software & Documentation"

**6GT2 080-2AA10**

FB/FC for SIMATIC, 3964R driver for DOS/WINDOWS 95/NT/2000/XP, C libraries, PC presentation program. RFID documentation (German + English)

A: Subject to export regulations AL = N and ECCN = EAR99H

► Preferred type, available from stock.

Technical specifications

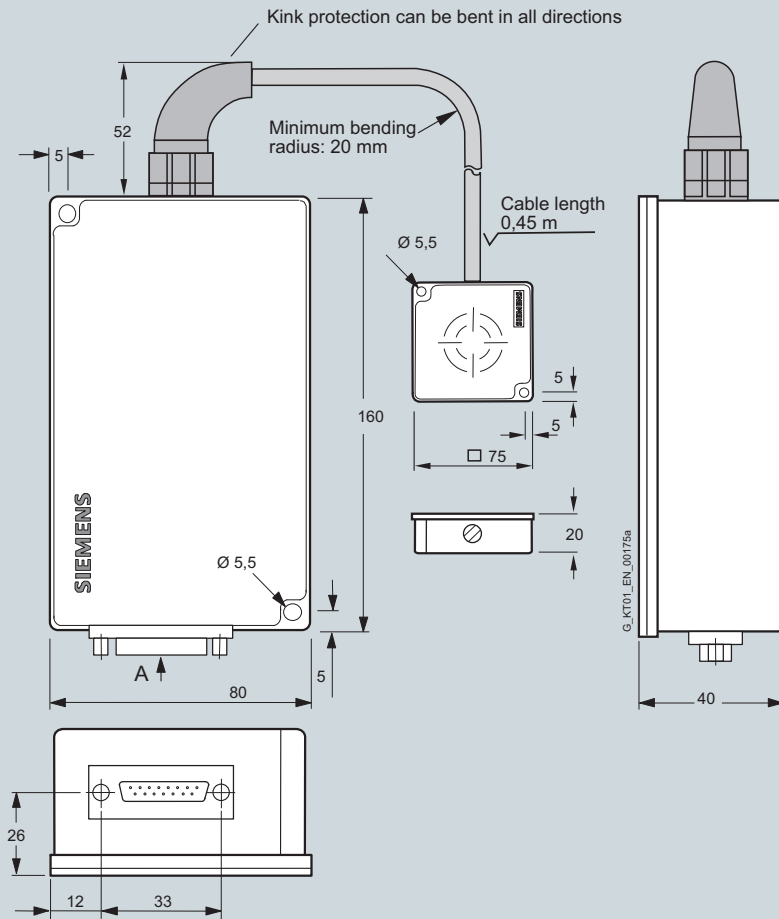
Read/write device	SIM 70 with ANT 1
Inductive interface to the MDS	Remote antenna
Read/write distance	max. 100 mm, see MDS field data
Transmission frequency (energy/data)	13.56 MHz
Serial interface	RS 232/RS 422 to PC/PLC
Max. cable length at 24 V DC	30 m (RS 232)
Connector	15-pin subminiature connector (pin)
Data transmission rate	9600 baud
Procedure	3964 R
Software functions	
• Programming	Dependent on PC, PLC etc.
• Available software (included on MOBY software CD)	C-library for PC CCT32 (Windows 95/NT 4.0)
• Commands	Read, write, initialize MDS ..., multitag and password function
Digital input/output via 15-pin sub D connector	1/1, short-circuit proof
MTBF (at +25 °C)	2.5 × 10 ⁵ hours
Rated supply voltage value/permissible range	Via connectors 24 V DC / 12 ... 30 V DC
Current input (at room temperature)	
• Inrush current, momentary	Max. 700 mA
• Operation	typ. 180 mA
Enclosure	
• Dimensions in mm	
- for antenna head	75 × 75 × 2
- for electronics without connector	160 × 80 × 40
• Color	
- antenna/SLG housing	Anthracite/anthracite
• Material	
- antenna/SIM/SLG housing	PA 12
Degree of protection to EN 60529	
Enclosure/antenna (front side)	IP67/IP67
Shock resistant to EN 60721-3-7	30 g, Class 7M2
Vibration resistant to EN 60721-3-7	1,5 g, Class 7M2
Attachment of enclosure	2 × M5 screws
Attachment of the antenna	2 × M5 screws
Ambient temperature	
• Operation	-25 ... +75 °C
• Storage and transport	-40 ... +85 °C
Weight, approx.	0.62 kg

RFID system for production engineering

MOBY E read/write devices

SIM 70 with ANT 1

Dimensions



SIM 70 with antenna ANT 1

RFID system for production engineering

MOBY E read/write devices

SLG 72/SIM 72

Overview



SLG 72

Universal read/write device with integral antenna (dimensions (mm) 160 x 80 x 40), max. read/write distance 100 mm, degree of protection IP65, temperature range up to +75 °C

SIM 72

Like the SLG 72, but with RS 232/RS 422 interface for connection to PC/PLC.

Technical specifications

Read/write device	SLG 72	SIM 72
Inductive interface to the MDS		
Read/write distance	max. 100 mm, see MDS field data	
Transmission frequency (energy/data)	13.56 MHz	
Serial interface	RS 422 to ASM	RS 232/RS 422
Max. cable length at 24 V DC	1000 m (ASM-SLG)	30 m (RS 232)
Connector	6-pin SLG connector to DIN 43651	15-pin subminiature connector (pin)
Data transmission rate	19200 baud	9600 baud
Procedure	MOBY I procedure	3964 R
Software functions		
• Programming	See ASM and associated S5/S7 – FB/FC Read, write, initialize MDS ..., Multitag and password function	Dependent on PC, PLC etc.
• Available software (included on MOBY software CD)		C-library for PC CCT32 (Windows 95/NT 4.0)
• Commands		
Digital input/output via 15-pin sub-D connector	-	1/1, short-circuit proof
MTBF (at +25 °C)	2.5 x 10 ⁵ hours	
Rated supply voltage value/permissible range	Via connectors 24 V DC / 20 ... 30 V DC	Via connectors 24 V DC / 12 ... 30 V DC
Current input (at room temperature)		
• Inrush current, momentary	Max. 700 mA	Max. 700 mA
• Operating (24 V DC)	Typ. 180 mA	Typ. 180 mA without DO
Enclosure		
• Dimensions in mm	160 x 80 x 40	
• Color	Anthracite	
• Material	PA 12	
Degree of protection to EM 60529	IP65	
Shock resistant to EN 60721-3-7	30 g, Class 7M2	
Vibration resistant to EN 60721-3-7	1.5 g, Class 7M2	
Attachment of enclosure	2 x M5 screws	
Ambient temperature		
• Operation	-25 ... +75 °C	
Weight, approx.	0.55 kg	

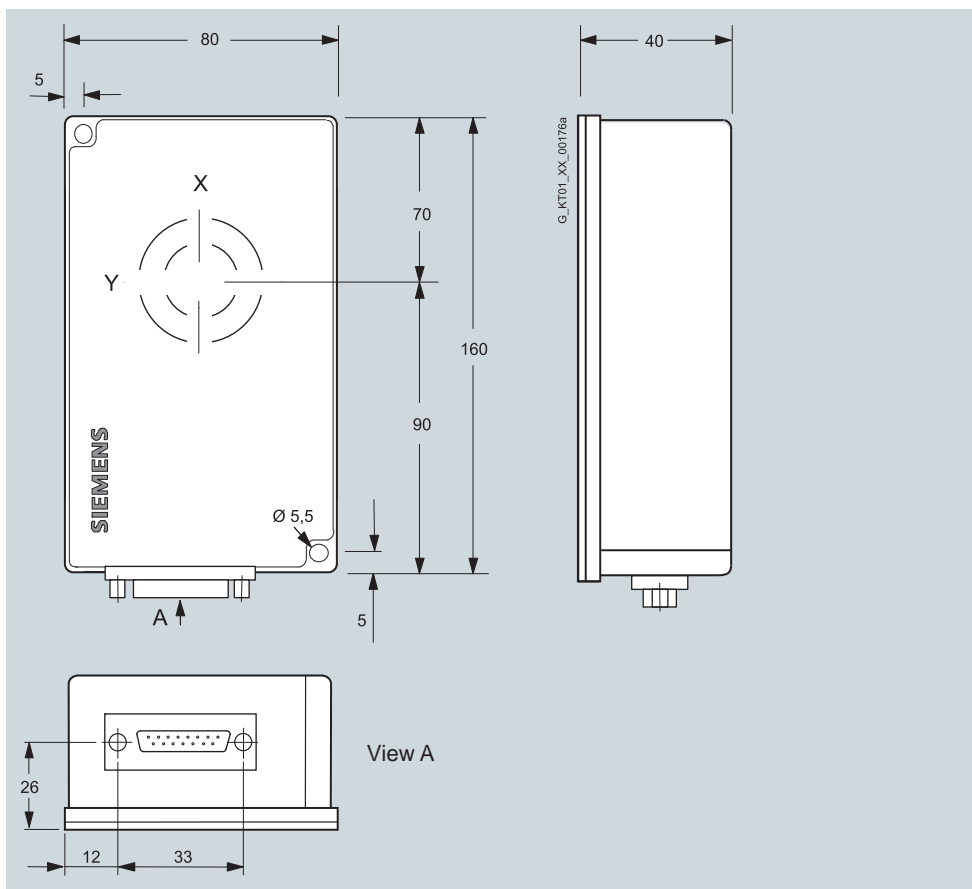
RFID system for production engineering

MOBY E read/write devices

SLG 72/SIM 72

Selection and Ordering data		Order No.	Order No.	
SLG 72	▶	6GT2 301-0CA00	SLG cable	
With integrated antenna for connection to a communication module			Without connector between ASM and SLG; 6 x 0.25 mm ²	
SIM 72	▶	6GT2 305-0CA00	• 50 m	▶ A 6GT2 090-0AN50
With integrated antenna for connection to a PC/PLC			• 120 m	▶ A 6GT2 090-0AT12
Accessories			• 800 m	A 6GT2 090-0AT80
RS 232 connecting cable	▶ A	6GT2 391-1DH50	CD "RFID Systems Software & Documentation"	▶ 6GT2 080-2AA10
Between the PC and SIM 72, with connecting cable for DI/DO and 24 V connector, 5 m in length (the power supply must be ordered separately)			FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C libraries, PC demonstration program. RFID documentation (German + English)	
Connector for SIM 72	▶	6GT2 390-1AA00	A: Subject to export regulations AL = N and ECCN = EAR99H	
Degree of protection IP65, 15-pin Sub-D connector			▶ Preferred type, available from stock.	
Connector on SLG side (MOBY E, U)				
6-pin DIN 43651 connector with female contacts for crimping				
• with angled output, 1 piece	▶ A	6GT2 090-0BA00		
• with angled output, 1 packaging unit (10 pieces, price per piece)	▶ A	6GT2 090-0BA10		
• with straight output, 1 piece	▶ A	6GT2 090-0UA00		

Dimensions



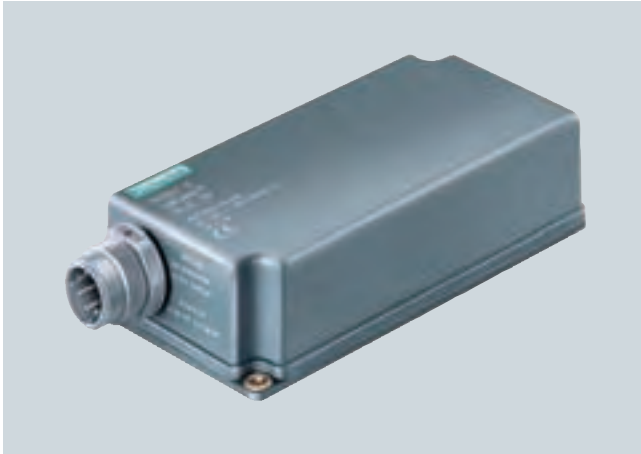
SIM 72 with integrated antenna

RFID system for production engineering

MOBY E read/write devices

SLG 75 with ANT x

Overview



Read/write device with RS 422 interface for connection to ASM, with connector for an external antenna:

- ANT 1, universal compact antenna (dimensions (mm) 75 x 75 x 20)
- ANT 4, for production plants and assembly lines. Due to the long transmission field, high speeds are possible. Dimensions (mm) 320 x 80 x 30
- ANT 12, small antenna (dimensions (mm) Ø 12 x 1.5 x 40) for tool identification (with MDS E623)
- ANT 18, universal compact antenna (dimensions (mm) Ø 18 x 1.5 x 58) for assembly lines with small workpiece holders
- ANT 30, universal compact antenna (dimensions (mm) Ø 30 x 1.5 x 58) for assembly lines with small workpiece holders

Technical specifications

Read/write device	SLG 75 with ANT x
Interface to remote antennas	ANT 1, ANT 4, ANT 12, ANT 18 or ANT 30
Connector	4-pin (socket)
Serial interface	RS 422 to ASM
Max. cable length at 24 V DC	1000 m (ASM-SLG)
Connector	6-pin SLG-connector to DIN 43651 (pin on device side)
Transmission rate	19200 baud
Procedure	MOBY I procedure
Software functions	
• Programming	See ASM and associated S5/S7 – FB/FC
• Commands	Read, write, initialize MDS ...
MTBF (at +25 °C)	2.5 x 10 ⁵ hours
Rated supply voltage value/permissible range	Via connectors 24 V DC / 20 ... 30 V DC
Power consumption (at room temperature)	
• Inrush current, momentary	max. 700 mA
• Operation	typ. 180 mA
Housing	
• Dimensions for electronics without connector (in mm)	160 x 80 x 40
• Color	Anthracite
• Material	PA 12
Degree of protection as per EN 60529	IP65
Shock-resistant to EN 60721-3-7, Class 7M2	30 g
Vibration-resistant to EN 60721-3-7, Class 7M2	1.5 g, 200 ... 500 Hz
Attachment of enclosure	2 x M5 screws
Ambient temperature	
• Operating	-25 ... +70 °C
• During transportation and storage	-40 ... +85 °C
Weight, approx.	0.52 kg

Antenna	ANT 1	ANT 4	ANT 12	ANT 18	ANT 30
Inductive interface to the MDS	13.56 MHz				
Max. read/write distance ANT-MDS (S _g)	100 mm		5 mm	15 mm	24 mm
Interface to SLG 75					
Plug connection	4-pin (pins on antenna side)				
Antenna cable length (cannot be changed)	3 m	1 m	3 m		
Enclosure dimensions in mm	75 x 75 x 20 (L x W x H)	320 x 80 x 30 (L x W x H)	M12 x 1.0 x 40 (Ø x thread x L)	M18 x 1.0 x 55 (Ø x thread x L)	M30 x 1.5 x 58 (Ø x thread x L)
Color	Anthracite		Pale turquoise		
Material	Plastic PA 12		Plastic Krastin		
Degree of protection as per EN 60 529	IP67		IP67 (front)		
Shock-resistant to EN 60 721-3-7, Class 7M2	50 g maximum value, no continuous load				
Vibration-resistant to EN 60 721-3-7, Class 7M2	20 g (3 ... 500 Hz) maximum value, no continuous load				
Ambient temperature					
• in operation	- 25 ... + 70 °C				
• During transportation and storage	- 40 ... + 85 °C				
MTBF (at 40 °C)	2.5 x 10 ⁵ hours				
Weight, approx.	80 g	950 g	45 g	120 g	150 g

RFID system for production engineering

MOBY E read/write devices

SLG 75 with ANT x

Field data SLG 75 with antenna

SLG 75	ANT 1	ANT 4	ANT 12	ANT 18	ANT 30
Operating distance (S_a), MDS-dependent	0 ... 70 mm	0 ... 70 mm	0 ... 4 mm	0 ... 8 mm	0 ... 18 mm
Limit distance (S_g), MDS-dependent	100 mm	100 mm	5 mm	15 mm	24 mm
Transmission window	MDS-dependent	MDS-dependent	Ø 8 mm	MDS-dependent	Ø 14 mm
Minimum distance from SLG to SLG (D)	> 800 mm	> 800 mm	> 80 mm	> 125 mm	> 200 mm

Selection and Ordering data

Order No.

Order No.

SLG 75

Without antenna

6GT2 398-1AF00

Antenna ANT 1

For SLG 75

6GT2 398-1CB00

Antenna ANT 4

For SLG 75

6GT2 398-1CE00

Antenna ANT 12

For SLG 75

6GT2 398-1CC00

Antenna ANT 18

For SLG 75

6GT2 398-1CA00

Antenna ANT 30

For SLG 75

6GT2 398-1CD00

Accessories

Connector on SLG side (MOBY E, U)

6-pin DIN 43651 connector with female contacts for crimping

- with angled output, 1 piece ▶ A 6GT2 090-0BA00
- with angled output, 1 packaging unit (10 pieces, price per piece) ▶ A 6GT2 090-0BA10
- with straight output, 1 piece ▶ A 6GT2 090-0UA00

SLG cable

Without connector between ASM and SLG; 6 x 0.25 mm²

- 50 m ▶ A 6GT2 090-0AN50
- 120 m ▶ A 6GT2 090-0AT12
- 800 m A 6GT2 090-0AT80

CD "RFID Systems Software & Documentation"

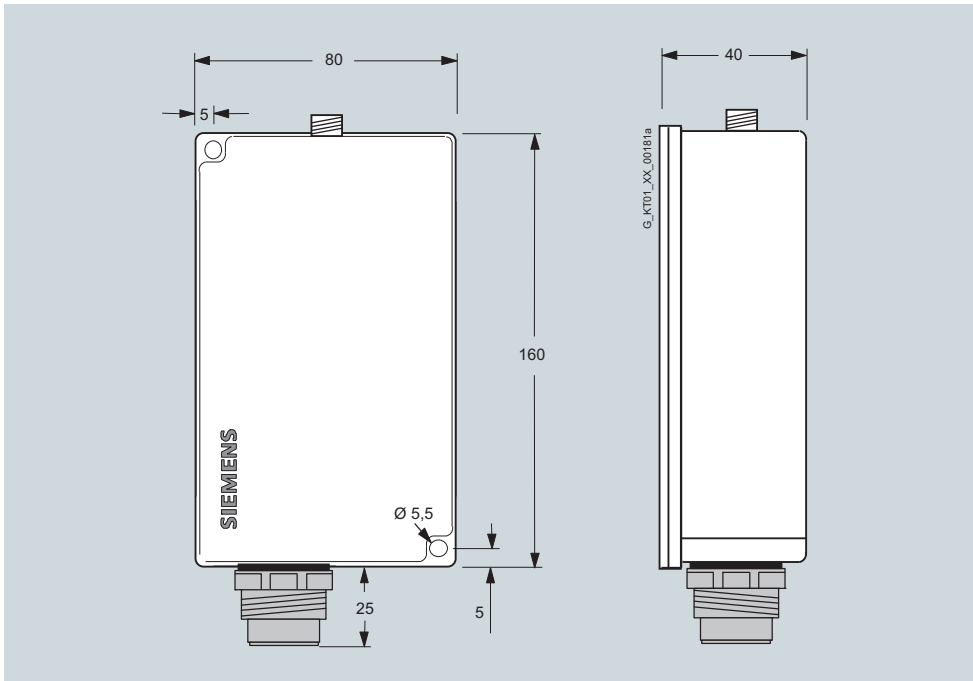
FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C libraries, PC demonstration program. RFID documentation

6GT2 080-2AA10

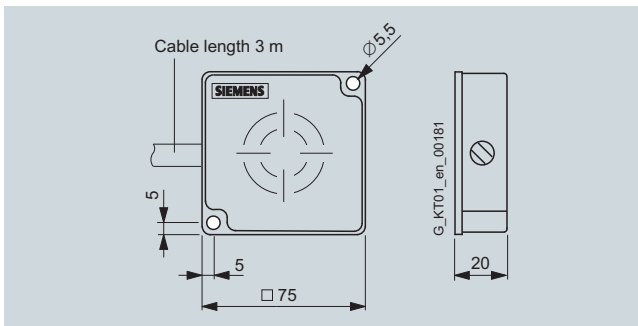
A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

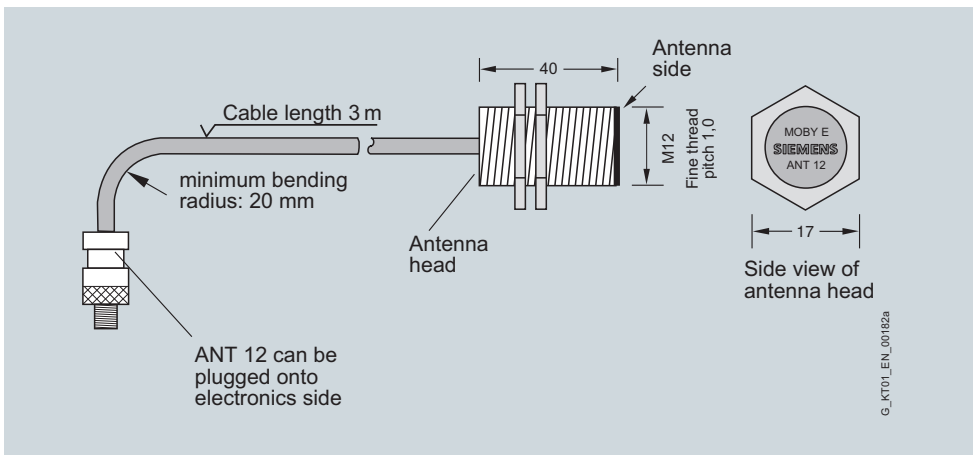
Dimensions



Read/write device SLG 75 without antenna



ANT 1 antenna

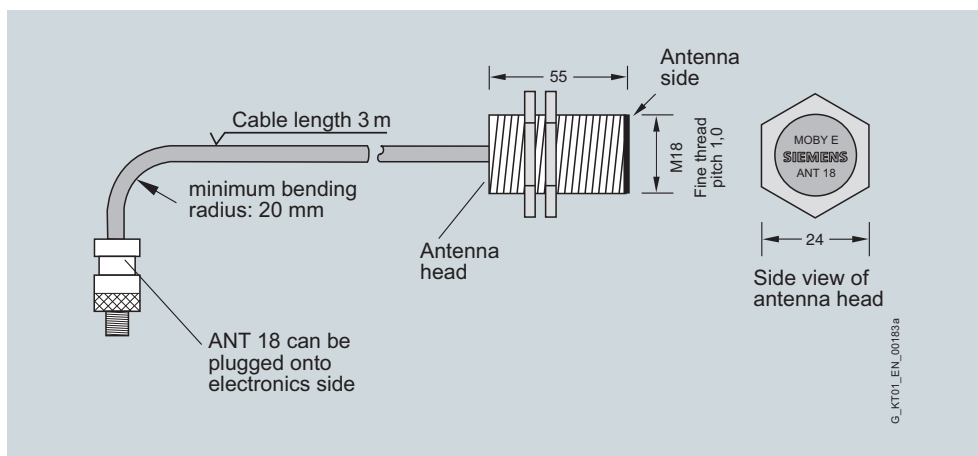


ANT 12 antenna

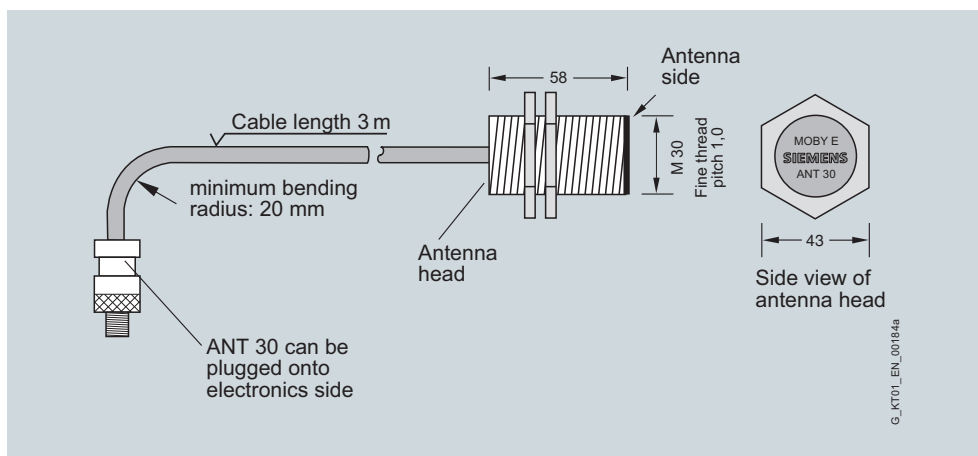
RFID system for production engineering

MOBY E read/write devices

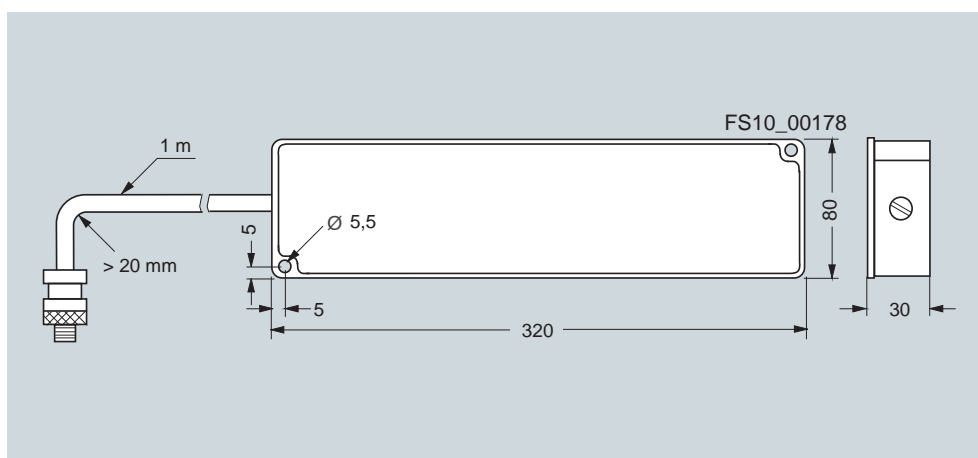
SLG 75 with ANT x



ANT 18 antenna



ANT 30 antenna



ANT 4 antenna

RFID system for production engineering

MOBY E read/write devices

SLA 71

Overview



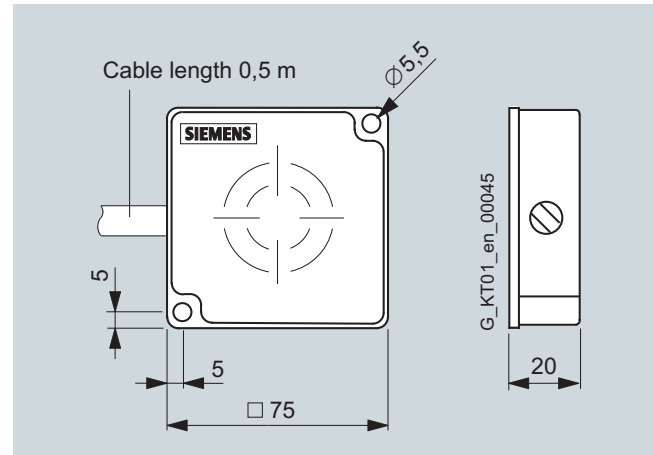
The SLA 71 is a low-cost and compact MOBY E read/write antenna with a maximum read/write distance of 100 mm. The SLA 71 is connected to the interface modules ASM 724 or ASM 754 by means of an additional connecting cable (5 m). The maximum cable length between SLA 71 and ASM can be extended to 55 m by means of two 25 m extension cables.

Due to the compact design and the high degree of protection (IP65), the SLA 71 can be used universally.

Technical specifications

Read/write antenna	SLA 71
Inductive interface to the MDS	
Data transmission frequency (energy/data)	13.56 MHz
Read/write distance to MDS, max.	100 mm (see field data under "Read/write Devices")
Serial interface, connectable to	ASM 724/754
Max. cable length to SLA 71	55 m
Plug connection	0.5 m cable with 8-pin M12 connector (pin on device side); 5 m connecting cable 6GT2391-1AH50 required
Software functions	See ASM page 5/128
Power supply	Via ASM
Enclosure	
• Dimensions (W x H x D) in mm	75 x 75 x 20
• Color	Anthracite
• Material	PA12
Degree of protection to EN 60 529	IP65
MTBF (at 40 °C)	1 x 10 ⁵ hours
Mounting	2 x M5 screws
Ambient temperature	
• Operation	-25 ... + 70 °C
• Storage and transport	-40 ... +85 °C
Weight, approx.	0.15 kg

Dimensions



Selection and Ordering data

Order No.

SLA 71

Read/write antenna

6GT2 301-2BB00

Accessories

Extension connecting cable

For antenna cable

10 m



6GT2 391-1BN10

25 m



6GT2 391-1BN25

CD "RFID Systems Software & Documentation"



6GT2 080-2AA10

FB/FC for SIMATIC,
3964R driver for DOS/Windows
95/NT/2000/XP, C libraries,
PC presentation program RFID
documentation

► Preferred type, available from stock.

RFID system for production engineering

MOBY E read/write devices

STG E mobile hand-held terminal

Overview



The STG E is a powerful mobile hand-held terminal with integral read/write antenna for applications in the field of production logistics, distribution and service. In addition, it is an indispensable tool for commissioning and testing.

Design

The STG E mobile hand-held terminal consists of one basic unit (Basis PSION Workabout PRO) and a removable compact read/write head. It has a splashwater-proof enclosure (IP54), LCD color monitor 1/4 VGA, 320 x 240 pixels, TFT portrait format, alphanumeric keyboard and various interfaces (for SD memory card, charging batteries, USB, Bluetooth, etc.).

Function

The pre-installed MOBY software provides service and test functions for reading, writing, etc. of the MOBY data memory:

- Reading data from the data memory
- Writing data to the data memory
- Reading and displaying the ID number of the data memory (to the extent available)
- Displaying and editing the data in hexadecimal, ASCII, decimal and binary formats
- Activate/deactivate password

User applications that were developed for the predecessor model Workabout MX can be transferred to this terminal with little effort. For this purpose, various optional development tools for the PC are available directly from PSION. This is opening up new applications in the field of logistics and distribution, for example, the hand-held terminal enables commissioning data to be recorded or processed offline and forwarded to the PC/computer with a time delay.

Technical specifications

STG E mobile hand-held terminal	
Processor	400 MHz Intel Xscale PXA255
Operating system	Microsoft Windows CE .NET 4.20
RAM/Flash EEPROM memory	128 MB/32 MB
User program	MOBY standard application
Screen	TFT color touch display, 1/4 VGA 320 x 240 (portrait format); adjustable backlighting
Keyboard	alphanumeric
Sound	Piezo signal transmitter
Power supply	<ul style="list-style-type: none"> • Lithium-ion battery (3.7 V; 3000 mAh) • Quick charging possible (automatic shut-off) or 3 x 1.5 V type AA • Backup battery: 3 V ML 2032 lithium cell
Interfaces	<ul style="list-style-type: none"> • LIF interface (low insertion force interface) for battery charging and communication with the PC using a docking and loading station (USB) • CF interface for expansion cards (e.g. WLAN)
Dimensions	305 x 90 x 44 [mm]
Weight (incl. battery)	Approx. 0.5 kg
Ambient temperature	<ul style="list-style-type: none"> • During operation -10 ... +50 °C • Storage (without batteries) -25 ... +60 °C
Relative humidity, non-condensing	5 ... 90%
Degree of protection	IP54 (splashwater proof)
EMC	EN 55022, EN 55024

Integral read/write head, inductive interface to MDS	
Read/write distance to MDS	up to 30 mm, depending on MDS
Energy/data transmission frequency	13.56 MHz
Serial interface (to basic unit)	TTL, 3964R protocol
Functionality of the SW application	Standard user interface for reading/writing of data memories, etc.

RFID system for production engineering

MOBY E read/write devices

STG E mobile hand-held terminal

Selection and Ordering data		Order No.
STG E mobile hand-held terminal with MOBY E read/write head Basic unit (PSION Workabout PRO) with MOBY E read/write, battery, standard software pre-installed, without loading/docking station	► D	6GT2 303-0AA10
Accessories		
Loading/docking station For a mobile hand-held terminal as well as a spare battery, incl. wide-range plug-in power supply 100 ... 240 V AC and country-specific adapters as well as USB cable	► A	6GT2 898-0BA00
MOBY E read/write head For basic unit (PSION Workabout mx and PSION Workabout PRO)	► A	6GT2 303-1AA00
Basic unit Basic unit (PSION Workabout PRO) with adapter for MOBY RFID read/write heads	► D	6GT2 003-0AA10
Spare battery For basic unit (PSION Workabout PRO), High Capacity 3000 mAh, Li-ion	► A	6GT2 898-0CA00
"RFID Systems Software & Documentation" CD FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C libraries, PC presentation program. MOBY documentation	►	6GT2 080-2AA10

A: Subject to export regulations AL = N and ECCN = EAR99H

D: Subject to export regulations AL = N and ECCN = 4A994X

► Preferred type, available from stock.

For optional components, please visit

<http://www.psionteklogix.com>

For example:

- SD expansion cards
- Handles, belt loops
- Vehicle holder with charging function

RFID system for production engineering

MOBY E read/write devices

Configuring instructions

Overview

Note

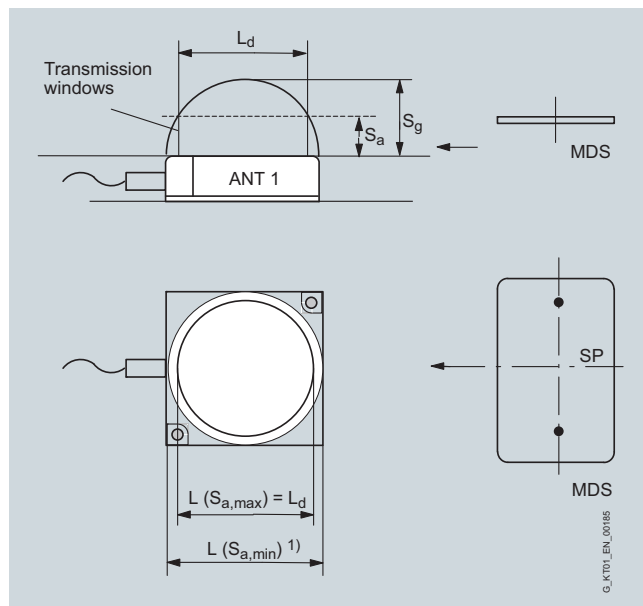
Detailed configuration and commissioning data is contained in the "Manual for Configuration, Assembly and Service".

Transmission window

The read/write device generates an inductive alternating field. The field is at its strongest near the SLG and declines rapidly as the distance from the SLG increases. The distribution of the field depends on the structure and geometry of the antennas in the read/write device and MDS.

A prerequisite for the function of the MDS is a minimum field strength at the MDS that is achieved at a distance S_g from the read/write device.

The picture below shows the transmission window between MDS and SLG:



S_a : Operating distance between MDS and SLG

S_g : Limit distance (maximum clear distance between upper surface of SLG and MDS at which transmission can still function under normal conditions)

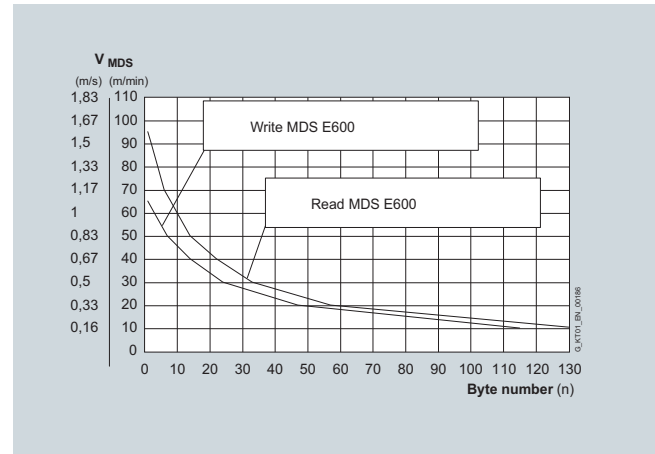
L : Length of a transmission window

SP : Intersection of the axes of symmetry of the MDS

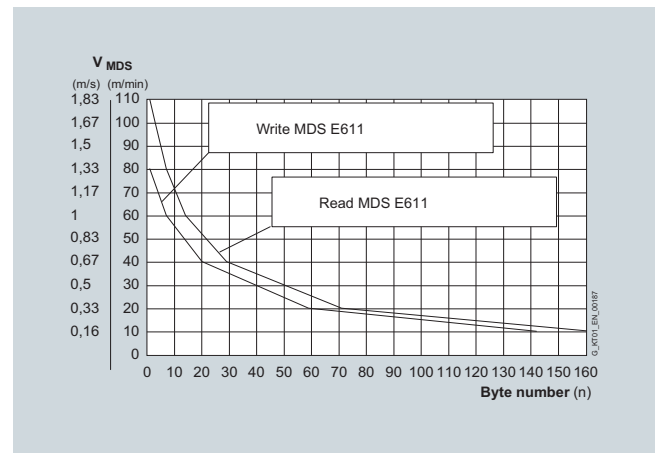
The active field for the MDS consists of a circle (see plan view). The MDS can be used as soon as the intersection of the MDS enters the circle of the transmission window. The direction of movement and rotation of the MDS has no effect.

Representation of speed relative to data quantity

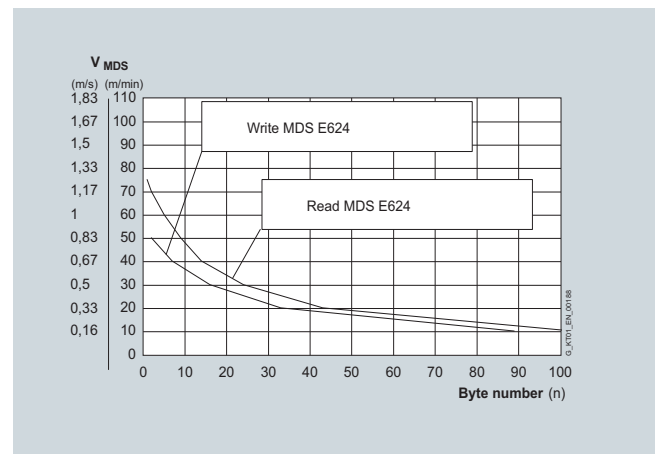
The characteristics shown here should make it easier to pre-select the MOBY E components MDS and SLG for dynamic use. The characteristics apply for operation within the transmission window (L) and the operating distance (S_a).



SLG 75 ANT 1/SLA 71/SLG 72 with MDS E600



SLG 75 ANT 1/SLG 72 with MDS E611



SLG 75 ANT 1/SLG 72 with MDS E624

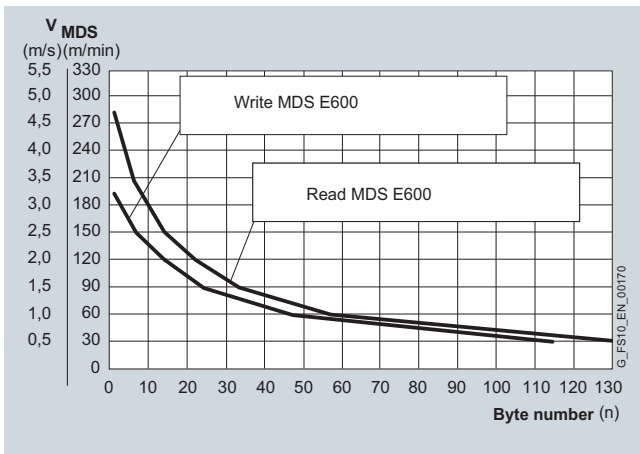
Read transmission time of the ID number

Type	Size of ID number	Read ID no.
MDS E6xx	4 byte	20 ms

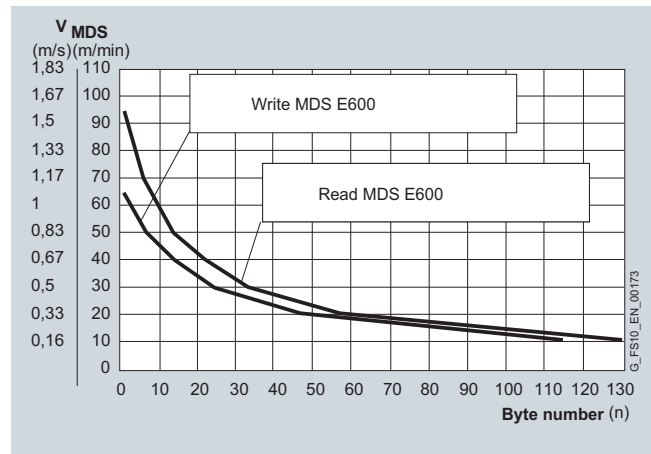
RFID system for production engineering

MOBY E read/write devices

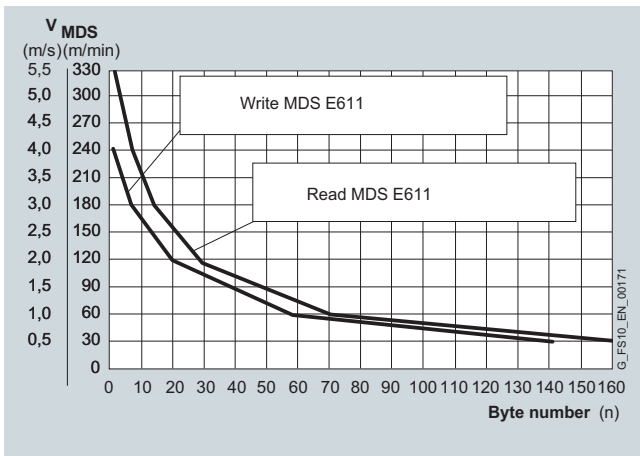
Configuring instructions



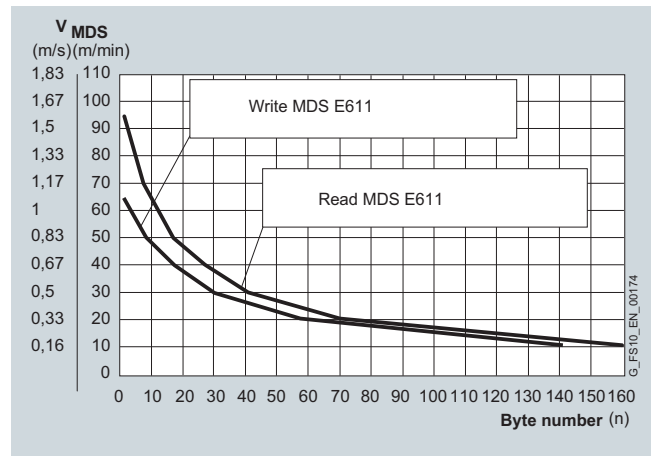
SLG 75 ANT 4 with MDS E600



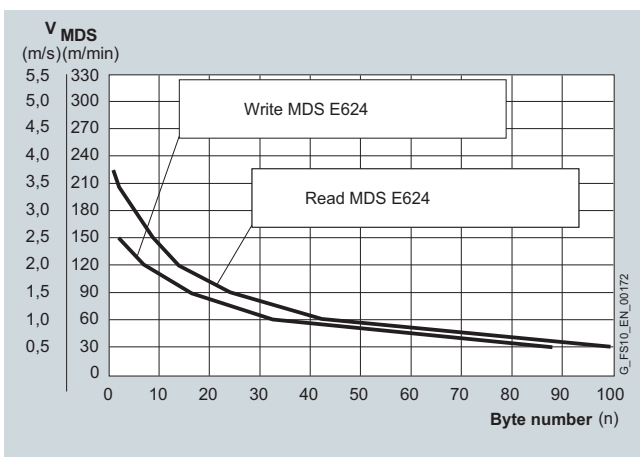
SLG 72 with MDS E600



SLG 75 ANT 4 with MDS E611



SLG 72 with MDS E611



SLG 75 ANT 4 with MDS E624

RFID system for production engineering

SIMATIC RF300

Introduction

Overview



SIMATIC RF 300 is a non-contact identification system specially designed for use in industrial production for the control and optimization of the material flow. Thanks to its compact modular structure, it is particularly suited for small assembly lines and conveyor systems with restricted space for installation. The rugged components feature an attractive price/performance ratio.

Depending on the demands on the identification system, two versions of the system are available:

- A particularly economical solution with a link to SIMATIC S7-300 over the IQ-Sense interface for low requirements in terms of speed and data volume
- Read/write devices for high demands in terms of speed and data volume for connection to SIMATIC, PROFIBUS, PROFINET or PC or non-Siemens controllers

The SIMATIC RF300 identification system boasts the following features:

- 13.56 MHz operating frequency
- Passive (without battery) transponders (tags)
- Rugged, compact components
- Very high immunity to noise
- Extensive diagnostic functions
- Extremely fast data transmission
- Simple integration into SIMATIC, PROFIBUS DP and PROFINET

Benefits

Minimization of commissioning time by direct connection of system to SIMATIC S7-300, PROFIBUS, PROFINET and non-Siemens PLC or PC.

Minimization of downtimes thanks to:

- Fault-resistant data transmission
- Specific diagnostics information
- High data security under critical operating conditions

High-speed data processing thanks to high data transfer rates on the "air interface".

SIMATIC RF300 records the data of objects quickly and reliably. SIMATIC RF300 thereby ensures effective and cost-effective automation.

Application

The RFID system SIMATIC RF300 is used primarily for contact-free identification of containers, pallets and workpiece holders in a closed production cycle. This means that the data carriers (transponders, tags) remain in the production chain and are not shipped out with the products. Thanks to the compact enclosure dimensions of the transponders as well as of the read/write devices, SIMATIC RF300 is particularly suitable for (small) assembly lines where space is at a premium.

The main application areas of SIMATIC RF300 are:

- Assembly and handling systems, assembly lines (identification of workpiece carriers)
- Production logistics (material flow control, identification of containers and other vessels)
- Parts identification (e.g. transponder is attached to product or pallet)
- Conveyor systems (e.g. overhead monorail conveyors)

Function

The MOBY and SIMATIC RF300 RFID systems ensure that highly-informative data accompany a product right from the start.

Tags

Tags ("electronic delivery notes") are used in place of barcodes and contain all production-specific data in addition to the product number. Up to 64 KB of user data can be stored and managed in this way. Enough to enable quality data to be stored as well.

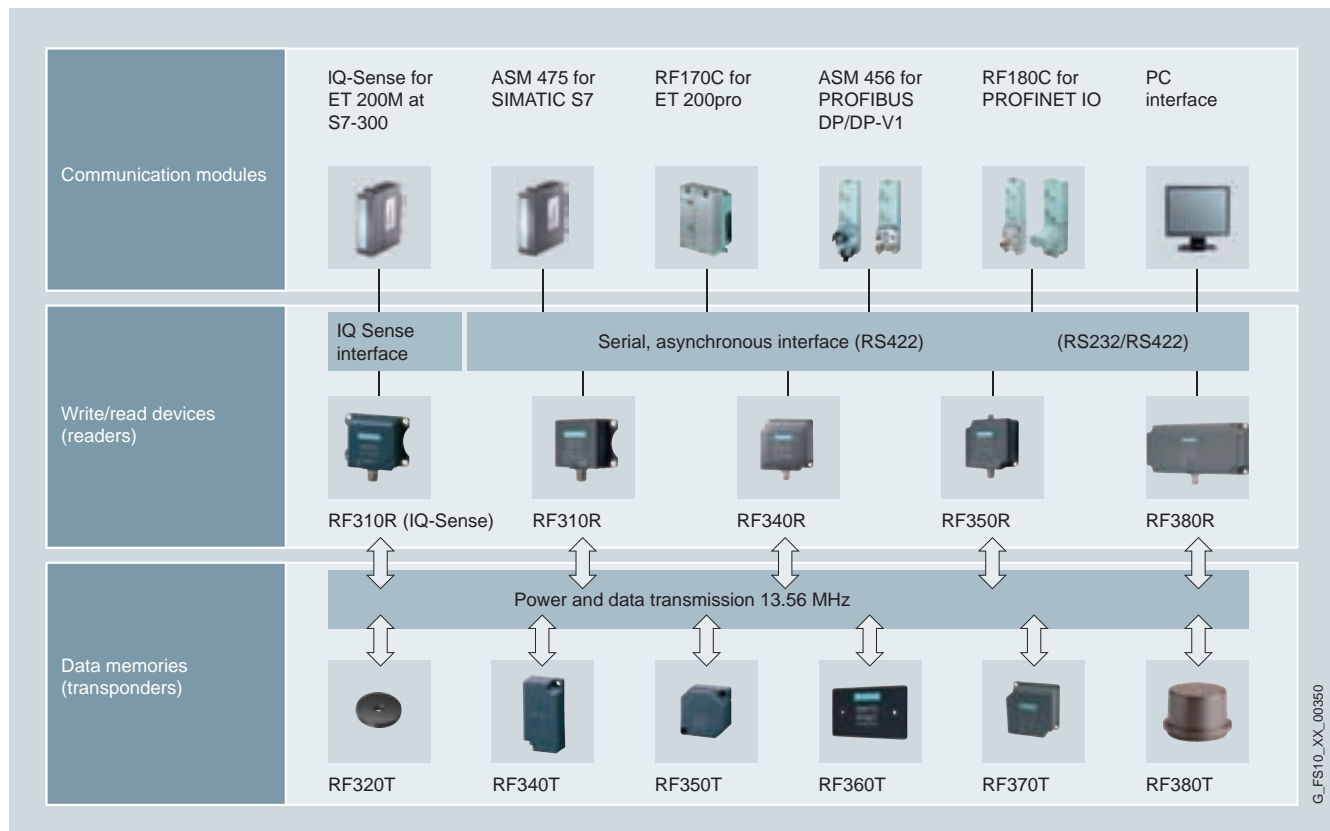
Read/write devices

Using stationary as well as mobile read/write devices, the necessary information (production data, transport routes, etc.) can be read from the tag without contact (inductively) and can even be added to or modified without the need for a direct line-of-sight link.

Communication modules

Communication modules integrate SIMATIC RF300 RFID systems into the automation world. For this purpose, a broad spectrum of communication modules is available for simple system integration into the SIMATIC S7 as well as into the PROFIBUS, PROFINET or Ethernet networks.

Integration



Technical specifications

Type	Contactless, inductive RF identification system for industrial applications
Transmission frequency data/energy	13.56 MHz
Memory capacity	<ul style="list-style-type: none"> • 20 byte ... 64 KB user memory (r/w) • 4 byte fixed code as serial number (ro)
Memory type	EEPROM / FRAM
Write cycles	> 1000000 (at 40 °C)
• EEPROM	unlimited
• FRAM	
Read cycles	unlimited
Data management	Byte-oriented access
Data transfer rate, reader tag	max. 7 KByte/s, typ. 3 KByte/s (IQ sense: 50 byte/s)
Read/write distance (system limit)	up to 0.15 m
Operating temperature range	
• Read/write device (reader)	-25 ... +70 °C
• Mobile data storage units (tags)	-25 ... +125 °C (+220 °C cyclic)
Degree of protection	
• Read/write device (reader)	up to IP67
• Mobile data storage units (tags)	up to IPX9K/IP68

Type	Contactless, inductive RF identification system for industrial applications
Can be connected to	<ul style="list-style-type: none"> • SIMATIC S7-300 • PROFIBUS DP V1 • PROFINET • PC • Non-Siemens PLC
Special features	<ul style="list-style-type: none"> • high noise immunity • compact components • extensive diagnostic options • Reader with IQ-Sense interface
Approvals	<ul style="list-style-type: none"> • ETS 300330 (Europe) • FCC Part 15 (U.S.A.) • UL/CSA CE

RFID system for production engineering

SIMATIC RF300 mobile data storage units

Introduction

Overview



Design

A SIMATIC RF 300 data storage unit essentially consists of an electronic module, an antenna and an EEPROM or FRAM memory built into a rugged plastic enclosure.

Function

If a tag moves into the transmission field of the reader, the necessary power for all circuit components is generated and monitored by means of the energy supply unit. The pulse-coded information is prepared in such a way that it can be processed further as pure digital signals. The handling of data, including check routines, is performed by the control unit which also manages the user memory.

Type	Features
SIMATIC RF320T	Universal, compact data storage unit (20 + 4 byte EEPROM) Ø 27 mm x 4 mm, not suitable for mounting directly on metal <ul style="list-style-type: none"> Degree of protection IP67/IPX9K¹⁾ Temperature range up to +85 °C
SIMATIC RF340T	Universal data storage unit (8 KB FRAM + 24 byte EEPROM), 48 mm x 25 mm x 15 mm <ul style="list-style-type: none"> Degree of protection IP68/IPX9K¹⁾ Temperature range up to +85 °C
SIMATIC RF350T	Universal data storage unit (32 KB FRAM + 24 byte EEPROM), 50 mm x 50 mm x 20 mm <ul style="list-style-type: none"> Degree of protection IP68 Temperature range up to +85 °C
SIMATIC RF360T	Universal data storage unit in credit card format (8 KB FRAM + 24 byte EEPROM), 85.5 mm x 54.1 mm x 2.5 mm <ul style="list-style-type: none"> Degree of protection IP67 Temperature range up to +75 °C
SIMATIC RF370T	Universal data storage unit (32 or 64 KB FRAM + 24 byte EEPROM), 75 mm x 75 mm x 40 mm <ul style="list-style-type: none"> Degree of protection IP68 Temperature range up to +85 °C
SIMATIC RF380T	Heat-resistant data storage unit, designed for skid identification in paint shops (32 KB FRAM + 24 byte EEPROM), housing dimensions (mm) Ø 114 x 83 <ul style="list-style-type: none"> Degree of protection IP68 Temperature range up to +220 °C (cyclic)

1) Extract:

Test equipment: steam jet-air ejector 0 °C, 30 °C, 60 °C, 90 °C
 Water flow rate: 10 ... 15 l/min at 100 bar (75 °C)
 Distance: 10 ... 15 cm

RFID system for production engineering

SIMATIC RF300 mobile data storage units

SIMATIC RF320T

Overview



Universal, compact tag (20 + 4 byte EEPROM) in button format (Ø 27 mm x 4 mm), not suitable for mounting directly on metal.

Technical specifications

Mobile data storage unit	SIMATIC RF320T
Memory size	20 byte EEPROM (r/w), 4 byte UID (ro)
MTBF	1.6×10^7 h
Read cycles	Unlimited
Write cycles, min.	100000
• at $\leq 40^\circ\text{C}$, typical	> 1000000

Mobile data storage unit	SIMATIC RF320T
Data retention time	> 10 years (at $< +40^\circ\text{C}$)
Read/write distance	(see field data)
Memory organization	Byte-oriented access, write protection possible in 4-byte blocks
Energy source	Inductive power transmission
Shock/vibration to EN 60721-3-7, Class 7 M3	100 g/20 g
Torsion and bending load	Not permissible
Mounting	Adhesive/M3 screws
Recommended distance to metal	> 20 mm
Degree of protection to	
• EN 60529	IP67/IPX9K ¹⁾
Enclosure	Button
• Dimensions	Ø 27 mm x 4 mm
• Color/material	Black/epoxy resin
Ambient temperature	
• During operation	$-25 \dots +125^\circ\text{C}$
• During transportation and storage	$-40 \dots +150^\circ\text{C}$
Weight, approx.	5 g

1) Extract:

Test equipment: Steam jet-air ejector 0°C , 30°C , 60°C , 90°C
 Water flow rate: 10 ... 15 l/min at 100 bar (75°C)
 Distance: 10 ... 15 cm

Field data in mm

SIMATIC RF320T to:	SIMATIC RF310R	SIMATIC RF340R	SIMATIC RF350R with ANT 1	SIMATIC RF350R with ANT 18	SIMATIC RF350R with ANT 30	SIMATIC RF380R
Operating distance (S_a)	2 ... 10	2 ... 20	2 ... 20	2 ... 8	2 ... 11	2 ... 30
Limit distance (S_g)	16	25	25	10	15	47
Transmission window (L)	30	45	45	10	15	100

Selection and Ordering data

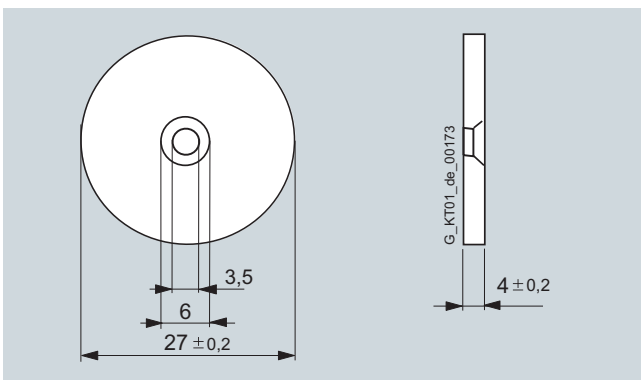
Order No.

SIMATIC RF320T tag ▶ A **6GT2 800-1CA00**

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

Dimensions



RFID system for production engineering

SIMATIC RF300 mobile data storage units

SIMATIC RF340T

Overview



Universal data memory (8 KB FRAM + 24 byte EEPROM + 4 byte serial number), particularly suitable for small workpiece carriers.

Technical specifications

Mobile data storage unit	SIMATIC RF340T
Memory size	8 KB FRAM (r/w), 20 byte EEPROM (r/w), 4 byte UID (ro)
MTBF	1.1×10^7 h
Read cycles	Practically unlimited ($>10^{10}$)
Write cycles	Practically unlimited ($>10^{10}$)
Data retention time	> 10 years (at $< +40^\circ\text{C}$)
Read/write distance	(see field data)
Memory organization	Byte-oriented access, write protection possible in 4-byte blocks for the 20-byte EEPROM area
Energy source	Inductive power transmission
Shock/vibration to EN 60721-3-7	50 g / 20 g
Torsion and bending load	Not permissible
Mounting	2 x M3 screws
Degree of protection to EN 60529	IP68/IPX9K ¹⁾
Dimensions in mm	48 x 25 x 15
Color/material	Anthracite/polyamide 12
Ambient temperature	<ul style="list-style-type: none"> • During operation: $-25 \dots +85^\circ\text{C}$ • During transportation and storage: $-40 \dots +85^\circ\text{C}$
Weight, approx.	25 g

1) Extract:

Test equipment:	Steam jet-air ejector 0°C , 30°C , 60°C , 90°C
Water flow rate:	10 ... 15 l/min at 100 bar (75°C)
Distance:	10 ... 15 cm

Field data in mm

SIMATIC RF340T to:	SIMATIC RF310R	SIMATIC RF340R	SIMATIC RF350R with ANT 1	SIMATIC RF350R with ANT 18	SIMATIC RF350R with ANT 30	SIMATIC RF380R
Operating distance (S_a)	2 ... 20	5 ... 25	5 ... 25	2 ... 10	5 ... 15	20 ... 70
Limit distance (S_g)	26	35	35	13	20	90
Transmission window (L)	38	60	60	20	25	115

Selection and Ordering data

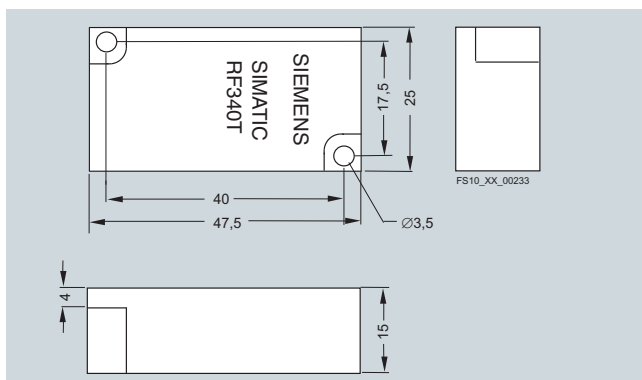
Order No.

SIMATIC RF340T tag ▶ A **6GT2 800-4BB00**

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

Dimensions



RFID system for production engineering

SIMATIC RF300 mobile data storage units

SIMATIC RF350T

Overview



Universal data memory (32 KB FRAM + 24 byte EEPROM)

Technical specifications

Mobile data storage unit	SIMATIC RF350T
Memory size	32 KB FRAM (r/w), 20 byte EEPROM (r/w), 4 byte UID (ro)
MTBF	1.1×10^7 h
Read cycles	Practically unlimited ($>10^{10}$)
Write cycles	Practically unlimited ($>10^{10}$)
Data retention time	> 10 years (at $< +40^\circ\text{C}$)
Read/write distance	(see field data)
Memory organization	Byte-oriented access, write protection possible in 4-byte blocks for the 20-byte EEPROM area
Energy source	Inductive power transmission
Shock/vibration to EN 60721-3-7, Class 7 M3	50 g/20 g
Torsion and bending load	Not permissible
Mounting	2 x M4 screws
Recommended distance to metal	Can be directly mounted on metal
Degree of protection to EN 60529	IP68
Enclosure	8-sided, with mounting frame
L x W x H, in mm	50 x 50 x 20
Color/material	Anthracite/polyamide 12
Ambient temperature	
• During operation	$-25 \dots + 85^\circ\text{C}$
• During transportation and storage	$-40 \dots + 85^\circ\text{C}$
Weight, approx.	25 g

Field data in mm

SIMATIC RF350T to:	SIMATIC RF310R	SIMATIC RF340R	SIMATIC RF350R with ANT 1	SIMATIC RF350R with ANT 18	SIMATIC RF350R with ANT 30	SIMATIC RF380R
Operating distance (S_a)	5 ... 22	5 ... 35	5 ... 35	-	5 ... 16	35 ... 70
Limit distance (S_g)	30	50	50	-	22	105
Transmission window (L)	45	60	60	-	25	120

-: Combination reader tag not released

Selection and Ordering data

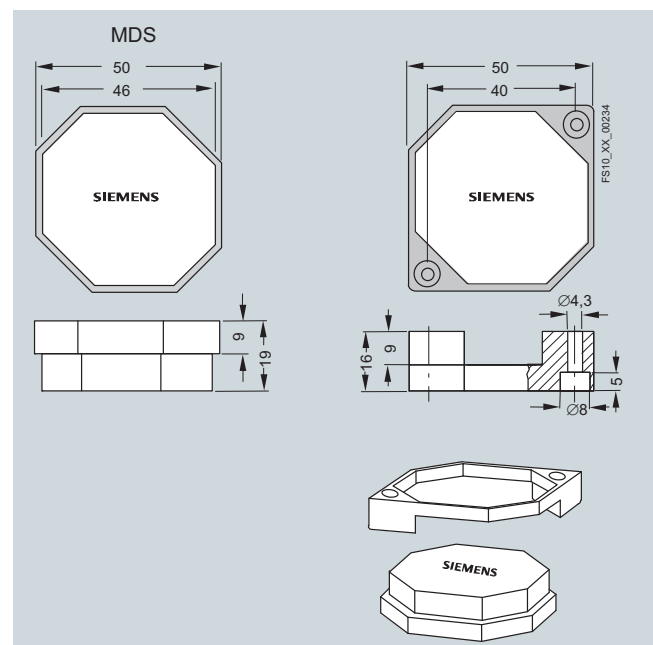
Order No.

SIMATIC RF350T tag ▶ A **6GT2 800-5BD00**

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

Dimensions



Left: Mobile data storage unit.
Upper right: Mounting frame.
Lower right: Installation diagram. The MDS can be mounted with the mounting frame as shown.

RFID system for production engineering

SIMATIC RF300 mobile data storage units

SIMATIC RF360T

Overview



Universal data memory in credit card format (8 KB FRAM + 24 byte EEPROM).

Technical specifications

Mobile data storage unit	SIMATIC RF360T
Memory size	8 KB FRAM (r/w), 20 byte EEPROM (r/w), 4 byte UID (ro)
MTBF	1.1×10^7 h
Read cycles	Practically unlimited ($>10^{10}$)
Write cycles	Practically unlimited ($>10^{10}$)
Data retention time	> 10 years (at $< +40$ °C)
Read/write distance	(see field data)
Memory organization	Byte-oriented access, write protection possible in 4-byte blocks for the 20-byte EEPROM area
Energy source	Inductive power transmission
Shock/vibration to EN 60721-3-7	50 g/20 g
Torsion and bending load	Not permissible
Mounting	2 screws M3 or with mounting lug 6GT2190-0AB00
Recommended distance to metal	> 20 mm; e.g. using spacer 6GT2190-0AA00 in conjunction with mounting lug 6GT2190-0AB00
Degree of protection to EN 60529	IP67
Enclosure	Credit card format
L x W x H, in mm	85.8 x 54.8 x 2.5
Color/material	Anthracite / epoxy resin
Ambient temperature	<ul style="list-style-type: none"> • During operation: -25 ... + 75 °C • During transportation and storage: -40 ... + 85 °C
Weight, approx.	25 g

Field data in mm

SIMATIC RF360T to:	SIMATIC RF310R	SIMATIC RF340R	SIMATIC RF350R with ANT 1	SIMATIC RF350R with ANT 18	SIMATIC RF350R with ANT 30	SIMATIC RF380R
Operating distance (S_a)	5 ... 26	8 ... 40	8 ... 40	-	-	40 ... 120
Limit distance (S_g)	35	60	60	-	-	140
Transmission window (L)	45	70	70	-	-	145

-: Combination reader tag not released

Selection and Ordering data

Order No.

SIMATIC RF360T tag ▶ A **6GT2 800-4AC00**

Accessories

Fixing lug ▶ **6GT2 190 0AB00**

For SIMATIC RF360T

Spacers ▶ **6GT2 190-0AA00**

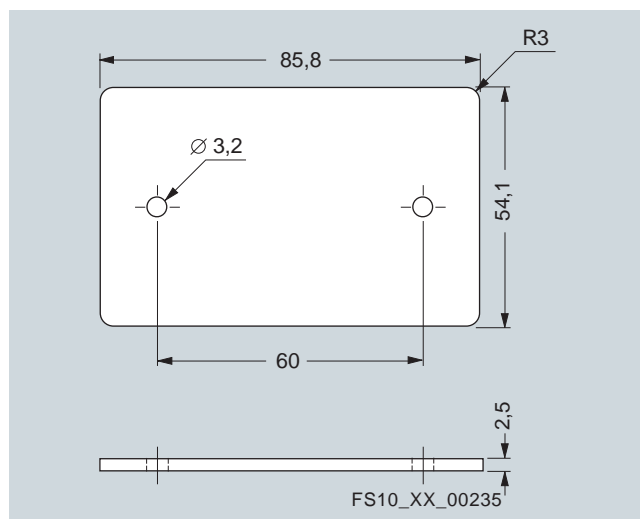
For fixing lug, thickness 20 mm

The purpose of the spacer is to maintain the recommended distance to the metal when installing the tag.

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

Dimensions



RFID system for production engineering

SIMATIC RF300 mobile data storage units

SIMATIC RF370T

Overview



Universal data storage unit in square format (32 or 64 KB FRAM + 24 byte EEPROM), 75 mm x 75 mm x 40 mm.

Technical specifications

Mobile data storage unit	SIMATIC RF370T
Memory size	32 or 64 KB FRAM (r/w), 20 byte EEPROM (r/w), 4 byte UID (ro)
MTBF	1.0×10^7 h
Read cycles	Practically unlimited ($>10^{10}$)
Write cycles	Practically unlimited ($>10^{10}$)
Data retention time	> 10 years (at $< +40$ °C)
Read/write distance	(see field data)
Memory organization	Byte-oriented access, write protection possible in 4-byte blocks for the 20-byte EEPROM area
Energy source	Inductive power transmission
Shock/vibration to EN 60721-3-7, Class 7 M3	50 g/20 g
Torsion and bending load	Not permissible
Mounting	2 M5 screws
Recommended distance to metal	Can be directly mounted on metal
Degree of protection to EN 60529	IP68
Enclosure	Square format
L x W x H, in mm	75 x 75 x 40
Color/material	Anthracite/polyamide 12
Ambient temperature	
• During operation	-25 ... + 85 °C
• During transportation and storage	-40 ... + 85 °C
Weight, approx.	200 g

Field data in mm

SIMATIC RF370T to:	SIMATIC RF310R	SIMATIC RF340R	SIMATIC RF350R with ANT 1	SIMATIC RF350R with ANT 18	SIMATIC RF350R with ANT 30	SIMATIC RF380R
Operating distance (S_a)	*	15 ... 36	15 ... 45	-	-	35 ... 85
Limit distance (S_g)	*	52	65	-	-	125
Transmission window (L)	*	75	70	-	-	135

-: Combination reader tag not released

*: The combination of RF370T to RF310R is possible in principle, but it is not recommended because the antenna geometry between the reader and antenna is not optimal.

Selection and Ordering data

Order No.

SIMATIC RF370T tag ▶ A **6GT2 800-5BE00**

With 32 KB FRAM

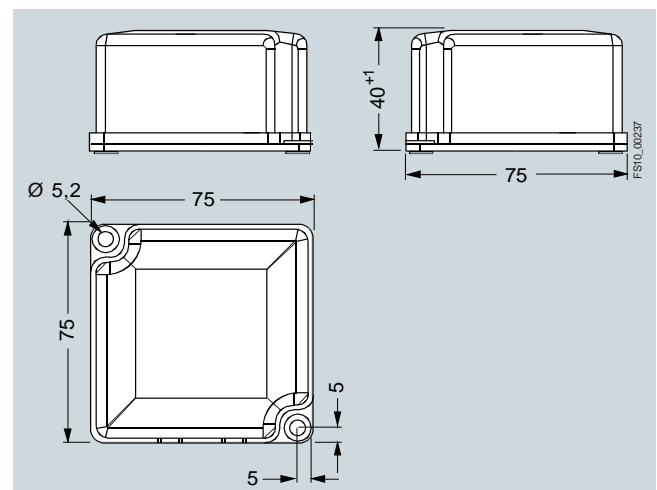
SIMATIC RF370T tag ▶ A **6GT2 800-6BE00**

With 64 KB FRAM

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

Dimensions



RFID system for production engineering

SIMATIC RF300 mobile data storage units

SIMATIC RF380T

Overview



Heat-resistant data memory, designed for skid identification in paint shops (32 KB FRAM + 24 byte EEPROM), housing dimensions (mm) Ø 114 x 83, temperature range up to +220 °C (cyclic).

Application

Typical applications are:

- Primer application, cataphoresis with the associated drying ovens
- Outer paint coating area with drying ovens
- Washing area with temperatures > +85°C

Technical specifications

Heat-resistant data storage unit	SIMATIC RF380T
Memory size	32 KB FRAM (r/w), 20 byte EEPROM (r/w), 4 byte UID (ro)
MTBF	1.0 x 10 ⁷ h
Read cycles	Practically unlimited (>10 ¹⁰)
Write cycles	Practically unlimited (>10 ¹⁰)
Data retention time	> 10 years (at < +40 °C)
Read/write distance	(see field data)
Memory organization	Byte-oriented access, write protection possible in 4-byte blocks for the 20-byte EEPROM area
Energy source	Inductive power transmission
Shock/vibration to EN 60721-3-7	50 g/5 g
Torsion and bending load	Not permissible
Mounting	With special support (to be ordered separately)
Recommended distance to metal	Can be directly mounted on metal
Degree of protection to EN 60529	IP68
Enclosure	Round type
• Dimensions (Ø x H, in mm)	114 x 83
• Color/material	Brown / PPS
Ambient temperature	
• In operation (permanent)	-25 ... + 110 °C
• In operation (cyclic)	-25 ... + 220 °C
• During transportation and storage	-40 ... + 110 °C
Weight, approx.	900 g

Field data in mm

SIMATIC RF380T to:	SIMATIC RF310R	SIMATIC RF340R	SIMATIC RF350R with ANT 1	SIMATIC RF350R with ANT 18	SIMATIC RF350R with ANT 30	SIMATIC RF380R
Operating distance (S _a)	*	15 ... 47	15 ... 53	-	-	25 ... 85
Limit distance (S _g)	*	55	65	-	-	125
Transmission window (L)	*	85	88	-	-	155

-: Combination reader tag not released

*: The combination of RF380T to RF310R is possible in principle, but it is not recommended because the antenna geometry between the reader and antenna is not optimal.

Cyclic operation of the MDS at temperatures > 100 °C

At ambient temperatures between +110 °C and +220 °C, care must be taken to ensure that the internal temperature of the SIMATIC RF380T does not exceed the critical threshold of +110 °C. Each heating phase must therefore be followed by a cooling phase. Some limit cycles are listed in the table below.

A temperature calculation tool calculates the temperature curve for the heat-proof MDS SIMATIC RF380T (see CD "RFID Systems Software & Documentation", Order No. 6GT2 080-2AA10).

Heating up		Cooling down	
Temperature	Time	Temperature	Time
200 °C	2 h	25°C	> 8 h
200 °C	1 h	25°C	> 2 h
190 °C	2 h	25°C	> 7 h
190 °C	1 h	25°C	> 1 h 45 min
180 °C	2 h	25°C	> 5 h 30 min
180 °C	2 h	25°C	> 4 h 30 min

Order No.

▶ A

6GT2 800-5DA00

Accessories

Skid support for RF380T

- Short type
- Long type

▶ A

6GT2 090-0QA00

A

6GT2 090-0QA00-0AX3

Universal support

For RF380T, e.g. for attachment to the body with a customer-specific adapter

6GT2 590-0QA00

Cover

▶ A

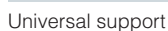
6GT2 090-0QB00

For skid support

A: Subject to export regulations AL = N and ECCN = EAR99H

► Preferred type, available from stock.

Dimensions



RFID system for production engineering

SIMATIC RF300 read/write devices

Introduction

Overview



Function

The reader implements the commands received from the communication module or the host system. These commands and the data to be written or read are processed by a corresponding digital/analog circuit in the reader and control communication with the tag.

The communication between tag and reader takes place over inductive alternating fields. The transmittable quantity of information between reader and tag depends on:

- the speed at which the tag moves through the transmission window of the reader
- the length of the transmission window
- the tag type (FRAM, EEPROM).

Type	Features
SIMATIC RF310R	<p>Ideal for use on small assembly lines. Reader with integrated antenna.</p> <ul style="list-style-type: none"> • Degree of protection IP67 • Temperature range up to +70 °C • Dimensions 55 mm x 75 mm x 30 mm • 2 interface variants (IQ-Sense and RS 422)
SIMATIC RF340R	<p>Ideal for use on assembly lines. Reader with integrated antenna.</p> <ul style="list-style-type: none"> • Degree of protection IP67 • Temperature range up to +70 °C • Dimensions 75 mm x 75 mm x 40 mm • Interface RS 422
SIMATIC RF350R	<p>Ideal for use on assembly lines. Reader for the connection of external MOBY E antennas (ANT1, ANT18, ANT30).</p> <ul style="list-style-type: none"> • Degree of protection IP65 • Temperature range up to +70 °C • Dimensions 75 mm x 75 mm x 40 mm • Interface RS 422
SIMATIC RF380R	<p>Ideal for use in assembly lines in which long ranges are required. Reader with integrated antenna.</p> <ul style="list-style-type: none"> • Degree of protection IP67 • Temperature range up to +70 °C • Dimensions 160 mm x 80 mm x 40 mm • Interface RS 422 / RS 232

RFID system for production engineering

SIMATIC RF300 read/write devices

SIMATIC RF310R

Overview



The SIMATIC RF310R is a read/write device (reader) in the lower performance range and can be used to great advantage in assembly lines thanks to its small, compact design.

This reader is available in two interface variants:

- With IQ-Sense interface for the 8xIQ-Sense module SM338 on S7-300/ET200M
- With RS 422 interface for the RFID communication modules ASM 456, 475, RF170C and RF180C

Thanks to the high degree of protection and the use of high-quality materials, the SIMATIC RF310R ensures problem-free use even under the toughest industrial conditions. Connection is either over a 4-pin M12 plug-in connector (IQ-Sense variant) or over an 8-pin M12 plug-in connector (RS 422 variant).

Technical specifications

SIMATIC RF310R reader	6GT2801-0AA00 (for IQ-Sense)	6GT2801-1AA10 (for RS 422)
Inductive interface to the tag		
• Transmission frequency (energy/data)	13.56 MHz	13.56 MHz
• Read/write distance to the tag	Max. 35 mm (see tag field data)	Max. 35 mm (see tag field data)
Port		
• to SIMATIC S7-300	8-IQ-Sense, 2-wire pole-independent; max. 2 readers on one module	-
• to RFID communication modules	-	RS 422 (3964R protocol)
Baud rates	-	19200, 57600, 115200 bit/s
Cable length reader-master module	Max. 50 m (unshielded cable)	Max. 1000 m (shielded cable)
Data transfer rate, reader-tag		
• Writing, approx.	40 byte/s	3100 byte/s
• Reading, approx.	50 byte/s	3100 byte/s
Functions	Read, write, initialize tag	Read/write/initialize tag, scan status and diagnostics information, switch antenna on/off, repeat command, scan tag serial numbers (UID)
Multi-tag	No	Available soon
Power supply	Via IQ-Sense master module (24 V DC)	24 V DC
Display elements	2-color LEDs (operating voltage, presence, error)	2-color LEDs (operating voltage, presence, error)
Plug-in connector	M12, 4-pin	M12, 8-pin
Enclosure		
• Dimensions in mm	55 x 75 x 30 (without connector)	55 x 75 x 30 (without connector)
• Color	Anthracite	Anthracite
• Material	PA 12	PA 12
Degree of protection to EN 60529	IP67	IP67
Shock-resistant to EN 60721-3-7, Class 7 M2	50 g	50 g
Vibration-resistant to EN 60721-3-7, Class 7 M2	20 g	20 g
Mounting	4 x M5 screws	4 x M5 screws
Tightening torque (at room temperature)	≤ 2 Nm	≤ 2 Nm
Ambient temperature		
• During operation	-25 ... + 70 °C	-25 ... + 70 °C
• During transportation and storage	-40 ... + 85 °C	-40 ... + 85 °C
MTBF (at 40 °C)	1.3 x 10 ⁶ h	1.5 x 10 ⁶ h
Weight, approx.	200 g	200 g

RFID system for production engineering

SIMATIC RF300 read/write devices

SIMATIC RF310R

Field data in mm

Reader	SIMATIC RF310R
Minimum distance from reader to reader	≥ 100 mm

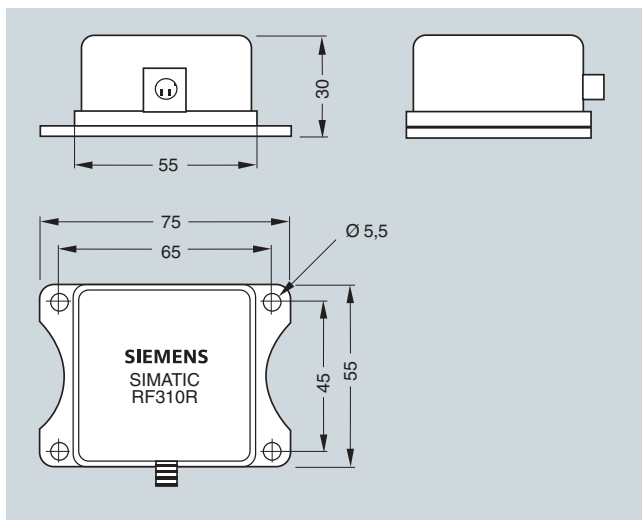
Selection and Ordering data

SIMATIC RF310R reader		Order No.
• With IQ-Sense interface	▶	6GT2 801-0AA00
• With RS 422 interface (3964R protocol)	▶ A	6GT2 801-1AA10
Accessories		
IQ-Sense module SM 338 for S7-300 and ET 200M	▶	6ES7 338-7XF00-0AB0
CD "RFID Systems Software & Documentation"	▶	6GT2 080-2AA10
FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C libraries, PC demonstration program, MOBY documentation		
M12 cable plug		
PUR cable 4 x 0.34 mm ² , straight connector for SIMATIC RF310R (IQ sense)		
5 m	▶	3RX8 000-0CB42-1AF0
10 m	▶	3RX8 000-0CB42-1AL0

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

Dimensions



RFID system for production engineering

SIMATIC RF300 read/write devices

SIMATIC RF340R

Overview



The SIMATIC RF340R is a read/write device (reader) with integrated antenna for the medium performance range and can be used to great advantage in assembly lines thanks to its compact design. This reader is also particularly suitable for dynamic applications, in which the data carrier does not stop during the read/write process.

This reader has an RS 422 interface with transmission procedure 3964R for connection to the RFID communication modules ASM 456, 475, RF170C, RF180C.

Thanks to the high degree of protection and the use of high-quality materials, the SIMATIC RF340R ensures problem-free use even under the toughest industrial conditions. It is connected by means of an 8-pin M12 connector.

Reader	SIMATIC RF340R
Mounting	2 M5 screws
Tightening torque (at room temperature)	≤ 2 Nm
Ambient temperature	
• During operation	-25 ... + 70 °C
• During transportation and storage	-40 ... + 85 °C
MTBF (at 40 °C)	1.2 x 10 ⁶ hours
Weight, approx.	250 g

Field data in mm

Reader	SIMATIC RF340R
Minimum distance from reader to reader	≥ 500 mm

Selection and Ordering data

SIMATIC RF340R reader with integrated antenna	▶ A 6GT2 801-2AA10
Accessories	
CD: "RFID Systems Software & Documentation"	▶ 6GT2 080-2AA10
FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C libraries, PC presentation program. MOBY documentation	

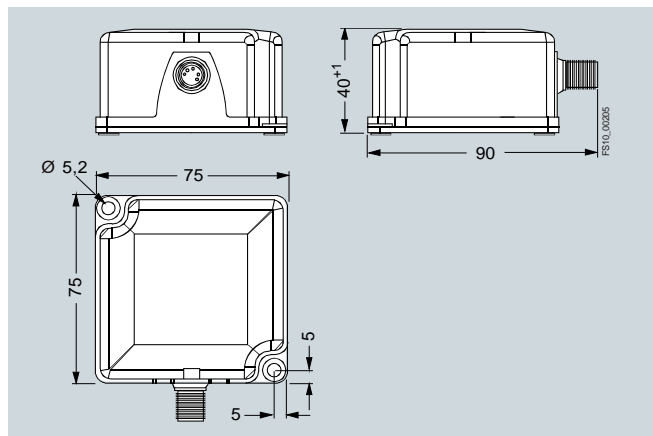
A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

Technical specifications

Reader	SIMATIC RF340R
Inductive interface to the tag	
• Transmission frequency (energy/data)	13.56 MHz
• Read/write distance to the tag	See mobile data storage units field data
Port	RS 422 (3964R protocol)
Transmission rates	19200, 57600, 115200 bit/s
Cable length reader-master module	Max. 1000 m (shielded cable)
Data transfer rate, reader-tag	Read/write: approx. 3,100 byte/s
Functions	Read/write/initialize tag, scan status and diagnostics information, switch antenna on/off, repeat command, scan tag serial numbers (UID)
Multi-tag	Available soon
Power supply	24 V DC
Display elements	2-color LEDs (operating voltage, presence, error)
Plug-in connector	M12, 8-pin
Enclosure	
• Dimensions in mm	75 x 75 x 40 (without device connector)
• Color	Anthracite
• Material	PA 12
Degree of protection to EN 60529	IP67
Shock-resistant to EN 60721-3-7, Class 7 M2	50 g
Vibration-resistant to EN 60721-3-7, Class 7 M2	20 g

Dimensions



SIMATIC RF340R reader

RFID system for production engineering

SIMATIC RF300 read/write devices

SIMATIC RF350R

Overview



The SIMATIC RF350R is a universal read/write device (reader) for use with external antennas. Due to the different, pluggable antenna designs (flat antenna, round antennas), there are many possible applications in the area of industrial production, especially in assembly lines.

This reader has an RS 422 interface with transmission procedure 3964R for connection to the RFID communication modules ASM 456, 475, RF170C, RF180C.

Thanks to the high degree of protection and the use of high-quality materials, the SIMATIC RF350R ensures problem-free use even under the toughest industrial conditions. It is connected by means of an 8-pin M12 connector.

One of each of the following antennas from the MOBY E spectrum can be operated on an RF350R:

- ANT 1, universal flat antenna, also for dynamic applications size (L x W x H in mm): 75 x 75 x 20
- ANT 18, universal round antenna in M18 design for assembly lines with small workpiece holders size (Ø x L in mm) M18 x 55
- ANT 30, universal round antenna for assembly lines with small workpiece holders size (Ø x L in mm) M30 x 58

Technical specifications

Reader	SIMATIC RF350R
Inductive interface to the tag	
• Transmission frequency (energy/data)	13.56 MHz
• Port	RS 422 (3964R protocol)
• Transmission rates	19200, 57600, 115200 bit/s
Cable length reader-master module	Max. 1000 m (shielded cable)
Data transfer rate, reader-tag	Read/write: approx. 3,100 byte/s
Functions	Read/write/initialize tag, scan status and diagnostics information, switch antenna on/off, repeat command, scan tag serial numbers (UID)
Multi-tag	Available soon
Power supply	24 V DC
Display elements	2-color LEDs (operating voltage, presence, error)
Plug-in connector	M12, 8-pin
Enclosure	
• Dimensions in mm	75 x 75 x 40 (without device connector)
• Color	Anthracite
• Material	PA 12
Degree of protection to EN 60529	IP65
Shock-resistant to EN 60721-3-7, Class 7 M2	50 g
Vibration-resistant to EN 60721-3-7, Class 7 M2	20 g
Mounting	2 M5 screws
Tightening torque (at room temperature)	≤ 2 Nm
Ambient temperature	
• During operation	-25 ... + 70 °C
• During transportation and storage	-40 ... + 85 °C
MTBF (at 40 °C)	1.2 x 10 ⁶ hours
Weight, approx.	250 g

Connectable antenna	ANT 1	ANT 18	ANT 30
Inductive interface to the tag	13.56 MHz		
Max. read/write distance ANT tag (S _g)	See "Mobile data storage units" field data		
Port to RF350R			
• Plug connection	4-pin (pins on antenna side)		
• Antenna cable length (cannot be changed)	3 m		
Enclosure dimensions in mm	75 x 75 x 20 (L x W x H)	M18 x 55 (Ø x L)	M30 x 58 (Ø x L)
Color	Anthracite	Pale turquoise	
Material	Plastic PA 12	Plastic Krastin	
Degree of protection to EN 60529	IP67	IP67 (front)	
Shock-resistant to EN 60721-3-7, Class 7M2	50 g maximum value, no continuous load		
Vibration-resistant to EN 60721-3-7, Class 7M2	20 g (3 ... 500 Hz) maximum value, no continuous load		
Ambient temperature			
• During operation	-25 ... + 70 °C		
• During transportation and storage	-40 ... + 85 °C		
MTBF (at 40 °C)	2.5 x 10 ⁵ hours		
Weight, approx.	80 g	120 g	150 g

RFID system for production engineering

SIMATIC RF300 read/write devices

SIMATIC RF350R

Field data

RF350R with Antenne	ANT 1	ANT 18	ANT 30
Operating distance (S_a)	See "Mobile data storage units" field data		
Limit distance (S_g)			
Diameter of the transmission window (L_d)			
Minimum distance from antenna to antenna (D)			
• ANT1	800	400	400
• ANT18	400	125	200
• ANT30	400	200	200

Selection and Ordering data

Order No.

Reader SIMATIC RF350R ▶ A **6GT2 801-4AA10**

Without antenna

ANT 1 antenna ▶ **6GT2 398-1CB00**

for RF350R and SLG 75 (MOBY E)

ANT 18 antenna ▶ **6GT2 398-1CA00**

for RF350R and SLG 75 (MOBY E)

ANT 30 antenna ▶ **6GT2 398-1CD00**

for RF350R and SLG 75 (MOBY E)

Accessories

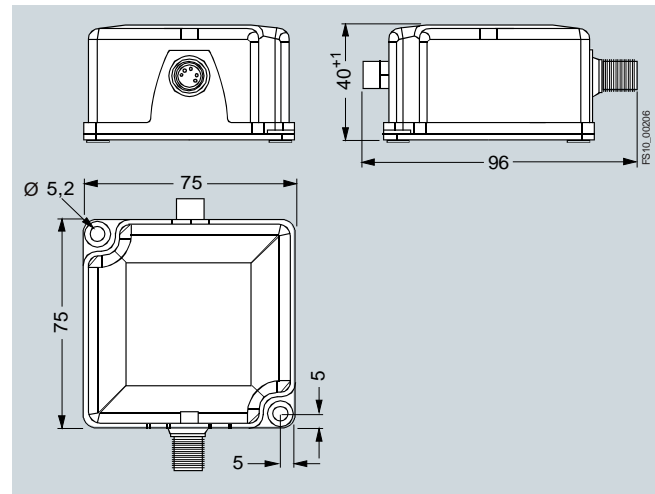
CD: "RFID Systems Software & Documentation" ▶ **6GT2 080-2AA10**

FB/FC for SIMATIC,
3964R driver for DOS/Windows
95/NT/2000/XP, C libraries,
PC presentation program.
RFID documentation

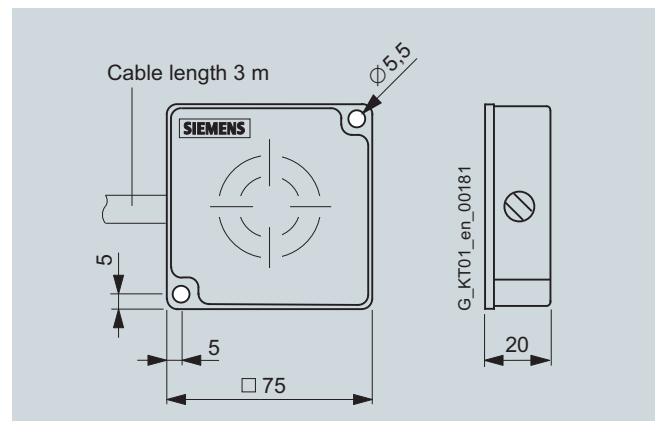
A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

Dimensions



SIMATIC RF350R reader

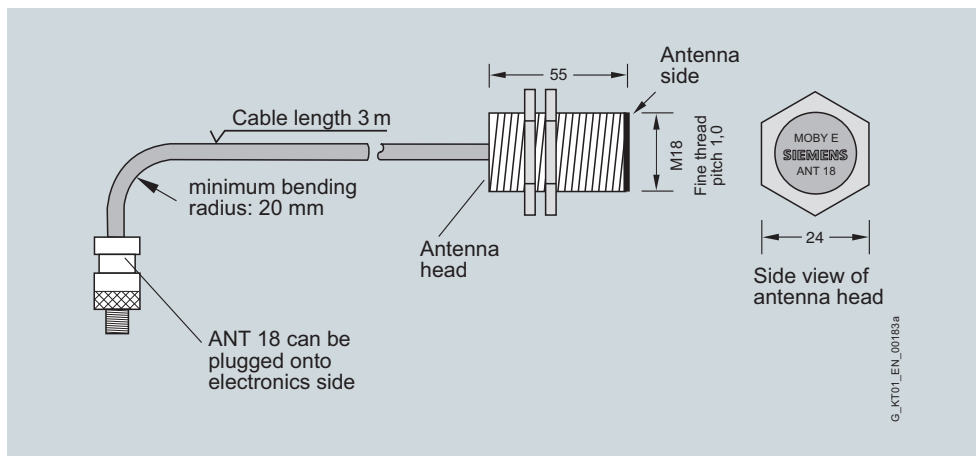


ANT 1 antenna

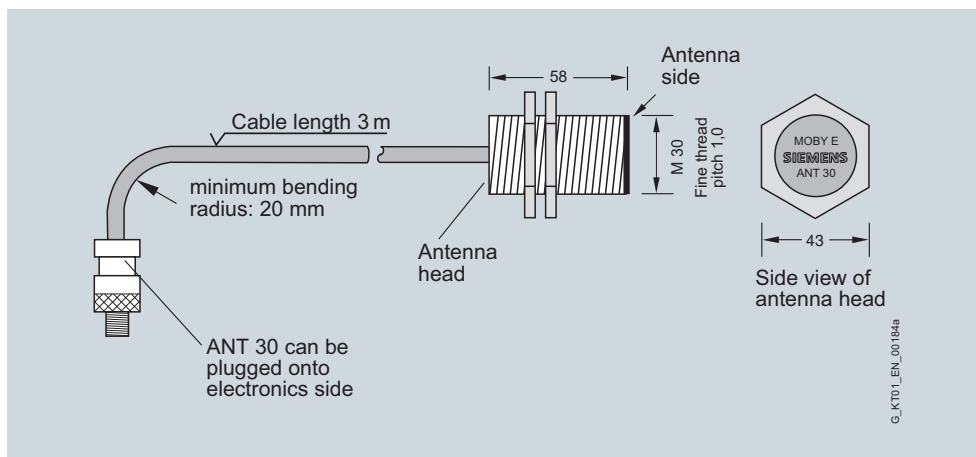
RFID system for production engineering

SIMATIC RF300 read/write devices

SIMATIC RF350R



ANT 18 antenna



ANT 30 antenna

RFID system for production engineering

SIMATIC RF300 read/write devices

SIMATIC RF380R

Overview



SIMATIC RF380R is a read/write device with an integrated antenna for the top-end performance range and its compact construction makes it ideal for implementation in assembly lines in which long ranges are required (e.g. bodyshop/paintshop in the automotive industry). This reader is also particularly well-suited to dynamic applications in which the data storage unit is not stopped during the read/write process (e.g. baggage conveyors in airports).

This reader has both an RS 422 and an RS 232 interface with a 3964R transmission procedure for connection to RFID communication modules ASM 452, 456, 473, 475, RF170C and RF180C as well as to non-Siemens PLCs or a PC.

Due to the high degree of protection and the use of high-quality materials, the SIMATIC RF380R ensures problem-free operation even under the harshest industrial conditions. It is connected via an 8-pole M12 plug connector.

Technical specifications

SIMATIC RF380R reader	
Inductive interface to the tag	
• Transmission frequency (energy/data)	13.56 MHz
• Read/write distance to the tag	See "Mobile data storage units" field data
• Port	RS 422 / RS 232 (3964R protocol)
• Baud rates	19200, 57600, 115200 bit/s
Max. cable length reader-master module	1000 m for RS 422 (shielded cable)
Data transfer rate, reader-tag	Read / write: approx. 3,100 byte/s
Functions	Read/write/initialize tag, scan status and diagnostics information, switch antenna on/off, repeat command, scan tag serial numbers (UID)
Multi-tag	Available soon
Power supply	24 V DC
Display elements	2-color LEDs (operating voltage, presence, error)
Plug-in connector	M12, 8-pin
Enclosure	
• Dimensions in mm (without plug connector)	160 x 80 x 40
• Color	Anthracite
• Material	PA 12
Degree of protection to EN 60529	IP67
Shock-resistant to EN 60721-3-7, Class 7 M2	50 g
Vibration-resistant to EN 60721-3-7, Class 7 M2	20 g
Mounting	4 x M5 screws
Tightening torque (at room temperature)	≤ 2 Nm
Ambient temperature	
• During operation	-25 ... + 70 °C
• During transportation and storage	-40 ... + 85 °C
MTBF (at 40 °C)	9.5 x 10 ⁵ hours
Weight, approx.	600 g

Field data

Minimum distance from reader to reader	
SIMATIC RF380R	≥ 500 mm

RFID system for production engineering

SIMATIC RF300 read/write devices

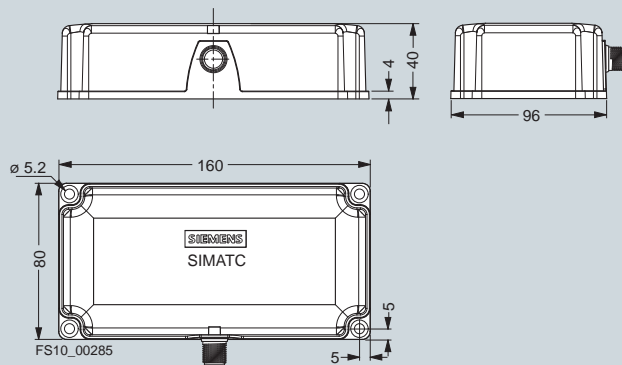
SIMATIC RF380R

Selection and Ordering data		Order No.
SIMATIC RF380R reader	▶ A	6GT2 801-3AA10
Accessories		
RS 232 connecting cable	▶ A	6GT2 891-0KH50
Between the PC and RF380R, with a connecting cable for a 24 V connector (M12 socket), straight connector, 5 m		
CD "RFID Systems Software & Documentation"	▶	6GT2 080-2AA10
FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C libraries, PC demonstration program. RFID documentation		

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

Dimensions



RFID system for production engineering

SIMATIC RF300 read/write devices

SIMATIC RF310M mobile hand-held terminal

Overview



SIMATIC RF310M with loading/docking station

The SIMATIC RF310M is a powerful mobile hand-held terminal with integral read/write antenna for applications in the field of production logistics, distribution and service. In addition, it is an indispensable tool for commissioning and testing.

Design

The SIMATIC RF310M mobile hand-held terminal consists of one basic unit (Basis PSION Workabout PRO) and an integrated read/write unit for RF300 transponders (mobile data storage unit). It has a splashwater-proof enclosure (IP54), LCD color monitor 1/4 VGA, 320 x 240 pixels, TFT portrait format, alphanumeric keyboard and various interfaces (for SD memory card, battery charging, USB, Compact Flash for expansion modules, Bluetooth, etc.).

Function

The supplied and pre-installed RF300 software provides service and test functions for reading, writing, etc. of the RF300 data memory:

- Reading data from the data memory
- Writing data to the data memory
- Reading and displaying the ID number of the data memory
- Displaying and editing the data in hexadecimal, ASCII, decimal and binary formats
- Activate/deactivate password

Based on the operating system and communication standard (WIN CE), the unit ensures simple integration into existing or planned infrastructures. Various optional development tools for the PC and a wide selection of accessories are available for this direct from PSION or Microsoft.

Technical specifications

Mobile hand-held terminal	SIMATIC RF310M
Processor	400 MHz Intel Xscale PXA255
Operating system	Microsoft Windows CE .NET 4.20
RAM/Flash EEPROM memory	128 MB/64 MB
User program	RF300 application RF310M.EXE
Screen	TFT color touch display , 1/4 VGA 320 x 240 (portrait format); adjustable backlighting
Keyboard	alphanumeric
Sound	Piezo signal transmitter
Power supply	<ul style="list-style-type: none"> • Lithium-ion battery (3.7 V; 3000 mAh) • Quick charging possible (automatic shut-off) or 3 x 1.5 V type AA • Backup battery: 3 V lithium cell ML 2032
Interfaces	<ul style="list-style-type: none"> • LIF interface (low insertion force interface) for battery charging and communication with the PC, USB and Ethernet using a loading station (USB) • SD card slot for memory card • CF interface for expansion cards (e.g. WLAN)
Ambient temperature	<ul style="list-style-type: none"> • During operation -10 ...+50 °C • Storage (without batteries) -25 ...+60 °C
Relative humidity, non-condensing	5 ... 95%
Degree of protection	IP54 (splashwater proof)
EMC	EN 55022
Electrostatic; RF; EFT	IEC 801-2; IEC 801-3; IEC 801-4
Dimensions (mm)	280 x 92 x 42
Weight (incl. battery)	Approx. 0.5 kg

Integral read/write head, inductive interface to transponder	For SIMATIC RF300
Read/write distance to MDS	up to 20 mm, depending on MDS
Energy/data transmission frequency	13.56 MHz
Serial interface (internal, to basic unit)	RS 232, 3964R protocol
Functionality of the SW application	Standard user interface for reading/writing of data memories, etc.

RFID system for production engineering

SIMATIC RF300 read/write devices

SIMATIC RF310M mobile hand-held terminal

Selection and Ordering data

Order No.

SIMATIC RF310M mobile hand-held terminal



A

6GT2 803-0AA00

Basic unit (PSION Workabout PRO) with integrated read/write unit for RF300, battery, standard software pre-installed, without loading/docking station

Accessories

Loading/docking station



A

6GT2 898-0BA00

For a mobile hand-held terminal as well as a spare battery, incl. wide-range plug-in power supply 100 ... 240 V AC and country-specific adapters as well as USB cable

Spare battery



A

6GT2 898-0CA00

For basic unit (PSION Workabout PRO), High Capacity 3000 mAh, Li-ion

CD: "RFID Systems Software & Documentation"



A

6GT2 080-2AA10

FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C libraries, PC presentation program, MOBY documentation

A: Subject to export regulations AL = N and ECCN = EAR99H

► Preferred type, available from stock.

For optional components, please visit

<http://www.psionteklogix.com>

For example:

- SD expansion cards
- CF WLAN adapter
- Handles, belt loops
- Vehicle holder with charging function

Overview



MOBY U from Siemens is an identification system with excellent properties for use in industry and logistics. On the one hand it combines the performance of innovative HF technologies and, on the other hand, it ensures continuity for the user thanks to extensive compatibility with the tried and tested MOBY I identification system. Rugged housings and power-saving circuit logic permit many years of maintenance-free operation even in the toughest production environments.

MOBY U eliminates familiar sources of interference during UHF transmissions, such as reflections, electromagnetic interference and overreach, by means of appropriate technical measures.

Correspondingly constructed antennas ensure a homogeneous transmission field to guarantee reliable recognition of the mobile data storage units (MDS) even from unfavorable locations.

In addition, special coding procedures ensure that the data transmission functions without errors and the data integrity is guaranteed. To this end, methods and algorithms that have been tried and tested in mobile radio technology (GSM, UMTS) have been transferred to the identification technology.

The MOBY U UHF identification system boasts the following features:

- 2.4 MHz identification system with read/write distance of up to 3,000 mm
- Designed for the upper and medium performance range
- Innovative technology (GSM/UMTS technology) guarantees simple installation/migration and maintenance-free operation for many years:
 - Active suppression of overreach
 - Automatic frequency hopping
 - Homogeneous transmission field with circular polarization
 - Multitag-capability, max. 12 mobile data storage units (MDS)
 - Automatic synchronization of up to 3 read/write devices
 - Service functions for fast error analysis
 - MOBY I call-compatible
- Extensive range of rugged data memories for a vast range of applications
- Special heat-resistant data storage unit for use in automotive industry (paintshops)
- Very high level of reliability even in the presence of contamination, temperature fluctuations and electromagnetic interference
- Simple Integration into SIMATIC/PROFIBUS DP-V1 and Industrial Ethernet
- Can be connected via serial interface to any system, e.g. PC with Windows 98/NT/2000/XP
- Mobile hand-held terminal

Benefits

- MOBY U standard components ensure that application-specific identification systems can be built up quickly and reliably and guarantee fast replacement under servicing conditions even many years later.
- Worldwide support, configuration and service support.

Application

The MOBY U identification system has been specially designed for applications in automobile production, logistics etc., where considerable demands are made, for example, in terms of immunity to noise, large read/write distance in the case of a mobile data storage unit, fast and secure data transmission, simple installation and reliable functioning even in harsh environments. It used the universally approved ISM frequency band at 2.4 GHz and the radiated power is well below the limits recommended by major health authorities from around the world.

MOBY U covers a transmission range from a few centimeters to three meters and thus creates the requirement for an integrated identification solution, e.g. in automotive production.

Depending on the requirement, various data memories (max. 32 KB RAM) and read/write devices are available for connection to SIMATIC, PROFIBUS, Industrial Ethernet and PCs/PLCs.

The main applications for MOBY U are:

- Main assembly lines in the automotive industry (body in white, surface and assembly)
- Vehicle identification/access control in transport companies, vehicle depots, etc.
- Container/ carrier identification in transport logistics and distribution
- Traffic control systems
- Assembly lines

Function

Mobile data storage units ensure that important data (e.g. production/quality data) accompanies the product from the very beginning.

Mobile data storage units are first attached to the product or its transport or packing unit (e.g. container, pallet, chassis) then inscribed, modified and read using non-contact methods. All the information that is important, e.g. for manufacturing and material flow control, is thus available on the product. A rugged enclosure supports use under harsh industrial conditions and makes the MDS resistant to many chemical substances.

Using stationary as well as mobile read/write devices (SLGs), the necessary information (production data, transport routes, etc.) can be read without contact from a mobile data storage unit and even be supplemented or modified without the need for a direct line-of-sight link.

RFID system for production engineering

MOBY U

Introduction

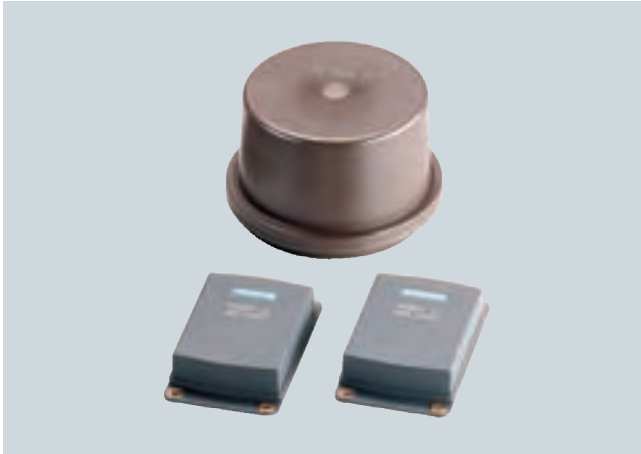
Technical specifications

Type	Contact-free UHF identification system for the medium to upper performance range
Transmission frequency	2.4 ... 2.4835 GHz in the ISM band
Transmit power	< 10 mW EIRP
Memory capacity (MDS) <ul style="list-style-type: none"> • Fixed code memory • Read-only memory • Memory size 	32-bit serial number 128 bit, to be written once by user Up to 32 KB RAM
Read/write cycles (MDS)	Unlimited/ 10 ⁹ at +25 °C
Data management (MDS)	Byte or file-oriented access
Bulk capability, multitag capability	Yes, up to 12 MDS
Multi-SLG	Yes, up to 3 SLGs side by side (can be synchronized by cable)
Data transmission rate MDS – SLG (read/write)	Approx. 8 / 4.8 KB/s without bulk (net)
Read/write distance	150 ... 3000 mm
Operating temperature (MDS)	-25 ... +85 °C/+220 °C cyclic
Degree of protection (MDS)	Up to IP68
Can be connected to	SIMATIC S7, PROFIBUS DP V1, Industrial Ethernet, PC, non-Siemens PLC, computer
Approvals ²⁾	RF: EN 300 440-2 SAR: EN 50 371 Safety: EN 60 950-1 <u>EMC:</u> <ul style="list-style-type: none"> • EN 301 489-01 • EN 301 489-03 • ENV 50 204 FCC Part 15C ¹⁾ UL/CSA No effect on heart pacemakers
Special features	Innovative technology ensures simple installation/migration and maintenance-free operation: <ul style="list-style-type: none"> • Active suppression of overreach • Automatic frequency hopping • MOBY I call-compatible

1) See SLG U92 – Ordering data (page 5/60).

2) Also refer to the "Configuration, Assembly and Service Manual"

Overview



MOBY U records the data of objects quickly and reliably. MOBY U thereby ensures efficient and cost-effective automation.

Type	Features
MDS U315	Mobile data storage unit (2 KB RAM) for universal applications, preferably in transport and logistics applications, enclosure dimensions 111 mm x 67 mm x 23.5 mm Degree of protection IP65, operating temperature -25 ... +70 °C with replaceable battery
MDS U524	Rugged and mobile data storage unit (32 KB RAM) for universal use, enclosure dimensions 111 mm x 67 mm x 23.5 mm, degree of protection IP68, operating temperature -25 ... +85 °C
MDS U525	Same as MDS U524, but with degree of protection IP65 and replaceable battery
MDS U589	<ul style="list-style-type: none"> Heat-resistant and rugged data memory for use in paint shops (automotive industry, priming/finishing coats) or applications with similarly high temperature requirements. Memory capacity 32 KB RAM, temperature range -25 ... +85 °C, up to +220 °C cyclically, degree of protection IP68, enclosure dimensions (mm) Ø 114 x 83 Silicone-free Options: <ul style="list-style-type: none"> Universal installation kit Support for attachment to skid Cover for support Additional supports available on request
MDS U Service	The MDS U Service is an MDS for use in the start-up phase and during servicing in the automotive industry and other industrial production plants with similar requirements. Memory capacity 32 KB RAM, two LED displays for communication, replaceable battery. With On/Off switch. Enclosure dimensions 111 mm x 67 mm x 23.5 mm, degree of protection IP40, operating temperature -25 ... +70°C

Technical specifications

Field data (all dimensions in mm)

	MDS U315, MDS U524, MDS U525 MDS U589, MDS U Service
Operating/limit distance to SLG U92	150 to 2100/3000, adjustable in 500 mm steps

Note:

The listed field data are typical values and are valid for a room temperature of +25 °C (77 °F) and a supply voltage of 24 V DC.

RFID system for production engineering

MOBY U mobile data storage units

MDS U315/MDS U524/MDS U525

Overview



MDS U315

Mobile data storage unit (2 KB RAM) for universal applications, preferably in transport and logistics applications, enclosure dimensions 111 mm x 67 mm x 23.5 mm, degree of protection IP65, operating temperature -25 °C to +70 °C, with replaceable battery

MDS U524

Rugged and mobile data storage unit (32 KB RAM) for universal use, enclosure dimensions 111 mm x 67 mm x 23.5 mm, degree of protection IP68, operating temperature -25 °C to +85 °C

MDS U525

Same as MDS U524, but with degree of protection IP65 and replaceable battery.

Technical specifications

Mobile data storage unit	MDS U315	MDS U524	MDS U525
Memory size			
• Fixed code memory	32-bit serial number		
• Read-only memory	128 bit, to be written once by user		
• Application memory	2 KB RAM	32 KB RAM	
MTBF (at +40 °C)	2 400 000 h (without taking battery into account)		
Read/write cycles	unlimited / 10 ⁹ at +25 °C		
Read/write distance	150 ... 3,000 mm		
Bulk and multitag capability	yes		
Power supply	Replaceable battery	Battery	Replaceable battery
Battery lifetime	≥ 5 years ¹⁾	≥ 8 years ¹⁾	
Shock/vibration-resistant to DIN EN 60721-3-7, Class 7M3	50 g / 10 g		
Free fall height to DIN EN 60068-2-32	1 m		
Torsion and bending load	Not permissible		
Suggested attachment	4 x M4 screws		
Recommended distance to metal	Can be directly mounted on metal		
Degree of protection to EN 60529	IP65	IP68	IP65
Resistance to chemicals	See configuration manual		
Enclosure			
• Dimensions (L x W x H)	111 x 67 x 23.5 mm		
• Color/material	Anthracite / plastic PA 12 GF 25		
Ambient temperature			
• During operation	-25 ... +70 °C	-25 ... +85 °C	
• During transportation and storage	-40 ... +85 °C		
Weight, approx.	100 g		
Special features	Universal mobile data storage unit for the preferred deployment in transport and logistics	Rugged and mobile data storage unit for universal use	

¹⁾ The service life depends on the temperature, the time in which the MDS is located within the antenna field of the SLG (Zone 1 and 2) and the volume of data that is read/written.

Field data (all dimensions in mm)

MDS U315/MDS U524/MDS U525 to SLG U92

Ranges (S_g) of the SLG can be limited in 500 mm steps up to 3500 mm

	minimal	Standard	maximal
Limit distance (S_g), approx.	500	2000	3000
Operating distance (S_a)	350	1400	2100
Transmission window at S_a length / width	700	2400	3000
	700 (with FCC approval)	2000 (with FCC approval)	2100 (with FCC approval)

The field data apply to write and read operations of the MDS.

Selection and Ordering data

Order No.

Mobile data storage unit ▶ A **6GT2 500-3BF10**
MDS U315

2 KB RAM

Mobile data storage unit ▶ A **6GT2 500-5CE10**
MDS U524

32 KB RAM

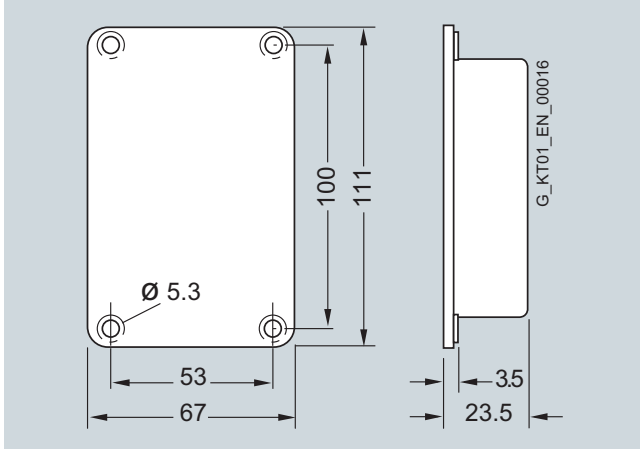
Mobile data storage unit ▶ A **6GT2 500-5CF10**
MDS U525

32 KB RAM,
replaceable battery

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

Dimensions

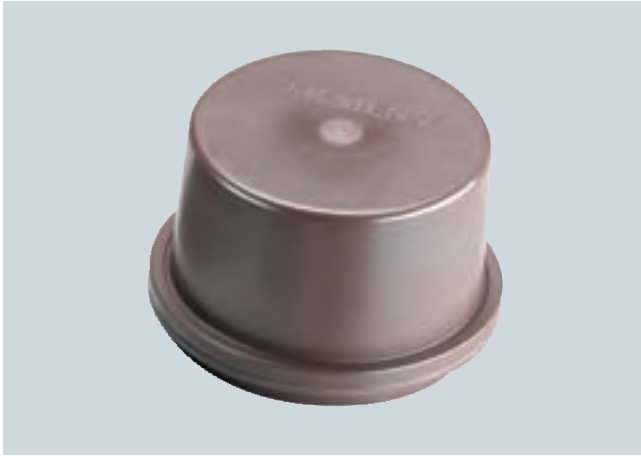


RFID system for production engineering

MOBY U mobile data storage units

MDS U589

Overview



Heat-proof, rugged data storage unit for use in paintshops (automotive industry, primer/top coat) or applications with similar temperature requirements, memory capacity 32 KB RAM, temperature range -25 °C to + 85 °C, up to +220 °C cyclically, IP68 degree of protection, enclosure dimensions (mm) Ø 114 x 83

Technical specifications

MDS U589 (heat-resistant) mobile data storage unit	
Memory size	
• Fixed code memory	32-bit serial number
• Read-only memory	128 bits, to be written once by user
• Application memory	32 KB RAM
MTBF (at +40 °C)	2,400,000 h (not taking the battery into account)
Read/write cycles	Unlimited/ 10 ⁹ at +25 °C
Read/write distance	150 ... 3000 mm
Multitag capability	Yes
Power supply	Battery
Battery life	≥5 years ¹⁾
Shock/vibration-resistant to DIN EN 60721-3-7, Class 7 M3	50 g / 5 g ²⁾
Free fall height to DIN EN 60068-2-32	1000 mm
Torsion and bending load	not permissible
Suggested attachment	See universal installation kit or skid support
Recommended distance from metal	Can be directly mounted onto metal
Degree of protection per EN 60529	IP68
Chemical stability	See Configuration Manual
Casing	
• Dimensions (ø x H)	114 mm x 83 mm
• Color/material	Brown/PPS
Ambient temperature	
• During operation	-25 ... +85 °C, up to +220 °C cyclic
• During transportation and storage	-40 ... +85 °C
Weight, approx.	600 g
Special features	Designed for integrated use in body-in-white and paintshops (KTL, top coat, ...)

1) The service life depends on the temperature, the length of time the MDS is located within the antenna field of the read/write device (Zones 1 and 2) and the volume of data that is read/written.

2) Applies only in connection with original bracket.

Field data (all dimensions in mm)

MDS U589 to SLG U92

Ranges (S_g) of the read/write device can be limited in 500 mm steps up to 3000 mm

	minimal	Standard	maximal
Limit distance (S _g), approx.	500	2000	3000
Operating distance (S _a)	350	1400	2100
Transmission window at S _a length / width	700	2400	3000
	700 (with FCC approval)	2000 (with FCC approval)	2100 (with FCC approval)

RFID system for production engineering

MOBY U mobile data storage units

MDS U589

Cyclic operation of the MDS at temperatures > 85 °C

At temperatures up to +85 °C, cyclic operation is not necessary, i.e. up to this temperature, the MDS can be in constant operation

Heating up		Cooling down	
Temperature	Time	Temperature	Time
220 °C	Momentary	25 °C	> 30 min
200 °C	1 h	25 °C	> 4 h
200 °C	0.5 h	25 °C	> 1 h
180 °C	1 h	25 °C	> 3 h

Selection and Ordering data

Order No.

Mobile data storage unit MDS U589

32 KB RAM, up to 220 °C cyclic

6GT2 500-5JK10

Accessories

Skid-support for MDS U589

Short version

▶ A 6GT2 090-0QA00

Cover

For skid support

▶ A 6GT2 090-0QB00

Universal support

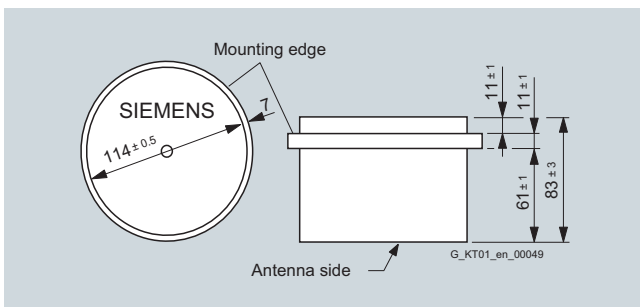
For MDS U589, e.g. for attachment to the body with a customer-specific adapter

▶ 6GT2 590-0QA00

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

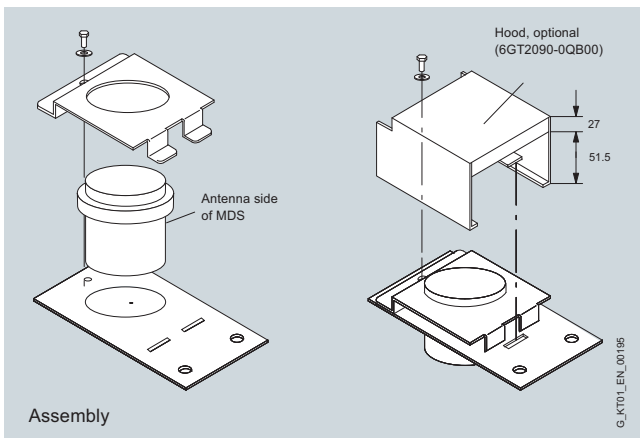
Dimensions



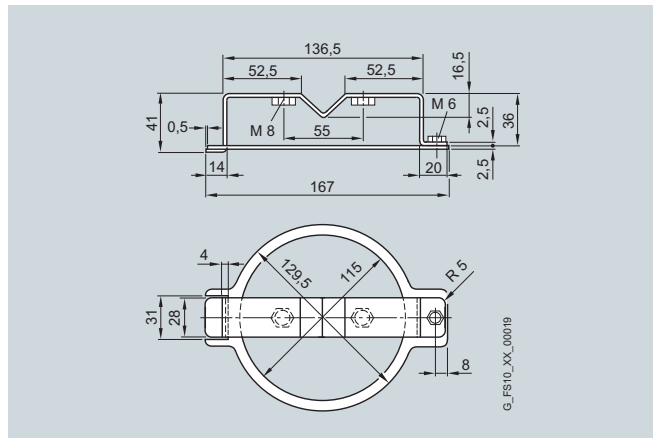
Data carrier MDS U589



Universal support with heat-proof data carrier MDS U589



Skid support, Cover



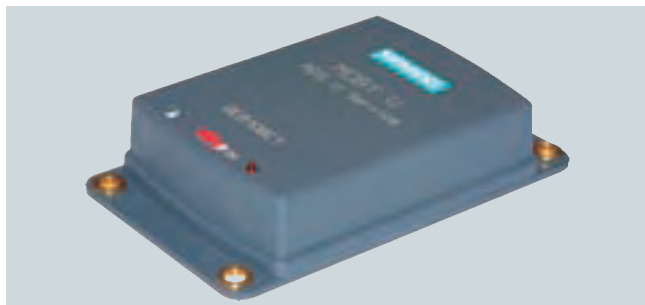
Universal support

RFID system for production engineering

MOBY U mobile data storage units

MDS U Service

Overview



MDS U Service

The MDS U Service is an MDS for use in the start-up phase and during servicing in the automotive industry and other industrial production plants with similar requirements.

Memory capacity 32 KB RAM, two LED displays for communication, replaceable battery. With On/Off switch. Enclosure dimensions 111 mm x 67 mm x 23.5 mm, degree of protection IP40, operating temperature -25 °C to +70 °C.

Technical specifications

Mobile data storage unit	MDS U Service
Memory size	
<ul style="list-style-type: none"> Fixed code memory Read-only memory Application memory 	32-bit serial number 128 bit, to be written once by user ¹⁾ 32 KB RAM
Read/write cycles	Unlimited/ 10 ⁹ at +25 °C
Read/write distance	150 ... 3000 mm
Bulk and multitag capability	Yes
Power supply	Replaceable battery
Battery life	
<ul style="list-style-type: none"> MDS switched on, no communication and MDS outside antenna range MDS switched on, with communication MDS switched off 	approx. 1 year ²⁾ < 1 year ³⁾ ≥ 10 years
On/Off switch	Voltage on/off
Indicators	2 LEDs
<ul style="list-style-type: none"> Orange flashing Green 	Voltage On Communication
Torsion and bending load	Not permissible
Suggested attachment	4 x M4 screws
Recommended distance from metal	Can be directly mounted onto metal
Degree of protection as per EN 60529	IP40
Resistance to chemicals	See Configuration Manual
Housing	
<ul style="list-style-type: none"> Dimensions (L x W x H) Color/material 	111 mm x 67 mm x 23.5 mm Anthracite / plastic PA 12 GF 25
Ambient temperature	
<ul style="list-style-type: none"> During operation During transportation and storage 	-25 ... +70 °C -40 ... +85 °C
Weight, approx.	120 g
Special features	MDS service for assignments during the start-up phase and for servicing. For implementation in the automotive industry and other industrial production plants with similar requirements.

- 1) After "voltage off" the information in the read-only memory is lost and must/can be written again.
- 2) The service life depends on the temperature.
The MDS must not be located within the antenna range of the SLG (Zones 1 and 2).
- 3) The service life depends on the temperature, the length of time the MDS is located within the antenna field of the read/write device (Zones 1 and 2) and the volume of data that is read/written.

Field data (all dimensions in mm)

MDS U Service

Ranges (Sg) of the SLG can be limited in 500 mm steps up to 3500 mm

	minimal	Standard	maximal
Limit distance (Sg), approx.	500	2000	3000
Operating distance (Sa)	350	1400	2100
Transmission window at Sa length / width	700	2400	3000
	700 (with FCC approval)	2000 (with FCC approval)	2100 (with FCC approval)

The field data apply to write and read operations of the MDS.

Selection and Ordering data

Order No.

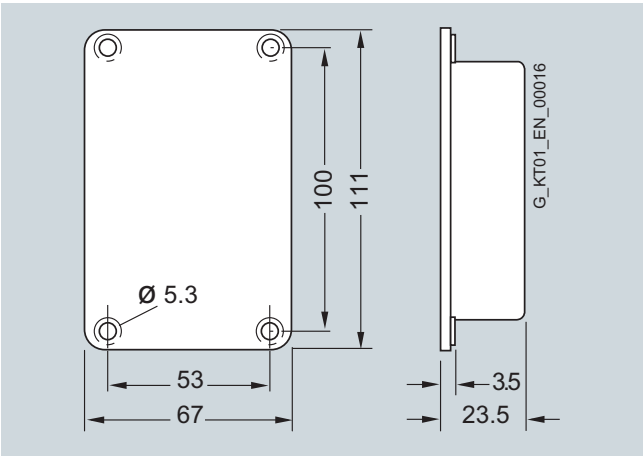
MDS U Service
mobile data storage

32 KB RAM

► Preferred type, available from stock.

6GT2 500-5BF20

Dimensions



RFID system for production engineering

MOBY U read/write devices

SLG U92

Overview



The compact and low-cost SLG U92 is a universal read/write device (SLG) with an integral antenna for applications where read/write distances of up to 3000 mm are required. Thanks to the automatic SLG synchronization via cable, it is possible to install up to three SLGs in a very small space.

Two different interfaces are available for the connection to a wide variety of systems:

- RS 232; serial interface for connection to any system (PC/PLC)
- RS 422; serial interface to the PC/PLC or to the MOBY interface modules (SIMATIC RF170C, SIMATIC RF180C, ASM 475, ASM 456) for integration into SIMATIC S7, PROFIBUS, or Industrial Ethernet

Software tools such as the SIMATIC S7 functions (FB/FC45 / FC46 / FC55 / FC56) and the C library MOBY API for applications under Windows 98/NT/2000/XP allow for easy implementation in the respective application.

The integrated file management system (compatible with the familiar MOBY I file handler and supplemented with multitag-handling commands) ensures simple and user-friendly management of data on the mobile data storage unit.

Type	Features
SLG U92	Compact and low-cost read/write device with integral antenna for universal applications, read/write distances of up to 3000 mm (adjustable by software in 500 mm steps to 3500 mm) incl. file handler, degree of protection IP65, enclosure dimensions (mm) 290 x 135 x 42
SLG U92 with RS 232	As above, but with RS 232 interface for connection to PC/PLC
SLG U92 with RS 422	As above, but with RS 422 interface for connection to ASM (e.g. ASM 456, SIMATIC RF170C, ASM 475) or PC/PLC

For use in the U.S.A. and Canada, a version with FCC PART 15C radio approval is available.

Function

The SLG U92 operates with a transmission frequency in the ISM band between 2.4 and 2.4835 GHz. This supports transmission ranges from a few centimeters up to three meters for an extremely low transmit power of < 10 mW EIRP and high net transmission rates up to 8 KB/s. Thanks to the selected transmission frequency, rugged modulation technique and appropriate check mechanisms, sources of electromagnetic interference can be disregarded and fault-free data transmission and data integrity are assured. MOBY U technology blocks the types of fault sources familiar in UHF transmissions such as reflections, interference and overrange. Matching antennas provide a homogeneous transmission field and ensure a detection rate of 100% for mobile data storage units (MDS). There is no need for time-consuming shielding measures and antenna alignment.

The antenna field of the SLG can be activated and deactivated with a function call or triggered automatically by a sensor (BERO) for the duration of communication with an MDS.

For management of the data on the mobile data storage unit, there are two possibilities, as follows:

- Byte-oriented addressing via absolute addresses (start address, length)
- Conveniently in a file management system (compatible with the MOBY I file handler)

In file handler mode, the MOBY U read/write device always fetches the necessary file management information directly from the MDS and it can be operated in three steps:

1. For existing system solutions with MOBY I, MOBY U can be operated with the default settings and unmodified file handler functions without the MOVE and LOAD commands that are no longer required.
2. The default settings and requests for diagnostic data can be easily changed with just a few additional commands.
3. Utilization of all features including multitag processing. In this step, the commands and/or useful data can be uniquely assigned as well as the relevant MDS number.

Two LEDs indicate the current status (e.g. MDS in the field) and make start-up easier.

For easy start-up and diagnostics during normal operation, a separate service and diagnostics interface (RS 232) is available. This interface can also be used by the service function "Load software in the SLG" to integrate future function expansions into existing applications without the need to replace the SLG.

The system interface (RS 232 or RS 422) can be used for serial connection to any other system (PC/PLC).

RFID system for production engineering

MOBY U read/write devices

SLG U92

Technical specifications

SLG U92 read/write device	
Air interface to the MDS	Integrated antenna
Transmission frequency	2.4 ... 2.4835 GHz in the ISM band
Bandwidth	2 x 1 MHz within 83 MHz
Check mechanisms	Forward-correction by means of systematic block code (CRC), ARQ procedure
Error rate	< 1 reading error per 10 ⁶ transactions
Data rate (read/write) (net)	approx. 8 / 4.8 KB/s without bulk approx. 4 / 2.4 KB/s for bulk size 2
Range (read/write)	150 ... 3000 mm, see MDS field data
Local resolution	Range can be limited in steps of between 500 mm and 3500 mm
Radiant power / intensity	<ul style="list-style-type: none"> • for SLG U92 version without FCC approval < 10 mW EIRP / <0.5 µW/cm² (at a distance of 1 m) • for SLG U92 version with FCC approval < 50 mV/m at a distance of 3 m
Beam angle	approx. 70° horizontal/vertical
Polarization	Circular
Multi-identification capability	up to 12 MDS
MDS recording time	> 2 s for 12 MDS
Object speed (MDS)	< 2 m/s if S _a = 1.5 m and reading/writing ≤ 2.5 KB data
SLG-SLG synchronization	by means of semaphore control via second interface; max. 3 SLGs with one another
Minimum distance between two SLGs	> 6 m; if synchronized directly side by side
Serial interface to ASM or PC	RS 232 or RS 422 (SLG U92 variant), 6-pin SLG connector according to EN 175201-804
Data transmission rate	Automatic baud rate recognition 19.2 to 115.2 kbit/s (depending on cable length)
Transmission protocol	3964 R
Cable length, SLG – ASM/PC	max. 1000 m (RS 422, shielded)
Cable length, SLG – PC	max. 30 m / 300 m (RS 422, shielded)
Software functions	
Commands	MOBY file handler: Format data memory, create/delete file, write data to file, define access rights, etc. Direct reading/writing: read / write data, etc.
Programming	FC45/FC46/FC55/FC56, see ASM C library for PC with Windows 98/NT/2000/XP

SLG U92 read/write device	
Service interface	RS 232, 11-pin connector to DIN EN 175201-804
Data transmission rate	19.2 kbit/s
Cable length SLG – PC (shielded)	max. 20 m
Transmission protocol	Terminal, ASCII characters
2 DI for BERO	Triggering antenna field on/off
Cable length SLG – BERO (shielded)	max. 50 m
Interface for SLG-SLG synchronization (shielded)	max. cable length 30 m
Display elements	2 LEDs (data memory in field, errors, etc.)
MTBF (at +40 °C)	0.4 x 10 ⁶ hours
Power supply	24 V DC (rated value), 20 ... 30 V DC
Power consumption (transmitting)	< 300 mA
Enclosure	
• Dimensions (L x W x H) in mm	290 x 135 x 42 (without connector)
• Color/material	anthracite / plastic PA 12
• Mounting	4 x M6 screws
Shock/vibration-resistant to DIN EN 60721-3-7, Class 7 M3	30 g / 1.5 g
Degree of protection to EN 60529	IP65
Ambient temperature	
• Operation	-25 ... +70 °C
• Transport and storage	-40 ... +85 °C
Weight, approx.	900 g
Special features	<ul style="list-style-type: none"> • Active suppression of overreach • Automatic frequency hopping • Service functions for fast error analysis • MOBY I – call-compatible (FC)

RFID system for production engineering

SLG U92

Selection and Ordering data	Order No.
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SLG U92 with RS 422	
Integrated antenna	▶ 6GT2 501-0CA00
Integrated antenna, FCC approval	6GT2 501-0BA00

SLG U92 with RS 232	
Integrated antenna	▶ 6GT2 501-1CA00
Integrated antenna, FCC approval	6GT2 501-1BA00

Accessories

RS 232 connecting cable

Between the PC and SLG U92,
with a connecting cable for a 24
V connector (M12 socket),
angled connector

5 m	▶	6GT2 591-1CH50
20 m	▶	6GT2 591-1CN20

Connector for SLG U92 service interface	▶	6GT2 590-0BA00
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11-pin, with angled output

**Connector on SLG side
(MOBY E, U)**

6-pin DIN 43651 connector with female contacts for crimping

• with angled output, 1 piece	▶ A	6GT2 090-0BA00
• with angled output, 1 packaging unit (10 pcs., price per piece)	▶ A	6GT2 090-0BA10
• with straight output, 1 piece	▶ A	6GT2 090-0UA00

SLG cable

Without connector between ASM
and SLG; $6 \times 0.25 \text{ mm}^2$

• 50 m	▶ A	6GT2 090-0AN50
• 120 m	▶ A	6GT2 090-0AT12
• 800 m	A	6GT2 090-0AT80

Wide-range power supply

Primary side: 100 ... 240 V AC,
120 ... 353 V DC, secondary
side: 24 V DC, 3 A, with no-load
protection, with continuous
short-circuit protection

- EU connector version ▶ A **6GT2 898-0AA00**
- UK connector version ▶ A **6GT2 898-0AA10**
- US connector version ▶ A **6GT2 898-0AA20**

Cable for wide-range power supply	▶	6GT2 491-1HH50
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24 V DC, length 5 m

24 V connector (M12 socket)	▶ A	6GT2 390-1AB00
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For ASM 424/724/754, SLG Ux
(over PC connecting cable)

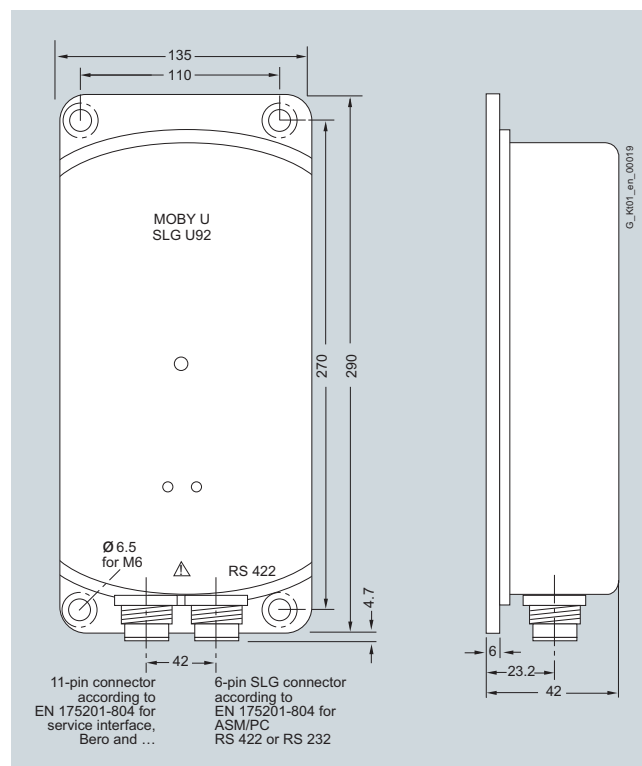
CD "RFID Systems Software & Documentation" ▶	6GT2 080-2AA10
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FB/FC for SIMATIC, 3964R driver
for DOS/WINDOWS
95/NT/2000/XP, C libraries, PC
presentation program.
RFID documentation

A: Subject to export regulations AL = N and ECCN = EAR99H

► Preferred type, available from stock.

Dimensions



RFID system for production engineering

MOBY U read/write devices

STG U mobile hand-held terminal

Overview



The STG U is a powerful mobile hand-held terminal with integral read/write antenna for applications in the field of production, logistics and service. In addition, it is an indispensable tool for commissioning and testing.

Design

The STG U mobile hand-held terminal comprises a basic unit (based on the PSION Workabout^{mx}) and an antenna of the MOBY U type. It has a splash-proof housing (IP54), LCD display with 240 × 100 pixels, alphanumeric keypad and various interfaces (for EEPROM card, charging the battery, RS 232/TTL for the MOBY U antenna, battery charger interface incl. RS 232 for connecting to the PC, etc.).

Function

The supplied MOBY software (memory card) provides service and test functions for reading, writing, etc. of the MOBY U data memory:

- Reading data from the data memory
- Writing data to the data memory
- Reading and displaying the ID number of the data memory
- Reading MDS status
- Reading data from OTP memory
- Writing data to OTP memory
- Displaying and editing the data in hexadecimal, ASCII, decimal and binary formats
- Activating/deactivating password protection

On the basis of the optional C library, custom applications including a customized mask interface for the reading/writing of data memories can be very easily programmed. Various optional development tools for the PC and a wide selection of accessories are available directly from PSION. This solution opens up new applications in the field of logistics and distribution. The hand-held terminal for example allows for the offline recording and processing of commissioning data, which can then be forwarded to a PC/computer with a defined time delay.

Selection and Ordering data

Order No.

STG U mobile hand-held terminal

► D **6GT2 503-0AA00**

MOBY U hand-held terminal STG U, complete (PSION Workabout^{mx}), antenna STG U, battery, EEPROM card. With MOBY software, operating instructions, without power pack for STG U

Accessories

STG U antenna

► **6GT2 503-1AA00**

For basic unit (PSION Workabout^{mx})

STG U power supply unit

► **6GT2 503-1DA00**

Wide-range power supply unit 90 ... 264 V AC, with cable switch, for the antenna STG U and the mobile hand-held terminal STG U, with charging adapter

STG software

► A **6GT2 303-1CA00**

For MOBY D, E, F, I and U, incl. operating instructions, 1 MB EEPROM card

CD: "RFID Systems Software & Documentation"

► **6GT2 080-2AA10**

FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C libraries, PC presentation program. MOBY documentation

A: Subject to export regulations AL = N and ECCN = EAR99H

D: Subject to export regulations AL = N and ECCN = 4A994X

► Preferred type, available from stock.

For optional components
visit <http://www.psionteklogix.com>

- "3link" connecting cable to the PC for easy exchange of data between the PC and PSION Workabout^{mx}
- PSION Workabout^{mx} basic unit with large-area function keys and number pad
- Additional memory card with up to 8 MB memory
- Docking station including rapid charger and software for convenient exchange of data between the PSION Workabout^{mx} and the PC.

Technical specifications: See following page.

RFID system for production engineering

MOBY U read/write devices

STG U mobile hand-held terminal

Technical specifications

STG U mobile hand-held terminal	
RAM/ROM	2 MB/2 MB
User program	1 MB (with MOBY service and test program)
Screen	Graphic LCD screen with 240 × 100 pixels; gray scale; selectable backlighting
Keyboard	Alphanumeric with 57 keys
Sound	Piezzo signal transmitter
Power supply	NiCd battery pack with 2 type AA cells (850 mAh); fast-charging; automatic shutdown Operating time: approx. 20 hours (antenna inactive, display unlit)
Dimensions	282 mm x 235 mm x 93 mm (incl. MOBY U antenna)
Weight	Approx. 1450 g (incl. MOBY U antenna)
Operating/storage temperature	-20 ... +60 °C/ -25 ... +70 °C (without battery)
Relative humidity	0 ... 90%, no condensation
Degree of protection	IP54 (splashproof); for STG U only as complete unit
Impact resistance	Max. drop onto concrete: 0.5 m
EMC	EN 55022
Electrostatic; RF; EFT	IEC 801-2; IEC 801-3; IEC 801-4

MOBY U antenna	Air interface to the MDS
Transmission frequency	2.4 to 2.4835 GHz in the ISM band
Bandwidth	2 × 1 MHz within 83 MHz
Gross bit rate of the radio channel	384 Kbit/s
Data rate (read/write) (net)	Approx. 8 / 4.8 KB/s without bulk
Antenna	
• Direction of radiation	Perpendicular to the rear panel of the MOBY U antenna
• Aperture angle	Approx. 70° (conical antenna field)
• Polarization	Circular
• Radiant power	< 50 mV/m at a distance of 3 m
• Radiation density	< 0.5 μW/cm ² at a distance of 1 m
Range (read/write)	150 ... 3,000 mm
Local resolution	Adjustable in steps of 0.5 m by means of range limitation
MDS recording time	Approx. 3 s for 1 MDS (after actuation of the communication key)
Power supply	<ul style="list-style-type: none"> Lithium-ion battery pack 2SIP CGR18650 HG 7.2 V 1.8 Ah Fast charging, automatic cutout, Service life approx. 500 charging cycles
Power consumption (antenna on)	• < 800 mA

MOBY U antenna	Air interface to the MDS
Operating time	> 2 months (antenna inactive) 2 hours (antenna active) The antenna is switched on by means of the communication key only for communication and automatically switched off after the function has been performed.
Operating modes	
• Off	Antenna switched off
• Search	Ready to receive and evaluate search information sent by the MDS
• Communication	Communication with the MDS: Write, read or initialize
Minimum distance to an SLG U92 or another STG U	> (set range + 0.5 m)
Serial interface (to basic unit)	RS 232/115.2 Kbaud/3964R
Interface for battery charging	4-pin socket for connecting the STG U power supply unit
• Voltage / current	12 V DC / 1.225 A
• Charging period	> 1.5 h (Lion battery pack 2SIP CGR18650 HG)
Control element	Communication key (for triggering the communication)
Display elements	LEDs
• LED for loading the batteries	
- Lights up	Power supply unit connected
	<ul style="list-style-type: none"> Red: device is defective Yellow: batteries are being charged Green: batteries are fully charged
- Does not light up	Power supply unit is not connected
• LEDs for communication	
- Lights up	Communication key pressed and communication not complete
	<ul style="list-style-type: none"> Red: battery capacity insufficient for communication Yellow: antenna is switched to active
- Does not light up	Communication terminated or not yet started
Enclosure	
• Color	Black
• Material	VALOX® 357X
Approvals	RF: EN 300 440-2 SAR: EN 50 371 Safety: EN 60 950-1 <u>EMC:</u> <ul style="list-style-type: none"> EN 301 489-01 EN 301 489-03 ENV 50 204 FCC Part 15C UL/CSA Not critical with regard to heart pacemakers
Programming	Standard user interface for reading/writing of data memories, etc.

Overview

Note

Detailed information (clearance from metal, SLG – SLG clearance etc.) can be found in the "MOBY U Manual for Configuration, Assembly and Service".

Field characteristics (battery-saving mode)

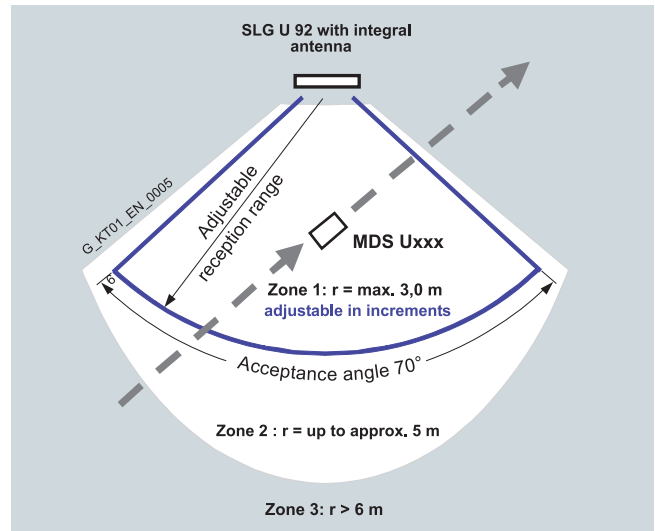
In contrast to the inductive RFID systems, UHF systems exhibit transmission behavior like electromagnetic waves. The wave length is approx. 13 cm. Metal surfaces reflect the waves and cannot be penetrated.

Despite a low radiation output, UHF systems have a relatively long range. The emission field has a directional characteristic which depends, however, on the antenna design. In order to keep the energy requirement low for the MDS and to make the determination of the location comprehensible, MOBY U has various function areas that are dependent on direction and distance. The three different zones of the transmission field are identified by different states and reactions of the components affected.

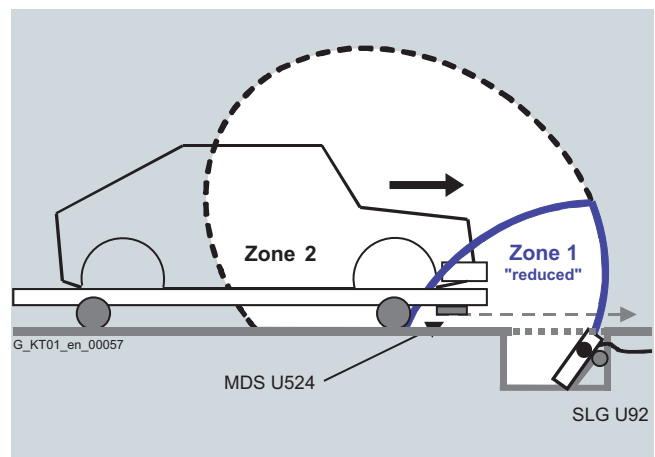
Put simply, Zone 3 is an SLG-field-free area. The MDS "sleeps" and only listens momentarily every 0.5 s for a sign of life from an SLG. This means that the power consumption is very low. If other UHF users in the vicinity are occupying the same frequency band, it has no effect on the MDS, as the latter requires a special code to wake it up. If the MDS in the vicinity of an active SLG then receives this special code, it enters Zone 2 (see Fig.). It immediately accepts the SLG and responds briefly with its own identification. The SLG however ignores every MDS unless it is in Zone 1, whose radius parameter can be set in stages in the SLG. The power consumption in Zone 2 is not significantly higher than in Zone 3.

If the MDS enters Zone 1, it is duly registered by the SLG and the data exchange can begin. Now all read and write functions can be performed. However, as the transmission rate at the air interface is very high (80 Kbit/s), the overall communication time is very short. For example, all bytes of the 32 KB memory are read in about 8 seconds. This means that the data exchange imposes hardly any load on the battery.

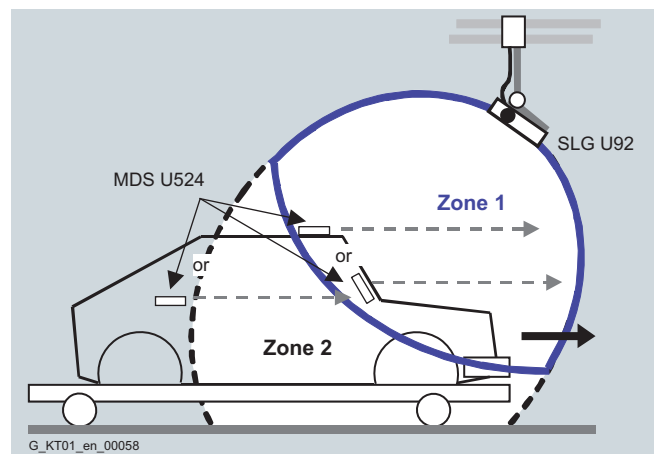
SLG U92 with integral antenna



Example: Car body identification



Example: Skid identification



RFID systems for logistics

Introduction

RFID systems for logistics – Identifying potential for optimization

RFID systems have been setting new standards in control and management tasks in distribution and logistics for a number of years, especially in terms of reliability with applications ranging from the identification of containers and recognition of textiles in dispatch centers and even in frozen storage. The rewritable, low-cost data memories as well as SmartLabels can be reliably identified and read, even through dirt.

Systems are based on the ISO 15693 standard as well as EPCglobal and ISO/IEC 18000-6, so SmartLabels from different manufacturers can be used. With the "electronic delivery note", you always have all the information at hand. Simple as well as complex tasks are performed quickly and reliably. Whatever the requirements, the optimal system is available. Additional equipment such as a mobile hand-held terminal provide additional flexibility in operation.

Application

- Dispatch warehouse including order picking ("brown goods", foodstuffs, tires, etc.).
- Cold-storage depots (including order picking)
- Container or vessel identification
- Identification of load carriers, pallets, cases or mini-load containers
- Distribution and loading control with electronic delivery note
- Parts identification for textiles (e.g. professional rental clothing, operating room textiles) in laundries
- Identification of window parts, items of furniture etc. in the logistics chain
- Parts identification in the clothing industry (e.g. shirts, suits, medical stockings)
- Production and shipping
- Goods distribution in open distribution chains, e.g. in parcel and postal services, mail order companies or freight forwarders
- Luggage transport and tracking
- Machine and plant construction
- Industrial production
- Laboratory and test equipment

Highlights

- Manage your procedures with rewritable electronic data storage units/SmartLabels
- Wide range of data storage units
- Mobile and flexible with hand-held terminals
- Customized SmartLabel/Antenna for high-volume applications


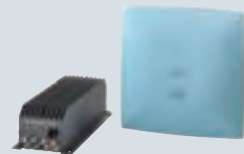


Logistics		
	MOBY D	SIMATIC RF600
Read/write distance	Up to 0.9 m	Up to 5.0 m (two antennas side by side) Up to 10.0 m (antennas in gate arrangement)
Frequency	13.56 MHz	865 ... 868 MHz (Europe) 902 ... 928 MHz (North America)
Standards	ISO 15693 ISO 18000-3	EPCglobal ISO 18000-6B, ISO 18000-6C

RFID systems for logistics

Introduction

Technical specifications

MOBY D					SIMATIC RF600			
								
Read/write distance	Up to 680 mm (900 mm with customer-specific antenna)				Up to 5 m (up to 10 m for gate arrangement)			
Data transmission rate	≥ 3.5 ms/byte reading, ≥ 9.5 ms/byte writing				Up to 320 KB/s reading, up to 128 KB/s writing			
Memory	EEPROM							
Standards	ISO 15693				EPC Gen 1, EPC Gen 2, ISO 18000-6B, ISO 18000-6C			
Approvals	EN 300330 (Europa), FCC, IC				ETSI EN 302208, FCC			
Bulk capability	● (PC version with RS 232)				●			
Multitag capability	● (PC version with RS 232)				●			
Frequency	13.56 MHz				adjustable: 865 ... 868 MHz (Europe), 902 ... 928 MHz (U.S.A.)			
Mobile data storage units (tags/labels)	Name	Memory size	Operating temperature	Degree of protection	Name ¹⁾	Memory size	Operating temperature	Degree of protection
	MDS D160	112 byte	-25 ... +175 °C	IP68	RF620L	EPC 96 Bit	-20 ... +70 °C	none
	MDS D100	112 byte	-25 ... +80 °C	IP68	RF630L	EPC 96 Bit	-40 ... +85 °C (+80 °C cycl.)	Accord- ing to ver- sion, none or IP65
	MDS D124	112 byte	-25 ... +125 °C	IP67				
	MDS D139	44 byte	-25 ... +200 °C	IP68				
	MDS D324	992 byte	-25 ... +125 °C	IP67				
	Smart Label	112/256 byte	-25 ... +85 °C	IP68	RF640T	216 byte	-25 ... +85 °C	IP68
Read/write devices	Name	Operating temperature	Degree of protection		Name	Operating temperature	Degree of protection	
Stationary, with detached antenna	SLG D10	-20 ... +55°C	IP65		RF660R	-25 ... +55 °C	IP65	
	SLG D10S	-20 ... +55°C	IP65					
	SLG D11 ANT D5	-25 ... +70°C	IP65					
	SLG D11S ANT D5	-25 ... +70°C	IP65					
Stationary, with integrated antenna	SLG D12	-25 ... +70°C	IP65					
	SLG D12S	-25 ... +70°C	IP65					
Mobile hand-held terminal with integrated antenna	STG D	-20 ... +50 °C	IP54					
Antennas	Name	Operating temperature	Degree of protection		Name	Operating temperature	Degree of protection	
	ANT D2	-20 ... +70 °C	IP65		RF660A	-25 ... +75 °C	IP67	
	ANT D5	-20 ... +55 °C	IP65					
	ANT D6	-20 ... +55 °C	IP65					
	ANT D10	-20 ... +55 °C	IP65					
Connection to the automation system	directly			via communication module (ASM)	directly			via communications module (ASM) ²⁾
SIMATIC S7-300, S7-400				●				●
PROFIBUS DP				●				●
PROFINET				●				
Ethernet (TCP/IP)					●			
Serial interface to other controllers, PCs, any other systems	●				●			
Page	5/68				5/97			

1) Further tags and SmartLabels will be available soon

2) This feature will be available in the future

RFID systems for logistics

MOBY D

Introduction

Overview



MOBY D is a new RF identification system based on the Standard 15693 in the 13.56 MHz range. For the first time, the standard creates a common basis for SmartLabels from different manufacturers (e.g. I-Code, Tag-it).

Due to the reasonable prices of the SmartLabels in large volume applications and the simple system integration, MOBY D is the ideal identification system for the above applications.

Depending on the read/write distance, various read/write devices are available with integral or separate antennas.

The MOBY D identification system boasts the following features:

- 13.56 MHz identification system for SmartLabels/data storage based on I-Code 1 or ISO/IEC 15693 (I-Code SLI, Tag-it HFI) with a read/write clearance of up to 900 mm (MDS-/SLG-dependent)
- Special heat-resistant data storage (44-byte EEPROM) for paintshops up to +200 °C
- Very high level of reliability even in the presence of contamination, temperature fluctuations and electromagnetic interference
- Can be connected via serial interface to any system, e.g. PC with Windows 9x/NT
- Simple integration into SIMATIC and the PROFIBUS DP

Benefits

Worldwide support, configuration and service support.

Application

Main applications of MOBY D:

Applications extend from simple identification, such as electronic barcode substitution, supplementation, or delivery note in harsh environments, storage and distribution logistics, right up to product identification.

The design of the transponder permits a variety of flexible designs, guaranteeing optimum dimensioning for the widest variety of applications.

Low-cost SmartLabels for large volume applications:

- Container and box identification in open systems
- Distribution logistics and goods identification
- Parcel and mail services, mail order businesses and freight carriers
- Baggage check-in and baggage tracking
- Protection against plagiarism and theft

Advantages of SmartLabels over conventional barcode labels

- Rugged and reliably recognizable, even when contaminated (moisture, dust, etc.)
- Maintenance-free and resistant to aging
- Identification even of packages made of non-metallic materials
- Rewritable (unlimited read cycles, write cycles typically 1 000 000)

As many as 20 SmartLabels per second can be detected simultaneously (serial numbers in the case of bulk recognition). The data can be processed selectively in multitag mode.

Hardened data stores (closed systems)

- Container and box identification in logistics and distribution
- Production logistics and in assembly lines with higher temperature requirements (e.g. paintshops, temperature range up to +200°C)
- Parts identification (e.g. data storage is attached directly to product/pallet).

Function

MOBY identification systems ensure that important data accompanies a product from the very start.

Due to their extremely attractive price, SmartLabels can be universally implemented as "an electronic barcode substitute" or as a "delivery note".

Using stationary as well as mobile read/write devices (SLGs), the necessary information (production data, transport routes, etc.) can be read without contact (inductively), and even be supplemented or modified without the need for a direct line-of-sight link.

Technical specifications**MOBY D**

Type	Contactless RF identification system
Transmission frequency data/energy	13.56 MHz
Memory capacity	Dependent on chip used: <ul style="list-style-type: none"> • I-Code 1: 44-byte user memory • I-Code SLI: 112 byte user memory (ISO 15693) • my-d 992 byte user memory (ISO 15693) 8 byte fixed code as serial number
Memory type	EEPROM
Read/write cycles	> 1 000 000/unlimited
Data management	4 byte, block by block
Data transmission rate MDS – SLG	Approx. 3.5 ms/byte (reading); approx. 9.5 ms/byte (writing)
Read/write distance	Up to 680 mm (900 mm with customer-specific antenna ¹⁾)
Operating temperature (MDS)	-25 ... +80 °C, +125 °C, +175 °C, +200 °C
Degree of protection	up to IP68
Can be connected to	PC with Windows 98/NT, PLC SIMATIC S7, PROFIBUS DP
Special features	<ul style="list-style-type: none"> • For SmartLabels/data storage based on I-Code 1 or ISO/IEC 15693, e.g. I-Code SLI, Tag-it HFI • CRC checksums for secure data transmission • Bulk recognition and multitag function
Approvals	CE, EN 300330, FCC, IC

1) On request

RFID systems for logistics

MOBY D mobile data storage unit

Introduction

Overview



Type	Features
MDS D...	Customer-specific SmartLabel, e.g. in check card format: <ul style="list-style-type: none"> • 112/256 byte EEPROM • Degree of protection up to IP68 • Temperature range up to +80 °C • Typ. dimensions in mm: 55 x 55, 86 x 54 • Max. read/write distance up to 900 mm (large customer-specific antenna/SmartLabel)
MDS D100	Universally usable data storage in check card format: <ul style="list-style-type: none"> • 112 byte EEPROM • Degree of protection IP68 • Temperature range up to +80 °C • Max. read/write distance: 650 mm
MDS D124	Rugged data memory for deployment in harsh industrial environments and under extreme environmental conditions: <ul style="list-style-type: none"> • 112 byte EEPROM • Degree of protection IP67 • Temperature range up to +125 °C • Max. read/write distance: 180 mm
MDS D139	Re-usable data memory for use in paintshops or applications with high temperatures (44 byte EEPROM (Ø 85 mm x 15 mm)): <ul style="list-style-type: none"> • 44 byte EEPROM • Degree of protection IP68 • Temperature range up to +200 °C • Max. read/write distance: 550 mm

Type	Features
MDS D160	The EEPROM data memory (Ø 16 mm x 3 mm) has been specially designed for harsh environments in the laundry and cleaning industry. <ul style="list-style-type: none"> • Main applications include: <ul style="list-style-type: none"> - Rented work clothing - Rented laundry - OP textiles, hospital clothing - Hotel laundry - Dirt collection mats • 112 byte EEPROM • Degree of protection IP68 • Temperature range up to +175 °C • Max. read/write distance 160 mm
MDS D324	Rugged data memory for deployment in harsh industrial environments and under extreme environmental conditions: <ul style="list-style-type: none"> • 992 byte EEPROM • Degree of protection IP67 • Temperature range up to +125 °C • Max. read/write distance: 180 mm

Customer-specific data memory

Customer-specific data memory (packaging, temperature range, geometry etc.) on request.

Design

The MOBY D data storage unit/SmartLabel mainly comprises logic with an integrated EEPROM memory and an antenna.

Function

If an MDS moves into the transmission field of the SLG, the necessary power for all circuit components is generated and monitored by means of the energy supply unit. The pulse-coded information is prepared in such a way that it can be processed further as pure digital signals. The handling of data, including check routines, is performed by the control unit (SLG) which also manages the user memory.

Technical specifications

Field data (operating/limit distance) of MDS and SLG (all dimensions in mm)

The field data (unaffected by metal) for all MOBY D components of the MDS and SLG are shown in the table below. Thus it becomes particularly easy to select the right MDS and SLG. The listed technical data are typical values and are valid for a room temperature of +25 °C and a supply voltage of 24 V DC.

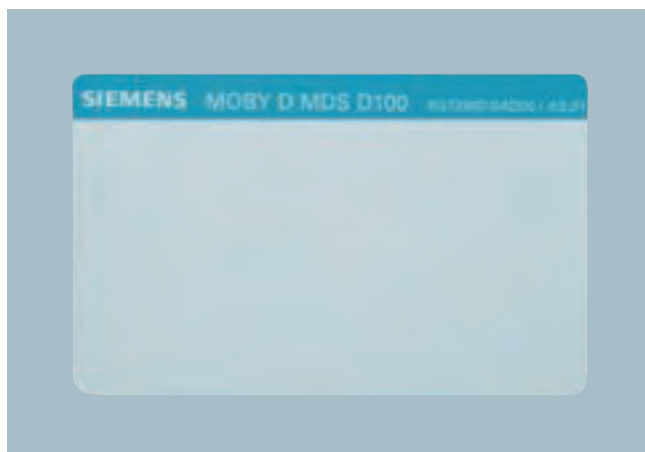
Type	MDS D... customer-specific, e.g. with SmartLabel 86 x 54	MDS D100	MDS D124	MDS D139	MDS D160	MDS D324
SLG D12/D12S	0 ... 150	0 ... 120 / 160	0 ... 50 / 70	0 ... 120 / 150	0 ... 45 / 65	0 ... 60 / 80
SLG D11/D11S ANT D5	0 ... 300	0 ... 300 / 380	0 ... 70 / 110	0 ... 240 / 300	0 ... 65 / 90	0 ... 100 / 150
SLG D10/D10S ANT D5	0 ... 500	0 ... 400 / 480	0 ... 130 / 180	0 ... 380 / 450	0 ... 120 / 160	0 ... 160 / 220
SLG D10/D10S ANT D6	0 ... 650	0 ... 550 / 650	0 ... 130 / 180	0 ... 480 / 550	0 ... 120 / 160	0 ... 160 / 220
SLG D10/D10S ANT D10	0 ... 500	0 ... 400 / 480	0 ... 130 / 180	0 ... 380 / 450	0 ... 120 / 160	0 ... 160 / 220

RFID systems for logistics

MOBY D mobile data storage unit

MDS D100

Overview



This mobile data storage unit is a passive, maintenance-free transponder based on ISO 15693 with I-Code SLI technology.

Application

Applications extend from simple identification, such as electronic bar code substitution or supplementation, over storage and distribution logistics, to product identification.

This mobile data storage unit can also be used without any difficulty under harsh environmental conditions (e.g. at a temperature up to +80 °C).

Technical specifications

MDS D100 mobile data storage unit	
Memory size	112 byte EEPROM available 8-byte serial number (read-only code)
Protocol	to ISO 15693
MTBF at +40 °C	2000000 h
Read cycles	Unlimited
Write cycles, min.	100000
Write cycles, typical	1000000
Data retention time	10 years (at < +40 °C)
Read/write distance, max.	650 mm (see field data)
Memory organization	4 byte, block by block
Multitag capability	Yes, depending on SLG
Energy source	Inductive power transmission (without battery)
Vibration	ISO 10 373/ISO 7810
Torsion and bending load	ISO 10 373/ISO 7816-1
Mounting	Fixing lug/adhesive
Recommended spacing from metal	25 mm (approx. 30% reduction of the field data)
Degree of protection to EN 60529	IP68
Enclosure	Laminated plastic card, printable on both sides
• Dimensions (L x W x H) in mm	85.6 x 54 x 0.9
• Color/material	White/petrol / PC
Ambient temperature	
• Operation	-25 ... +80 °C
• Transport and storage	-25 ... +80 °C
Weight, approx.	5 g

Field data in mm – without metallic influence

MDS D100 to:	SLG D12/D12S	SLG D11/D11S ANT D5	SLG D10/D10S ANT D5	SLG D10/D10S ANT D6	SLG D10/D10S ANT D10
Operating distance (S_a)	0 ... 120	0 ... 300	0 ... 400	0 ... 550	0 ... 400
Limit distance (S_g)	160	380	480	650	480
Transmission window (L)	120	Ø 300	Ø 320	520	1050
Minimum distance from MDS to MDS	≥ 500	≥ 1000	≥ 1000	≥ 1500	≥ 200

Selection and Ordering data

Order No.

MDS D100 mobile data storage unit

▶ A 6GT2 600-0AD10

112 byte EEPROM;
IP68, max. + 80 °C

Accessories

Fixing lug

▶ 6GT2 190 0AB00

for MDS D100

Spacers

▶ 6GT2 190-0AA00

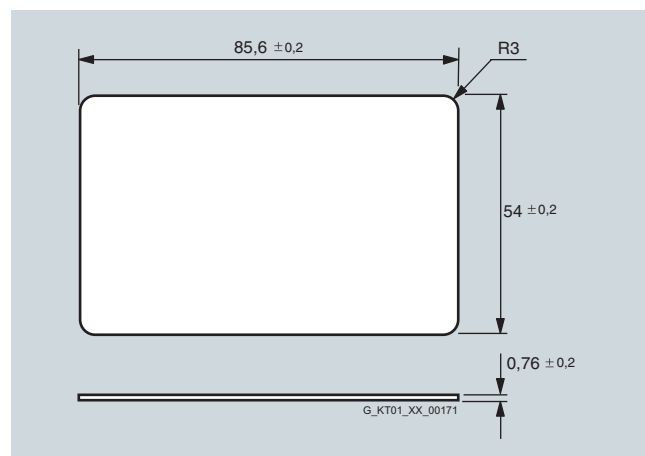
For fixing lug, thickness 20 mm

The purpose of the spacer is
to maintain the recommended
distance to the metal when
installing the tag.

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

Dimensions

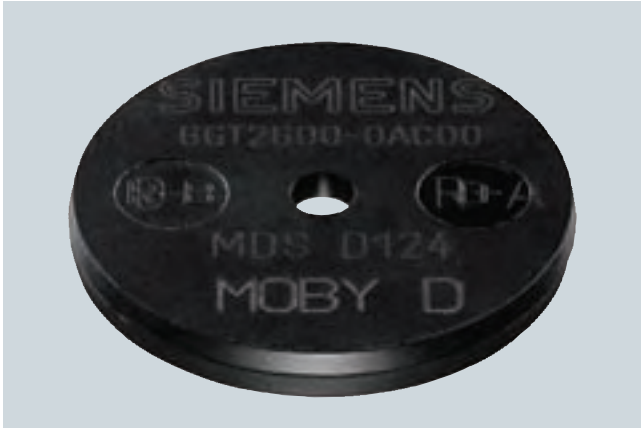


RFID systems for logistics

MOBY D mobile data storage unit

MDS D124

Overview



The MDS D124 is a passive, maintenance-free transponder based on ISO 15693 with I-Code SLI technology.

Application

This mobile data storage can also be used without any difficulty under harsh environmental conditions (e.g. at a temperature up to +125 °C).

Technical specifications

MDS D124 mobile data storage unit	
Memory size	112 byte EEPROM available 8-byte serial number
Protocol	to ISO 15693
MTBF	1500000 hours
Read cycles	Unlimited
Write cycles, at +70 °C min.	100000
• at ≤ 40 °C, typical	1000000
Data retention time	> 10 years (at < +40 °C)
Read/write distance, max.	180 mm (see field data)
Memory organization	Block by block access
Multitag capability	Yes, depending on SLG
Energy source	Inductive power transmission (without battery)
Shock/vibration-resistant to EN 60721-3-7, Class 7 M3	See configuration manual
Torsion and bending load	Not permissible continuously
Mounting	Adhesive, screws
Recommended spacing from metal	> 25 mm
Degree of protection to EN 60529	IP67
Resistance to chemicals	See configuration manual
Enclosure	
• Dimensions	Ø 27 mm x 4 mm
• Color/material	Black/epoxy resin
Ambient temperature	
• Operation	-25 ... +125 °C
• Transport and storage	-40 ... +150 °C
Weight, approx.	5 g

Field data in mm – without metallic influence

MDS D124 to:	SLG D12/D12S	SLG D11/D11S ANT D5	SLG D11/D11S ANT D2	SLG D10/D10S ANT D5	SLG D10/D10S ANT D6	SLG D10/D10S ANT D10
Operating distance (S_a)	0 ... 50	0 ... 70	30 ... 50	0 ... 130	0 ... 130	0 ... 130
Limit distance (S_g)	70	110	60	180	180	180
Transmission window (L)	120	Ø 300	50	Ø 320	440	980
Minimum distance from MDS to MDS	≥ 300	≥ 800	≥ 400	≥ 800	≥ 1200	≥ 1800

Selection and Ordering data

Order No.

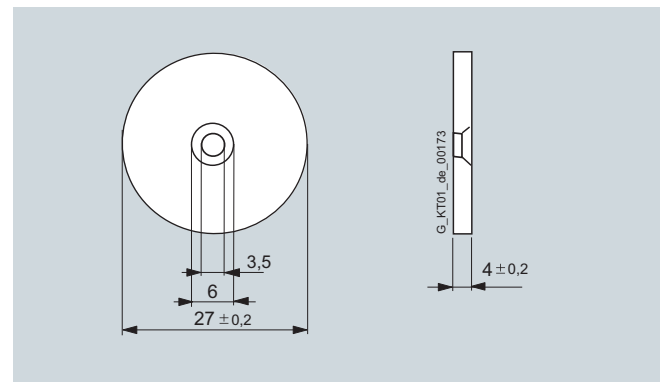
MDS 124 mobile data storage unit

112 byte EEPROM, IP67,
max. +150 °C

► Preferred type, available from stock.

6GT2 600-0AC00

Dimensions



RFID systems for logistics

MOBY D mobile data storage unit

MDS D139

Overview



The MDS D139 is a passive, maintenance-free transponder based on the I-Code 1 technology.

Application

Low-cost, heat-resistant transponder for use in production logistics and assembly lines with high temperatures (max. +200 °C, e.g. in paintshops).

Technical specifications

MDS D139 mobile data storage unit	
Memory size	44 byte EEPROM available 8-byte serial number
Protocol	I-Code 1
MTBF	2,000,000 h
Read cycles	Unlimited
Write cycles, at +70 °C min.	10000
• at ≤ 40 °C, typical	500000
Data retention time	> 10 years (at < +40 °C)
Read/write distance, max.	550 mm (see field data)
Memory organization	Block by block access
Multitag capability	Yes, depending on SLG
Energy source	Inductive power transmission (without battery)
Shock/vibration-resistant to EN 60721-3-7, Class 7 M3	50 g/20 g
Torsion and bending load	Not permissible
Mounting	M5 screw
Recommended distance to metal	> 30 mm
Degree of protection to EN 60529	IP68
Ex approval	ATEX Zone 2G
Resistance to chemicals	See configuration manual
Enclosure	
• Dimensions	Ø 85 mm x 15 mm
• Color/material	Black/plastic PPS
Ambient temperature	
• During operation	-25 ... +140 °C ¹⁾
	• +200 °C max. (tested up to 4000 h continuous temperature, 1500 temperature cycles)
	• +220 °C temporarily
• During transportation and storage	-40 ... +100 °C
Weight, approx.	50 g
Special features	No silicone

Field data in mm – without metallic influence

MDS D139 to:	SLG D12/D12S	SLG D11/D11S ANT D5	SLG D10/D10S ANT D5	SLG D10/D10S ANT D6	SLG D10/D10S ANT D10
Operating distance (S_a) ¹⁾	0 ... 120	0 ... 240	0 ... 380	0 ... 480	0 ... 380
Limit distance (S_g) ¹⁾	150	300	450	550	450
Transmission window (L)	120	Ø 300	Ø 320	520	1050
Minimum distance from MDS to MDS	≥ 500	≥ 1000	≥ 1000	≥ 1500	≥ 2000

1) Reduction of the operating/limit distance by about 20% above 100 °C.
At 200 °C processing is not possible.

Selection and Ordering data

Order No.

MDS 139
mobile data storage unit

44 byte EEPROM, IP68,
max. +200 °C

Accessories

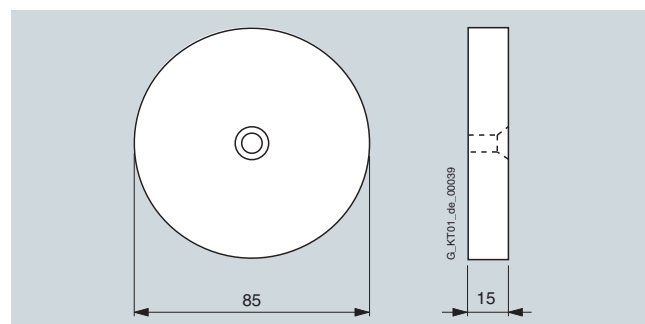
Spacer

► Preferred type, available from stock.

6GT2 600-0AA00

6GT2 690-0AA00

Dimensions



RFID systems for logistics

MOBY D mobile data storage unit

MDS D160

Overview



Application

Typical applications include:

- Rented work clothing
- Hotel laundry
- Surgical textiles
- Hospital clothing
- Dirt collection mats
- Clothing for nursing homes/hostels

Technical specifications

MDS D160 mobile data storage unit	
Memory size	112 byte EEPROM available 8-byte serial number
Protocol	to ISO 15693
MTBF	2,500,000 h
Read cycles	unlimited
Write cycles, at +70°C min.	10000
• at ≤ 40 °C, typical	1000000
Data retention time	> 10 years (at < +40 °C)
Read/write distance, max.	160 mm (see field data)
Memory organization	Block by block access
Multitag capability	Yes, depending on SLG
Energy source	Inductive power transmission (without battery)
Shock/vibration to EN 60721-3-7, Class 7 M3	See configuration manual
Torsion and bending load	Not permitted continuously
Mounting	Patch, sew, glue
Recommended distance to metal	> 25 mm
Degree of protection to EN 60529	IP68 (2 m, 24 hours)
Resistance to chemicals	All chemicals normally used in the washing process
Enclosure	
• Dimensions	Ø 16 mm x 3 mm ± 0.1 mm
• Color/material	Beige/PPA
Ambient temperature	
• During operation	-25 ... +85 °C • Up to +120°C ¹⁾ for 1000 h • Up to +160 °C ¹⁾ for 35 h • Up to +175 °C for 10 minutes
• During transportation and storage	-40 ... + 85 °C
Weight, approx.	1.2 g
Special features	at least 100 wash cycles 24 hour regeneration time required between wash cycles

Field data in mm – without metallic influence

MDS D160 to:	SLG D12/D12S	SLG D11/D11S ANT D5	SLG D11/D11S ANT D2	SLG D10/D10S ANT D5	SLG D10/D10S ANT D6	SLG D10/D10S ANT D10
Operating distance (S_a) ¹⁾	0 ... 45	0 ... 65	35 ... 55	0 ... 120	0 ... 120	0 ... 100
Limit distance (S_g) ¹⁾	65	90	65	160	160	160
Transmission window (L)	120	280	50	Ø 300	480	980
Minimum distance from MDS to MDS	≥ 300	≥ 800	≥ 400	≥ 800	≥ 1200	≥ 1800

1) Reduction of the operating/limit distance by about 20% above 100 °C.
At 140 °C processing is not possible.

Selection and Ordering data

Order No.

MDS D160 mobile data storage unit

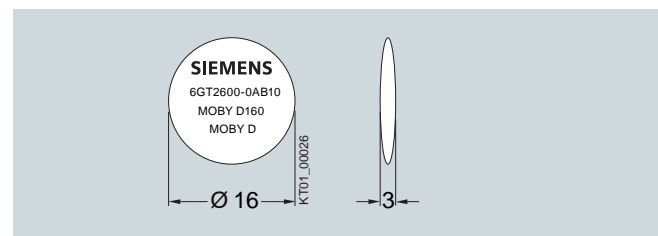
▶ A 6GT2 600-0AB10

112 byte EEPROM, IP68,
max. +175 °C, momentary

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

Dimensions



RFID systems for logistics

MOBY D mobile data storage unit

MDS D324

Overview



The MDS D324 is a passive, maintenance-free transponder based on the ISO standard 15693 with my-d technology. It was developed for the application areas in production and distribution logistics as well as product identification.

For the user, the usable application memory amounts to 992 byte.

This mobile data storage unit can also be easily used in harsh environments under extreme environmental conditions (e.g. with higher temperature load).

Technical specifications

MDS U324 mobile data storage unit	
Memory size	992 byte EEPROM available 8 byte serial number
Protocol	According to ISO 15693
MTBF	1500000 h
Read cycles	unlimited
Write cycles, at +70 °C, min.	10000
• at ≤ 40 °C, typical	1000000
Data retention time	> 10 years (at < +40 °C)
Read/write distance, max.	220 mm (see field data)
Memory organization	Block-by-block access
Multitag capability	Yes, depending on SLG
Energy source	Inductive energy transfer (without battery)
Shock/vibration to EN 60721-3-7, Class 7 M3	See configuration manual
Torsion and bending load	No continuous load permissible
Mounting	glue, screw
Recommended distance to metal	> 25 mm
Degree of protection to EN 60529	IP67
Resistance to chemicals	See configuration manual
Enclosure	
• Dimensions	Ø 27 mm x 4 mm
• Color/material	Black/epoxy resin
Ambient temperature	
• During operation	-25 ... +125 °C
• During transportation and storage	-40 ... + 150 °C
Weight, approx.	5 g

Field data in mm – without metallic influence

MDS D324 to:	SLG D12/D12S	SLG D11/D11S ANT D5	SLG D11/D11S ANT D2	SLG D10/D10S ANT D5	SLG D10/D10S ANT D6	SLG D10/D10S ANT D10
Operating distance (S_a)	0 ... 60	0 ... 100	35 ... 60	0 ... 160	0 ... 160	0 ... 160
Limit distance (S_g)	80	150	70	220	220	220
Length of transfer window (L or L_x/L_y)	120/60	Ø 300	50	Ø 320	500/400	1000/280
Width of transfer window (B or B_x/B_y)	48/24	120	50	128	200/160	400/112
Minimum distance from MDS to MDS	≥ 300	≥ 800	≥ 400	≥ 800	≥ 1200	≥ 1800

Selection and Ordering data

Order No.

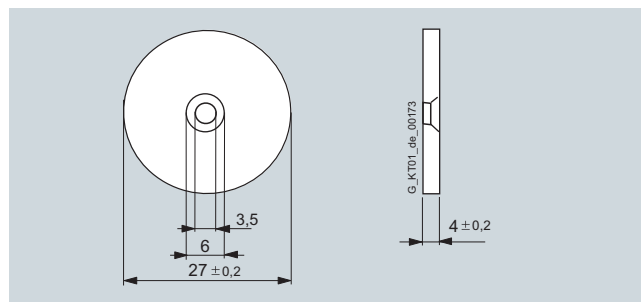
MDS U324 mobile data storage unit

Button, 992 byte EEPROM user
memory, max. +125 °C

6GT2 600-3AC00

► Preferred type, available from stock.

Dimensions

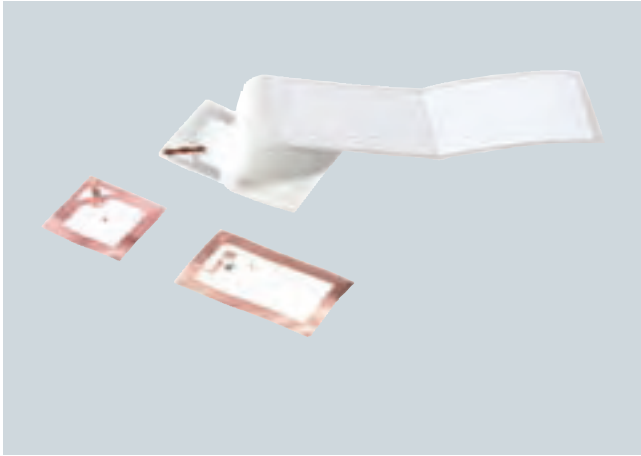


RFID systems for logistics

MOBY D mobile data storage unit

SmartLabel

Overview



Application

Thanks to their very reasonable price, the SmartLabels can be used universally as electronic "barcode substitutes" or "delivery notes".

Design

The design of the customer-specific SmartLabels permits a variety of flexible designs, ensuring optimum dimensioning for the widest variety of applications.

Technical specifications

SmartLabel	
Memory size (for I-code), e.g.	112 or 256 byte EEPROM available 8-byte serial number
Protocol	to ISO 15693
Read cycles	Unlimited
Write cycles at $\leq 40^\circ\text{C}$, typical	> 1000000
Data retention time	> 10 years (at $< +40^\circ\text{C}$)
Read/write distance, max.	900 mm (see field data)
Memory organization	Block by block access
Multitag capability	Yes, depending on SLG
Energy source	Inductive power transmission
Mounting	E.g. single-sided adhesive attachment
Recommended spacing from metal	> 10 mm
Degree of protection to EN 60529	Up to IP68
Resistance to chemicals	On request
Enclosure	
• Dimensions in mm	E.g. 86×54 or 55×55
• Color/material	E.g. upper side plastic Lower side double-sided transfer adhesive on silicon Paper
Ambient temperature	
• Operation	E.g. $-25 \dots +85^\circ\text{C}$
• Storage temperature	$+20 \dots +30^\circ\text{C}$
Weight, approx.	E.g. 3 g
Special features	<ul style="list-style-type: none"> • Temperature range, size, degree of protection, mounting, operating distance etc. all depend on the customer-specific design of the SmartLabels • High-volume applications • On request

Selection and Ordering data

MDS D261 SmartLabel ▶ PET, 256 byte, $-25 \dots 85^\circ\text{C}$, dimensions in mm: $55 \times 55 \times 0.3$ Price valid for one piece. Packaging volume is 1,250 pcs.	6GT2600-1AA00-0AX0
MDS D165 SmartLabel ▶ 112 byte, $-25 \dots 85^\circ\text{C}$, Dimensions in mm: $86 \times 54 \times 0.3$ Price valid for one piece. Packaging volume is 1,250 pcs.	6GT2600-1AB00-0AX0

▶ Preferred type, available from stock.

RFID systems for logistics

MOBY D read/write devices

Introduction

Overview



The read/write device (SLG) ensures inductive communication and power supply to the MDS and for the serial connection (RS 232 or RS 422) to various systems (PC, PLC).

Read/write devices in the upper, medium and lower performance ranges are available to users for integration into SIMATIC S7 and PROFIBUS DP V1. The MOBY communication modules are used for connecting the read/write devices to SIMATIC and PROFIBUS DP V1.

Various different SLGs are available for small, medium and large distances to the MDS to satisfy customer requirements.

A rugged housing or antenna enclosure and a high degree of protection allow the use under tough environmental conditions and guarantees a high resistance to many chemical substances. New applications are opened up by the support of SmartLabels on the basis of the ISO/IEC 15693 standard, multitag capability, etc.

Type	Features
SLG D10 basic unit	Read/write device with plug for connection of an external antenna (ANT D5 / ANT D6 / ANT D10) <ul style="list-style-type: none"> • Degree of protection IP65 • Temperature range up to +55 °C • RS 232 interface for connection to PC/PLC
SLG D10 ANT D5	Universal read/write device with detached antenna ANT D5 (340 mm x 325 mm x 38 mm) <ul style="list-style-type: none"> • Max. read/write distance: 480 mm • Degree of protection IP65 • Temperature range up to +55 °C • With RS 232 interface for connection to PC/PLC
SLG D10S basic unit	Read/write device with plug for connection of an external antenna (ANT D5 / ANT D6 / ANT D10) <ul style="list-style-type: none"> • Degree of protection IP65 • Temperature range up to 55 °C • RS422 interface for connection to SIMATIC S7/ PROFIBUS via ASM 452, ASM 456, ASM 473 or ASM 475

Type	Features
SLG D10S ANT D5	Like SLG D10 ANT D5, but with RS422 interface for connection to SIMATIC S7/ PROFIBUS via ASM 452, ASM 456, ASM 473 or ASM 475
SLG D11 basic unit	Read/write device with plug for connection of an external antenna (ANT D2 / ANT D5) <ul style="list-style-type: none"> • Degree of protection IP65 • Temperature range up to 55 °C • RS232 interface for connection to a standard PC or external controllers
SLG D11 ANT D5	Universal read/write device with detached antenna ANT D5 (340 mm x 325 mm x 38 mm) <ul style="list-style-type: none"> • Max. read/write distance: 380 mm • Degree of protection IP65 • Temperature range up to +55 °C • With RS 232 interface for connection to PC/PLC
SLG D11S basic unit	Read/write device with plug for connection of an external antenna (ANT D2 / ANT D5) <ul style="list-style-type: none"> • Degree of protection IP65 • Temperature range up to 55 °C • RS422 interface for connection to SIMATIC S7 / PROFIBUS DP-V1 / PROFINET via ASM 452, ASM 456, ASM 473 or ASM 475, RF170C, RF180C
SLG D11S ANT D5	Like SLG D11 ANT D5, but with RS422 interface for connection to SIMATIC S7/ PROFIBUS via ASM 452, ASM 456, ASM 473 or ASM 475
SLG D12	Universal read/write device with integral antenna (160 mm x 80 mm x 40 mm) <ul style="list-style-type: none"> • Max. read/write distance: 160 mm • Degree of protection IP65 • Temperature range up to +55 °C • With RS 232 interface for connection to PC/PLC
SLG D12S	Like SLG D12, but with RS422 interface for connection to SIMATIC S7/ PROFIBUS via ASM 452, ASM 456, ASM 473 or ASM 475
ANT D2	Universal antenna (75 mm x 75 mm x 40 mm), connectable to basic units SLG D11/SLG D11S <ul style="list-style-type: none"> • Degree of protection IP65 • Temperature range up to 70 °C • Cable length 3.3 m (for plugging in at both ends)
ANT D5	Universal antenna (340 mm x 325 mm x 38 mm), connectable to basic units SLG D10/SLG D10S <ul style="list-style-type: none"> • Degree of protection IP65 • Temperature range up to 55 °C • Cable length 3.6 m (permanently connected on antenna side)
ANT D6	Universal antenna (580 mm x 480 mm x 110 mm), connectable to basic units SLG D10/SLG D10S <ul style="list-style-type: none"> • Degree of protection IP65 • Temperature range up to 55 °C • Cable length 3.3 m (connectable at both ends, included in scope of delivery)

RFID systems for logistics

MOBY D read/write devices

Introduction

Type	Features
ANT D10	<p>Antenna (1150 mm x 365 mm x 115 mm) for storage, logistics and distribution. Ideally suited to the clothing industry/laundries. For connection to SLG D10 and D10S. Advantageous geometry for small tags and a long transmission field.</p> <p>Main areas of application: Container identification, goods identification, package and postal services, dispatch, haulage, clothing industry, laundries</p> <ul style="list-style-type: none"> • Degree of protection IP65 • Temperature range up to 55 °C • Cable length 3.3 m (connectable at both ends, included in scope of delivery) • Cover included in scope of supply

Design

The following serial interfaces including software tools (on the "RFID-Systems Software & Documentation" CD) are available for quick and easy integration into the application:

- RS232 with binary protocol
 - For serial interface to any system (PC/PLC)
 - C++ library MDWAPI (for Windows 9x/2000/NT) with extended range of functions including password protection, access authorization and multitag operation
- RS422 with 3964R protocol
 - For serial interface to the MOBY interface modules (ASM 450, ASM 452, ASM 473, ASM 475, RF170C and RF180C) or any systems, e.g. gateways
 - FC45 (without multitag, etc.) for SIMATIC S7-300/400, S7 PROFIBUS master

Function

The SLG converts the commands (read MDS etc.) received by the PC or interface module (ASM) and generates by means of the antenna a magnetic alternating field for the contactless communication and power transmission to the MDS.

Failsafe protocols and access mechanisms achieve a high degree of data security and guarantee fast, secure and noise-resistant communication. The transmittable volume of data between SLG/antenna and MDS depends on:

- the speed at which the MDS moves through the transmission window of the antenna
- the length of the transmission window

Technical specifications

Field data

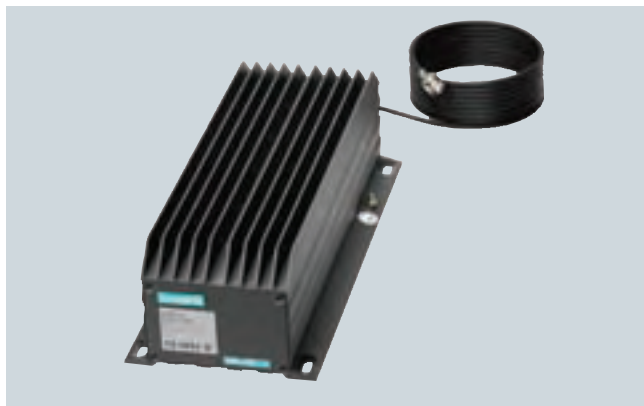
Minimum distance from SLG to SLG		
SLG D12 / SLG D12S	SLG D12 / SLG D12S	> 600 mm
SLG D11 ANT D5 / SLG D11S ANT D5	SLG D11 ANT D5 / SLG D11S ANT D5	> 1,200 mm
SLG D11 ANT D2 / SLG D11S ANT D2	SLG D11 ANT D2 / SLG D11S ANT D2	> 500 mm
SLG D10 ANT D5 / SLG D10S ANT D5	SLG D10 ANT D5 / SLG D10S ANT D5	> 2000 mm
SLG D10 ANT D6 / SLG D10S ANT D6	SLG D10 ANT D6 / SLG D10S ANT D6	> 2000 mm
SLG D10 ANT D10 / SLG D10S ANT D10	SLG D10 ANT D10 / SLG D10S ANT D10	> 2000 mm

RFID systems for logistics

MOBY D read/write devices

SLG D10/SLG D10S basic unit for ANT D5, ANT D6 and ANT D10 antennas

Overview



The SLG D10 / SLG D10S basic units are read/write devices in the upper performance range and can be operated with the ANT D5, ANT D6 and ANT D10 antennas.

The read/write devices are equipped with an RS232 serial interface for connection to PCs/PLCs or RS422 interface which permits communication via the communications modules ASM 456, ASM 475, RF170C and RF180C to SIMATIC S7 or PROFIBUS/PROFINET.

Connectable switch and antennas:

Antenna switch

The antenna switch enables several individual antennas or portal solutions to be operated with only one read/write device (SLG D10 / SLG D10S).

ANT D5

An antenna for universal applications designed for warehouse, logistics and distribution applications. The high degree of protection (IP65) enables the antenna to be used under harsh industrial conditions.

ANT D6

An antenna in the upper performance range, designed for warehouse, logistics and distribution applications. It can be used wherever high speeds are required together with a large read/write distance.

ANT D10

The ANT D10 is suitable for use in warehouses, logistics and distribution. An antenna with this geometry is required in the clothing industry and laundries in particular.




Technical specifications

Basic units	SLG D10	SLG D10S
Inductive interface to the MDS	Remote antenna	
Transmission frequency (energy/data)	13.56 MHz; ISO/IEC 15693	
Data memories / transponders supported	For SmartLabels based on standard ISO/IEC 15693 e.g.: I Code SII, Tag-it Hfi, plus I-Code 1	
Multitag capability	Yes, approx. 20 data memories/s	No
Read/write distance, max.	see MDS field data	
Transmit power	Up to 10 W	
Serial interface	RS232 to PC/SPS	RS422 to ASM 475
Max. cable length at 24 V DC	30 m	300 m
Connector	9-pin subminiature connector (pin)	
Data transmission rate	1200 baud ... 115.2 Kbaud (adjustable)	Up to 115.2 Kbaud (depending on ASM)
Procedure	Binary with CRC 16-security	3964R protocol
Software functions		
• Programming	C library for PCs with Windows 9x/2000 and NT	FB/FC45 for S7
• Commands	Read data from MDS, write data to MDS, access rights, multitag, etc.	Read data from MDS, write data to MDS
Rated supply voltage value/permissible range	via 4-pin connector M12 (IP65) 24 V DC/20 V – 30 V DC	
Power consumption (at room temperature)		
• Inrush current, momentary	Up to 2.8 A/50 ms	
• Operation	Typ. 0.9 A	
Enclosure		
• Dimensions (in mm) for electronics without connector	320 x 145 x 100	
• Color/Material	Anthracite/Aluminum	
Degree of protection to EN 60529	IP65	
Shock-resistant acc. to EN 60721-3-7, Class 7M2	30 g	
Vibration-resistant acc. to EN 60721-3-7, Class 7M2	1 g (9 ... 200 Hz), 1.5 g (200 ... 500 Hz)	
Attachment of enclosure	4 x M6 screws	
Ambient temperature		
• Operation	-20 ... +55 °C	
• Transport and storage	-25 ... +70 °C	
MTBF	75000 h	
Weight	3.5 kg	

RFID systems for logistics

MOBY D read/write devices

SLG D10/SLG D10S basic unit for ANT D5, ANT D6 and ANT D10 antennas

Antenna	ANT D5	ANT D6	ANT D10
	  		
Inductive interface to the MDS	13.56 MHz		
Read/write distance, max.	See field data		
Interface to SLG D10 / SLG D10S			
• Plug connection	TNC		
• Antenna cable length (included in scope of delivery)	3.6 m (plugs into SLG)	3.3 m (connectable on both sides)	
Antenna dimensions in mm	340 x 325 x 38 (without range adjustment kit)	580 x 480 x 110 (without cover)	1150 x 365 x 115 (with cover)
• Antenna color	Black	Black/gray	Pastel turquoise
• Antenna material	Plastic ASA	Aluminum/plastic	
Degree of protection to EN 60529	IP65		
Shock-resistant acc. to EN 60721-3-7, Class 7M2	30 g		
Vibration-resistant acc. to EN 60721-3-7, Class 7M2	1 g (9 ... 200 Hz); 1.5 g (200 ... 500 Hz)		
Attachment of the antenna	4 x M5 screws	4 x M6 screws	
Ambient temperature			
• Operation	-20 ... +55 °C		
• Transport and storage	-25 ... +70 °C		
MTBF	300000 h		
Weight	1.0 kg	3.3 kg	10 kg

Antenna switch



Max. input power	10 W
Transmission frequency	13.56 MHz
Power supply	Not required
Connector (inputs and outputs)	TNC
Dimensions (L x W x H) in mm	160 x 80 x 40 without connector
• Color	Anthracite
• Material	Plastic PA 12
• Mounting	2 x M5 screws
Vibration-resistant to EN 60721-3-7, Class 7 M2	1 g (9 ... 200 Hz) 1.5 g (200 ... 500 Hz)
Shock-resistant to EN 60721-3-7, Class 7 M2	30 g
Degree of protection to EN 60529	IP65
Resistance to chemicals	On request
Ambient temperature	
• Operation	-25 ... +65 °C
• Transport and storage	-25 ... +75 °C
MTBF	300000 h
Weight, approx.	400 g
Approval	CE

RFID systems for logistics

MOBY D read/write devices

SLG D10/SLG D10S basic unit for ANT D5, ANT D6 and ANT D10 antennas

Selection and Ordering data

Order No.

Order No.

SLG D10 read/write device ▶ A 6GT2 698-1AA00

Basic unit (without antenna) with RS 232 serial interface for connection to PC/PLC

SLG D10S read/write device ▶ A 6GT2 698-2AA00

Basic unit (without antenna) with RS 422 serial interface for connection to SIMATIC S7/PROFIBUS via ASM 456 or ASM 475

Accessories

Antenna ANT D5 ▶ A 6GT2 698-5AA00

For SLG D10 / SLG D10S basic units

Range adjustment kit for ANT D5 ▶ 6GT2 690-0AB00

Antenna ANT D6 ▶ A 6GT2 698-5AB00

For SLG D10 / SLG D10S basic units

Covering hood for ANT D6 ▶ 6GT2 690-0AD00

Serves as protection against contact

Antenna ANT D10 ▶ 6GT2 698-5AF00

For SLG D10 / SLG D10S basic units, cover and antenna cable included in scope of supply

Antenna switch ▶ A 6GT2 690-0AC00

For connecting several antennas (ANT D5 or ANT D6) to one SLG D10 / SLG D10S, IP65, -25 ... +65 °C

MOBY D cables

• Cable between ANT D6 and SLG D10/SLG D10S, antenna switch; length 3.3 m ▶ A 6GT2 691-0CH33

• Cable between ANT D6 and SLG D10/SLG D10S, antenna switch; length 10 m ▶ A 6GT2 691-0CN10

• Cable extension between ANT D6 and SLG D10/SLG D10S, antenna switch; length 7.2 m ▶ A 6GT2 691-0DH72

RS232 connecting cable

Between the PC and SLG D10

• 5 m ▶ 6GT2 691-0BH50

• 20 m ▶ 6GT2 691-0BN20

Connector for SLG and SIM of MOBY D ▶ 6GT2 490-1AA00

Degree of protection IP65, 9-pin sub D connector

SLG cable

Without connector between ASM and SLG; 6 x 0.25 mm²

• 50 m ▶ A 6GT2 090-0AN50

• 120 m ▶ A 6GT2 090-0AT12

• 800 m A 6GT2 090-0AT80

Varying-voltage power supply

Primary side: 100 ... 240 V AC, 120 ... 353 V DC, secondary side: 24 V DC, 3 A, with no-load protection, with continuous short-circuit protection

• EU connector version ▶ A 6GT2 898-0AA00

• UK connector version ▶ A 6GT2 898-0AA10

• US connector version ▶ A 6GT2 898-0AA20

Cable for varying-voltage power supply ▶ 6GT2 491-1HH50

24 V DC, 5 m in length

24 V connector (M12 socket) ▶ A 6GT2 390-1AB00

For ASM 424/724/754, SLG Ux (over PC connecting cable)

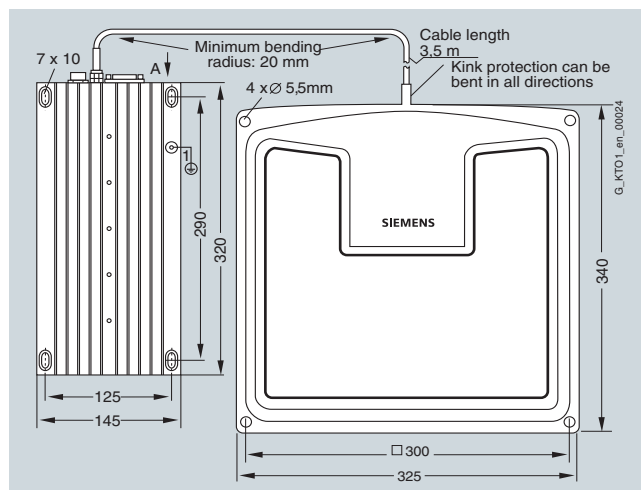
CD "RFID Systems Software & Documentation" ▶ 6GT2 080-2AA10

FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C libraries, PC presentation program, RFID documentation

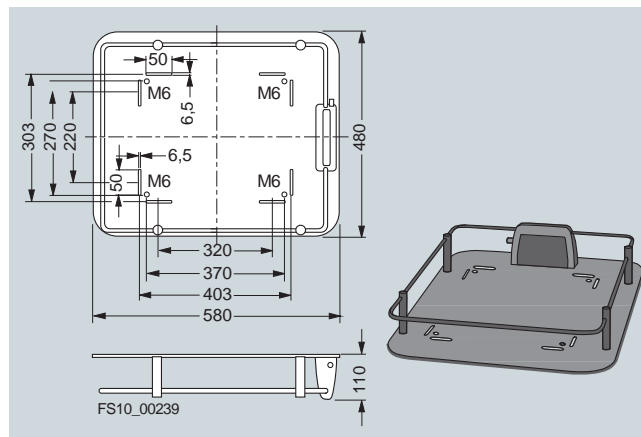
A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

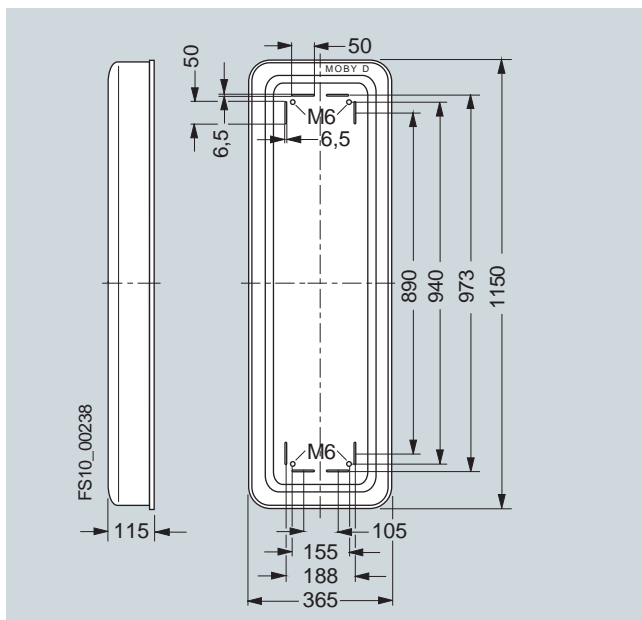
Dimensions



Basic unit (left), antenna ANT D5 (right)



Antenna ANT D6



Antenna ANT D10

RFID systems for logistics

MOBY D read/write devices

SLG D10 ANT D5/SLG D10S ANT D5

Overview



Technical specifications

Type	SLG D10 ANT D5	SLG D10S ANT D5
Inductive interface to the MDS	Remote antenna	
Transmission frequency (energy/data)	13.56 MHz; ISO/IEC 15693	
Data memories / transponders supported	For SmartLabels based on standard ISO/IEC 15693 e.g.: 1 Code Sli, Tag-it HFi	
Multitag capability	Yes, approx. 20 data memories/s	Available soon
Read/write distance, max. ¹⁾	480 mm, see MDS field data	
Antenna cable length (included in scope of delivery)	3.6 m	
Transmit power	Up to 4 W	
Serial interface	RS232 to PC/SPS	RS422 to ASM 456, ASM 475, RF170C, RF180C
Max. cable length at 24 V DC	30 m	300 m
Connector	9-pin subminiature connector (pin)	
Data transmission rate	1200 baud ... 115.2 Kbaud (adjustable)	Up to 115.2 Kbaud (depending on ASM)
Procedure	Binary with CRC 16-security	3964R protocol
Software functions	<ul style="list-style-type: none"> • Programming • Commands 	FB/FC45 for S7 Read data from MDS, write data to MDS, access rights, multitag, etc.
Rated supply voltage value/permissible range	Via 4-pin device connector M12 (IP65) 24 V DC/20 V – 30 V DC	
Power consumption (at room temperature)	<ul style="list-style-type: none"> • Inrush current, momentary • Operation 	
Enclosure	<ul style="list-style-type: none"> • Dimensions in mm <ul style="list-style-type: none"> - For antenna - For electronics without connector • Color of antenna/SLG enclosure • Material antenna/SLG enclosure 	
Degree of protection to EN 60529, enclosure/antenna (front)	IP65/IP65	
Antenna connector (connectable to SLG)	TNC connector	
Shock resistant to EN 60721-3-7	30 g, Class 7M2	
Vibration resistant to EN 60721-3-7	1 g (9 ... 200 Hz) 1.5 g (200 ... 500 Hz), Class 7M2	
Attachment of enclosure	4 x M6 screws	
Attachment of the antenna	4 x M5 screws	

RFID systems for logistics

MOBY D read/write devices

SLG D10 ANT D5/SLG D10S ANT D5

Type	SLG D10 ANT D5	SLG D10S ANT D5
Ambient temperature		
• Operation	-20 ... + 55 °C	
• Transport/storage	-25 ... + 70 °C	
MTBF		
• Readers	75000 h	
• Antenna	300000 h	
Weight		
• Basic unit	3.5 kg	
• Antenna	1 kg	

1) In order to guarantee optimum field data in metallic environments, the antenna is calibrated at the factory at a distance of 100 mm from metal (see clearance kit 6GT2 690-0AB00).

Selection and Ordering data

Order No.

Order No.

SLG D10 ANT D5 read/write device ▶ A **6GT2 601-0AA00**

With RS 232 serial interface

SLG D10S ANT D5 read/write device ▶ A **6GT2 602-0AA00**

With RS 422 serial interface

Accessories

Range adjustment kit for ANT D5 ▶ **6GT2 690-0AB00**

Antenna switch ▶ A **6GT2 690-0AC00**

For connecting several antennas (ANT D5 or ANT D6) to one SLG D10 / SLG D10S, IP65, -25 ... +65 °C

RS232 connecting cable

Between the PC and SLG D10

• 5 m ▶ **6GT2 691-0BH50**
• 20 m ▶ **6GT2 691-0BN20**

Connector for SLG and SIM of MOBY D ▶ **6GT2 490-1AA00**

IP65 degree of protection, 9-pin sub D connector

SLG cable

Without connector between ASM and SLG; 6 x 0.25 mm²

• 50 m ▶ A **6GT2 090-0AN50**
• 120 m ▶ A **6GT2 090-0AT12**
• 800 m A **6GT2 090-0AT80**

Varying-voltage power supply

Primary side: 100 ... 240 V AC, 120 ... 353 V DC, secondary side: 24 V DC, 3 A, with no-load protection, with continuous short-circuit protection

• EU connector version ▶ A **6GT2 898-0AA00**
• UK connector version ▶ A **6GT2 898-0AA10**
• US connector version ▶ A **6GT2 898-0AA20**

Cable for varying-voltage power supply ▶ **6GT2 491-1HH50**

24 V DC, 5 m in length

24 V connector (M12 socket) ▶ A **6GT2 390-1AB00**

For ASM 424/724/754, SLG Ux (over PC connecting cable)

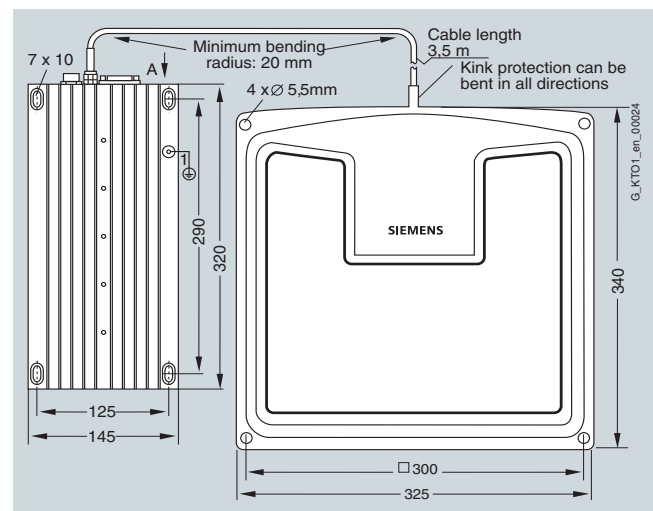
CD "RFID Systems Software & Documentation" ▶ **6GT2 080-2AA10**

FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C libraries, PC presentation program. RFID documentation

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

Dimensions



RFID systems for logistics

MOBY D read/write devices

SLG D11/SLG D11S basic unit for ANT D2 and ANT D5 antennas

Overview



The SLG D11/SLG D11S basic units are read/write devices in the mid-performance range and can be operated with the ANT D2 and ANT D5 antennas.

SLG D11

Equipped with RS232 serial interface for connection to PC/PLC

SLG D11S

Equipped with a serial RS422 interface that permits communications with SIMATIC S7 and PROFIBUS/PROFINET by means of the ASM 452, ASM 456, ASM 473, ASM 475, RF170C and RF180C.

Connectable antennas:

ANT D2

Designed for transponders that are directed sideways past the antenna. This antenna is specially designed for high speeds, e.g. in overhead conveyors, assembly lines, production and order picking. It can be mounted directly onto metal surfaces.

ANT D5

An antenna for universal applications designed for warehouse, logistics and distribution applications. The high degree of protection (IP65) enables the antenna to be used under harsh industrial conditions. A range adjustment kit is required for mounting on metal surfaces.

Technical specifications

Basic units	SLG D11	SLG D11S
Inductive interface to the MDS	Separate antenna ANT D2 or ANT D5 (to be ordered separately)	
Transmission frequency (energy/data)	13.56 MHz, ISO/IEC 15693	
Data memories/transponders supported	For SmartLabels based on the ISO/IEC 15693 standard, e.g. I-Code SLI, Tag-it HFI, Tag-it; additionally I-Code 1	
Multitag capability	Yes, approx. 20 data memories/s	No
Read/write distance, max. ¹⁾	see MDS field data	
Antenna cable length		
• ANT D2	3.3 m	
• ANT D5	3.6 m	
Transmit power		
• ANT D2	max. 4 W	
• ANT D5	1 W	
Serial interface	RS232 to PC/PLC	RS422 to ASM 452, ASM 456, ASM 473, ASM 475, RF170C, RF180C
Communication	with a PC or third-party controllers	with communication modules for SIMATIC S7 and PROFIBUS DP-V1/PROFINET
Max. cable length for 24 V DC	30 m	300 m
Connector	9-pin subminiature connector (pin)	
Transfer rate	1200 baud ... 38.4 Kbaud (adjustable)	Up to 38.4 Kbaud
Procedure/data backup	Binary with CRC 16-security	3964R protocol
Software functions		
• Programming	C library for PCs with Windows 9x/2000, NT or XP	FB/FC45 for S7
• Commands	Read data from MDS, write data to MDS, access rights, multitag, etc.	Read data from MDS, write data to MDS
Rated supply voltage value/permissible range	via 4-pin connector M12 (IP65) 24 V DC / 20 V – 30 V DC	
Power consumption (at room temperature)		
• Starting current, momentary	Up to 600 mA/50 ms	
• Operation	typ. 150 mA	

RFID systems for logistics

MOBY D read/write devices

SLG D11/SLG D11S basic unit
for ANT D2 and ANT D5 antennas

Basic units	SLG D11	SLG D11S
Housing		
• Dimensions in mm		
- For antenna ANT D2	75 x 75 x 40	
- For antenna ANT D5	340 x 325 x 38	
- For basic unit	160 x 80 x 40 (without connector)	
• Color of antenna/SLG enclosure	Black/anthracite	
• Material antenna/SLG enclosure	Plastic ASA/plastic PA 12	
Antenna connector (connectable to SLG)	TNC connector	
Degree of protection to EN 60529, enclosure/antenna (front)	IP65	
Shock resistant to EN 60721-3-7, Class 7M2 Total shock response spectrum, Type II	30 g	
Vibration-resistant according to EN 60721-3-7, Class 7M2	1 g (9 ... 200 Hz); 1.5 g (9 ... 500 Hz)	
Mounting of enclosure	2 x M5 screws	
Attachment of the antenna		
• ANT D2	2 x M5 screws	
• ANT D5	4 x M5 screws	
Ambient temperature		
• Operation	-25 ... +55 °C	
• Storage and transport	-25 ... +70 °C	
MTBF		
• Reader	200000 h	
• Antenna ANT D2	2 x 10 ⁷ h	
• Antenna ANT D5	300000 h	
Weight		
• Basic unit	Approx. 0.6 kg	
• Antenna ANT D2	260 g	
• Antenna ANT D5	Approx. 1 kg	

1) In order to guarantee optimum field data in metallic environments, the antenna is calibrated at the factory at a distance of 100 mm from metal (see range adjustment kit 6GT2 690-0AB00).

Antenna	ANT D2	ANT D5
Inductive interface to the MDS	13.56 MHz	13.56 MHz
Read/write distance, max.	See field data for the respective data memories	
Interface to SLG D10/SLG D10S		
• Plug connection	TNC	TNC
• Antenna cable length (included in scope of delivery)	3.3 m (connectable on both sides)	3.6 m (plugs into SLG)
Antenna dimensions in mm	75 x 75 x 40	340 x 325 x 38 (without range adjustment kit)
Antenna color	Anthracite	Black
Antenna material	Plastic PA 12	Plastic ASA
Degree of protection according to EN 60529		IP65
Shock-resistant according to EN 60721-3-7, Class 7M2	50 g	30 g
Vibration-resistant according to EN 60721-3-7, Class 7M2	10 g	1 g (9 ... 200 Hz); 1.5 g (200 ... 500 Hz)
Attachment of the antenna	2 x M5 screws	4 x M5 screws
Mounting directly on metal surfaces	permitted	Mounting on metal surfaces with range adjustment kit only
Ambient temperature		
• Operation	-20 ... +70 °C	-20 ... + 55 °C
• Storage and transport	-25 ... +85 °C	-25 ... + 70 °C
MTBF	2 x 10 ⁷ h	300000 h
Weight	260 g	1.0 kg

RFID systems for logistics

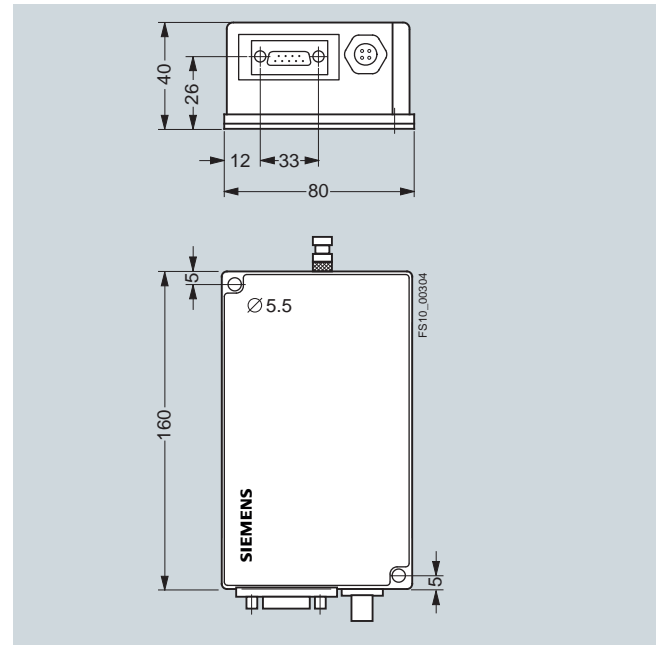
MOBY D read/write devices

SLG D11/SLG D11S basic unit for ANT D2 and ANT D5 antennas

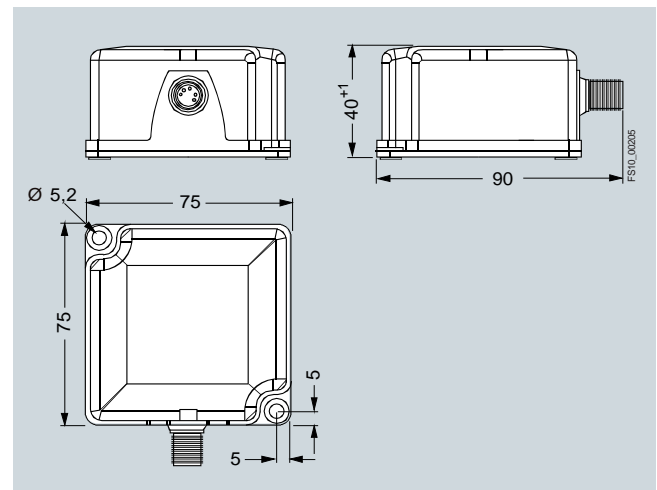
Selection and Ordering data	Order No.
SLG D11 read/write device ▶ A Basic unit (without antenna) with RS 232 serial interface for connection to PC/PLC	6GT2 698-1AC00
SLG D11S read/write device ▶ A Basic unit (without antenna) with RS 422 serial interface for connection to SIMATIC S7/ PROFIBUS/PROFINET via ASM	6GT2 698-2AC00
Accessories	
Antenna ANT D2 ▶ A For SLG D11 / SLG D11S basic units incl. antenna cable (3.3 m)	6GT2 698-5BB00
Antenna ANT D5 ▶ A For SLG D11 / SLG D11S basic units	6GT2 698-5AA00
Wide-range power supply 100 ... 240 V AC / 24 V DC, 3 A	
• With EU plug ▶ A • With UK plug ▶ A • With US plug ▶ A	6GT2 898-0AA00 6GT2 898-0AA10 6GT2 898-0AA20
Connecting cable for 24 V DC ▶ For wide-range power supply unit, 5 m	6GT2 491-1HH50
RS232 cable for SLG D11	
5 m ▶	6GT2 691-0BH50
20 m ▶	6GT2 691-0BN20
ASM – SLG D11S connecting cables	
• ASM 456, RF170C, RF180C, 2 m ▶ A • ASM 475, 2 m ▶ A • ASM 475, 5 m ▶ A • ASM 473, ASM 452, 2 m ▶ A • ASM 473, ASM 452, 5 m ▶ A	6GT2 891-0JH20 6GT2 891-0EH20 6GT2 891-0EH50 6GT2 891-1CH20 6GT2 891-1CH50
Extension cable for ASM 456	
• 2 m ▶ A • 5 m ▶ A • 10 m ▶ A • 20 m ▶ A • 50 m ▶ A	6GT2 891-0FH20 6GT2 891-0FH50 6GT2 891-0FN10 6GT2 891-0FN20 6GT2 891-0FN50
CD "RFID Systems Software & Documentation" ▶ FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C libraries, PC demonstration program. RFID documentation	6GT2 080-2AA10

A: Subject to export regulations AL = N and ECCN = EAR99H
 ▶ Preferred type, available from stock.

Dimensions



SLG D11/SLG D11S basic unit



Antenna ANT D2

Dimensions for antenna ANT D5 refer to "SLG D10/D10S basic unit for antenna ANT D5", page 5/82.

Overview



Technical specifications

Type	SLG D11 ANT D5	SLG D11S ANT D5
Inductive interface to the MDS	Remote antenna ANT D5	
Transmission frequency (energy/data)	13.56 MHz; ISO/IEC 15693	
Data memories / transponders supported	For SmartLabels based on the ISO/IEC 15693 standard, e.g. I Code Sli, Tag-it HFI, Tag-it, additional I-Code 1	
Multitag capability	Yes, approx. 20 data memories/s	no
Read/write distance, max. ¹⁾	380 mm, see MDS field data	
Antenna cable length	3.6 m	
Transmit power	1 W	
Serial interface	RS232 to PC/SPS	RS422 to ASM 452, ASM 456, ASM 473, ASM 475, RF170C, RF180C
Max. cable length at 24 V DC	30 m	300 m
Connector	9-pin subminiature connector (pin)	
Data transmission rate	1200 baud ... 38.4 Kbaud (adjustable)	Up to 38.4 Kbaud
Procedure/data backup	Binary with CRC 16-security	3964R protocol
Software functions		
• Programming	C library for PCs with Windows 9x/2000 and NT	FB/FC45 for S7
• Commands	Read data from MDS, write data to MDS, access rights, multitag, etc.	Read data from MDS, write data to MDS
Rated supply voltage value/permissible range	Via 4-pin device connector M12 (IP65) 24 V DC/20 V – 30 V DC	
Power consumption (at room temperature)		
• Inrush current, momentary	Up to 600 mA/50 ms	
• Operation	Typ. 150 mA	
Enclosure		
• Dimensions in mm		
- For antenna	340 x 325 x 38	
- For the electronics	160 x 80 x 40 without connector	
• Color of antenna/SLG enclosure	Black/anthracite	
• Material antenna/SLG enclosure	Plastic ASA/plastic PA 12	
Antenna connector (connectable to SLG)	TNC connector	
Degree of protection to EN 60529, enclosure/antenna (front)	IP65	
Shock resistant to EN 60721-3-7, Class 7M2 Total shock response spectrum, Type II	30 g	
Vibration-resistant acc. to EN 60721-3-7, Class 7M2	1 g (9 ... 200 Hz); 1.5 g (9 ... 500 Hz)	

RFID systems for logistics

MOBY D read/write devices

SLG D11 ANT D5/SLG D11S ANT D5

Type	SLG D11 ANT D5	SLG D11S ANT D5
Attachment of enclosure	2 x M5 screws	
Attachment of the antenna	4 x M5 screws	
Ambient temperature		
• Operation	-25 ... +55 °C	
• Transport and storage	-25 ... +70 °C	
MTBF		
• Readers	200000 h	
• Antenna	300000 h	
Weight		
• Basic unit	Approx. 0.6 kg	
• Antenna	Approx. 1 kg	

1) In order to guarantee optimum field data in metallic environments, the antenna is calibrated at the factory at a distance of 100 mm from metal (see clearance kit 6GT2 690-0AB00).

Selection and Ordering data

Order No.

SLG D11 read/write device ▶ A **6GT2 601-0AC00**

 With remote antenna ANT D5
 With RS232 serial interface

SLG D11S read/write device ▶ A **6GT2 602-0AC00**

 With remote antenna ANT D5
 With RS422 serial interface

Accessories

Range adjustment kit for ANT D5 ▶ **6GT2 690-0AB00**

RS232 connecting cable

Between the PC and SLG D11

- 5 m ▶ **6GT2 691-0BH50**
- 20 m ▶ **6GT2 691-0BN20**

Connector for SLG and SIM of MOBY D ▶ **6GT2 490-1AA00**

 Degree of protection IP65,
 9-pin Sub-D connector

SLG cable

Without connector between ASM and SLG; 6 x 0.25 mm²

- 50 m ▶ A **6GT2 090-0AN50**
- 120 m ▶ A **6GT2 090-0AT12**
- 800 m A **6GT2 090-0AT80**

Varying-voltage power supply

 Primary side: 100 ... 240 V AC,
 120 ... 353 V DC, secondary
 side: 24 V DC, 3 A, with no-load
 protection, with continuous
 short-circuit protection

- EU connector version ▶ A **6GT2 898-0AA00**
- UK connector version ▶ A **6GT2 898-0AA10**
- US connector version ▶ A **6GT2 898-0AA20**

Order No.

Cable for varying-voltage power supply ▶ **6GT2 491-1HH50**

24 V DC, 5 m in length

24 V connector (M12 socket) ▶ A **6GT2 390-1AB00**

 For ASM 424/724/754, SLG Ux
 (over PC connecting cable)

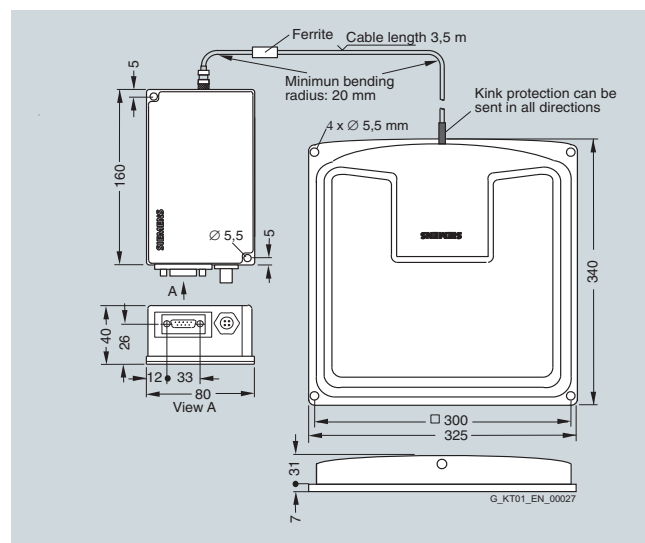
CD "RFID Systems Software & Documentation" ▶ **6GT2 080-2AA10**

 FB/FC for SIMATIC,
 3964R driver for DOS/Windows
 95/NT/2000/XP, C libraries,
 PC presentation program.
 RFID documentation

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

Dimensions



Overview



Technical specifications

Type	SLG D12	SLG D12S
Inductive interface to the MDS	Integrated antenna	
Transmission frequency (energy/data)	13.56 MHz; ISO/IEC 15693	
Data memories / transponders supported	For SmartLabels based on the ISO/IEC 15693 standard e.g. I-Code SLI, Tag-it HFI, additional I-Code 1	
Multitag capability	Yes, approx. 20 data memories/s Max. 160 mm, see MDS field data	Yes, available soon
Serial interface	RS232 to PC/SPS	RS422 to ASM 456, ASM 475, RF170C, RF180C
Max. cable length at 24 V DC	30 m	300 m
Connector	9-pin subminiature connector (pin)	
Data transmission rate	1200 baud ... 38.4 Kbaud (adjustable)	Up to 38.4 Kbaud
Procedure	Binary with CRC 16-security	3964R protocol
Software functions	<ul style="list-style-type: none"> • Programming • Commands 	
	C library for PCs with Windows 9x/2000 and NT Read data from MDS, write data to MDS, access rights, multitag, etc.	FB/FC45 for S7 Read data from MDS, write data to MDS
Rated supply voltage value/permissible range	Via 4-pin device connector M12 (IP65) 24 V DC/20 V – 30 V DC	
Power consumption (at room temperature)	<ul style="list-style-type: none"> • Inrush current, momentary • Operation 	
	Max. 600 mA Typ. 150 mA	
Enclosure	<ul style="list-style-type: none"> • Dimensions in mm • Color • Material • Attachment of enclosure 	
	160 x 80 x 40 Anthracite Plastic PA 12 2 x M5 screws	
Degree of protection to EN 60529	IP65	
Shock-resistant acc. to EN 60721-3-7, Class 7M2	30 g	
Vibration-resistant to EN 60721-3-7, Class 7M2	1,0 g (9 ... 200 Hz); 1.5 g (200 ... 500 Hz)	
Ambient temperature	<ul style="list-style-type: none"> • Operation • Transport and storage 	
	-25 ... +55 °C -25 ... +70 °C	
MTBF	200000 h	
Weight, approx.	0.5 kg	

RFID systems for logistics

MOBY D read/write devices

SLG D12/SLG D12S

Selection and Ordering data

Order No.

SLG D12 read/write device ▶ A	6GT2 601-0AB00
With RS232 serial interface and integrated antenna	
SLG D12S read/write device ▶ A	6GT2 602-0AB00
With RS422 serial interface and integrated antenna	
SLG D12S read/write device, for direct ASM connection A	6GT2602-0AB10-0AX0
With RS422 serial interface and integrated antenna. Only one connector for data and voltage supply. Power supply via interface module (ASM). Connector: 8-pin M12 connector (pin)	

Accessories

RS232 connecting cable

Between the PC and SLG D12

• 5 m	▶	6GT2 691-0BH50
• 20 m	▶	6GT2 691-0BN20

Connector for SLG and SIM of MOBY D

IP65 degree of protection, 9-pin sub D connector

SLG cable

Without connector between ASM and SLG; 6 x 0.25 mm²

• 50 m	▶ A	6GT2 090-0AN50
• 120 m	▶ A	6GT2 090-0AT12
• 800 m	A	6GT2 090-0AT80

Wide-range power supply

Primary side: 100 ... 240 V AC, 120 ... 353 V DC, secondary side: 24 V DC, 3 A, with no-load protection, with continuous short-circuit protection

• EU connector version	▶ A	6GT2 898-0AA00
• UK connector version	▶ A	6GT2 898-0AA10
• US connector version	▶ A	6GT2 898-0AA20

Cable for wide-range power supply

24 V DC, length 5 m

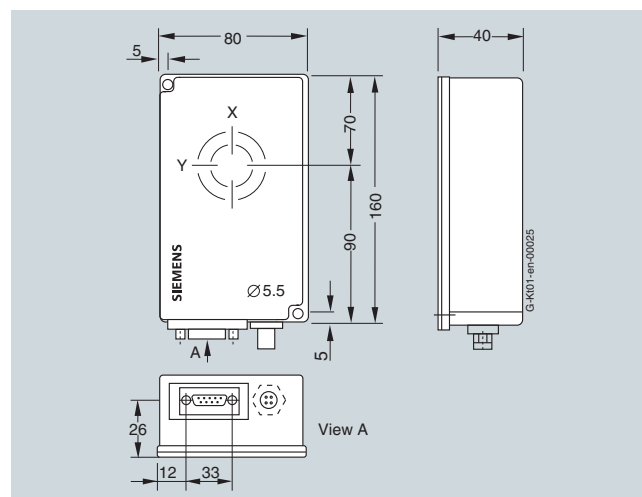
24 V connector (M12 socket) ▶ A

For ASM 424/724/754, SLG Ux (over PC connecting cable), SLG D1x

CD "RFID Systems Software & Documentation" ▶

FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C libraries, PC demonstration program. RFID documentation

Dimensions



Read/write device SLG D12

RFID systems for logistics

MOBY D read/write devices

STG D mobile hand-held terminal

Overview



The STG D is a powerful mobile hand-held terminal with integrated read/write antenna for applications in the field of production logistics, distribution and service. In addition, it is an indispensable tool for commissioning and testing.

Design

The STG D mobile hand-held terminal consists of one basic unit (Basis PSION Workabout PRO) and a removable compact read/write head. It has a splashwater-proof enclosure (IP54), LCD color monitor 1/4 VGA, 320 x 240 pixels, TFT portrait format, alphanumeric keyboard and various interfaces (for SD memory card, charging batteries, USB, Bluetooth, etc.).

Function

The pre-installed MOBY software provides service and test functions for reading, writing, etc. of the MOBY data memory:

- Reading data from the data memory
- Writing data to the data memory
- Reading and displaying the ID number of the data memory (to the extent available)
- Displaying and editing the data in hexadecimal, ASCII, decimal and binary formats
- Activate/deactivate password

User applications that were developed for the predecessor model Workabout MX can be transferred to this terminal with little effort. For this purpose, various optional development tools for the PC are available directly from PSION. This is opening up new applications in the field of logistics and distribution, for example, the hand-held terminal enables commissioning data to be recorded or processed offline and forwarded to the PC/computer with a time delay.

Technical specifications

STG D mobile hand-held terminal	
Processor	400 MHz Intel Xscale PXA255
Operating system	Microsoft Windows CE .NET 4.20
RAM/Flash EEPROM memory	128 MB/32 MB
User program	MOBY standard application
Screen	TFT color touch display, 1/4 VGA 320 x 240 (portrait format); adjustable backlighting
Keyboard	alphanumeric
Sound	Piezo signal transmitter
Power supply	<ul style="list-style-type: none"> • Lithium-ion battery (3.7 V; 3000 mAh) • Quick charging possible (automatic shut-off) or 3 x 1.5 V type AA • Backup battery: 3 V ML 2032 lithium cell
Interfaces	<ul style="list-style-type: none"> • LIF interface (low insertion force interface) for battery charging and communication with the PC using a docking and loading station (USB) • CF interface for expansion cards (e.g. WLAN)
Ambient temperature	<ul style="list-style-type: none"> • During operation -10 ... +50 °C • Storage (without batteries) -25 ... +60 °C
Relative humidity, non-condensing	5 ... 90 %
Degree of protection	IP54 (splashwater proof)
EMC	EN 55022, EN 55024
Dimensions	305 x 90 x 44 [mm]
Weight (incl. battery)	Approx. 0.5 kg

Integral read/write head, inductive interface to MDS	for MOBY D
Read/write distance to MDS	up to 80 mm, depending on MDS
Energy/data transmission frequency	13.56 MHz
Serial interface (to basic unit)	TTL, 3964R protocol
Functionality of the SW application	Standard user interface for reading/writing of data memories, etc.

RFID systems for logistics

MOBY D read/write devices

STG D mobile hand-held terminal

Selection and Ordering data

Order No.

STG D mobile hand-held terminal with MOBY D read/write head



D

6GT2 603-0AA10

Basic unit (PSION Workabout PRO) with MOBY D read/write, battery, standard software pre-installed, without loading/docking station

Accessories

Loading/docking station



A

6GT2 898-0BA00

For a mobile hand-held terminal as well as a spare battery, incl. wide-range plug-in power supply 100 ... 240 V AC and country-specific adapters as well as USB cable

MOBY D read/write head



A

6GT2 603-1AA10

For basic unit (PSION Workabout mx and PSION Workabout PRO)

Basic unit



D

6GT2 003-0AA10

Basic unit (PSION Workabout PRO) with adapter for MOBY RFID read/write heads

Spare battery



A

6GT2 898-0CA00

For basic unit (PSION Workabout PRO), High Capacity 3000 mAh, Li-ion

CD "RFID Systems Software & Documentation"



A

6GT2 080-2AA10

FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C libraries, PC demonstration program. RFID documentation

A: Subject to export regulations AL = N and ECCN = EAR99H

D: Subject to export regulations AL = N and ECCN = 4A994X

► Preferred type, available from stock.

Accessories

For optional components, please visit

<http://www.pSIONteklogix.com>

For example:

- SD expansion cards
- Handles, belt loops
- Vehicle holder with charging function

Overview

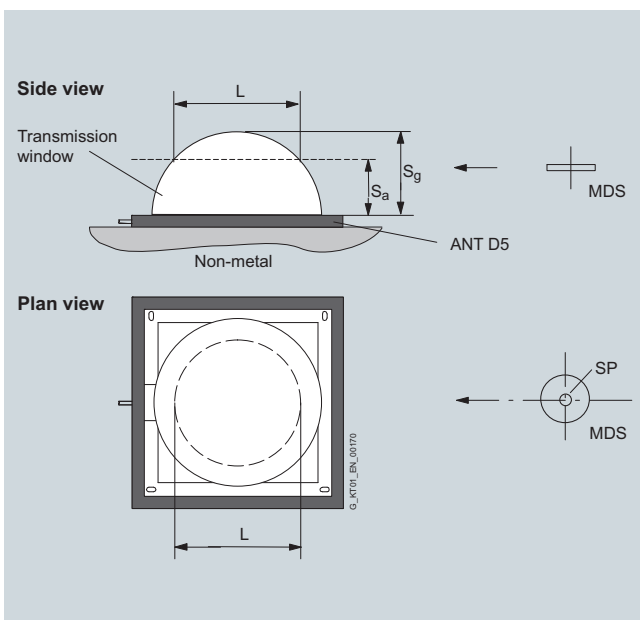
Note

Detailed configuration and commissioning data is contained in the "Manual for Configuration, Assembly and Service".

Transmission window

The read/write device generates an inductive alternating field. The field is at its strongest near the antenna and declines considerably as the distance from the antenna increases. The distribution of the field depends on the structure and geometry of the antennas in the read/write device and MDS.

A prerequisite for the function of the MDS is a minimum field strength at the MDS that is achieved at a distance S_g from the read/write device. The picture below shows the transmission window between MDS and SLG:



S_a : Operating distance between MDS and SLG

S_g : Limit distance (maximum clear distance between upper surface of antenna and MDS, at which the transmission can still function under normal conditions)

L : Length of a transmission window

SP : Intersection of the axes of symmetry of the MDS

The transmittable quantity of information between SLG and MDS depends on:

- the speed at which the MDS passes the antenna ("passing speed")
- Length of the inductive alternating field of the SLG, through which the MDS moves ("transmission window").

Communication between SLG and MDS

The communication between SLG and MDS is asynchronous.

SLG – MDS data transmission rate	
Read	≥ 3.5 ms/byte
Write	≥ 9.5 ms/byte
Transmission time of ID number	
• SLG D10 ANT D5, ANT D6, ANT D10	30 ms (8 byte at 115.2 kbit/s)
• SLG D11S ANT D5	
• SLG D12S ANT D5, ANT D6, ANT D10	90 ms (8 byte at 19.2 kbit/s)
• SLG D11S ANT D5	
• SLG D12 ANT D5, ANT D6, ANT D10	60 ms (8 byte at 38.4 kbit/s)
• SLG D11 ANT D5	

RFID systems for logistics

MOBY D read/write devices

Configuring instructions

*Speed at which SLG passes over
(for a transponder in the field)*

Type	SLG D10 ANT D10	SLG D10 ANT D6	SLG D10 ANT D5	SLG D11 ANT D5	SLG D12
UID number (8 byte)	≤ 15 m/s	≤ 8.0 m/s	≤ 5.0 m/s	≤ 3.5 m/s	≤ 2.5 m/s

I-Code 1, e.g. MDS D139

Read (with 4 byte of user data)	≤ 10 m/s	≤ 6.5 m/s	≤ 3.5 m/s	≤ 3.0 m/s	≤ 2.0 m/s
Write (with 4 byte of user data)	≥ 7.5 m/s	≤ 5.0 m/s	≤ 2.8 m/s	≤ 2.5 m/s	≤ 1.5 m/s
Read (with 44 byte of complete user data)	≤ 6 m/s	≤ 3.8 m/s	≤ 2.0 m/s	≤ 1.8 m/s	≤ 1.0 m/s
Write (with 44 byte of complete user data)	≤ 2.5 m/s	≤ 1.4 m/s	≤ 0.8 m/s	≤ 0.6 m/s	≤ 0.3 m/s

I-Code SLI, e.g. MDS D100

Read (with 4 byte of user data)	≤ 10 m/s	≤ 6.0 m/s	≤ 3.5 m/s	≤ 1.6 m/s	≤ 1.4 m/s
Write (with 4 byte of user data)	≤ 9 m/s	≤ 5.5 m/s	≤ 3.0 m/s	≤ 1.2 m/s	≤ 1.2 m/s
Read (with 112 byte of complete user data)	≤ 7.5 m/s	≤ 4.0 m/s	≤ 2.4 m/s	≤ 1.4 m/s	≤ 1.0 m/s
Write (with 112 byte of complete user data)	≤ 2 m/s	≤ 1.0 m/s	≤ 0.6 m/s	≤ 0.4 m/s	≤ 0.2 m/s

Type	SLG D10S ANT D10	SLG D10S ANT D6	SLG D10S ANT D5	SLG D11S ANT D5	SLG D12S
UID number (8 byte)	≤ 6 m/s	≤ 3.8 m/s	≤ 2.0 m/s	≤ 1.0 m/s	≤ 0.8 m/s

I-Code 1, e.g. MDS D139

Read (with 4 byte of user data)	≤ 5.5 m/s	≤ 3.5 m/s	≤ 1.8 m/s	≤ 1.0 m/s	≤ 0.8 m/s
Write (with 4 byte of user data)	≤ 4.5 m/s	≤ 2.5 m/s	≤ 1.4 m/s	≤ 0.8 m/s	≤ 0.6 m/s
Read (with 112 byte of complete user data)	≤ 4.5 m/s	≤ 2.8 m/s	≤ 1.5 m/s	≤ 0.7 m/s	≤ 0.6 m/s
Write (with 112 byte of complete user data)	≤ 2.2 m/s	≤ 1.2 m/s	≤ 0.7 m/s	≤ 0.5 m/s	≤ 0.3 m/s

I-Code SLI, e.g. MDS D100

Read (with 4 byte of user data)	≤ 6.5 m/s	≤ 4.0 m/s	≤ 2.2 m/s	≤ 3.0 m/s	≤ 1.2 m/s
Write (with 4 byte of user data)	≤ 5.5 m/s	≤ 3.4 m/s	≤ 1.8 m/s	≤ 2.8 m/s	≤ 1.0 m/s
Read (with 112 byte of complete user data)	≤ 5.0 m/s	≤ 3.0 m/s	≤ 1.6 m/s	≤ 2.2 m/s	≤ 0.8 m/s
Write (with 112 byte of complete user data)	≤ 2.0 m/s	≤ 1.0 m/s	≤ 0.6 m/s	≤ 0.5 m/s	≤ 0.2 m/s

Overview



SIMATIC RF600 is a contact-free operating RFID system (RFID: Radio Frequency Identification), which was designed both for use in logistics and supply chain management applications as well as for production-specific logistics and materials flow applications. Different readers are available for varying applications.

SIMATIC RF600 works in the UHF frequency range and is designed, among others, for identifying tags according to the EPCglobal standard. It is therefore the ideal system for storing, reading and transferring information in the EPC format (EPC: Electronic Product Code) on inexpensive SmartLabels (one-time data carriers) for further processing to higher-ranking software systems or directly to the automation environment (PLC).

Benefits

The discontinuation of manual counting, recording and downstream processes has resulted in cost benefits with a simultaneous reduction in detection errors.

Using inexpensive, passive SmartLabels allows the goods to be identified automatically along the entire logistics chain. This means incorrect information on the goods transfers can be avoided and the consistency of data and information ensured.

By simultaneously detecting numerous items, the flow rate in the supply chain increases and leads to greater productivity.

SIMATIC RF600 opens up opportunities for integration into downstream software systems. This means the link between goods and information flows is made possible "in real time". As soon as data belonging to a product are read, e.g. when the product has passed a loading gate, the Supply Chain Management information can be automatically updated and, for example, a repeat order issued.

By tracking and tracing products, transparency increases throughout the entire flow of goods: the path of any product can be tracked at any time.

By integrating SIMATIC RF communication modules, applications in the material flow control system or production-specific logistics applications that require a controller (PLC) can be efficiently realized.

Application

SIMATIC RF600 is primarily used for the contact-free identification of containers or pallets and to identify goods in bulk. As a rule, these applications are open loops in which passive SmartLabels on goods, products, bulk containers or transport units are used. In this case, the system distinguishes itself due to its high reading speeds, large data transmission rates and the fact that it can handle long reading distances.

In addition, the system is suitable for reading and writing reusable data carriers (industrial tags) as they are used in closed loops.

The main applications range from the recognition of goods at loading gates to goods receipt and dispatch, through product flow control on conveyor belts, up to deployment in warehouses or distribution centers and high-bay inventory control. Industrial use in factories, e.g. in paintshops or on assembly lines in the automotive industry, is also possible. Connecting to a controller (PLC) is no problem thanks to the connection ports on the SIMATIC RF communication modules.

Function

SIMATIC RF identification systems ensure that important data accompanies the product from the very beginning.

Different tags are used to store product-specific data and information: depending on the field of application, SmartLabels or Industrial Tags.

In the case of tags to the EPCglobal standard, information regarding the manufacturer of the goods, the article class and the respective serial number is coded in 96 bits (EPC Gen1). Tags of the second generation of the EPCglobal standard (EPC Gen2) allow customer or product information to be stored additionally.

In the case of tags based on the ISO 18000-6B standard (reusable data carriers), data volumes up to 216 byte can be stored which can be freely defined by the user.

In the case of tags according to the EPC Global Class 1 Gen 2 or ISO 18000-6C standard, a data volume of up to 96 bits + 64 byte user memory (e.g. for SIMATIC RF640T Gen2 Tool Tags, SIMATIC RF630T Powertrain Tags and SIMATIC RF680T Heat Resistant Tags equipped with NXP UCODE G2XM chips).

Technical specifications

Type	SIMATIC RF600
Conformity	ETSI EN 302208, FCC
Area of application	Europe, U.S.A.
Frequency range (adjustable)	<ul style="list-style-type: none"> • 865 ... 868 MHz (Europe) • 902 ... 928 MHz (U.S.A.)
Transmit power (adjustable)	<ul style="list-style-type: none"> • 0.1 ... 2 W ERP (Europe) • 0.4 ... 4 W EIRP (U.S.A.)
Tag read range	Up to 5 m Up to 10 m (with portal arrangement)
Standards supported	EPC Gen 1, EPC Gen 2, ISO 18000-6B
Interfaces	RS232, RS422 ¹⁾ , ETHERNET, DI/DO
Certification	CE, UL, FCC

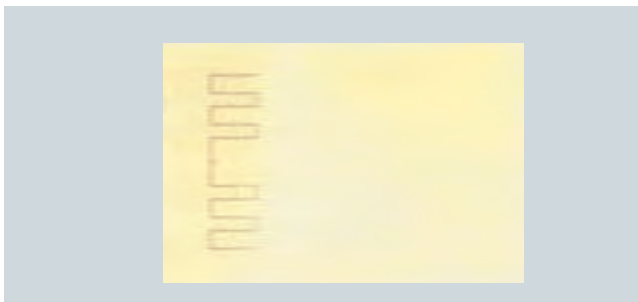
1) This interface will only be available in the future.

RFID systems for logistics

SIMATIC RF600 mobile data storage units

SIMATIC RF620L

Overview



The SIMATIC RF620L Smartlabel is passive and maintenance-free based on UCODE technology (EPC V1.19).

Application

Due to their structure, the Smartlabels are suitable for different applications. The application areas range from simple identification such as electronic barcode replacement/supplementation, through warehouse and distribution logistics, right up to product identification.

Function

The purpose of the Smartlabel is to save the "Electronic Product Code" (EPC).

Technical specifications

Type	SmartLabel SIMATIC RF620L
IC type	UCODE EPC V1.19
Frequency	<ul style="list-style-type: none"> • Europe 865 ... 668 MHz • U.S.A. 902 ... 928 MHz
EPC code	96 bit
Protocol	as per ISO18000-6B
Multitag	Yes
Data retention	10 years
Power supply	Electromagnetic emission, power transmission without battery
Typical read/write distance	0 ... 4 m
Created for fixing on	Paper, box Not suitable for fixing on metal or liquid containers
Type of installation	Adhesive on one side (self-adhesive labels)
Antenna size	20 x 88 mm
Antenna material	Copper
Dimensions	101 x 152 mm (4" x 6")
Material	Paper
Color	White
Printability	with thermotransfer procedure
Delivery format	Minimum order amount 1500 items (500 on one roll)
Operating temperature	-20 ... +70 °C
Storage temperature	+15 ... +25 °C
Storage life	< 2 years, determined by the shelf life of the adhesive
Degree of protection	None, Smartlabel should be protected from humidity

Selection and Ordering data

Order No.

Smartlabel SIMATIC RF620L

6GT2810-1AB00

for paper and cardboard
Minimum order quantity 1500 pieces (500 pieces on one roll)

► Preferred type, available from stock.

RFID systems for logistics

SIMATIC RF600 mobile data storage units

SIMATIC RF620T

Overview



The SIMATIC RF620T transponder is passive and maintenance-free on the basis of UHF Class 1 Gen2 technology for saving the "Electronic Product Code" (EPC) of 96 bit.

This container tag is designed for the 868 MHz frequency band (Europe) / 915 MHz (U.S.A.).

Benefits

The container tag for industrial applications is rugged and highly resistant to cleaning agents.

It is designed for application to plastic, wood, glass; e.g. containers, pallets, drums and trolleys.

It will also function on metal and plastic ESD containers if a spacer is used.

Application

- RF identification of pallets and containers in the warehouse and transport field
- Can be mounted on metal, ideally with spacer (up to 4 m)
- Due to the plastic's compliance with food hygiene regulations, it is also suitable for the food & beverage sector

Technical specifications

Container tag	SIMATIC RF620T
IC type	EPC Glass 1 Gen2
European frequency band (865 ... 868 MHz)	•
U.S.A. frequency band (902 ... 928 MHz)	•
Protocol	according to ISO 18000-6C
Memory	EPC 96 bit
Read cycles	unlimited
Write cycles	min. 100,000
Data retention time	10 years
With SIMATIC RF660R reader and SIMATIC RF660A antenna	
• Reading distance	0.2 ... 6 m (see field data)
• Write distance	0.2 ... 4 m (see field data)
Designed for application on	<ul style="list-style-type: none"> • non-metallic carriers (e.g. plastic, dry wood, glass, etc.) • Conductive plastic using spacers • Metal using spacers
Multitag	Yes
Mechanical stress in accordance with EN 60721-3-7 Class 7 M3	
• Shock	100 g
• Vibration	50 g
Torsion and bending stress	Not permitted continuously
Mounting	Gluing, screwing
Material	PP (polypropylene)
Color	Anthracyte
Ambient temperature	
• During operation	-25 ... +80 °C
• During transportation and storage	-40 ... +80 °C
Dimensions (L x W x H)	
• Transponder	127 x 38 x 6
• Spacer	155 x 39 x 12
Degree of protection to EN 60529	IP67
Resistance to chemicals	See configuration manual
Weight	
• Transponder	Approx. 18 g
• Spacer	Approx. 22 g
Approvals	CE/FCC

RFID systems for logistics

SIMATIC RF600 mobile data storage units

SIMATIC RF620T

Selection and Ordering data

Order No.

SIMATIC RF620T container
tag

A 6GT2810-2HC80

Accessories

Spacer for SIMATIC RF620T



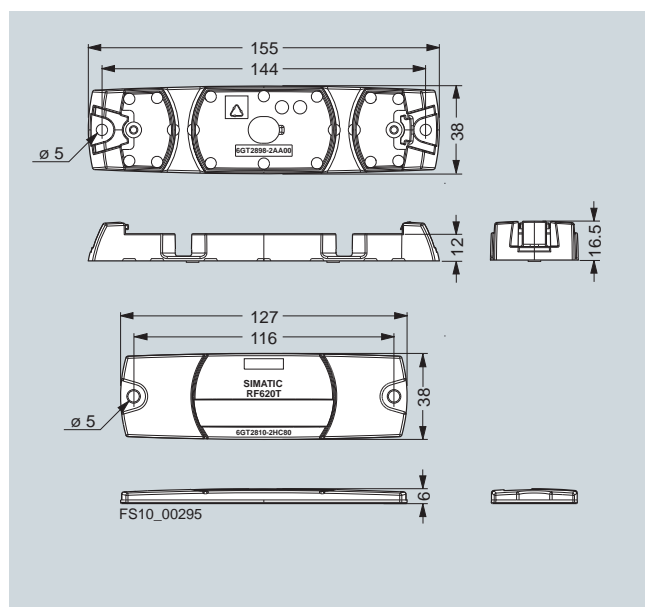
A 6GT2898-2AA00

For mounting on metal;
dimensions (L x W x H in mm)
155 x 38 x 12

A: Subject to export regulations AL = N and ECCN = EAR99H

► Preferred type, available from stock.

Dimensions



RFID systems for logistics

SIMATIC RF600 mobile data storage units

SIMATIC RF630L

Overview



6GT2810-2AB00

The SIMATIC RF630L smart labels are designed to be passive and maintenance-free based on the UHF Class 1 Gen2 technology.



6GT2810-2AB01



6GT2810-2AB02



6GT2810-2AB03

Application

The application areas range from simple identification, such as an electronic substitute for a barcode or supplement to a barcode through storage and distribution logistics as far as product identification.

Function

The Smartlabel is used to save the "Electronic Product Code" (EPC).

Technical specifications

IC type /technology	EPC Class 1 Gen2	EPC Class 1 Gen2	EPC Class 1 Gen2	EPC Class 1 Gen2
Order No.	6GT2810-2AB00	6GT2810-2AB01	6GT2810-2AB02	6GT2810-2AB03
Frequency for Europe (865-868 MHz)	•			
Frequency for U.S.A. (902-928 MHz)	•			
Protocol acc. to ISO 18000-6C	•			
EPC code	96 bit			
Additional user memory	No			
Multitag	Yes			
Write cycles	100000			
Data retention at +25 °C	10 years			
Power supply	Electromagnetic emission, power transfer without battery			

RFID systems for logistics

SIMATIC RF600 mobile data storage units

SIMATIC RF630L

IC type /technology	EPC Class 1 Gen2		EPC Class 1 Gen2	EPC Class 1 Gen2	EPC Class 1 Gen2
Order No.	6GT2810-2AB00		6GT2810-2AB01	6GT2810-2AB02	6GT2810-2AB03
Typical read/write distance					
• Paper/cardboard	0.2 ... 8 m				0.2 ... 3 m
• Plastic sheet	0.2 ... 8 m				0.2 ... 3 m
• Plastic (boxes, surface resistance >10 MOhm	0.2 ... 4 m				0.2 ... 2 m
• Wood (dry, < 30% residual moisture)	0.2 ... 4 m				0.2 ... 2 m
• Glass	0.2 ... 4 m				0.2 ... 2 m
Designed for mounting on	Paper/cardboard (not suitable for fixing directly onto metal)			Plastic/foil (not suitable for fixing directly onto metal)	
Type of mounting	Single-sided adhesive (self-adhesive label)			Single-sided adhesive (self-adhesive inlay)	
Type of antenna	Shortened dipole				
Antenna material	Aluminium				
Dimensions	101 mm x 152 mm (4" x 6")	101 mm x 50 mm (approx. 4" x 2")	97 mm x 27 mm (approx. 3.8" x 1.1")	54 mm x 34 mm (approx. 2.1" x 1.3")	
Material surface	Paper		Plastic PET		
Color	White		Clear		
For printing	Yes, heat transfer method			Yes, heat transfer method (currently only using Toshiba B-SX4T)	Non-printing
Type of delivery	Min. order quantity 1600 units (800 units on a roll)	Min. order quantity 1000 units (1000 units on a roll)	Min. order quantity 2000 units (2000 units on a roll)		
Operating temperature	-40 ... +65 °C, up to +80 °C (200 cycles)				
Storage temperature, recommended	+15 ... +25 °C				
Storage humidity, recommended	40 ... 60%				
Storage capability	2 years, determined by durability of the adhesive				
Degree of protection	The label must be protected from damp			IP65	

Selection and Ordering data

Order No.

SIMATIC RF630L Smartlabel

For storing the "Electronic Product Code" (EPC).
Prices apply to one Smartlabel.

- | | | |
|---|-----|----------------------|
| • Paper, glued on one side, 100 mm x 150 mm (4" x 6"); minimum order quantity 1600 units (800 units on a roll) | ▶ A | 6GT2810-2AB00 |
| • Paper, glued on one side, 101 mm x 55 mm (4" x 2"); minimum order quantity 1000 units (1000 units on a roll) | ▶ A | 6GT2810-2AB01 |
| • Plastic PET, glued on one side, 97 mm x 27 mm (3.8" x 1.1"); Minimum order quantity 2000 units (2000 units on a roll) | ▶ A | 6GT2810-2AB02 |
| • Plastic PET, glued on one side, non-printing, 54 mm x 34 mm (2.1" x 1.3"); minimum order quantity 2000 units (2000 units on a roll) | ▶ A | 6GT2810-2AB03 |

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

RFID systems for logistics

SIMATIC RF600 mobile data storage units

SIMATIC RF640T

Overview



The target applications for SIMATIC RF640T are industrial asset management, RF identification of tools, containers and metallic equipment.

This tool tag is available in two frequency variants: 868 MHz (Europe) and 915 MHz (U.S.A.).

Benefits

- Small, intelligent and rugged for industrial applications
- Ideal for attaching directly to metal surfaces, without spacer (e.g. containers, boxes, tools and toolholders)
- High degree of protection and resistant to mineral oils, lubricants and cleaning solvents

Application

- For direct mounting onto metal surfaces with a typical detection range of 1.8 m. Up to 216 byte of user data can be stored in addition to 8-byte ID numbers.
- Machine and plant construction
- Industrial production
- Laboratory and test equipment

Technical specifications

Type	RF640T
IC type	UCODE HSL
Frequency	
• Version for Europe	865 ... 868 MHz
• Version for U.S.A.	902 ... 928 MHz
Serial number UID	8 byte
User memory	216 byte
Lock information (write protection)	28 byte
Protocol	in acc. with ISO 18000-6B
Data retention	10 years
Read cycles	unlimited
Write cycles	
• minimum	100000
• typical	500000
Read distance (with reader RF660R and antenna RF660A)	
• minimum	0.2 ... 1.5 m
• typical	0.2 ... 2.0 m
write distance (with reader RF660R and antenna RF660A)	
• minimum	0.2 ... 1.2 m
• typical	0.2 ... 1.5 m
Designed for attaching to	Metal
Mounting	2 x M4 screws
Dimensions (H x D)	50 x 8
Material	Plastic PA12
Color	anthracite
Ambient temperature	
• Operation	-25 ... 85 °C
• Storage	-40 ... +125 °C
Mechanical stress (to EN 60721-3-7, class 7 M3)	
• Shock	100 g
• Vibration	20 g
• Torsion	not permissible
Degree of protection to DIN EN 60529 (45 min immersion in water; water depth 1 m from top edge of housing at +20°C)	IP68
Resistance to chemicals	as for PA 12
Ex approval	ATEX Zone II 2GD; Ex ib IIC T6 to T3
Approvals	CE/FCC

Selection and Ordering data

Order No.

SIMATIC RF640T

For attaching to metal surfaces

- | | | |
|--------------------------------------|-----|-----------------------|
| • for Europe (868 MHz frequency) | ▶ A | 6GT2 810-0DC00 |
| • for the U.S.A. (915 MHz frequency) | ▶ A | 6GT2 810-0DC10 |

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

RFID systems for logistics

SIMATIC RF600 read/write devices

SIMATIC RF660R
SIMATIC RF660A

Overview



The UHF portal reader SIMATIC RF660R uses the two, three or four SIMATIC RF660A antennas connected to read the tag data and supplies it to downstream systems through the system interfaces (Ethernet or RS422¹⁾). Alternatively, XML command sequences can be used to instruct the reader to pass the data on to a client application. For further details on configuration and the runtime response of the SIMATIC RF660R, please refer to the associated documentation.

At least two, but up to four, SIMATIC RF660A antennas must be connected for correct operation of the SIMATIC RF660R. Different antennas must be used depending on the installation location (U.S.A. or Europe):

- Europe: SIMATIC RF660A (EU) Order No. 6GT2812-0AA00
- U.S.A.: SIMATIC RF660A (U.S.A.) Order No. 6GT2812-0AA01



Optional: Flexible installation of antenna with articulated bracket thanks to the Antenna Mounting Kit. The package includes a 75 mm x 75 mm Vesa adapter.

The frequency bands approved for the respective region must be set on the reader by means of software configuration.

The reader can be easily configured using the SIMATIC RF660R configuration software. This is available on the CD "RFID Systems Software & Documentation" that can be ordered separately (Order No. 6GT2080-2AA10).

For proper functioning of the SIMATIC RF660R, the corresponding SIMATIC RF660A antennas and the appropriate Siemens antennas and interface cables must be used (see ordering data).

Benefits

Technical characteristics of the SIMATIC RF660 system:

- UHF frequencies support new applications in logistics and throughout the complete delivery chain.
- The standards implemented in the system in accordance with EPCglobal and ISO 18000-6B allow different protocols to be used between the reader and tag. Tags based on different standards can, at the same time, also be detected and processed by the system.
- Implementation of the EPCglobal standards of Generation 2 (EPC Gen2) provides investment security and high performance.
- Large read distances, high tag detection rates despite high traversing speeds of the goods to be identified in the field secures SIMATIC RF660 a place in the high-end range of today's RFID systems.
- Thanks to problem-free bulk detection of tagged goods, SIMATIC RF660 is suitable for identification tasks in non-homogeneous goods flows.
- The two serial interfaces and Ethernet ensure that it can be integrated into different system landscapes (IT and automation).
- Three digital inputs and outputs support the direct connection of process-related devices such as optical and acoustic signal encoders, proximity switches, light barriers, etc.
- The ruggedness of the overall system guarantees problem-free, flexible operation under a wide range of different ambient conditions.
- For companies globally active in manufacturing, logistics and trade, the ability to operate the system in both the European and US UHF frequency bands means easier implementation and less complexity in the system landscape

Application

The stationary UHF portal reader SIMATIC RF660R complete with up to four antennas of the SIMATIC RF660A type is suitable for applications in logistics and supply chain management.

The system operates in the European and US UHF frequency band and is designed for identifying tags based on the EPCglobal standard

Function

SIMATIC RF660 allows rewritable data carriers to be read and written which, in accordance with the UCODE specification, can also store large volumes of data. The system is therefore also suitable for use in so-called closed applications that are found typically in the industrial environment. The high degree of protection of the complete system ensures problem-free operation even under harsh industrial conditions.

Thanks to the two system interfaces (Ethernet and RS422¹⁾) and the RS232 interface that is intended for configuration and diagnostic purposes, SIMATIC RF660 is a universally implementable system. Easy connection to LAN networks with the TCP/IP protocol is just as possible as integration in an existing Siemens automation landscape.

SIMATIC RF Communication Modules are used to connect to SIMATIC controllers and they can be directly connected to the system through the RS422 interface²⁾.

1) This interface will be available in the future.

2) This feature will be available in the future.

RFID systems for logistics

SIMATIC RF600

SIMATIC RF660R
SIMATIC RF660A

Technical specifications

UHF stationary portal reader	SIMATIC RF600R
Frequency range (adjustable)	<ul style="list-style-type: none"> Europe 865 ... 868 MHz U.S.A. 902 ... 928 MHz
Transmit power (adjustable in steps of 100 mW)	<ul style="list-style-type: none"> Europe 0.1 ... 2 W ERP U.S.A. 0.4 ... 4 W ERP
Tag read range	<ul style="list-style-type: none"> With 2 x 2 antennas, mounted opposite each other 10 m max. With 2 antennas, antennas mounted side by side 5 m max.
Number of antennas	2 ... 4 (configurable)
Impedance (nominal)	50 Ω
Standards	<ul style="list-style-type: none"> EPC Gen 1 EPC Gen 2 ISO 18000-6B / ISO 18000-6C Mixed mode operation
Number of tags read per second	<ul style="list-style-type: none"> EPC Gen 2 100 read actions/s ISO 18000-6B > 50 read actions/s
Simultaneous reading of several tags (bulk reading capacity), number of tags	<ul style="list-style-type: none"> EPC Gen 2 max. 110 tags ISO 18000-6B max. 75 tags
Data transmission rate for reading	<ul style="list-style-type: none"> EPC Gen 2 max. 160 Kbit/s ISO 18000-6B max. 160 Kbit/s
Data transmission rate for writing	<ul style="list-style-type: none"> EPC Gen 2 max. 128 Kbit/s ISO 18000-6B max. 40 Kbit/s
Tag reading rate (%)	<ul style="list-style-type: none"> EPC Gen 2 > 99,9% ISO 18000-6B > 99,9%
Additional functions	<ul style="list-style-type: none"> Read triggered through digital input Data buffer Configuration by means of software Firmware update
Interfaces	<ul style="list-style-type: none"> Antenna 2 ... 4 RS232 1 RS422 1 Ethernet RJ 45 1 (according to IEC 24702) Digital in/out 3 x 24 V DC, 0.5 A each
Certification	<ul style="list-style-type: none"> CE UL
Conformity	ETSI EN 302208, FCC
Area of application	Europe, U.S.A.
Antenna connection	4 antennas, reverse polarity TNC

UHF stationary portal reader	SIMATIC RF600R
Ambient temperature	<ul style="list-style-type: none"> During operation -25 ... +55 °C During transportation and storage -40 ... +85 °C
Degree of protection	IP65
Dimensions L x B x H (in mm)	320 x 145 x 100

Antenna for use in Europe	SIMATIC RF660A-UHF antenna
Impedance (nominal)	50 Ohm
Polarization	Circular
Frequency band	865 ... 868 MHz
Conformity	ETSI ES 302208
Mounting	Optional: Flexible mounting with jointed arm by means of antenna mounting kit Various mounting possibilities with supplied mounting adapter plate Vesa 75 x 75 mm
Color	Pastel turquoise
Ambient temperature	<ul style="list-style-type: none"> During operation -25 ... +75 °C During transportation and storage -40 ... +85 °C
Degree of protection	IP67
Dimensions L x H x B (in mm)	313 x 313 x 80
Weight	1.6 kg

Antenna for use in U.S.A.	SIMATIC RF660A-UHF antenna
Impedance (nominal)	50 Ohm
Polarization	Circular
Frequency band	902 ... 928 MHz
Wiring	Reverse polarity TNC
Conformity	FCC Title 47, Part 15.247
Mounting	Optional: Flexible mounting with jointed arm by means of antenna mounting kit Various mounting possibilities with supplied mounting adapter plate Vesa 75 x 75 mm
Color	Pastel turquoise
Ambient temperature	<ul style="list-style-type: none"> During operation -25 ... +75 °C During transportation and storage -40 ... +85 °C
Degree of protection	IP67
Dimensions L x B x H (in mm)	313 x 313 x 80
Weight	1.5 kg

RFID systems for logistics

SIMATIC RF600

SIMATIC RF660R
SIMATIC RF660A

Selection and Ordering data

Order No.

Order No.

SIMATIC RF660R reader



6GT2 811-0AA00

UHF stationary portal reader for UHF frequencies 865 ... 868 MHz and 902 ... 928 MHz

SIMATIC RF660A antenna for Europe



6GT2 812-0AA00

Circular polarized antenna for UHF frequency 865 ... 868 MHz

SIMATIC RF660A antenna for U.S.A.



6GT2 812-0AA01

Circular polarized antenna for UHF frequency 902 ... 829 MHz

Accessories

Note:

For proper functioning of the SIMATIC RF660R reader and the SIMATIC RF660A antenna, the appropriate antenna and interface cables must be used as well as the corresponding power supply.

Antenna cable

PE material, UV-resistant, halogen-free, 50 Ω impedance, reverse polarity TNC, internal contact as socket

- Length 10 m, \varnothing 5 mm, UL certified **6GT2 815-0BN10**
- Length 20 m, \varnothing 7.6 mm **6GT2 815-0AN20**
- Length 20 m, \varnothing 7.6 mm, UL certified, exclusively for U.S.A. **6GT2 815-0BN20**

Interface cable RS232, RS422

Material PUR, UV-resistant, halogen-free, PVC-free, with UL approval, M12 socket, 8-pole to sub-D socket, 9-pole

- RS232, length 5 m, \varnothing 5.3 mm **6GT2 891-0GH50**
- RS232, length 10 m, \varnothing 5.3 mm **6GT2 891-0GN10**
- RS422, length 2 m, \varnothing 5.3 mm **6GT2 891-0FH20**
- RS422, length 5 m, \varnothing 5.3 mm **6GT2 891-0FH50**
- RS422, length 10 m, \varnothing 5.3 mm **6GT2 891-0FN10**
- RS422, length 20 m, \varnothing 5.3 mm **6GT2 891-0FN20**
- RS422, length 50 m, \varnothing 5.3 mm **6GT2 891-0FN50**

Interface cable Ethernet

Material PVC, UV-resistant, halogen-free, impedance 100 $\Omega \pm 15 \Omega$, symmetrical (1 ... 100 MHz), RJ45 to RJ45, IP67, CAT5e

- Ethernet length 10 m, \varnothing 6.5 mm **6GT2 891-0HN10**
- Ethernet, length 20 m, \varnothing 6.5 mm **6GT2 891-0HN20**

DI/DO cable, PUR material, black, shielded, M12, 8 x 0.25 mm², length 5 m **3RX8000-0CD81-1GF0**

Antenna mounting kit



6GT2 890-0AA00

For flexible mounting with articulated bracket, VESA adapter 75 x 75 mm is supplied

Wide-range power supply

Primary side: 100 ... 240 V AC, 120 ... 353 V DC, secondary side: 24 V DC, 3 A, with no-load protection, with continuous short-circuit protection

- EU connector version **6GT2 898-0AA00**
- UK connector version **6GT2 898-0AA10**
- US connector version **6GT2 898-0AA20**

Cable for wide-range input power supply



6GT2 491-1HH50

24 V DC, length 5 m

Tags

Customized variant for high-volume applications

On request

CD "RFID Systems Software & Documentation"



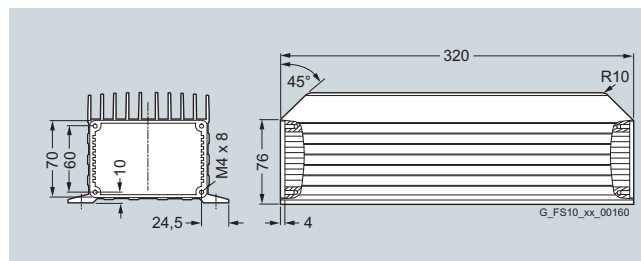
6GT2 080-2AA10

SIMATIC RF660R configuration software, RFID documentation

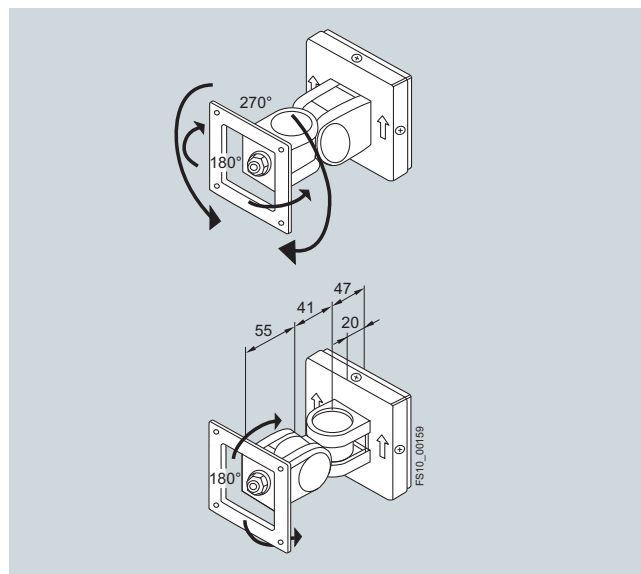
A: Subject to export regulations AL = N and ECCN = EAR99H.

Preferred type, available from stock.

Dimensions



Reader SIMATIC RF660R



Antenna Mounting Kit

RFID systems for logistics

SIMATIC RF600

SIMATIC RF610M mobile hand-held terminal

Overview



SIMATIC RF610M is a high-performance, mobile, hand-held terminal with an read/write antenna that has been adapted for applications in the fields of production logistics, warehouse management, inventories and service. It is also an important tool for commissioning and testing of RFID systems.

Design

The SIMATIC RF610M mobile hand-held terminal comprises a basic unit (based on the PSION Workabout PRO) and a read/write unit for RF600 transponders and SmartLabels. It has a rugged, splashproof housing, an LCD color display with touch functionality and an alphanumeric keyboard with function keys.

Function

The supplied and pre-installed RF600 software provides service and test functions for reading and writing the RF600 data storage units and Smart Labels. Data that have been read can be saved in file structures.

In addition, an already installed API library is included. This allows the customer to program his/her own RFID applications for the mobile hand-held terminal. For the actual programming, a Software Development Kit (SDK) can be ordered from PSION Teklogix.

Based on the operating system and communication standards (WIN CE), the device ensures easy integration in existing or planned IT networks or in the process infrastructure. For this purpose, various optional development tools are available for the PC as well as a wide range of accessories directly from PSION Teklogix and MICROSOFT.

Technical specifications

Mobile hand-held terminal	SIMATIC RF610M
Processor	PXA270, 32 bit RISC CPU
Operating system	Microsoft Windows. CE 5.0
RAM/Flash EEPROM memory	128 MB / 128 MB
User program	RF610M application and API interface
Screen	Color display TFT, 1/4 VGA 320 x 240 (portrait format) with touch function and adjustable backlighting
Keyboard	Alphanumeric plus function keys and touch screen
Sound	Piezo sensor
Power supply	<ul style="list-style-type: none"> Lithium-ion battery (3.7 V; 3000 mAh), fast charging capability (automatic shutdown) or 3 x 1.5 V batteries of Type AA Back-up battery: 3 V lithium cell ML 2032
Interfaces	LIF interface (LIF: Low Insertion Force) for battery charging and communication with the PC over a USB interface; additional CF slot for expansion cards (e.g. WLAN)
Dimensions (in mm) without barcode scanner	265 x 92 x 42
Weight (incl. battery)	approx. 0.6 kg
Temperature	
• Operation	-10 ... +50 °C
• Storage	-25 ... +60 °C (without batteries)
Relative humidity, non-condensing	5 ... 95 %
Degree of protection	IP54 (splashwater proof)
EMC	EN 55022; FCC Part 15
Electrostatic; RF; EFT	IEC 801-2; IEC 801-3; IEC 801-4

RFID systems for logistics

SIMATIC RF600

SIMATIC RF610M mobile hand-held terminal

Mobile hand-held terminal	SIMATIC RF610M
Integrated read/write unit UHF module with antenna	
Read/write distance	Up to 600 mm depending on the transponder type
Transmission frequency energy/data, UHF frequency band	
• Europe	868 MHz
• U.S.A.	912,5 ... 917 MHz
Functionality of the SW application	Standard user interface for reading/writing data storage units and for saving the data

Selection and Ordering data	Order No.
RF610M mobile hand-held terminal (Europe) ▶ A	6GT2813-0AB00
Basic unit (PSION Workabout PRO) with adapted UHF module (ISO 18000-6B/-6C), battery, standard software pre-installed, without loading/docking station European frequency band (868 MHz)	
RF610M mobile hand-held terminal (U.S.A.) ▶ A	6GT2813-0AB10
Basic unit (PSION Workabout PRO) with adapted UHF module (ISO 18000-6B/-6C), battery, standard software pre-installed, without loading/docking station Frequency band U.S.A./Canada (912.5 ... 917 MHz)	
Accessories	
Barcode scanner with pistol grip ▶ A	6GT2898-0DB00
Barcode module for mounting on RF610M with pistol grip and release button.	
WLAN module ▶ A	6GT2898-0DA00
WLAN interface for mounting in the CF slot. Communication to IEEE 802.11 b/g	
Loading/docking station ▶ A	6GT2898-0BA00
For a mobile hand-held terminal as well as for spare batteries. Including a plug-in power supply with a wide-range input of 100 ... 240 V AC and country-specific adapters as well as USB interface and USB cable.	
"RFID Systems Software & Documentation" CD ▶	6GT2080-2AA10
FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C libraries, PC presentation program. MOBY documentation	

A: Subject to export regulations AL = N and ECCN = EAR99H.

▶ Preferred type, available from stock.

Additional accessories

For information about optional components, see the Internet at www.psionteklogix.com

RFID systems for locating – Localizing, responding and optimizing in real-time

From vehicle location in the automotive industry to tracking and separating materials in the chemical industry to complex materials management and shipping systems in logistics: The MOBY R RFID System gives you an overview in any industry. This real-time detection and localization system in the field of identification systems opens up for you completely new options in shaping your process flows economically.

You can find the best ordering options for MOBY R products in the Mall

www.siemens.com/automation/mall

and in the CA01 electronic catalog.

Application

- Transparent localization in real-time
- Wireless material call system
- Stacker/vehicle localization and control
- Localization of maintenance personnel
- Localization of boxes of materials and containers
- Tracking of supplier vehicles, e.g. haulage vehicles
- Safety functions such as access control
- Vehicle or personnel tracking

Highlights

- Fast, up-to-date and precise: Localization in realtime mode
- Limitless overview: Visualization online
- More efficient process procedures for greater efficiency
- For large areas indoors and outdoors




	Location
	MOBY R
Read/write distance	Up to 300 m
Frequency	2.4 GHz
Standards	FCC Part 15 Class B EN 55022, EN 55024 German Technical Inspectorate GS acc. to EN 60950 EMC Guideline 89/336/EEC

RFID systems for locating

Introduction

Technical specifications

MOBY R				
				
Locating distance	100 m indoors, 300 m outdoors			
Max. locating accuracy	3 m			
Reading distance	200 m indoors, 1000 m outdoors			
Read cycles	unlimited			
Memory	32 bits			
Approvals	FCC Part 15 Class B, EN 55022, EN 55024, TÜV GS to EN 60950, EMC Guideline 89/336/EEC			
Frequency	2.4 ... 2.483 GHz			
Mobile data storage units (tags)	Name	Memory size	Operating temperature	Degree of protection
Standard data storage	MDS R202	32-bit fixed code	-25 ... +65 °C	IP67
Pushbutton data storage	MDS R207	32-bit fixed code	-25 ... +50 °C	IP54
Reference/wireless time data storage	MDS R200	–	-25 ... +65 °C	IP67
Read/write devices	Name	WLAN integrated	Operating temperature	Degree of protection
	SLG R21 SLG R23	– ●	-40 ... +50 °C	IP55 NEMA 3 and NEMA 12
Mobile hand-held terminal with integrated antenna	STG R2		-20 ... +50 °C	IP64
Traverse sensor	TRIG R201		-30 ... +60 °C	IP65
Write distance	Selectable in 8 steps from 1.1 ... 7.5 m			
Approvals	FCC Part 15 Class B; EN 55022 Class B; EN 55024; TÜV GS to EN 60950; EMC guideline 89/336/EEC; ETS 300683; EN 300330			
Software	Visibility server software			
Required basic software	Microsoft Server operating system and Microsoft SQL database			
Antenna	Outdoors	Indoors	Transmission angle	
Circular beam antenna set outdoors	●	●	360°	
Circular beam antenna set, indoors	–	●	360°	
Flat beam antenna set	●	●	180°	
Connection to the automation system	directly			
SIMATIC S7-300, S7-400				
PROFIBUS DP				
Ethernet (TCP/IP)	●			
WLAN	●			

Overview



MOBY R is a real-time locating system with a range of up to 300 m in the open and 100 m in buildings, with an accuracy of up to 3 m for identifying and locating objects.

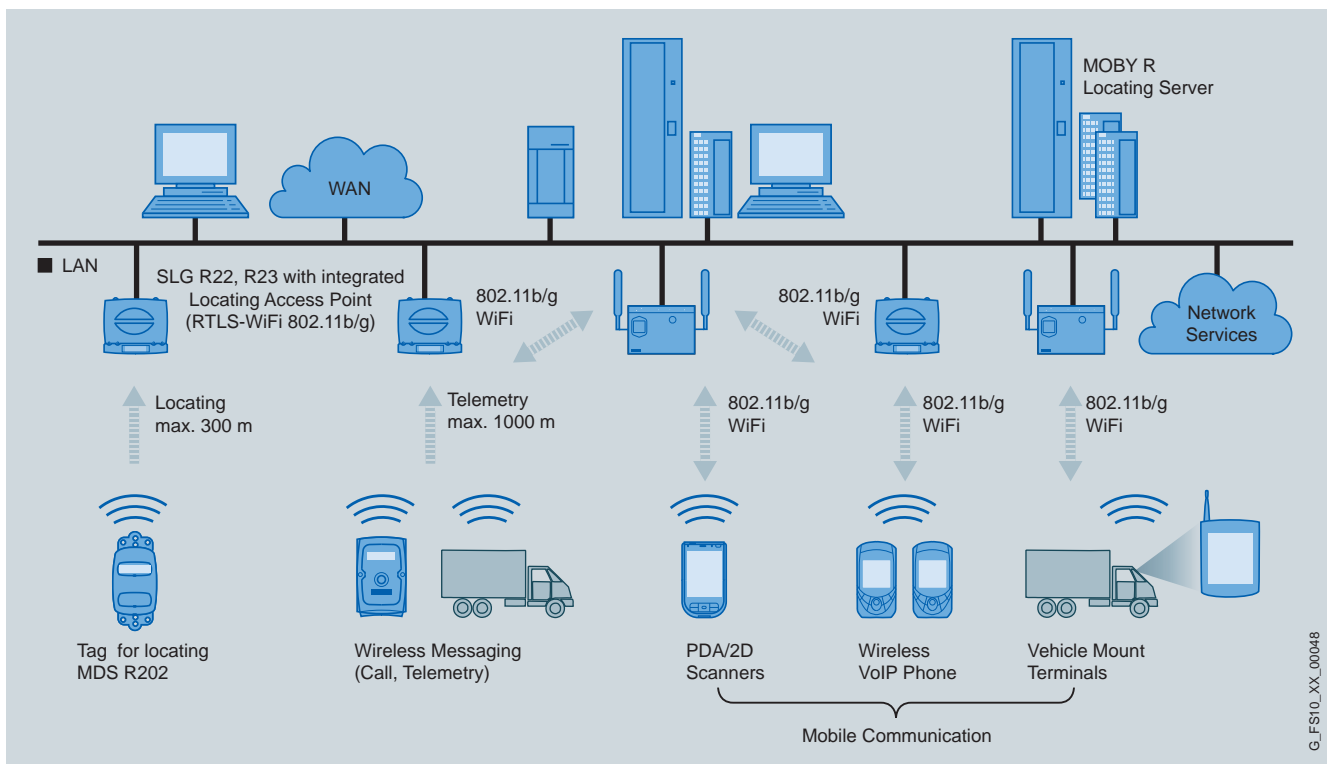
Application

The MOBY R system is suitable not only for real-time locating of the widest variety of objects of almost any quantity and the widest range of different formats (e.g. material boxes, containers, etc.), but also for large areas (e.g. airports, rental car operators, car manufacturers, etc.).

Main applications of MOBY R:

- Vehicles -> locating, tracking
- Containers -> locating, tracking, protection against theft
- Access and vehicle access control
- Loading monitoring
- Trucks, semitrailers -> locating
- Vehicle control
- Material tracking/requirements -> hospitals, production lines

Integration



5

The road to a functioning real-time locating system with MOBY R

A real-time-locating application requires a certain degree of technical knowledge for successful implementation and start-up throughout all phases of the project. Reading the technical documentation with product introduction is not sufficient for acquiring the necessary technical knowledge. For this reason, a MOBY R project sequence is broken down into three steps:

1. Creation of a proposal for the system design

This is a qualified assessment of the customer requirements and their fulfillment with MOBY R. Several discussions with the customer are necessary for this purpose. A CAD drawing of the area to be covered is necessary. If environmental conditions are ambiguous, an on-site visit is necessary. Charging for the travel costs for an on-site visit has to be clarified in advance with A&D SC SM (Regions Manager). After this work, an approx. estimate of the project costs (budget plan) can be passed on to the customer. A proposal for the system design is also prepared. The system design (2nd step) has to be ordered by the customer.

RFID systems for locating

MOBY R

Introduction

2. System design

For the system design, the areas where the hardware has to be mounted have to be defined right down to the exact centimeter in a plan and per photo. Locating accuracy, cabling, and connection of the software to the company network are also clarified. All relevant information is compiled into one document and serves as a basis for system implementation (3rd step). For larger systems, under certain circumstances, a period of several weeks is necessary for the system design. Once the system design is completed, a precise proposal of the total costs can be prepared for the customer. The system design is also the basis of a project contract with the customer. That is particularly important because later structural changes can lead to delicate cost changes.

3. System implementation (assembly and commissioning)

During installation, it is particularly important to implement the system design correctly. On the software side, verification is provided to the customer that localization in the defined areas functions with guaranteed reliability and precision.

Order and project execution

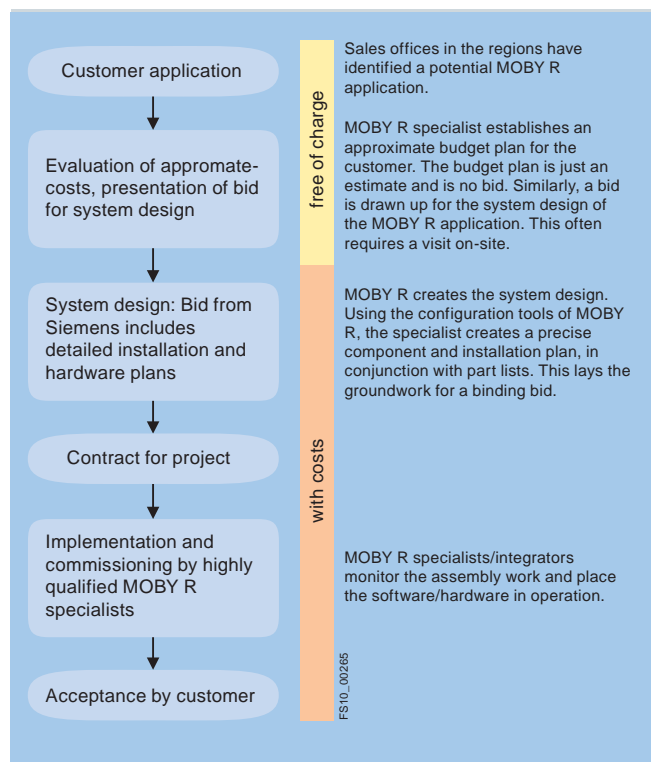
To ensure that MOBY R projects are successfully completed, we place the highest value on MOBY R specialists being informed of the real-time-locating projects. They also initiate the internal order process and the delivery of MOBY R components and provide support with technical clarifications.

Specialists for MOBY R

Below you will find the address of our MOBY R specialist. It is essential that the MOBY R projects are communicated and released through this address, otherwise the components will not be delivered.

I IA AS MES DS DI 4
Hans-Jürgen Buchard
Tel.: +49 (0) 911 895-2068
hans-juergen.buchard@siemens.com

Roadmap for a MOBY R application



National certification and operation of MOBY R components:

Certifications for the MOBY R system are available for the following countries:







Austria, Belgium, Canada, Czech Republic, Denmark, France, Germany, Hungary, Ireland, Italy, Netherlands, Portugal, Spain, Sweden, UK, U.S.A..

MOBY R components are only permitted to be operated in the countries listed.

Technical specifications

Data transmission frequency	2.4 ... 2.483 GHz
Memory capacity	32 bit
Read cycles	unlimited
Locating distance	100 m indoors – 300 m outdoors
Max. locating accuracy	3 m
Reading distance	200 m indoors – 1000 m outdoors
Operating temperature range	-25 ... +65 °C
Degree of protection	IP67
Can be connected to	10BT / 100 BTx / Wireless LAN
Special features	User-configurable flashing rate Flashing activation can be changed by means of MDS trigger 128 barcode with fixed code no.
Approvals	FCC Part 15 Class B EN 55022, EN 55024 TÜV GS to EN 60950 EMC Guideline 89/336/EEC

Selection and Ordering data

MOBY R components and accessories		Order No.
Mobile data storage unit		
  	MDS R200 mobile data storage unit consisting of two MDS R202 and an aluminum bracket One MDS R200 works as a reference data memory, the second as a time-synchronization data memory of the SLG R21 / R22 / R23 antennas in order to synchronize them in terms of time via the air interface.	F 6GT2 700-0FE10
	MDS R202 mobile data storage unit 32-bit fixed code, silicon-free, IP67, with battery, housing type W. Typical read distance in buildings of 200 m, outside 1000 m. User-configurable blink rate between 5 s and 9 h.	F 6GT2 700-0FE00
	MDS R207 mobile data storage unit 32-bit fixed code, mobile data storage unit with call button and display for the time since the last activation. Typical read distance in buildings 100 m, outside 300 m. User-configurable blink rate between 5 s and 1 h.	F 6GT2 700-0FH43
Accessories for mobile data storage units		
	MOBY R mirror clamp for secure attachment of the MDS R202	A 6GT2 790-0AD00
Read/write devices		
  	SLG R21 read/write device for 802.3 LAN cabling, incl. power pack and license	F 6GT2 701-1AA10
	SLG R23 read/write device for 802.3 LAN cabling and CISCO 802.11B/G wireless LAN, incl. power pack and license	F 6GT2 701-1AF10
	Trig R201 read/write device The TRIG R201 field is almost sphere-shaped and can be adjusted up to a range of 6 meters in stages. For very long transitions, it is possible to interconnect up to 3 TRIG R201. The TRIG R201 MDS Trigger momentarily trips pre-defined blinking in an MDS R202.	F 6GT2 704-1AA10
	STG R2 Mobile Hand-held Terminal with barcode reader for configuring MDS R202, TRIG R201 and SLG	F 6GT2703-0AA10
Accessories for read/write devices		
	Universal omni-directional antenna set for SLG R21/R23, for indoor and outdoor use	F 6GT2 701-0AC00
	Omni-directional antenna set for SLG R21/R23, for indoor use only	F 6GT2 701-0AD00
	Flat panel directional antenna set for SLG R21/R23, for indoor and outdoor use	F 6GT2 701-0AE00
	Antenna support for SLG R21/R23 on masts	F 6GT2 790-0AE00
	Extension cable 15 m for SLG R21/R23 power supply	F 6GT2 791-0AN15
	CD MOBY R Visibility Server Software	6GT2 781-1AE00
	CD MOBY R development software (SDK)	G 6GT2 781-0BE00
	CD MOBY R Trigger XML Publisher	G 6GT2 781-0CE00
MOBY R services		
	MOBY R services <ul style="list-style-type: none"> MOBY R DEMO Test setting MOBY R SD system design; price is per person and day MOBY R SI system implementation; price applies per SLG 	6GT2 794-0AC00 6GT2 794-0AB00 6GT2 794-0AB01
	MOBY R training	6GT2 794-0AD00

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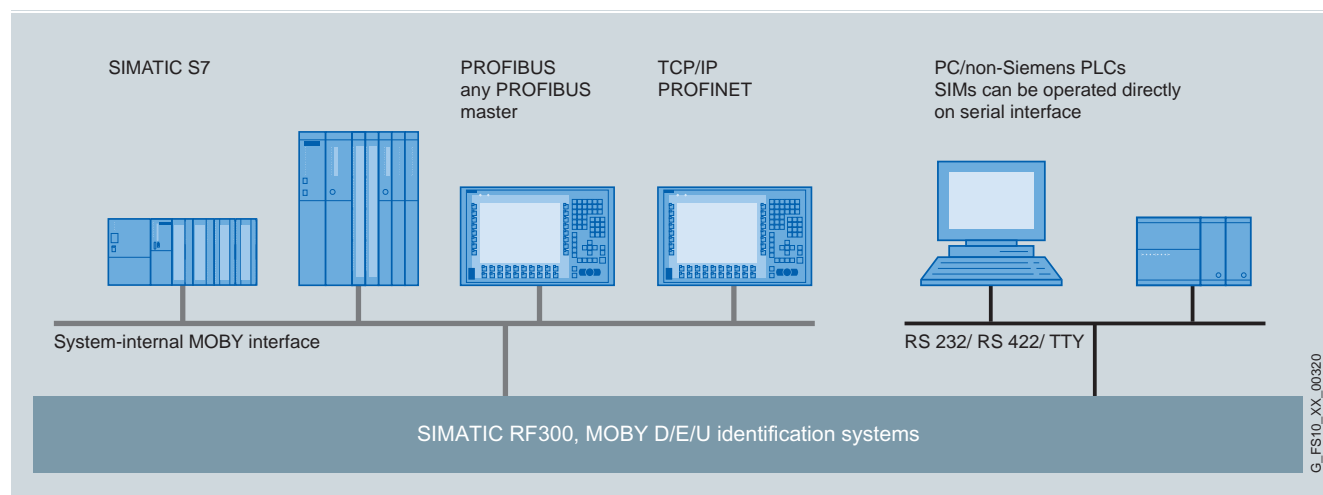
F: Subject to export regulations AL = N and ECCN = 5A991X

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RFID systems

Communication modules

Introduction



There are various powerful communication modules (ASM) for integrating MOBY identification systems in SIMATIC, SINUMERIK, SIMOTION, PROFIBUS and PROFINET.

Selection assistance for communication modules and software

System	ASM without file handler	RFID system	Available software
SIMATIC S7-300 (direct), S7-300/400, PC with SIMATIC WinAC via ET 200M, SINUMERIK 840D/810D Serial link ¹⁾ , to PCs, PLCs, any other systems	ASM 475	RF300, E, U, D	FC/FB45; FC55 (multitag)
	ASM 470	E	FC47
	Direct via SLG Dx,	D	MOBY D MDWAPI, MOBY API, C library incl. drivers for Windows 98/NT/2000/XP
	Direct via SIM 7x,	E	
	Direct via SLG U92	U	
	directly via RF3xxR (RS 422)	RF 300	
PROFIBUS DP ¹⁾ (SIMATIC S7; PC, any systems) SIMATIC S7-300/-400, PC with SIMATIC WinAC, via ET 200pro PROFIBUS DP-V1 ¹⁾ (SIMATIC S7; PC, any systems)	ASM 424	E	MOBY API, C library incl. drivers for Windows 98/NT/2000/XP
	ASM 724	E (SLA7x only)	
	ASM 450	E	FC44 for S7-300/400, PC with SIMATIC WinAC
	RF170C	RF300, E, U, D	FC/FB45; FC55 (multitag)
	ASM 456	RF300, E, U, D	FC/FB45 for S7-300/400, PC with SIMATIC WinAC, FC55 (multitag, ASM 456), FB101/116/132 (ASM 456 only)
	ASM 754	E (SLA7x only)	
PROFINET IO	RF180C	RF300, E, U, D	FB45

System	ASM with file handler	MOBY system	Available software
SIMATIC S7; PC, any system, SIMOTION SCOUT	ASM 456	U	FC56/FB101/116/132
SIMATIC S7-300 (direct), SIMATIC S7-300/400, via ET 200M	ASM 475	U	FC56
SIMATIC S7-300/400, PC with SIMATIC WinAC, via ET 200pro	RF170C	U	FC56

1) The programming interface is described for connecting to any system.

Function

Corresponding software blocks (FB, FC, libraries) ensure simple and quick integration into the application.

As many as four read/write devices can be connected in series to one ASM communication module (depending on the type of ASM), with a maximum connecting cable length of 1000 m (depending on the ASM, SLG, etc.). Corresponding procedures guarantee a very high reliability of data transmission.

The following options exist for the serial connection of MOBY to any system (PC, PLC, etc.):

- Via a communication module to which the read/write devices (SLG) or read/write antenna (SLA) are connected.
- Direct via a read/write device with a serial interface (SIM or SLG Ux, SLG Dx)

Notes on software and licensing:

When purchasing a communication module or SIM x/SLG x, no software or documentation is supplied. The CD "RFID systems Software & Documentation" contains all the available FBs/FCs for SIMATIC, C libraries for Windows 95/98/NT/2000/XP, demo programs, etc. and is to be ordered separately. In addition, the CD contains the complete RFID documentation (German and English) in PDF format.

The purchase of a communication module or SIM/SLG includes a payment for the use of the software, including documentation, on the CD "RFID Systems Software&Documentation" and the purchaser acquires the right to make copies (copy license) insofar as they are required as part of the project for the plant.

The contract pertaining to the use of software products against a one-off payment shall apply.

RFID systems

Communication modules

ASM 450

Overview

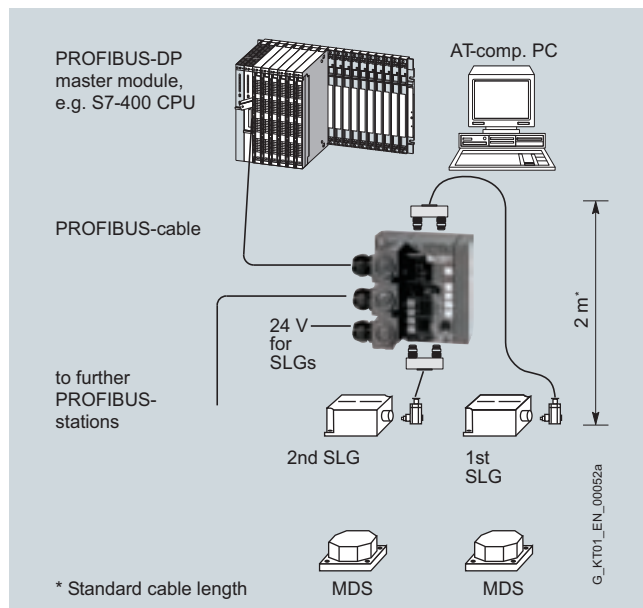


The low-cost communications module ASM 450 is an autonomous PROFIBUS DP slave for the operation of MOBY components via the PROFIBUS DP:

- SIMATIC S7 (including FB/FC software)
- SINUMERIK
- SICOMP IMC, PC, PLC

Thanks to their high degree of protection and ruggedness, they are particularly suitable for machine-level use.

Design



Configuration

The ASM communications modules are mounted on the ET 200X standard module. The relevant configuration and mounting instructions should be referred to in the ET 200X manual. Expansion modules from the ET 200X spectrum cannot be used.

Function

The PROFIBUS DP procedure according to EN 50170 Vol. 2 PROFIBUS for the communication between ASM and SIMATIC S5/S7 (or any PROFIBUS master) and the MOBY-specific procedures for communication between ASM and SLG are implemented on the ASMs.

The data in the MDS is accessed as follows:

- Direct addressing via absolute addresses

On the PROFIBUS DP, the ASM occupies a node address on the bus that is set on the basic module. The ASM is integrated into the hardware configuration by means of a device master (GSD) file. Then the ASM can be configured by means of the software tool HW_Config of the SIMATIC Manager or another PROFIBUS tool.

Error messages and operating states (MDS in the field, transmission, etc.) are indicated additionally by means of LEDs and simplify commissioning and service.

For the connection to any PROFIBUS DP master, the software interface is disclosed in the documentation.

The **IP67 connectors (Order No. 6ES7194-1AA01-0XA0)** are to be ordered separately!

ASM 450 (for MOBY E)

The ASM 450 has two SLG interfaces. When using two SLG interfaces, the module operates in multiplex mode so that the MDS can only be read reliably when it is not moving. The data in the MDS is accessed direct by means of absolute addresses.

Using the software functions FC44 for the SIMATIC S7, the ASM operates in cyclic mode, i.e. the data throughput depends among other things on the size of the address window (max. 208 byte), number of slaves, etc.

RFID systems

Communication modules

ASM 450

Technical specifications

Communication modules	ASM 450
Serial interface to user	PROFIBUS DP
Procedure conforms to:	EN 50170 Vol. 2 PROFIBUS
Connection to PROFIBUS	PG 11 gland (3 x 6ES7194-1AA01-0XA0, not included in scope of delivery)
Data transmission rate	9.6 Kbaud to 12 Mbaud (automatic detection)
Max. block length	208 byte
Serial interface to SLG	M12 connector
Max. cable length	500 m, SLG-dependent, (standard length 2 m)
Connectable SLGs	SLG 7x or SLG 4x; in multiplex mode
Data transmission rate	19.2 Kbaud ... 57.6 Kbaud (depending on the MOBY family)
Programming	Depending on the PROFIBUS DP master
Function blocks	
SIMATIC S7	FC44
MDS addressing	Direct via addresses
Commands	Initialize MDS, read data, write data, etc.
Digital inputs/outputs	2/2
Galvanic isolation	Yes
Power supply	
Permissible range	20 ... 30 V DC (rated value 24 V DC)
Current consumption	Max. 180 mA; typ. 130 mA (without SLG)
Ambient temperature	
Operation	0 ... +55 °C
Transport and storage	-40 ... +70 °C
Degree of protection	IP67
Dimensions (W x H x D) in mm	134 x 110 x 55 (without bus connector)
Weight, approx.	0.5 kg

Selection and Ordering data

Order No.

ASM 450 communication module	▶	6GT2 002-0EB00
Max. 2 SLGs can be connected in multiplex mode, without connectors		
Accessories		
Connector	▶	6ES7194-1AA01-0XA0
For ASM 450 for the PROFIBUS DP interface and 24 V supply, 3 units per ASM 450 are necessary		
Integrated plug connector	▶	6ES7 194-1FC00-0XA0
for ASM 450; T functionality; spare part		
MOBY M12 dual-pin connector for ASM 450	▶	6GT2 090-0BC00
For mounting individual ASM SLG, without cable		
MOBY E, U connecting cable		
Preassembled, between ASM 450 and SLG, angled connector, in the following lengths:		
2 m (preferred length)	▶	6GT2 091-1CH20
5 m	▶ A	6GT2 091-1CH50
10 m	▶ A	6GT2 091-1CN10
20 m	▶ A	6GT2 091-1CN20
50 m	▶	6GT2 091-1CN50
Preassembled, between ASM 450 and SLG, angled connector 2 m long	▶ A	6GT2 091-2CH20
MOBY D connecting cable for SLG D1xS		
2 m	▶ A	6GT2 491-1CH20
5 m	▶	6GT2 491-1CH50
20 m	▶ A	6GT2 491-1CN20
CD "RFID Systems Software & Documentation"	▶	6GT2 080-2AA10
FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C-libraries, PC presentation program, RFID documentation		

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

RFID systems

Communication modules

ASM 456

Overview



The cost-effective ASM 456 communication module is a stand-alone PROFIBUS DP slave used to operate the RFID systems MOBY D/E/U and SIMATIC RF300 via PROFIBUS DP/DP-V1:

- SIMATIC S7 (including FB/FC software)
- SINUMERIK
- SICOMP IMC, PC, PLC
- SIMOTION (with integrated software library)

Thanks to their high degree of protection and ruggedness, they are particularly suitable for machine-level use. The modular structure with different PROFIBUS connection systems allows them to be used in all applications. The system-wide, plug-in connection technique ensures rapid start-up.

Benefits

- Two parallel MOBY channels ensure real-time mode at dynamic read points.
- Modular design with different bus interfacing possibilities ensures universal implementation.
- SLG connection using an 8-pin M12 connector for quick mounting of all components.
- Easy changeover from ASM 452 to ASM 456 thanks to 100% software compatibility.
- High-performance hardware ensures fast data exchange with the SLG (reader). Consequently the data are available for the application even faster.
- Easy downloading of firmware via SIMATIC Manager for function expansions and error rectification ensure high-availability of the RFID system.
- The parameterizable MOBY-specific PROFIBUS diagnostics facilitate start-up and troubleshooting.
- A wide selection of pre-assembled PROFIBUS connecting cables can be ordered for ASM 456. This saves time and money during installation and assures better quality.

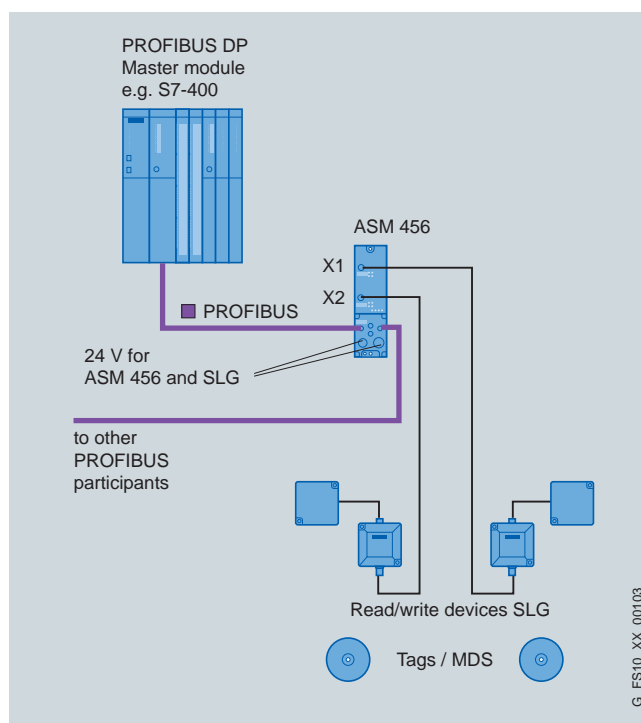
Application

The ASM 456 communication module has been specially designed for a wide range of applications in industrial automation and logistics. Thanks to the high degree of protection of IP67, the ASM 456 can be installed in the process without a control cabinet.

Used primarily for the ASM 456:

- Mechanical engineering, automation systems, conveyor systems
- Ancillary assembly lines in the automobile industry/suppliers
- Small assembly lines
- Production, packaging, textile, plastics and printing machines SIMOTION

Design



Function

The ASM 456 comprises a basic module and a connection block that must be ordered separately. When connecting PROFIBUS, the customer can choose between ECOFAST connections and M12, 7/8" connections.

One or two read/write devices are connected to the ASM with a read/write device cable pre-assembled and ready to use. The standard length of the cable is 2 m. If other cable lengths to the SLG are required, an extension cable measuring between 2 m and 50 m can be used. The cable can also be assembled by the customer as required.

The PROFIBUS DP procedure according to EN 50170 Vol. 2 PROFIBUS for the communication between ASM and SIMATIC S5/S7 (or any PROFIBUS master) and the MOBY-specific procedures for communication between ASM and SLG are implemented on the ASMs.

In principle, access to the data in the MDS can take place as follows:

- Direct addressing via absolute addresses
- Conveniently via the MOBY file handler (MOBY I/U only) using file names

On the PROFIBUS DP/DP-V1, the ASM occupies a node address on the bus that is set on the connection block. The ASM is integrated into the hardware configuration by means of a device master (GSD) file. Then the ASM can be configured by means of the software tool HW_Config of the SIMATIC Manager or another PROFIBUS tool.

Error messages and operating states (MDS in the field, transmission, etc.) are indicated additionally by means of LEDs and simplify commissioning and service.

The ASM 456 has two SLG interfaces. The data in the MDS can be directly accessed by means of absolute addresses (FB/FC45, FC55) or more conveniently using the MOBY file handler (FC 56) by means of the file names. The ASM is operated in non-cyclic mode over PROFIBUS DP V1. Consequently, a very large amount of data can be transferred to/from the ASM without overloading the PROFIBUS cycle. This has advantages when transferring large volumes of data. In addition, the ASM can process concatenated MDS commands very quickly in this mode.

Function blocks FB101/116/132 in the SIMATIC S7 are available for the "RFID standard profile" mode. The data in the MDS can be addressed either via absolute addresses or via the file handler. This mode additionally integrates the communication module in SIMOTION.

Technical specifications

Communication module	ASM 456
Ambient temperature	
• During operation	<ul style="list-style-type: none"> • 0 ... 55 °C temperature change 10 K/h, all mounting positions • Or -25 ... 60 °C
• Storage	-40 ... +70 °C 20 K/h
Relative humidity	
• During operation	15 up to max. 95 %, no condensation
• Storage	5 up to max. 95 %, no condensation
Atmospheric pressure	
• During operation	1080 ... 795 hPa (corresponds to altitude of -1000 ... 2000 m)
• Storage	1080 to 660 hPa (corresponds to altitude of -1000 ... 3500 m)
Contaminant concentration	SO ₂ : < 0.5 ppm (rel. humidity < 60 %, no condensation) H ₂ S: < 0.1 ppm (rel. humidity < 60 %, no condensation)
Power supply	Rated value: 24 V DC Permissible range: 20 ... 30 V DC
Current consumption	<ul style="list-style-type: none"> • Max. 200 mA without read/write device • Typ. 80 mA without read/write device • Max. 800 mA with two read/write devices
Degree of protection	IP67
Housing color	IP Basic 714
Dimensions (W x H x D) in mm	
• ASM 456 only	60 x 210 x 30
• ASM 456 with ECOFAST connection block	60 x 210 x 60
Weight (without connection block)	Approx. 210 g
Fixing	2 screws M5 x 20 mm
PROFIBUS	EN 50170
• Transmission rate	9.6 kbit/s ... 12 Mbit/s
• Protocol	DP-V1
Serial SLG interface (gross transmission rate)	<ul style="list-style-type: none"> • MOBY I/E: 19200 bit/s • MOBY U/D: 19200, 38400, 57600, 115200 bit/s • SIMATIC RF300: 19200, 57600, 115200 bit/s
Cable length to read/write device	
• Standard length	2 m
• Optional preassembled cable	5 m, 10 m, 20 m, 50 m
• Cable for self-assembly	Depending on read/write device, up to 1000 m
Supply voltage to read/write device	24 V / up to 0.3 A per read/write device

RFID systems

Communication modules

ASM 456

Selection and Ordering data

Order No.

Order No.

ASM 456 communication module ▶ A	6GT2002-0ED00
For connection of 2 read/write devices	
Accessories ECOFAST Anschluss	
ECOFAST connection block ▶ A	6ES7194-3AA00-0AA0
PROFIBUS ECOFAST HYBRID plug 180	
• With male insert (5 per pack) ▶	6GK1 905-0CA00
• With socket insert (5 per pack) ▶	6GK1 905-0CB00
PROFIBUS ECOFAST termination plug with terminating resistors ▶	6GK1 905-0DA10
ECOFAST hybrid cable (pre-assembled)	6XV1 830-7Bxxx¹⁾
ECOFAST hybrid cable ▶	6XV1 830-7AH10
Accessories M12, 7/8" connection	
M12, 7/8" connection block ▶	6ES7194-3AA00-0BA0
M12 terminating resistor for PROFIBUS (5 per pack) ▶	6GK1 905-0EC00
PROFIBUS cable with pre-assembled M12 connectors	6XV1 830-3Dxxx¹⁾
Cable for supply voltage with pre-assembled 7/8" connectors	6XV1 822-5Bxxx¹⁾
PROFIBUS FC standard cable ▶	6XV1 830-0EH10
PROFIBUS M12 connecting plug (5 per pack)	
• With pin insert ▶	6GK1 905-0EA00
• With socket insert ▶	6GK1 905-0EB00
Connecting plug 7/8" for voltage (5 per pack)	
• With pin insert ▶	6GK1 905-0FA00
• With socket insert ▶	6GK1 905-0FB00
Sealing caps 7/8" for unused 24 V loop-through (1 pack = 10 units) ▶	6ES7 194-3JA00-0AA0

Accessories

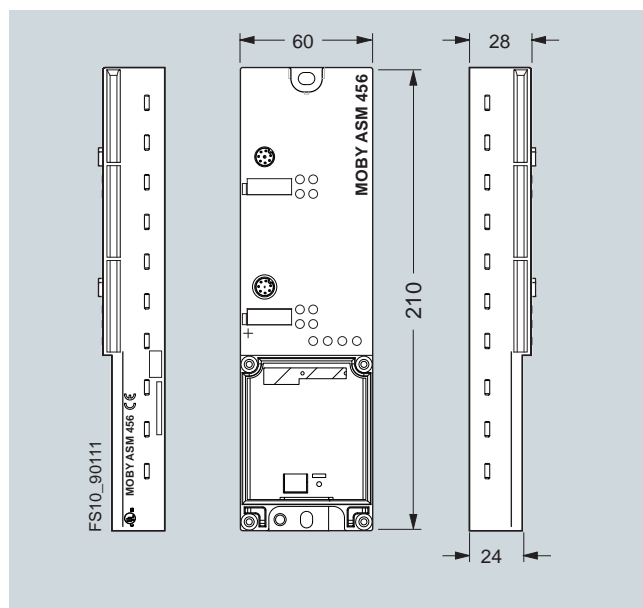
SLG cable for MOBY E/U; 2 m ▶ A	6GT2091-0FH20
SLG cable for MOBY E/U; 5 m ▶ A	6GT2091-0FH50
SLG cable for MOBY D; 2 m ▶ A	6GT2691-0FH20
SLG cable RF300 ▶ A	6GT2891-0FH20
Extension cable MOBY E/U/D and SIMATIC RF300; 2 m	
SLG cable RF300 ▶ A	6GT2891-0FH50
Extension cable MOBY E/U/D and SIMATIC RF300; 5 m	
SLG cable RF300 ▶ A	6GT2891-0FN10
Extension cable MOBY E/U/D and SIMATIC RF300; 10 m	
SLG cable RF300 ▶ A	6GT2891-0FN20
Extension cable MOBY E/U/D and SIMATIC RF300; 20 m	
SLG cable RF300 ▶ A	6GT2891-0FN50
Extension cable MOBY E/U/D and SIMATIC RF300; 50 m	
M12 connecting cable, pre-assembled, between ASM 456 and SIMATIC RF300 reader, 2 m, plug on reader angled ▶ A	6GT2 891-0JH20
M12 sealing caps, for unused reader connections (10 units) ▶	3RX9 802-0AA00

1) This cable is available in different lengths (see FDB or Catalog IK PI).

▶ Preferred type, available from stock.

A: Subject to export regulations AL = N and ECCN = EAR99H

Dimensions



RFID systems

Communication modules

SIMATIC RF180C

Overview



The SIMATIC RF180C is a communication module for direct connection of Siemens RFID systems to PROFINET IO. The readers (SLGs) of the RFID systems MOBY E, D, U and SIMATIC RF300 can be operated on the SIMATIC RF180C.

Due to the high degree of protection and its ruggedness, SIMATIC RF180C is ideally suited to use at machine level. The uniform plug-in connection system ensures rapid commissioning.

Benefits

- Two parallel MOBY channels ensure real-time operation of the dynamic read points
- Reader connection with an 8-pole M12 connector for rapid assembly of all components
- Different connection systems to suit any application
 - M12, 7/8", the well-proven round connectors
 - Push-pull connectors for quick assembly with RJ45 data connectors
- Easy changeover from PROFIBUS applications to PROFINET with SIMATIC RF180C thanks to software compatibility
- The integrated switch allows several PROFINET modules to be installed in star or bus topology. Each application can then be built up quickly and inexpensively
- Powerful hardware ensures rapid data communication with the reader (SLG). So that the data are available to the application more quickly
- Simple firmware downloading in the case of function expansions and error rectification ensures high availability of the RFID system
- Adjustable and parameterizable RFID-specific diagnostics facilitate commissioning and troubleshooting
- A broad selection of pre-assembled connecting cables can be ordered for connecting PROFINET and readers to SIMATIC RF180C. This saves time and money during installation and increases the quality

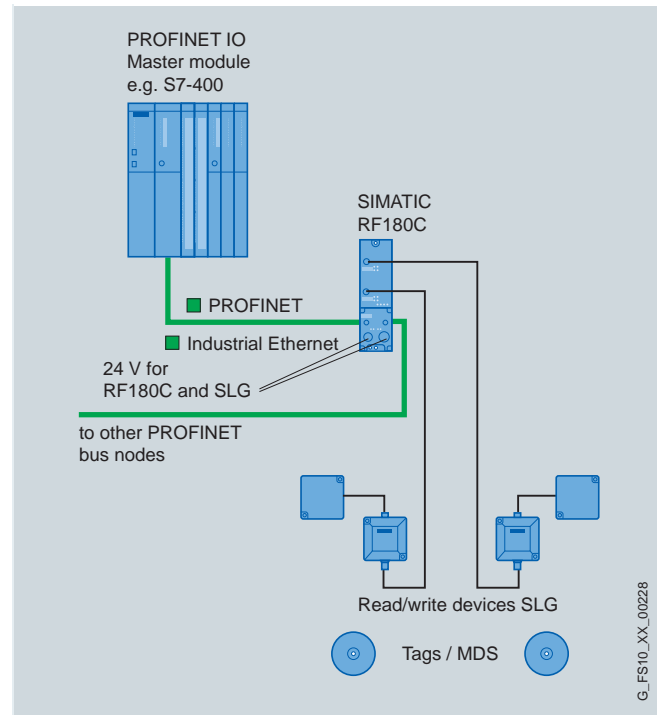
Application

The PROFINET communication module SIMATIC RF180C has been specially designed for a wide range of applications in industrial automation and logistics. Due to the high degree of protection IP67, SIMATIC RF180C can be installed in the process outside the control cabinet.

Main applications for SIMATIC RF180C:

- Machine manufacturing, automation systems, conveyor systems
- Ancillary assembly lines in the automotive industry / suppliers
- Small assembly lines

Design



Function

The SIMATIC RF180C comprises a basic module and a connection block that must be ordered separately.

The connection block is available in two versions:

- **M12, 7/8":**
PROFINET is connected through an M12 plug, the supply voltage is connected through a 7/8" plug. There are 2 connections for PROFINET as well as for the power supply. This ensures that SIMATIC RF180C can be connected to additional bus stations without the need for external distribution devices. The removable connection block allows a base module to be replaced without interrupting the supply voltage to other bus stations.
- **Push-pull connector:**
PROFINET and the power supply are connected over a push-pull connector. There are 2 connections for PROFINET as well as for the power supply. This ensures that SIMATIC RF180C can be connected to additional bus stations without the need for external distribution devices. The supply voltage connectors can conduct currents of up to 12 A (1L+ and 2L+). The removable connection block allows a base module to be replaced without interrupting the supply voltage to other bus stations.

SIMATIC RF180C is integrated in SIMATIC STEP 7 via the GSDML file. SIMATIC RF180C can then be configured via the SW tool HW Config of SIMATIC Manager or another PROFINET tool.

RFID systems

Communication modules

SIMATIC RF180C

A pre-assembled reader cable is used to connect one or two readers to the communication module. The standard cable length is 2 m. If other reader cable lengths are required, an extension cable from 2 to 50 m in length can be used. The cable can also be assembled by the customer as required.

The data in the transponder can be accessed in the following manner: Direct addressing via absolute addresses.

Error messages and operating states (tag in field, transfer, etc.) are also displayed on LEDs and support commissioning and service.

SIMATIC RF180C has two reader interfaces from which the readers are also supplied with voltage. There is a solid-state fuse in SIMATIC RF180C for the reader power supply. The maximum current permitted for the readers per SIMATIC RF180C is 1 A. It is not important here whether the current is drawn by 1 or 2 readers.

The application accesses the tag via FB45. FB45 accesses the tag via absolute addresses. For large volumes of data and complex tag operations, the FB45 can process chained commands.

Data is exchanged between SIMATIC RF180C and the application by means of acyclic data records. This ensures that a large quantity of data can be transferred from/to SIMATIC RF180C without loading the bus cycle. This is advantageous when large volumes of data are being transferred. SIMATIC RF180C can also process chained tag commands in this mode extremely quickly.

Technical specifications

Type	SIMATIC RF180C
Supply voltage	
• Nominal value	24 V DC
• Permissible range	20 ... 30 V DC
Current consumption	
• Without reader, typ.	100 mA
• With two readers, max.	1000 mA
Serial reader interface (gross transmission rate)	
• MOBY E	19200 bit/s
• MOBY U/D, RF300	19200, 57600, 115200 bit/s
Cable connector for reader	2 x connector plug M12, 8-pin
Cable length to reader	
• Standard length	2 m
• Optional preassembled cables	5 m, 10 m, 20 m, 50 m
Self-assembled cables	Reader/SLG-dependent. Up to 1000 m
Supply voltage to reader	24 V
Max. current per reader	
• 2 readers connected	0.5 A
• 1 reader connected	1.0 A
Ambient temperature	
• Operation	-0 ... 60 °C
• Storage	-40 ... +70 °C, 20 K/h
Shock load during operation acc. to IEC 61131-2	30 g
Vibratory load during operation acc. to IEC 61131-2	0.75 mm (10 ... 58 Hz) 10 g (58 ... 150 Hz)
Enclosure	
• Material	Thermoplastic (fiberglass reinforced)
• Color	IP Basic 714
• Degree of protection	IP67
Dimensions (W x H x D) in mm	
• SIMATIC RF180C without connection block	60 x 210 x 30
• SIMATIC RF180C with M12, 7/8" connection block	60 x 210 x 54
• SIMATIC RF180C with push pull connection block	60 x 216 x 100
Weight	
• Base module only	210 g
• M12, 7/8" connection block only	230 g
• Push pull connection block only	120 g

RFID systems

Communication modules

SIMATIC RF180C

Selection and Ordering data

SIMATIC RF180C communication module	► A	6GT2 002-0JD00
For PROFINET, for connecting 2 readers; without a connection block		
PROFINET connection block for SIMATIC RF180C, M12 d-coded, 7/8"	► A	6GT2 002-1JD00
PROFINET connection block for SIMATIC RF180C, push pull RJ45	► A	6GT2 002-2JD00
Accessories MOBY		
SLG cable for MOBY E/U; 2 m	► A	6GT2 091-0FH20
SLG cable for MOBY E/U; 5 m	► A	6GT2 091-0FH50
SLG cable for MOBY D; 2 m	► A	6GT2 691-0FH20
SLG cable RF300 Extension cable MOBY E/U/D, SIMATIC RF300; 2 m	► A	6GT2 891-0FH20
SLG cable RF300 Extension cable for MOBY I/E/U/D/RF300; 5 m	► A	6GT2 891-0FH50
SLG cable RF300 Extension cable MOBY E/U/D, SIMATIC RF300; 10 m	► A	6GT2 891-0FN10
SLG cable RF300 Extension cable MOBY E/U/D, SIMATIC RF300; 20 m	► A	6GT2 891-0FN20
SLG cable RF300 Extension cable MOBY E/U/D, SIMATIC RF300; 50 m	► A	6GT2 891-0FN50
SLG cable RF300 Connector on reader angled; 2 m	►	3RX9 802-0AA00
Accessories for M12, 7/8" network connection		
PROFINET cable with M12 connectors, pre-assembled; for trailing		6XV1 870-8Axxx¹⁾
Cable for supply voltage pre-assembled with 7/8" connectors		6XV1 822-5Bxxx¹⁾
PROFINET M12 plug connector; rugged metal housing; fast connect system; D-coded (pack of 1)	►	6GK1 901-0DB10-6AA0
7/8" cable connector; for voltage (pack of 5)		
• With pin insert	►	6GK1 905-0FA00
• With socket insert	►	6GK1 905-0FB00
IE M12 cabinet bushing for conversion from M12 (D-coded) to RJ45; (pack of 5)	► A	6GK1 901-0DM20-2AA5
IE FC RJ45 PLUG 180 RJ45 plug connector with rugged metal housing and FC connection system; straight cable outlet (pack of 1)	►	6GK1 901-1BB10-2AA0
Sealing caps 7/8" (10 units)	►	6ES7 194-3JA00-0AA0
Accessories for push pull RJ45 network connection		
Push-pull cable connector for 1L+/ 2L+, not pre-assembled	►	6GK1 907-0AB10-6AA0
Push-pull cable connector for RJ45, not pre-assembled	►	6GK1 901-1BB10-6AA0

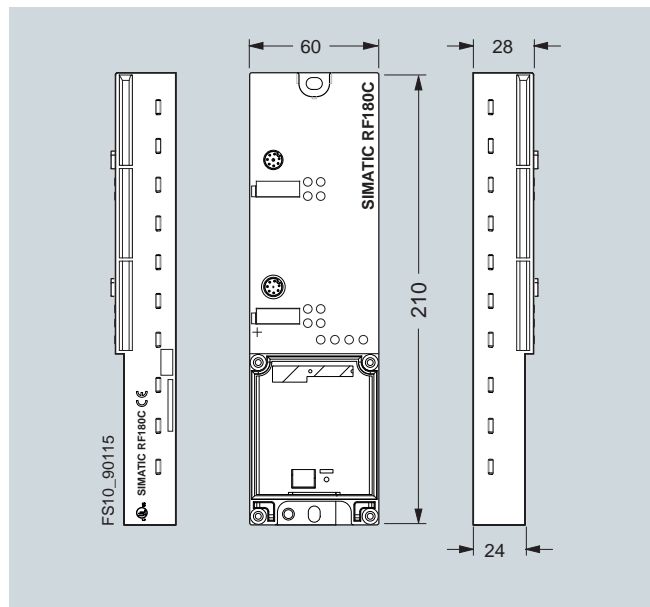
Order No.

Order No.

Cover caps for push pull sockets (1L+/ 2L+), 5 units per pack	6ES7 194-4JA50-0AA0
Cover caps for push pull sockets RJ45, 5 units per pack,	6ES7 194-4JD50-0AA0
Accessories for network connection cable	
PROFINET standard cable 2x2, Type A, not pre-assembled; minimum order quantity 20 m	6XV1 840-2AH10
Energy cable 5 x 1.5; not pre-assembled, stranded wire, trailing capability; minimum order quantity 20 m	6XV1 830-8AH10

- 1) This cable is available in different lengths (see key length in the appendix or IK PI Catalog)
A: Subject to export regulations AL = N and ECCN = EAR99H
► Preferred type, available from stock.

Dimensions

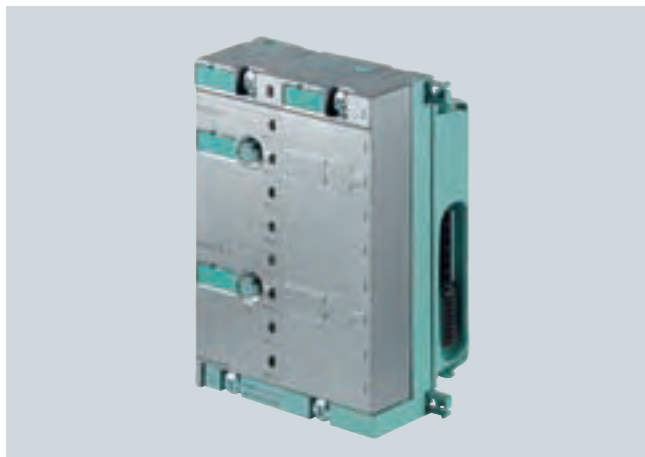


RFID systems

Communication modules

SIMATIC RF170C

Overview



The SIMATIC RF170C is a communication module for connecting the Siemens RFID systems to the ET 200pro distributed I/O system. The readers (SLGs) of all RFID systems can be operated on the SIMATIC RF170C.

Thanks to its high degree of protection and ruggedness, ET 200pro is particularly suitable for machine-level use. The modular structure with PROFIBUS and PROFINET connection systems allows them to be used in all applications. The system-wide, plug-in connection technique ensures rapid start-up.

Benefits

- Two parallel MOBY channels ensure real-time mode at dynamic read points.
- By selecting the relevant header module, the RFID systems can be connected via PROFIBUS or PROFINET.
- The modular design with interface modules for PROFIBUS and PROFINET supports universal implementation.
- Reader connection using an 8-pin M12 connector for fast installation of all components.
- Easy changeover from ET 200X with ASM 473 to ET 200pro with SIMATIC RF170C thanks to 100% software compatibility.
- High-performance hardware ensures fast data exchange with the SLG (reader). Consequently the data are available for the application even faster.
- Easy downloading of firmware via SIMATIC Manager for function expansions and error rectification ensure high-availability of the RFID system.
- The parameterizable RFID-specific diagnostics support start-up and troubleshooting
- A wide selection of pre-assembled connecting cables can be ordered for ET 200pro and SIMATIC RF170C. This saves time and money during installation and assures better quality.

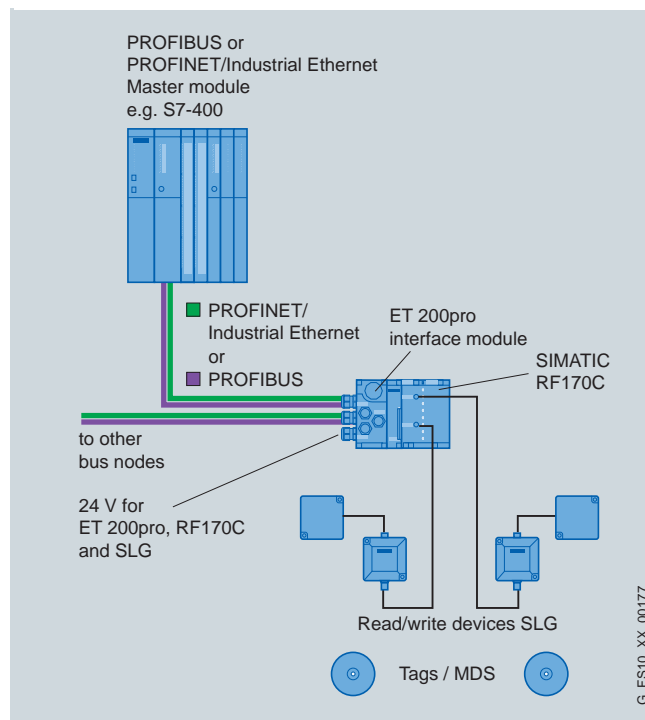
Application

The ET 200pro distributed I/O system with the SIMATIC RF170C communication module has been specially designed for a wide range of applications in industrial automation and logistics. Thanks to the high degree of protection of IP67, the SIMATIC RF170C can be installed without a control cabinet.

Used primarily for the SIMATIC RF170C:

- Mechanical engineering, automation systems, conveyor systems
- Ancillary assembly lines in the automobile industry/suppliers
- Small assembly lines

Design



Function

The SIMATIC RF170C comprises an electronics module and a connection block that must be ordered separately. The interface module is available in the PROFIBUS or PROFINET variants. For the PROFIBUS connection, you can choose from the connection systems of ECOFAST, M12, 7/8", or screwed cable gland. For the PROFINET interface module, M12, 7/8" connection is available.

Integration of SIMATIC RF170C into SIMATIC STEP 7 is achieved by means of an object manager (OM). The GSD file of the ET 200pro system is available for integration into non-Siemens systems. Then the SIMATIC RF170C can be configured by means of the software tool HW_Config of the SIMATIC Manager or another PROFIBUS/PROFINET tool.

A pre-assembled reader cable is used to connect one or two readers to the communication module. The standard length of the cable is 2 m. If other cable lengths to the reader are required, an extension cable measuring between 2 m and 50 m can be used. The cable can also be assembled by the customer as required.

In principle, access to the data in the transponder can take place as follows.

- Direct addressing via absolute addresses
- Conveniently via the MOBY file handler (MOBY U only) using file names

Error messages and operating states (tag in the field, transmission, etc.) are indicated additionally by means of LEDs and simplify commissioning and service.

The SIMATIC RF170C has two reader interfaces from which the readers are also supplied with power. In the SIMATIC RF170C, the power supply for the readers has an electronic fuse. The maximum permissible current per SIMATIC RF170C for the readers is 0.8 A. It is of no importance here whether the current is drawn by one or two readers.

RFID systems

Communication modules

SIMATIC RF170C

The data in the MDS can be directly accessed by means of absolute addresses (FB/FC45, FC55) or more conveniently using the MOBY file handler (FB, FC 56) by means of the file names. When the ET 200pro is operated with a PROFINET interface, use of the FB (FB45, FB56) is mandatory.

Communication between the SIMATIC RF170C and the controller is acyclic. Consequently, a very large amount of data can be transferred to/from the SIMATIC RF170C without overloading the bus cycle. This has advantages when transferring large volumes of data. In addition, the SIMATIC RF170C can process concatenated tag commands very quickly in this mode.

Technical specifications

Communication module	SIMATIC RF170C
Ambient temperature	
• During operation	-25 ... +55 °C
• During storage	-40 ... +70 °C 20 K/h
Relative humidity	5 ... max. 100%
Atmospheric pressure	from 795 ... 1080 hPa
Resistance to shock	as for ET 200pro
Vibration	as for ET 200pro
Power supply	
• Nominal value	24 V DC
• Permissible range	20.4 ... 28.8 V DC
Current consumption	
• Without reader	Typ. 130 mA
• With 2 readers	Max. 1000 mA
Enclosure	
• Degree of protection	IP67
• Enclosure material	Thermoplastic (fiberglass reinforced)
• Housing color	IP Basic 714
Dimensions (W x H x D) in mm	
• SIMATIC RF170C without connection block	90 x 130 x 35
• SIMATIC RF170C with connection block	90 x 130 x 60
Weight	
• Without connection block	Approx. 270 g
• With connection block	Approx. 770 g
Serial reader interface (gross transmission rate)	MOBY E: 19200 baud MOBY U/D, RF300: 19200, 57600, 115200 baud
Connectors	2 x connector plug M12, 8-pin
Cable length to reader	
• Standard length	2 m
• Optional preassembled cables	5 m, 10 m, 20 m, 50 m
• Self-assembled cables	Depends on SLG, up to 1000 m
Supply voltage to reader	24 V
Max. current; 2 readers connected	0.4 A per reader
Max. current; 1 readers connected	0.8 A per reader

Selection and Ordering data

Order No.

SIMATIC RF170C communication module

▶ A

6GT2 002-0HD00

For connecting to the distributed I/O system ET 200pro

Accessories

Connection block for SIMATIC RF170C, for connection of 2 readers using M12 connectors

▶ A

6GT2 002-1HD00

SLG cable for MOBY I/E/U; 2 m

▶ A

6GT2 091-0FH20

SLG cable for MOBY I/E/U; 5 m

▶ A

6GT2 091-0FH50

SLG cable for MOBY D; 2 m

▶ A

6GT2 691-0FH20

SLG cable RF300 extension cable MOBY I/E/U/D and SIMATIC RF300; 2 m

▶ A

6GT2891-0FH20

SLG cable RF300 extension cable MOBY I/E/U/D and SIMATIC RF300; 5 m

▶ A

6GT2891-0FH50

SLG cable RF300 extension cable MOBY I/E/U/D and SIMATIC RF300; 10 m

▶ A

6GT2891-0FN10

SLG cable RF300 extension cable MOBY I/E/U/D and SIMATIC RF300; 20 m

▶ A

6GT2891-0FN20

SLG cable RF300 extension cable MOBY I/E/U/D and SIMATIC RF300; 50 m

▶ A

6GT2891-0FN50

M12 connecting cable, pre-assembled, between SIMATIC RF170C and SIMATIC RF300 reader; 2 m, angled plug on the reader

▶ A

6GT2 891-0JH20

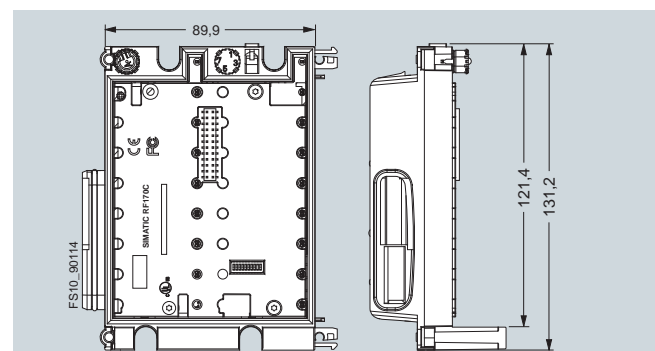
M12 sealing caps for unused reader connections (10 units)

▶

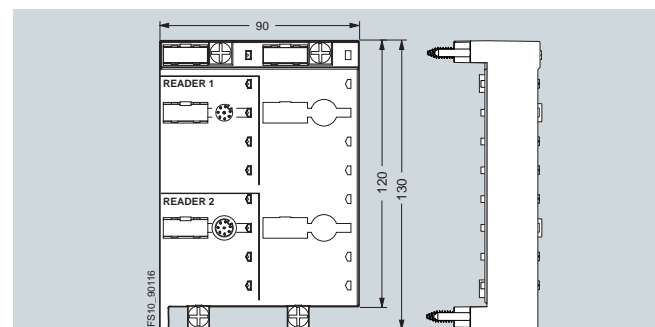
3RX9 802-0AA00

A: Subject to export regulations AL = N and ECCN = EAR99H.
▶ Preferred type, available from stock.

Dimensions



SIMATIC RF170C communication module



Connector block for SIMATIC RF170C

RFID systems

Communication modules

ASM 470/475

Overview



The ASM 470 and 475 are low-cost modules for connecting the MOBY D, E, U and RF300 identification systems to the S7-300 and ET 200M.

Application

The ASM 470 and ASM 475 communications modules integrate the MOBY identification systems into the following systems:

- SIMATIC S7-300
- S7-400, PC (CP5412 (A2)) via ET 200M
- SINUMERIK 840D/810D

A maximum of two SLGs can be connected and operated in parallel mode (ASM 470 only in multiplex mode).

Function

As many as eight ASM communication modules can be plugged into one SIMATIC S7-300 rack and operated. In a configuration with several racks (max. 4), the ASMs can be plugged into and operated on any rack. This means that as many as 32 ASMs can be operated in the maximum configuration of a SIMATIC S7-300. The electrical isolation between SLG and SIMATIC S7-300 bus ensures a noise-resistant setup.

Error messages and operating states (MDS in field, command active etc.) are indicated using LEDs.

Communication between the ASM 475 and S7-CPU takes place by means of acyclic message frames of the P-bus, so that the useful data (max. 238 byte) is transmitted very quickly and effectively. The ASM 475 is fully integrated into the diagnostics of the SIMATIC Manager by means of an Object Manager (OM). Depending on the PROFIBUS master, as many as 126 ET 200M modules can be operated on one PROFIBUS line.

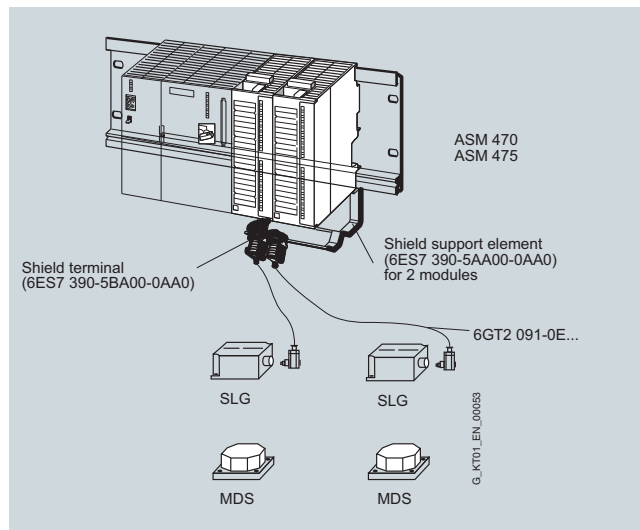
ASM 470 (for MOBY E)

The data in the MDS is accessed direct by means of physical addresses using the ASM 470. Communication with the ASM takes place in the process image in blocks of 12 byte and is slower than with the ASM 475. Via ET 200M, it can be operated on any non-Siemens PROFIBUS master.

ASM 475 (for MOBY E/U/D/RF300)

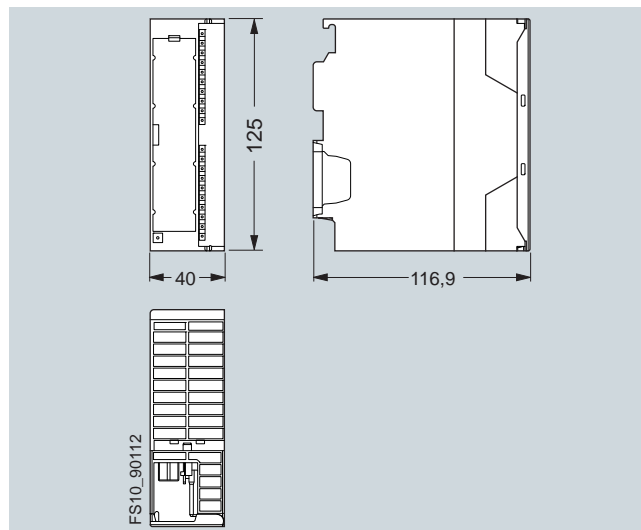
The data in the MDS is accessed direct by means of physical addresses using the ASM 475. The data is transferred between FC/FB45, FC55 and ASM at great speed and without placing a great load on the CPU. In the MOBY I/U mode, the ASM can also be operated with the FC56 (file handler).

Design



Configuration

Dimensions



ASM 475 communication module

*Technical specifications und Selection and Ordering data:
See following page.*

Technical specifications

Communication modules	ASM 470		ASM 475	ASM 475 (with MOBY U file handler)
Serial interface to SLG	RS422			
SLG connection point	Max. 2 units via screw terminals in front connector			
Interface/cable length, max. connectable length	RS422/1000 m, depending on SLG and cable type			
Connectable SLGs	MOBY E (multiplex mode)	MOBY E/U/D/SIMATIC RF300	MOBY U	
Interface for 24 V DC	Via screw terminals in front connector			
Function blocks				
SIMATIC S7	FC47	FC/FB45, FC55 (multitag)	FC56	
MDS addressing	Direct access via addresses			Access via DOS-like file system
Commands	Initialize MDS, read data from MDS, write data to MDS, etc.			Format MDS, read file, write file, etc.
Power supply				
• Nominal value	24 V DC			
• Permitted range	20 ... 30 V DC			
Electrical isolation between S7-300 and MOBY	Yes			
Current consumption from S7 bus terminal, max.	100 mA			
Power loss, typically	1 W			
Ambient temperature				
Operation				
• Horizontal configuration of SIMATIC	0 ... +60 °C			
• Vertical configuration of SIMATIC	0 ... +40 °C			
Transport and storage	-40 ... +70 °C			
Dimensions (W x H x D) in mm	40 x 125 x 120			
Weight, approx.	0.2 kg			

Selection and Ordering data

	Order No.		Order No.
MOBY communication module ▶ ASM 470	6GT2 002-0FA10	MOBY D connecting cable	
For SIMATIC S7-300 and ET 200M		Pre-assembled, between the ASM 475 and SLG D1xS, 9-pin sub-D connector in the following lengths:	
MOBY communication module ▶ ASM 475	6GT2 002-0GA10	5 m ▶ A	6GT2 491-0EH50
For SIMATIC S7-300 and ET 200M, parameterizable		20 m ▶ A	6GT2 491-0EN20
Accessories		50 m ▶	6GT2 491-0EN50
Front connector (1 x per ASM) ▶	6ES7 392-1AJ00-0AA0	SIMATIC RF300 connecting cable	
MOBY E, U connecting cable		Pre-assembled, between ASM 452/473/475 and RF3xxR, IP65, straight connector, in the following lengths ¹⁾ :	
Pre-assembled, between ASM 470/475 and read/write device, angled connector, in the following lengths:		2 m ▶ A	6GT2 891-0EH20
2 m ▶	6GT2 091-0EH20	5 m ▶ A	6GT2 891-0EH50
5 m ▶ A	6GT2 091-0EH50	CD: "RFID Systems Software & Documentation" ▶	6GT2 080-2AA10
10 m ▶ A	6GT2 091-0EN10	FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C-libraries, PC presentation program, RFID documentation	
20 m ▶ A	6GT2 091-0EN20		
50 m ▶ A	6GT2 091-0EN50		
Pre-assembled, between ASM 470/475 and read/write device, straight connector, in the following lengths:			
2 m ▶ A	6GT2 091-2EH20		
5 m ▶ A	6GT2 091-2EH50		
10 m ▶	6GT2 091-2EN10		
50 m ▶	6GT2 091-2EN50		

A: Subject to export regulations AL = N and ECCN = EAR99H

▶ Preferred type, available from stock.

1) The connecting cables can be extended using the RF300 connecting cable for the ASM 456. These connecting cables are supplied in the lengths 2 m, 5 m, 10 m, 20 m and 50 m (6GT2 891-0Fxxx)

RFID systems

Communication modules

ASM 424, ASM 754/724

Overview



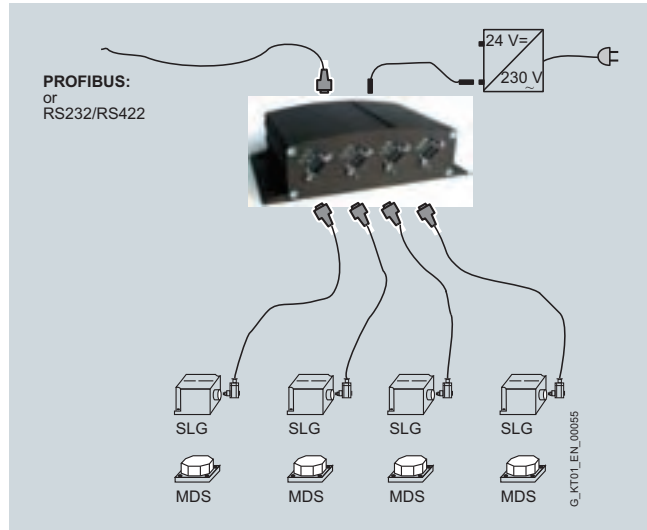
Up to 4 read/write devices or antennas can be connected **in parallel** to the low-cost connection modules. The user can select between two interfaces:

- PROFIBUS DP-V1 (ASM 754)
- RS232/RS422; serial interface to PC/PLC (ASM 424, ASM 724)

Design

Mounting

For easy mounting on a standard rail, an optional adapter is available



Configuration

Function

Up to four read/write devices or antennas from the corresponding MOBY system can be connected to the rugged housing. Data in the MDS is accessed directly over the physical addresses. The extended MOBY E functions (multitag, access rights, password, etc.) are not supported.

Error messages and operating states (MDS in the field, transmission, etc.) are indicated additionally by means of LEDs and simplify commissioning and service.

PROFIBUS DP-V1 interface (ASM 754)

Communication to the application uses the acyclic protocol service of PROFIBUS DP-V1. The station address on PROFIBUS is set directly on the ASM by means of a DIP switch.

The function **FC45 or FC55 (multitag)** is available to SIMATIC S7 users for easy integration in the application. The ASM is integrated into the hardware configuration via a GSD file. The ASM can then be configured via the SW tool HW_Config of SIMATIC Manager or another PROFIBUS tool.

For connection to any PROFIBUS DP-V1 master, the programming interface is described in the FC45 documentation.

RS232/RS422 interface (ASM 424, ASM 724)

A WINDOWS 98/NT/2000 C library (**MOBY API**, DLL functions) incl. 3964R driver with basic functions (open/close channel, read data from data memory, etc.) is available to the PC user for his application.

MOBY E

Up to four **SLA 7x** can be connected in parallel to the **ASM 754/724** which, however, operate internally in multiplex mode. If more than one SLA 7x is connected, the **MOBY E** data memory can only be reliably read or written in the stationary state.

Up to four **SLG 4x** or **SLG 7x** can be connected in parallel to the **ASM 424**. MOBY data memories can be read or written simultaneously on all 4 SLGs

Technical specifications

Communication module	ASM 754	ASM 424, ASM 724
Serial interface to user	PROFIBUS DP-V1, 9-pin submin. D-connector (Order No. 6ES7 972-0BA 12-0AX0)	RS232/RS422 9-pin submin. D-connector
Cable length, max	See PROFIBUS	30 m for RS232, 500 m for RS422
Procedure/protocol	EN 50170 Vol. 2 PROFIBUS	3964 R
Data transmission rate	9600 Kbit/s up to 12 Kbit/s (automatic detection)	38.4 bit/s
Block length, max	4 words cyclic/ 238 byte acyclic	238 byte
Serial interface to SLA/SLG	4 x 9-pin submin. D socket	
Cable length, max	55 m to SLA; 1000 m to SLG	
Connectable SLG/SLA	MOBY E: max. 4 x SLG 4x or SLG 7x (parallel mode) MOBY E: max. 4 x SLA 7x (multiplex mode) Note: Mixed mode is not possible	
Software function		
Programming	Depending on the PROFIBUS DP-V1 master	Depending on the PC/PLC
Available software (CD "RFID Systems Software & Documentation")	FC45 for SIMATIC S7-300/400	C library MOBY API for PC with Windows 89/NT
• MDS addressing	Access directly via addresses	
• Commands	Initialize MDS, read data from MDS, write to MDS, etc.	
Power supply		
• Rated value	24 V DC (separate connector)	
• Permissible range	20 ... 30 V DC	
Current consumption	250 mA	
Starting current, max.	1.1 A (without SLA)	
Mounting	4 x M5 screws	
Degree of protection	IP40 (higher degree of protection on request)	
MTBF (at 40 °C)	100,000 hours	
Housing		
• Dimensions (W x H x D) in mm	205 x 130 x 60 (without connector)	
• Material	Aluminum	
• Color	Anthracyte	
Ambient temperature		
• Operation	-25 ... +55 °C (condensation not permitted)	
• For transport and storage	-40 ... +85 °C (condensation not permitted)	
Weight, approx.	1.3 kg	

RFID systems

Communication modules

ASM 424, ASM 754/724

Selection and Ordering data		Order No.		Order No.
ASM 424 communication module	▶	6GT2 002-2CE00	Cable for wide-range power supply	▶ 6GT2 491-1HH50
With serial interface RS232/RS422, max. 4 SLG 4x or 4 SLG 7x can be connected			24 V DC, length 5 m	
ASM 724 communication module	▶ A	6GT2 302-2CE00	24 V connector (M12 socket)	▶ A 6GT2 390-1AB00
With serial interface RS 232/RS422, max. 4SLA 7x can be connected			For ASM 424/724/754, SLG Ux (over PC connecting cable), SLG D1x	
ASM 754 communication module	▶	6GT2 302-2EE00	CD "RFID Systems Software & Documentation"	▶ 6GT2 080-2AA10
With PROFIBUS DP-V1 interface, max. 4 SLG 7x can be connected			FB/FC for SIMATIC, 3964R driver for DOS/Windows 95/NT/2000/XP, C-libraries, PC presentation program, RFID documentation	
Accessories			A: Subject to export regulations AL = N and ECCN = EAR99H	
SLG connecting cable, pre-assembled for MOBY E/U			▶ Preferred type, available from stock.	
Between ASM 424 and SLG				
• SLG connector, angled				
- 5 m	▶ A	6GT2 091-0AH50		
- 10 m	▶ A	6GT2 091-0AN10		
- 20 m	▶ A	6GT2 091-0AN20		
- 50 m	▶	6GT2 091-0AN50		
• SLG connector, straight				
- 10 m	▶	6GT2 091-2AN10		
- 50 m	▶ A	6GT2 091-2AN50		
SLA connecting cable				
Between SLA 71 and ASM 724/754, length 5 m	▶	6GT2 391-1AH50		
Extension cable for SLA connecting cable 6GT2 391-1AH50				
10 m	▶	6GT2 391-1BN10		
25 m	▶	6GT2 391-1BN25		
RS232 connecting cable				
Between PC and ASM 424/724				
5 m	▶	6GT2 391-0BH50		
20 m	▶	6GT2 391-0BN20		
Connector, ASM side				
9-pin Sub-D connector (male) with screw locking for connecting cable between an ASM 424/724/754 and SLG				
• 1 unit	▶	6GT2 090-0BB00		
• 10 units	▶	6GT2 090-0BB10		
Adapter base plate	▶	6GT2 390-0BA00		
For standard rail mounting, implementable for ASM 424/724/754				
Wide-range power supply				
Primary side: 100 ... 240 V AC, 120 ... 353 V DC, secondary side: 24 V DC, 3 A, with no-load protection, with continuous short-circuit protection				
• EU connector version	▶ A	6GT2 898-0AA00		
• UK connector version	▶ A	6GT2 898-0AA10		
• US connector version	▶ A	6GT2 898-0AA20		

Overview



SIMATIC RF-MANAGER

The SIMATIC RF-MANAGER is a software tool designed for the fast and simple creation and commissioning of RFID applications as well as their smooth operation. It is linked with a higher-level enterprise system or connected SIMATIC S7 controllers.

The current RF-MANAGER 2008 version supports stationary RF660R read/write devices and mobile RF610M hand-held terminals. Depending on the scope of the RFID application, various software packages are available which differ in the number of supported readers (maximum 50).

Benefits

- Management and operation of readers (read/write devices)
- Collection, visualization and preprocessing of RFID data
- Transmission of RFID data to higher-level enterprise systems
- Linking of RFID data with the automation data of the S7 controller

Application

The RF-MANAGER supports read/write devices of types RF660R and RF610M. Both reader types can be jointly used in applications.

The main areas of application of the RF600 Readers range from the recognition of goods at loading gates to goods receipt and dispatch, through product flow control on conveyor belts, up to deployment in warehouses or distribution centers and high-bay inventory control. Industrial use in factories, e.g. in paintshops or on assembly lines in the automotive industry, is also possible.

RFID systems

Software

SIMATIC RF-MANAGER

Overview



SIMATIC RF-MANAGER is data & device management software for RFID applications:

- For the quick and easy creation and commissioning of RFID applications
- For smooth operation of the connected readers (read/write devices)
- For preprocessing and transmission of RFID data to a higher-level enterprise system
- For linking of RFID data with automation data of SIMATIC S7 control systems

The current RF-MANAGER 2008 version supports stationary RF660R read/write devices and mobile RF610M hand-held terminals.

The RF-MANAGER comprises the Engineering System and Runtime components. With the help of the Engineering System, all necessary configuration tasks are performed and the components involved are parameterized. The RFID project created in this manner is subsequently executed in the Runtime system. The Runtime can run on the same PC as the Engineering System or on a different PC or a Microbox 420/427B.

Depending on the scope of the RFID application, different software packages are available. Every product version contains both an Engineering System and a Runtime. The packages only differ with regard to the number of readers supported by Runtime. Several Runtime licenses can also be added.

The following RF-MANAGER packages are available:

- SIMATIC RF-MANAGER 2008 – 1 Reader
- SIMATIC RF-MANAGER 2008 – 5 Readers
- SIMATIC RF-MANAGER 2008 – 20 Readers
- SIMATIC RF-MANAGER 2008 – 50 Readers

In addition, every package is also offered as an upgrade version. For this purpose an older version of the RF-MANAGER must already be available.

Benefits

- Configuring instead of programming and therefore easy and convenient creation of RFID applications.
- Fast commissioning and diagnosis of complex RFID systems with ready-made solution aids.
- Standardized, consistent operation of the RF660R and RF610M read/write devices facilitates joint processing of bar-codes and RFID data.
- Preprocessing / filtering of the RFID data make special preparation of the data in the enterprise system superfluous.
- More independence from the Enterprise System used thanks to an open interface (ALE)¹⁾.
- Linking of RFID data with automation data by connecting SIMATIC S7 controllers (e.g. point control dependent on the read RFID data).
- Future-oriented thanks to EPCglobal²⁾ compatible software architecture.
- Hardware and software from a single source and therefore perfectly interacting components.

Application

The RF-MANAGER can be used together with RF600 read/write devices to implement the most diverse scenarios. For example, identification of products, automatic acquisition of goods flow or RFID-supported asset management

The focus is on the following areas of application:

- Asset management
- Incoming and outgoing goods
- Internal logistics / production logistics
- Warehouse management
- Tracking & tracing
- Material handling control

Depending on the application, commissioning, monitoring and diagnosis of the readers is considerably simplified by using RF-MANAGER.

Function

Engineering System for configuration of RFID applications:

- Efficient mass data editors
- Clearly comprehensible graphical editors
- Multi-language user interface
- Project assistant with different scenarios

Management of RFID readers (read/write devices):

- Support of up to 50 readers in parallel operation
- Universal support of the RF660R and RF610M readers
- Special online dialogs for fine tuning and monitoring of the RFID application
- Display of status information and error messages
- Support for maintenance scenarios (e.g. expansion of the plant without downtime)

1) Application Level Events

2) Non-profit organization which defines commercial and technical standards for EPC networks.

SIMATIC RF-MANAGER

Preprocessing of RFID data:

- Multilevel filters, from sorting of non-relevant read events to filtering according to EPC criteria
- Reading, writing, display and transfer of RFID data
- Linking of RFID and automation data via connection to S7 controllers

Connection to the higher-level enterprise level:

- Provision of preprocessed RFID data
- Transmission of application-internal information (e.g. messages)

EPCglobal¹⁾ compatible:

- Implementation of the EPCglobal reader protocol layer for communication with the readers

Open ALE²⁾ interface for communication with higher-level enterprise systems

Technical specifications

SIMATIC RF-MANAGER	
General data	
Current version	2008
Supported devices	<ul style="list-style-type: none"> • SIMATIC RF660R • SIMATIC RF610M
Target systems	<ul style="list-style-type: none"> • Standard PC • SIMATIC Microbox PC 420 • SIMATIC Microbox PC 427B
Functions	<ul style="list-style-type: none"> • Commissioning, management and diagnosis of RFID devices • Collection, filtering, displaying and writing of RFID data • Preparation and forwarding of RFID data to higher-level applications and S7 controllers
Type of delivery	
<ul style="list-style-type: none"> • Product CD 	<ul style="list-style-type: none"> • RF-MANAGER configuring software • RF-MANAGER Runtime • Automation License Manager • Documentation as PDF • Getting Started project • ALE Demo Client • RF660R Configuration Software
<ul style="list-style-type: none"> • Licenses on the USB stick (for Automation License Manager) 	<ul style="list-style-type: none"> • Floating license for configuring software • Single license for Runtime (as countable licenses)
Packages	<ul style="list-style-type: none"> • RF-MANAGER 2008 – 1 Reader • RF-MANAGER 2008 – 5 Readers • RF-MANAGER 2008 – 20 Readers • RF-MANAGER 2008 – 50 Readers <p>The packages are available both as complete versions and upgrades.</p>

SIMATIC RF-MANAGER	
Languages	
<ul style="list-style-type: none"> • Documentation • Configuring software • Runtime software 	German, English German, English German, English
Hardware requirements	
Configuring software	
<ul style="list-style-type: none"> • Processor • Graphics • Main memory • Memory space required on the hard disk • Additional hardware 	Pentium IV with 1.6 GHz processor or higher <ul style="list-style-type: none"> • Resolution: 1024 x 768 or higher / 1280 x 1024 recommended • Colors: At least 256 At least 1.0 GB / 2.0 GB recommended At least 1.5 GB <ul style="list-style-type: none"> • CD-ROM drive (for installing the software) • USB connection (for transfer of licenses)
Runtime software	
<ul style="list-style-type: none"> • Processor • Graphics • Main memory • Memory space required on the hard disk • Additional hardware 	Pentium III with 933 MHz processor or higher <ul style="list-style-type: none"> • Resolution: 640 x 480 or higher • Colors: At least 256 512 MB minimum / 1024 MB recommended <ul style="list-style-type: none"> • Standard-PC: at least 256 MB, without the archives • Microbox: Compact Flash card with at least 512 MB • CD-ROM drive (for installing the software) • USB connection (for transfer of licenses)
Software requirements	
Operating system	<ul style="list-style-type: none"> • Standard-PC: Windows XP Professional + SP2 • Microbox: Windows XP Embedded + SP2
Additional software	<ul style="list-style-type: none"> • Microsoft Internet Explorer V6.0 SP1 / SP2 • Adobe Acrobat Reader 5.02

Selection and Ordering data

SIMATIC RF-MANAGER		Order No.
Data & Device Management Software for RFID applications, Version 2008		
Complete version:	► C	6GT2080-3CA00-8AA5
• License for one reader	► C	6GT2080-3CC00-8AA5
• License for 5 readers	► C	6GT2080-3CE00-8AA5
• License for 20 readers	► C	6GT2080-3CG00-8AA5
Upgrade:		
• License for one reader	► C	6GT2080-3CA00-8AE5
• License for 5 readers	► C	6GT2080-3CC00-8AE5
• License for 20 readers	► C	6GT2080-3CE00-8AE5
• License for 50 readers	► C	6GT2080-3CG00-8AE5

C: Subject to export regulations AL = N and ECCN = EAR99
 ► Preferred type, available from stock.

1) Non-profit organization which defines commercial and technical standards for EPC networks

2) Application Level Events

RFID systems

Software



Notes

