



# VG/NF

Connectors for communication systems VG96934 Version J (NF10) VG95351 / NF07

# Connectors for communication systems: VG96934 version J (NF10), VG95351 / NF07

VG/NF connectors combine over 20 years of proven reliability with next-generation innovation to provide compact, high-performance connectivity for challenging communication systems. The miniature bayonet connectors - designed and manufactured in Germany - offer robust shielding, shock and vibration resistance and up to 5,000 mating cycles for long-term reliability in the harshest environments. With precise, gold-plated pogo pin contacts, IP68 seals and a pressure contact system with a permanently high contact reliability, VG/NF connectors ensure uninterrupted, safe operation and high resistance to damage or contamination. Thanks to innovative surface technology and new materials, the 10-pin series (NF10) is fully RoHS-compliant and also meets the strict technical requirements of VG96934 version J. The 7-pin series (NF07) based on VG95351 is also available. Both series have identical dimensions and are suitable for very low currents from 6 microamperes to a maximum of 2.5 amperes and rated voltages up to 50 volts.



#### **Applications**

- Voice and data communication systems for mobile and stationary use
- Mobile and stationary hand-held and headsets
- Helmets for emergency services

- Observation systems
- Metal detection devices
- Camera systems

A broad portfolio of 7- and 10-pin connectors is available for applications that are bound to VG95351, VG96934 and other VG standards. For applications beyond the VG standard, a wide range of customized solutions of plugs and sockets available.

#### **Features**

#### **Electrical benefits**

- Reliable, long-lasting contact connection (5,000 mating cycles)
   Spring-loaded, gold-plated Pogo pins with self-cleaning contact surfaces ensure consistently low contact resistance and high reliability even under massive vibration or shock. Ideal for sensitive low-voltage or low-current applications, eliminating the risk of bent pins or dirty contacts and ensuring uninterrupted signal integrity.
- Maximum interference protection for safe and stable operation Advanced EMC shielding – especially with the 10-pin version featuring a 360-degree lamella cage – protects critical signals against electromagnetic, radio-frequency, and pulsed noise, ensuring your equipment works reliably in harsh environments and mission-critical systems.
- Scoop-proof: No short circuits when plugging in
   The fail-safe design ensures that no contact damage or short circuits occur
   when plugging in.
- Flexible terminal options for easy integration
   Supports a wide range of wire types (up to AWG20) and PCB mounting needs (3.5 mm or 8 mm pins), enabling seamless integration into space-constrained or custom applications.

#### Mechanical benefits

- Exceptional durability and discreet appearance
   The rugged, non-reflective black finish resists corrosion and wear, ideal for harsh outdoor conditions and tactical environments where stealth and longevity matter..
- Waterproof performance even when unplugged
   Rated IP68, the connectors remain sealed under water and under pressure even when not mated thanks to robust elastomers and O-rings, ensuring
   uninterrupted performance in wet or submerged conditions.
- Fast, secure connection with intuitive handling
   Bayonet coupling with up to five color-coded keying options enables quick, error-free mating even in low-visibility or high-pressure scenarios, enhancing operational efficiency.
- Environmentally responsible and compliant with defense standards
   RoHS conform materials ensure environmental safety and legal conformity –
   without the use of hazardous substances while meeting stringent military
   requirements (VG 96934 Version J).
- Versatile installation options for robust, customized solutions
   Heat-shrink boots provide enhanced strain relief and mechanical protection,
   preventing cable breakage and maximizing connection reliability in rugged use cases.



rubber sleeve, 10 pole to VG96934 version J for connection and interconnection cables, available with 5-coding layers and solder

terminals up to AWG20



Cable-connecting socket, long housing, 10 pole to VG96934 version J for connection and interconnection cables, available with 5-coding layers and solder terminals up to AWG20



Cable-connecting socket
with step protection, 10 pole
to VG96934 version J for connection and
interconnection cables, available with
5-coding layers and solder
terminals up to AWG20



Flange socket, 10 pole to VG96934 version J for housing installation, available with 5-coding layers and solder and PCB connection



Jam-nut socket, 10 pole to VG96934 version J for housing installation, available with 5-coding layers and solder and PCB connection

2 Connectors - VG/NF Subject to change | A2277/2507/0 | | A2277

#### VG96934 version J (NF10), VG95351/ NF07 - series overview 10- and 7-pole variants

For new, future-proof projects, we recommend our 10-pin, RoHS-compliant VG96934 Version J connectors, which meet the strict technical requirements of VG standard. They also have more effective shielding attenuation and, in addition to solder connections for stranded wires, offer two further options with PCB connection and 5 coding layers. These options are not available for the 7-pin connector in accordance with VG95351/NF07. The new VG96934 version J-compliant NF10 version is also fully compatible with the cadmium-containing predecessor versions and is therefore also suitable as a replacement in existing systems.

# Plug

Figure	Description	Series	Number of contacts	Coding layers / color	Terminals*	Version J	Page
	Cable-connecting plug	VG96934 (NF10)	10	5x / / / / / / / •	L0	•	8
	with rubber sleeve	VG95351 / NF07	7	1x •	L0		18
	Cable-connecting plug,	VG96934 (NF10)	10	5x / / / / / / / •	L0	•	8
	long housing	VG95351 / NF07	7	1x •	L0		18
	Screw-in plug	VG96934 (NF10)	10	5x / • / • / • / •	LO	•	8
	Cable-connecting plug	VG95351 / NF07	7	1x •	LO		18
	Flange plug	VG96934 (NF10) VG95351 / NF07	10 7	5x / • / • / • / •	L0 	•	9

#### Socket

Figure	Description	Series	Number of contacts	Coding layers / color	Terminals*	Version J	Page
	Cable-connecting socket,	VG96934 (NF10)	10	5x / / / / / / / •	LO	•	9
	long housing	VG95351 / NF07	7	1x •	LO		18
	Cable-connecting socket	VG96934 (NF10)	10	5x / • / • / • / •	LO	•	9
	Cable-connecting socket with step protection						
		VG96934 (NF10)	10	5x / • / • / • / •	L0/L1/L2	•	10
Jam-nut socket	VG95351 / NF07	7	1x •	LO		19	
	El	VG96934 (NF10)	10	5x / • / • / • / •	L0/L1/L2	•	11
Flange socket	VG95351 / NF07	7	1x •	LO		20	

#### Accessories

Figure	Description	Series	Usage	Version J	Page
	D	VG96934 (NF10)	All plugs	•	12
	Protection-cap plug	VG95351 / NF07	All plugs	•	21
	D	VG96934 (NF10)	All sockets		12
	Protection-cap socket	VG95351 / NF07	All sockets		21
	Duran and a short all an	VG96934 (NF10)	All cable-connecting plugs	•	12
	Dummy-socket plug	VG95351 / NF07	All cable-connecting plugs	•	21
	F1	VG96934 (NF10)	Flange plug/socket		11
	Flange-gasket	VG95351 / NF07	Flange socket		20
	C 1: ·	VG96934 (NF10)	Flange plug/socket		11
	Sealing ring	VG95351 / NF07	Flange socket		20
		VG96934 (NF10)	Cable-connecting plug/socket**		10
	Heat shrink boot, straight	VG95351 / NF07	Cable-connecting plug/socket**		19
		VG96934 (NF10)	Cable-connecting plug/socket**		10
	Heat shrink boot, 90° angled	VG95351 / NF07	Cable-connecting plug/socket**		19
FI	A 11 . 1	VG96934 (NF10)	Jam-nut socket		10
	Assembly tool	VG95351 / NF07	Jam-nut socket		19
	* For details see page 12 or pag	ge 20			

<sup>\*\*</sup> Except cable-connecting plug with rubber sleeve

# **Specifications**

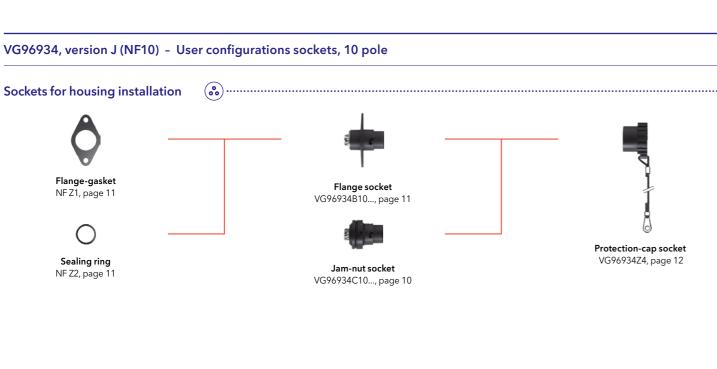
Series		VG96934, version J (NF10)	VG95351 / NF07	
Version J: RoHS compliar ments of VG96934	nt and fulfills increased require-	•		
Number of contacts		10	7	
Contact arrangement	Plug: Front view Socket: Rear view			
Contact identification	Plug: Front view Socket: Rear view	B A G C H K F D E	B A F C B D B	
Rated voltage		50 V	50 V	
Coding layers max. / lock	type Coding	5 / Bayonet quick release	1 / Bayonet quick release	
	1 2 3 4 5	0° 95° 140° white  85° 115° blue  110° 120° yellow  80° 145° dark red	90° 120° red •	
Rated current	min./max.	6 μA / 2.5 A * <sup>1</sup>	6 μA / 2.5 A * <sup>1</sup>	
Contact resistance		approx. 5 mΩ *²	approx. 5 mΩ *2	
Shock		Half-sine 150 m/s <sup>2</sup> ; 11 ms	Half-sine 150 m/s²; 11 ms	
Vibration		5 Hz 500 Hz; 2 g RMS	5 Hz 500 Hz; 2 g RMS	
Insulation resistance		≥ 5,000 MΩ	≥ 5,000 MΩ	
Test voltage		500 Veff, 50 Hz	500 Veff, 50 Hz	
Shield effect		> 70 dB	approx. 60 dB	
Sealing	unmated, mated	IP68 * <sup>3</sup>	IP68 * <sup>3</sup>	
Temperature range		-55° C +100° C; max. 10 sec. up to +150° C	-55° C +100° C; max. 10 sec. up to +150° C	
Mechanical life		> 5,000 mating cycles	> 5,000 mating cycles	
Housing	Plug material Color / Surface	Al-alloy Black / cadmium-free, chrome VI free	Stainless steel Black / cadmium-free, chrome VI free	
	Socket material Color / Surface	Stainless steel, Al-alloy end housing Black / cadmium-free, chrome VI free	Stainless steel, Al-alloy end housing Black / cadmium-free, chrome VI free	
	Sealing elements	FKM extreme rubber, silicone rubber	FKM extreme rubber, silicone rubber	
	Contact inserts	Thermoplastic	Thermoplastic	
	RoHS / REACH	•/•	• / •	
Contacts	Plug / terminal	Rigid contacts / solder cups AWG20 / 0.5 mm <sup>2</sup>	Rigid contacts / solder cups AWG20 / 0.5 mm <sup>2</sup>	
	Socket / terminal	Pogo-Pins / solder cups AWG20 / 0.5 mm², PCB	Pogo-Pins / solder cups AWG20 / 0.5 mm <sup>2</sup> , PCB	
	Design	Self-cleaning spring-loaded contacts	Self-cleaning spring-loaded contacts	
	Material	Brass alloy	Brass alloy	
	Surface	Special gold-plating	Special gold-plating	

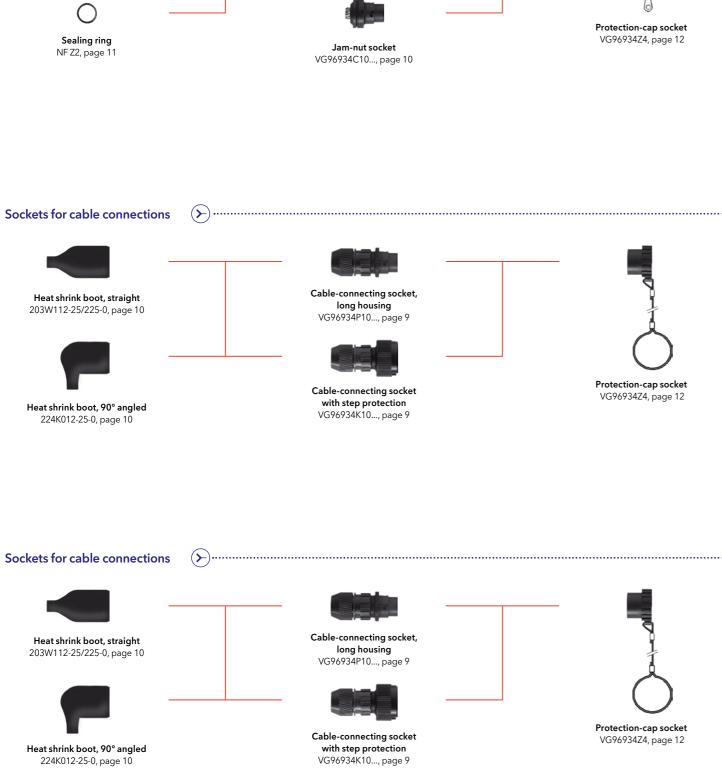
<sup>\*1</sup> For any two contacts

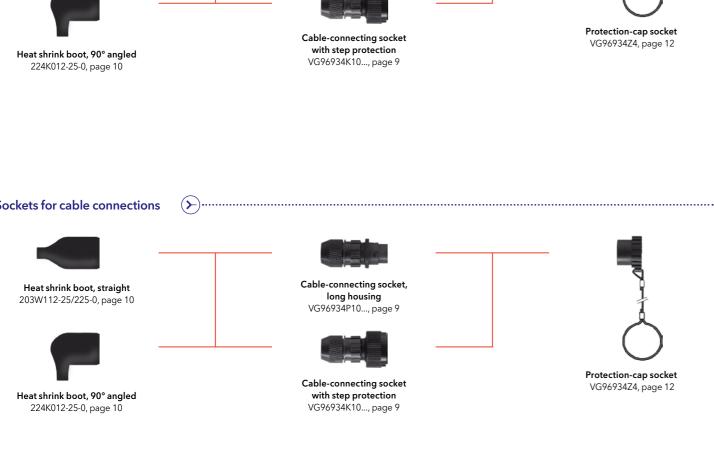
4 Connectors - VG/NF Subject to change | A2277/2507/0 | Subject to change | A2277/2507/0 | Subject to change

<sup>\*2</sup> Required are  $\leq$  20 m $\Omega$  according to VG96 934 / VG95351

<sup>\*3 0.4</sup> bar, 48 hours







# User configuration plugs, 10 pole - VG96934, version J (NF10) Plugs for cable connections Cable-connecting plug with rubber sleeve VG96934L10..., page 8 Protection-cap plug VG96934, page 12 Cable-connecting plug, Heat shrink boot, straight long housing 203W112-25/225-0, page 10 VG96934J10..., page 8 Dummy-socket plug Heat shrink boot, 90° angled VG96934Z6, page 12 224K012-25-0, page 10 Plugs for cable connections Cable-connecting plug with rubber sleeve VG96934L10..., page 8 Protection-cap plug Cable-connecting plug, VG96934Z3, page 12 Heat shrink boot, straight 203W112-25/225-0, page 10 long housing VG96934J10..., page 8 Dummy-socket plug for wall mounting Heat shrink boot, 90° angled VG96934Z6, page 12 224K012-25-0, page 10 Plugs for housing installation Flange plug Flange-gasket VG96934F10..., page 9 NF Z1, page 11

Screw-in plug

VG96934E10..., page 8

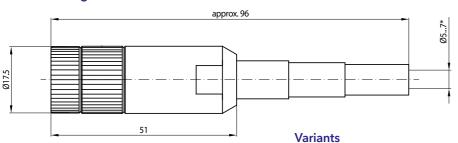
Sealing ring

NF Z2, page 11

Protection-cap plug VG96934Z3, page 12

#### Cable-connecting plug with rubber sleeve VG96934L10... version J - Plugs for cable connections, 10 pole

#### **Dimension diagram**



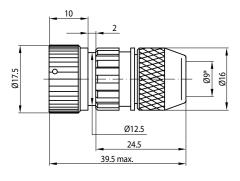
\* Cable diameter max.

Ordering code	Item no.	Coding		Terminal	Version J
VG96934L10NL0J	1-1439-357842	N / white		L0 / Solder cup	•
VG96934L10WL0J	1-1439-359182	W/blue	•	L0 / Solder cup	•
VG96934L10XL0J	1-1439-359183	X / violett	•	L0 / Solder cup	•
VG96934L10YL0J	1-1439-359184	Y/yellow	•	L0 / Solder cup	•
VG96934L10ZL0J	1-1439-359187	Z / dark red	•	L0 / Solder cup	•

For detailed information on coding, see " Specifications" on page 5; for detailed information on connections, see page 12

#### Cable-connecting plug, long housing VG96934J10... version J - Plugs for cable connections, 10 pole

#### **Dimension diagram**



\* Cable diameter max.

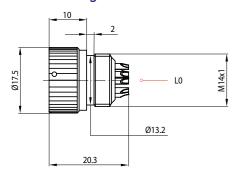
#### **Variants**

Ordering code	Item no.	Coding		Terminal	Version J
VG96934J10NL0J	1-1439-358502	N / white	•	L0 / Solder cup	•
VG96934J10WL0J	1-1439-357844	W/blue	•	L0 / Solder cup	•
VG96934J10XL0J	1-1439-359143	X / violett	•	L0 / Solder cup	•
VG96934J10YL0J	1-1439-359492	Y/yellow	•	L0 / Solder cup	•
VG96934J10ZL0J	1-1439-359491	Z / dark red	•	L0 / Solder cup	•

# For detailed information on coding, see "Specifications" on page 5; for detailed information on connections, see page 12

#### Screw-in plug VG96934E10... version J - Plugs for housing installation, 10 pole

#### **Dimension diagram**



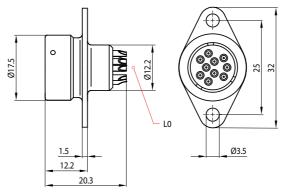
#### **Variants**

Ordering code	Item no.	Coding		Terminal	Version J
VG96934E10NL0J	1-1439-357839	N/white		L0 / Solder cup	•
VG96934E10WL0J	1-1439-359043	W/blue	•	L0 / Solder cup	•
VG96934E10XL0J	1-1439-357837	X / violett	•	L0 / Solder cup	•
VG96934E10YL0J	1-1439-357843	Y/yellow	•	L0 / Solder cup	•
VG96934E10ZL0J	1-1439-359044	Z / dark red	•	L0 / Solder cup	•

For detailed information on coding, see "Specifications" on page 5; for detailed information on connections, see page 12
Sealing ring for housing mounting Ø12x1.7 mm, item no. 1-5616-352414, order separately

#### Flange socket VG96934F10... version J - Plugs for housing installation, 10 pole

#### **Dimension diagram**



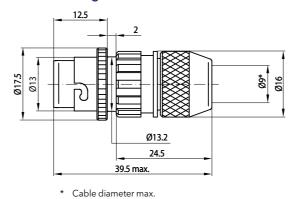
#### Variants

Ordering code	Item no.	Coding		Terminal	Version J
VG96934F10NL0J	1-1439-357841	N / white		L0 / Solder cup	•
VG96934F10WL0J	1-1439-357847	W/blue	•	L0 / Solder cup	•
VG96934F10XL0J	1-1439-357849	X / violett	•	L0 / Solder cup	•
VG96934F10YL0J	1-1439-357851	Y/yellow	•	L0 / Solder cup	•
VG96934F10ZL0J	1-1439-357854	Z / dark red	•	L0 / Solder cup	•

For detailed information on coding, see "Specifications" on page 5; for detailed information on connections, see page 12

# Cable-connecting plug, long housing VG96934P10... version J - Sockets for cable connections, 10 pole

#### **Dimension diagram**



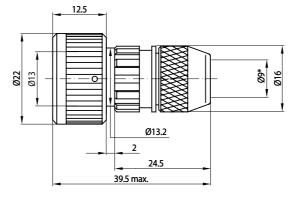
#### **Variants**

Item no.	Coding		Terminal	Version J
1-1439-357845	N / white		L0 / Solder cup	•
1-1439-357852	W/blue	•	L0 / Solder cup	•
1-1439-359074	X / violett	•	L0 / Solder cup	•
1-1439-359046	Y / yellow	•	L0 / Solder cup	•
1-1439-359047	Z / dark red	•	L0 / Solder cup	•
	1-1439-357845 1-1439-357852 1-1439-359074 1-1439-359046	1-1439-357845 N/white 1-1439-357852 W/blue 1-1439-359074 X/violett 1-1439-359046 Y/yellow	1-1439-357845 N/white  1-1439-357852 W/blue  1-1439-359074 X/violett  1-1439-359046 Y/yellow	1-1439-357845 N/white L0/Solder cup 1-1439-357852 W/blue L0/Solder cup 1-1439-359074 X/violett L0/Solder cup 1-1439-359046 Y/yellow L0/Solder cup

For detailed information on coding, see "Specifications" on page 5; for detailed information on connections, see page 12

#### Cable-connecting socket with step protection VG96934K10... version J - Sockets for cable connections, 10 pole

#### **Dimension diagram**



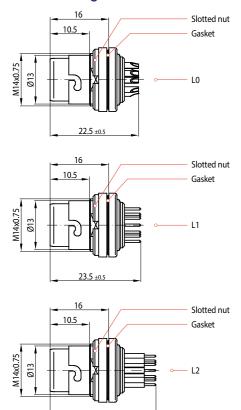
#### **Variants**

Ordering code	Item no.	Coding		Terminal	Version J
VG96934K10NL0J	1-1439-359228	N/white		L0 / Solder cup	•
VG96934K10WL0J	1-1439-359232	W/blue	•	L0 / Solder cup	•
VG96934K10XL0J	1-1439-359231	X / violett	•	L0 / Solder cup	•
VG96934K10YL0J	1-1439-359230	Y/yellow	•	L0 / Solder cup	•
VG96934K10ZL0J	1-1439-359229	Z / dark red	•	L0 / Solder cup	•

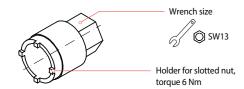
For detailed information on coding, see "Specifications" on page 5; for detailed information on connections, see page 12

# Jam-nut socket VG96934C10... version J - Socket for housing installation, 10 pole

#### **Dimension diagram**



# Assembly tool



#### **Variants**

Ordering code	Item no.	Coding		Terminal	Version J
VG96934C10NL0J	1-1439-357846	N / white		L0 / Solder cup	•
VG96934C10WL0J	1-1439-357853	W/blue	•	L0 / Solder cup	•
VG96934C10XL0J	1-1439-357855	X / violett	•	L0 / Solder cup	•
VG96934C10YL0J	1-1439-357857	Y/yellow	•	L0 / Solder cup	•
VG96934C10ZL0J	1-1439-359048	Z / dark red	•	L0 / Solder cup	•
VG96934C10NL1J	1-1439-357850	N / white		L1 / PCB Ø0.53/3.5 mm	•
VG96934C10WL1J	1-1439-359049	W/blue	•	L1 / PCB Ø0.53/3.5 mm	•
VG96934C10XL1J	1-1439-359150	X / violett	•	L1 / PCB Ø0.53/3.5 mm	•
VG96934C10YL1J	1-1439-359149	Y/yellow	•	L1 / PCB Ø0.53/3.5 mm	•
VG96934C10ZL1J	1-1439-359148	Z / dark red	•	L1 / PCB Ø0.53/3.5 mm	•
VG96934C10NL2J	1-1439-359495	N / white		L2 / PCB Ø0.53/8.0 mm	•
VG96934C10WL2J	1-1439-359154	W/blue	•	L2 / PCB Ø0.53/8.0 mm	•
VG96934C10XL2J	1-1439-359153	X / violett	•	L2 / PCB Ø0.53/8.0 mm	•
VG96934C10YL2J	1-1439-359152	Y/yellow	•	L2 / PCB Ø0.53/8.0 mm	•
VG96934C10ZL2J	1-1439-359151	Z / dark red	•	L2 / PCB Ø0.53/8.0 mm	•

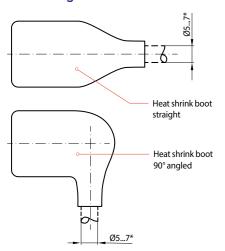
Slotted nut: Recommended tightening torque 6 Nm, but must be adapted to the specific installation conditions depending on the material and wall thickness. For detailed information on coding, see " Specifications" on page 5 for detailed information on connections, see page 12

#### **Variants**

Ordering code	Item no.	Description
ATH-S-NF/VG	1-1437-357330	Assembly tool for jam-nut socket

#### Heat shrink boot straight / 90° angled

# **Dimension diagram**

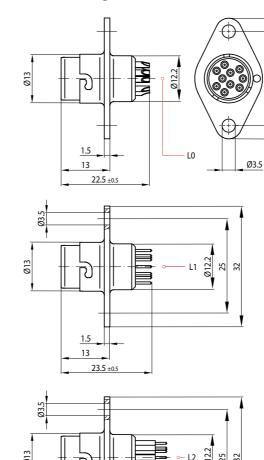


#### **Variants**

Ordering code	Item no.	Description
203W112-25/225-0	1-1043-360053	Heat shrink boot straight for:  Cable-connecting plug, long housing  Cable-connecting socket, long housing  Cable-connecting socket with step protection
224K012-25-0	1-1043-360054	Heat shrink boot 90° angled for:  Cable-connecting plug, long housing Cable-connecting socket, long housing Cable-connecting socket with step protection

# Flange socket VG96934B10... version J - Socket for housing installation, 10 pole

#### **Dimension diagram**



#### **Variants**

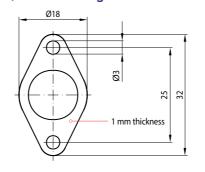
Ordering code	Item no.	Coding		Terminal	Version J
VG96934B10NL0J	1-1439-357848	N / white		L0 / Solder cup	•
VG96934B10WL0J	1-1439-359147	W/blue	•	L0 / Solder cup	•
VG96934B10XL0J	1-1439-359146	X / violett	•	L0 / Solder cup	•
VG96934B10YL0J	1-1439-359144	Y/yellow	•	L0 / Solder cup	•
VG96934B10ZL0J	1-1439-359145	Z / dark red	•	L0 / Solder cup	•
VG96934B10NL1J	1-1439-359045	N / white		L1 / PCB Ø0.53/3.5 mm	•
VG96934B10WL1J	1-1439-359177	W/blue	•	L1 / PCB Ø0.53/3.5 mm	•
VG96934B10XL1J	1-1439-359178	X / violett	•	L1 / PCB Ø0.53/3.5 mm	•
VG96934B10YL1J	1-1439-359179	Y/yellow	•	L1 / PCB Ø0.53/3.5 mm	•
VG96934B10ZL1J	1-1439-359181	Z / dark red	•	L1 / PCB Ø0.53/3.5 mm	•
VG96934B10NL2J	1-1439-359227	N / white		L2 / PCB Ø0.53/8.0 mm	•
VG96934B10WL2J	1-1439-359226	W/blue	•	L2 / PCB Ø0.53/8.0 mm	•
VG96934B10XL2J	1-1439-359225	X / violett	•	L2 / PCB Ø0.53/8.0 mm	•
VG96934B10YL2J	1-1439-359224	Y/yellow	•	L2 / PCB Ø0.53/8.0 mm	•
VG96934B10ZL2J	1-1439-359223	Z / dark red	•	L2 / PCB Ø0.53/8.0 mm	•

For detailed information on coding, see "Specifications" on page 5 for detailed information on connections, see page 12

# Flange-gasket NF Z1, sealing ring NF Z2 for Flange plugs/-sockets

# NF Z1, dimension diagram

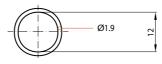
1.5 13



#### **Variants**

Ordering code	Item no.	Description
NF Z1	1-2435-204008	Flange-gasket NF Z1 for: Flange plug VG96934F10 Flange socket VG96934B10
NF Z2	1-5616-352458	Sealing ring NF Z2 for: • Flange plug VG96934F10 • Flange socket VG96934B10

#### NF Z2, dimension diagram



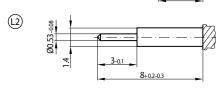
10 Connectors - VG/NF Subject to change, dimensions in mm | A2277/2507/0 A22772507/0 | Subject to change, dimensions in mm Connectors - VG/NF 11

#### Terminals VG96934 version J, 10 pole

#### **Dimension diagram**





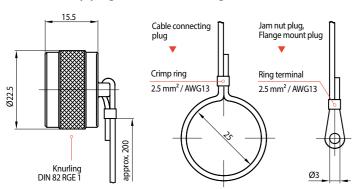


#### **Variants**

Contact type	Description	Plug	Socket
LO	Soldering cup for stranded wires up to AWG20/0.5 mm <sup>2</sup>	Cable-connecting plug with rubber sleeve Cable-connecting plug, long housing Flange plug Screw-in plug	<ul> <li>Cable-connecting plug, long housing</li> <li>Cable-connecting socket with step protection</li> <li>Jam-nut socket</li> <li>Flange socket</li> </ul>
L1	Solder pin for PCB Ø 0.53 mm, Length 3.5 mm		Jam-nut socket     Flange socket
L2	Solder pin for PCB Ø 0.53 mm, Length 8 mm		Jam-nut socket     Flange socket

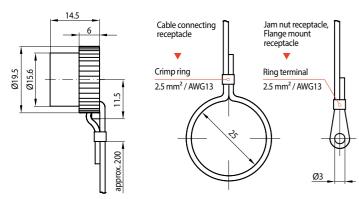
# Protection-caps and dummy-socket

# Protection-cap plug Z3, dimension diagram



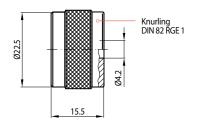
Ordering code	Item no.	Protection-cap plug Z3 for	Version J
VG96934Z3J	1-1439-357856	Cable-connecting plug with rubber sleeve Cable-connecting plug, long housing Screw-in plug Flange plug	•

# Protection-cap socket Z4 (elastomer), dimension diagram



Ordering code	Item no.	Protection-cap socket Z4 for	r Version J	
VG96934Z4	1-1437-376374	<ul> <li>Cable-connecting plug, long housing</li> <li>Cable-connecting socket with step protection</li> <li>Jam-nut socket</li> <li>Flange socket</li> </ul>		

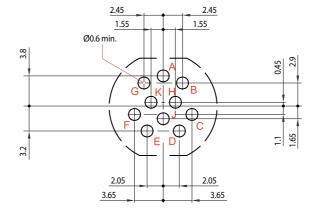
# Dummy-socket for plug Z6, dimension diagram



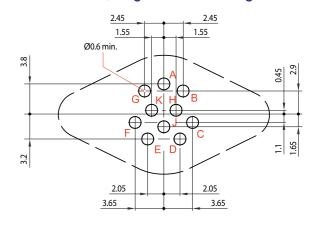
Ordering code	Item no.	Dummy-socket Z6 for	Version J
VG96934Z6J	1-1439-357836	Cable plug holder; Wall mounting	•

#### Mounting holes VG96934 version J, 10 pole

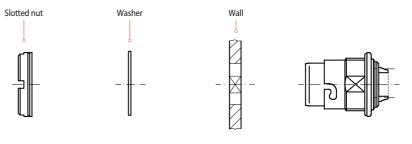
# PCB connection, jam-nut sockets for housing installation

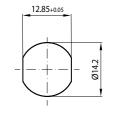


#### PCB connection, flange socket for housing installation



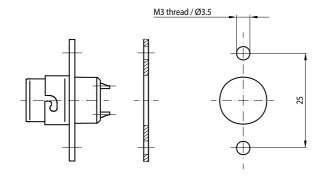
#### Jam-nut sockets

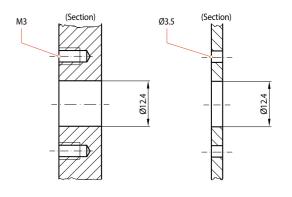




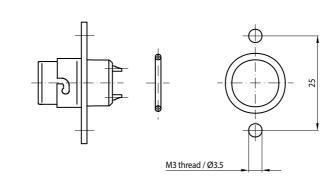
Fastening with mounting tool ATH-S-NF/VG (item no. 1-1437-357330)
Slotted nut: Recommended tightening torque 6 Nm, but must be adapted to the specific installation conditions depending on the material and wall thickness.

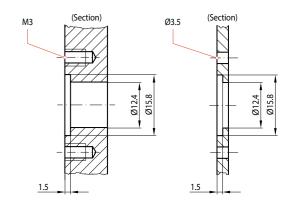
#### Flange sockets with gasket NF Z1





# Flange sockets with sealing ring NF Z2

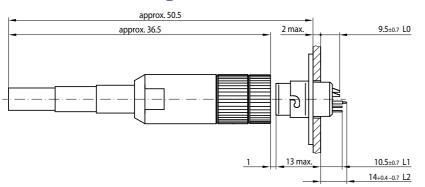




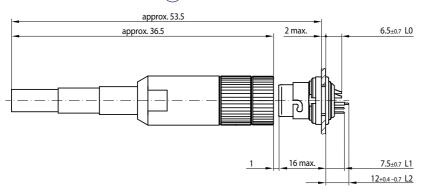
12 Connectors - VG/NF Subject to change, dimensions in mm | A2277/2507/0 | Subject to change, dimensions in mm | A2277/2507/0 | Subject to change, dimensions in mm

# Assembly and installation dimensions, VG96934 version J, 10 pole

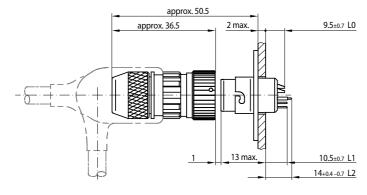
#### 



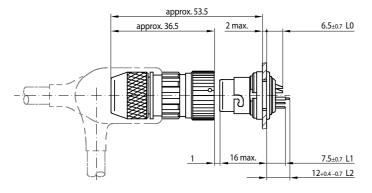
#### 



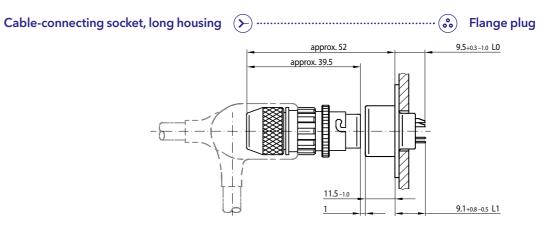
# Cable-connecting plug, long housing Tlange socket

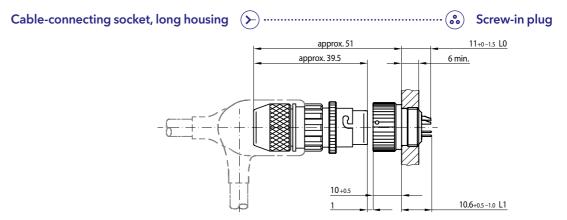


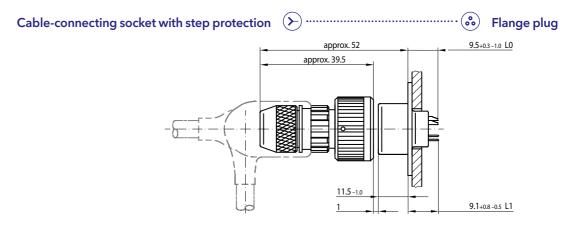
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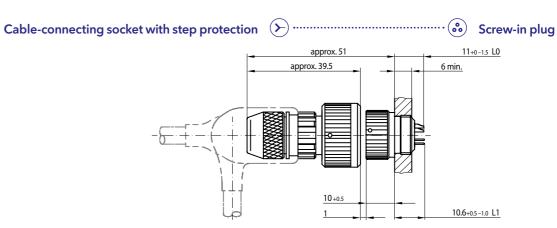


# Assembly and installation dimensions, VG96934 version J, 10 pole (continued)











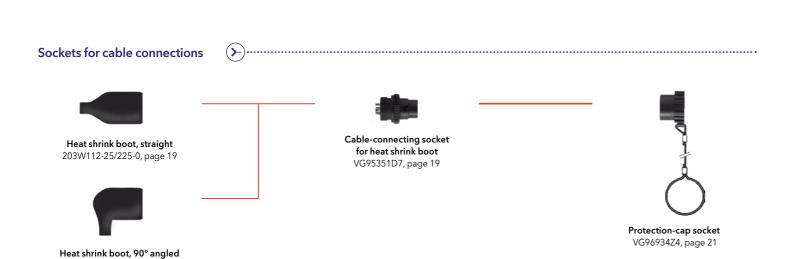
Jam-nut socket

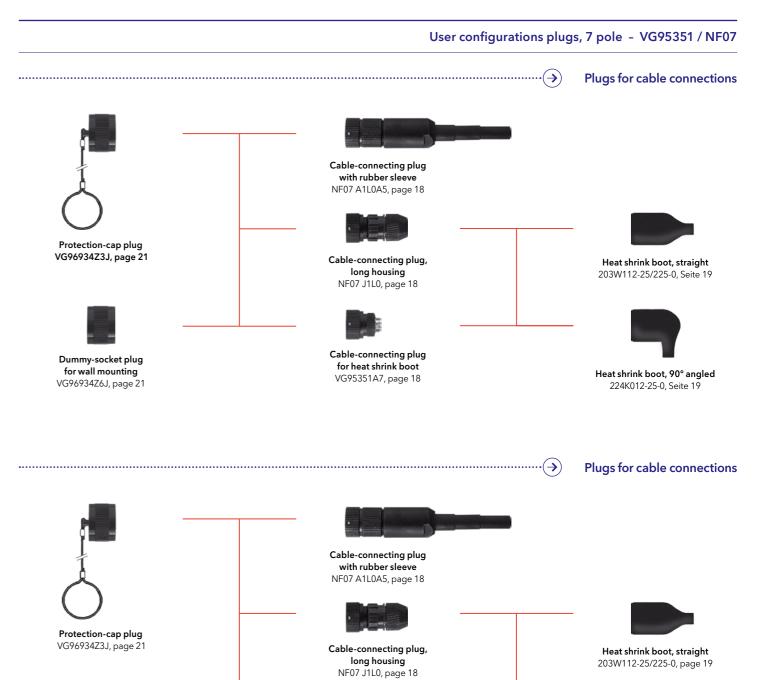
VG95351C7, page 19

Sealing ring

NF Z2, page 20

224K012-25-0, page 19





Cable-connecting plug for heat shrink boot

VG95351A7, page 18

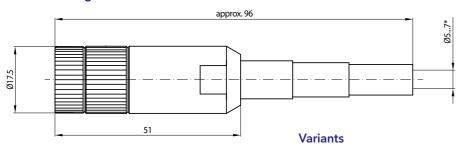
Heat shrink boot, 90° angled

224K012-25-0, page 19

VG96934Z4, page 21

#### Cable-connecting plug with rubber sleeve NF07 A1L0A5 - Plug for cable connections, 7 pole

#### **Dimension diagram**



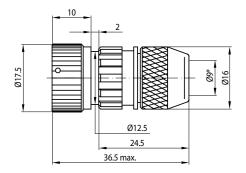
\* Kabeldurchmesser max.

Ordering code	Item no.	Coding		Terminal
NF07 A1L0A5	1-1435-316463	1 / red	•	L0 / Solder cup

For detailed information on coding, see "Specifications" on page 5 For detailed information on connections, see page 20

#### Cable-connecting plug, long housing NF07 J1L0 - Plug for cable connections, 7 pole

#### **Dimension diagram**



\* Kabeldurchmesser max.

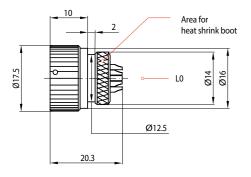
#### **Variants**

Ordering code	Item no.	Coding		Terminal
NF07 J1L0	1-1435-316463	1/red	•	L0 / Solder cup

For detailed information on coding, see "Specifications" on page 5; for detailed information on connections, see page 20

# Cable-connecting plug VG95351A7 - Plug for cable connections with heat shrink boot, 7 pole

# Dimension diagram



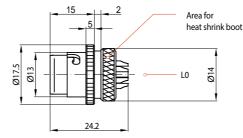
#### **Variants**

Ordering code	Item no.	Coding		Terminal
VG95351A7	1-1435-161912	red	•	L0 / Solder cup

For detailed information on coding, see "Specifications" on page 5 For detailed information on connections, see page 20 For detailed information on heat shrink boots see page 19

#### Cable-connecting socket VG95351D7 - Socket for cable connections with heat shrink boot, 7 pole

#### **Dimension diagram**



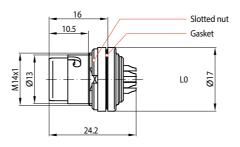
#### Variants

Ordering code	Item no.	Coding		Terminal
VG95351D7	1-1435-328104	red	•	L0 / Solder cup

For detailed information on coding, see " Specifications" on page 5
For detailed information on connections, see page 20
For detailed information on heat shrink boots see below

# Jam-nut socket VG95351C7 - Socket for housing installation, 7 pole

#### Dimension diagram

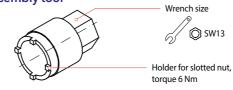


#### Variants

Ordering code	Item no.	Coding		Terminal
VG95351C7	1-1435-161923	red	•	L0 / Solder cup

Slotted nut: Recommended tightening torque 6 Nm, but must be adapted to the specific installation conditions depending on the material and wall thickness. For detailed information on coding, see "Specifications" on page 5 For detailed information on connections, see page 20

# Assembly tool

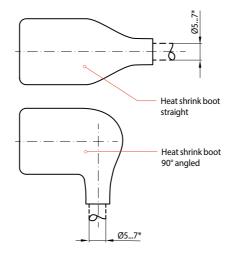


# Variants

Ordering code	Item no.	Description
ATH-S-NF/VG	1-1437-357330	Assembly tool for jam-nut socket

#### Heat shrink boot straight / 90° angled

# Dimension diagram



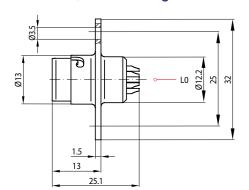
#### **Variants**

Ordering code	Item no.	Description
203W112-25/225-0	1-1043-360053	Heat shrink boot straight for:  Cable-connecting plug, long housing Cable-connecting plug, Jam-nut socket
24K012-25-0	1-1043-360054	Heat shrink boot 90° angled for:  Cable-connecting plug, long housing Cable-connecting plug, Jam-nut socket

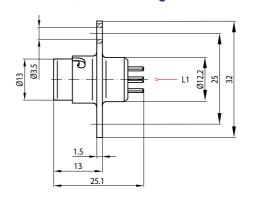
18 Connectors - VG/NF Subject to change, dimensions in mm | A2277/2507/0 A22772507/0 | Subject to change, dimensions in mm

# Flange sockets VG95351B7, NF07 B1L1 - Sockets for housing installation, 7 pole

#### VG95351B7, dimension diagram



#### NF07 B1L1, dimension diagram



#### Variants

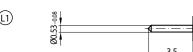
Ordering code	Item no.	Coding		Terminal
VG95351B7	1-1435-161934	red	•	L0 / Solder cup
NF07 B1L1	1-1435-534967	1 / red	•	L1 / PCB Ø0.53/3.5 mm

 $\begin{tabular}{ll} \hline i & For detailed information on coding, see " Specifications" on page 5 \\ For detailed information on connections, see page 20 \\ \hline \end{tabular}$ 

# Terminals VG95351, NF07, 7 pole

# **Dimension diagram**



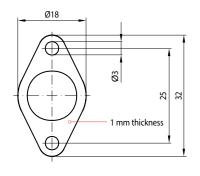


#### **Variants**

Contact type	Description	Plug	Socket
LO	Soldering cup for stranded wires up to AWG20/0.5 mm <sup>2</sup>	Cable-connecting plug with rubber sleeve     Cable-connecting plug, long housing     Cable-connecting plug	<ul> <li>Cable-connecting socket</li> <li>Jam-nut socket</li> <li>Flange socket</li> </ul>
L1	Solder pin for PCB Ø 0.53 mm, Length 3.5 mm		Flange socket

# Flange-gasket NF Z1, sealing ring NF Z2 for Flange plugs/-sockets

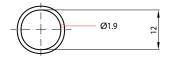
# NF Z1, dimension diagram



#### **Variants**

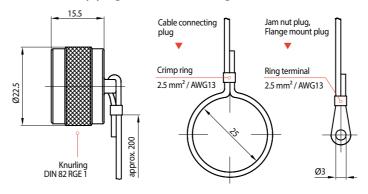
Ordering code	Item no.	Description
NF Z1	1-2435-204008	Flange-gasket NF Z1 for Flange socket VG95351B7 and NF07 B1L1
NF Z2	1-5616-352458	Sealing ring NF Z2 for Flange socket VG95351B7 and NF07 B1L1

#### NF Z2, dimension diagram



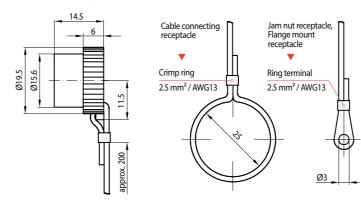
# Protection-caps and dummy-socket

# Protection-cap plug Z3, dimension diagram



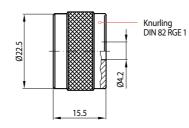
Ordering code	Item no.	Protection-cap plug Z3 for	Version J
VG96934Z3J	1-1439-357856	<ul> <li>Cable-connecting plug with rubber sleeve</li> <li>Cable-connecting plug, long housing</li> <li>Cable-connecting plug for heat shrink boot</li> </ul>	•

# Protection-cap socket Z4 (elastomer), dimension diagram



Ordering code	Item no.	Protection-cap socket Z4 for	Version J
VG96934Z4	1-1437-376374	<ul> <li>Cable-connecting socket for heat shrink boot</li> <li>Jam-nut socket</li> <li>Flange socket</li> </ul>	

# Dummy-socket for plug Z6, dimension diagram

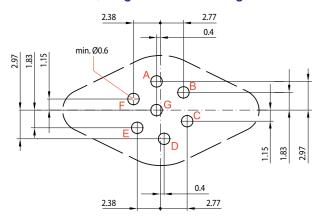


Ordering code	Item no.	Dummy-socket Z6 for	Version J
VG96934Z6J	1-1439-357836	Cable plug holder; Wall mounting	•

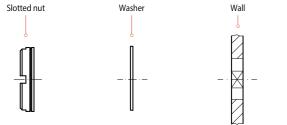
20 Connectors - VG/NF Subject to change, dimensions in mm | A2277/2507/0 | Subject to change, dimensions in mm | A2277/2507/0 | Subject to change, dimensions in mm

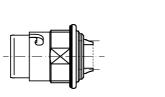
# Mounting holes VG95351, NF07, 7 pole

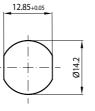
#### PCB connection, flange socket for housing installation



#### Jam-nut sockets

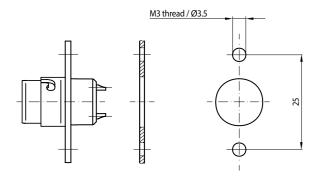


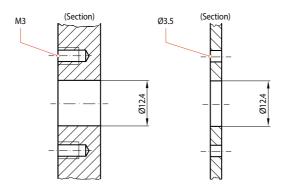




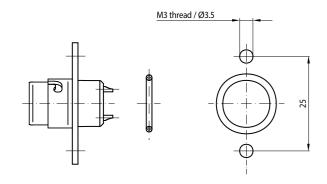
Fastening with mounting tool ATH-S-NF/VG (item no. 1-1437-357330)
Slotted nut: Recommended tightening torque 6 Nm, but must be adapted to the specific installation conditions depending on the material and wall thickness.

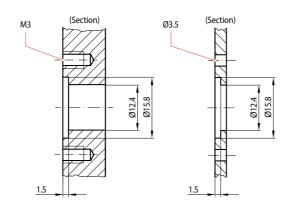
# Flange sockets with gasket NF Z1



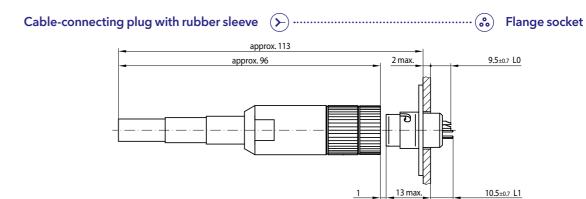


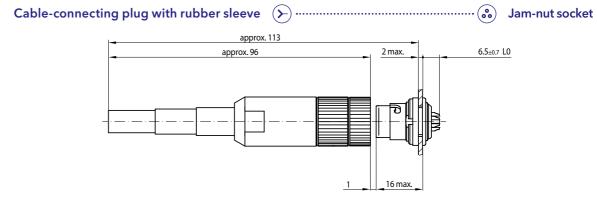
# Flange sockets with sealing ring NF Z2

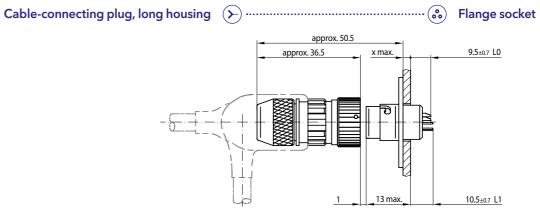


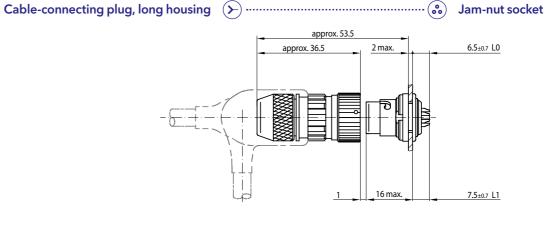


# Assembly and installation dimensions, VG95351 (NF07), 7 pole

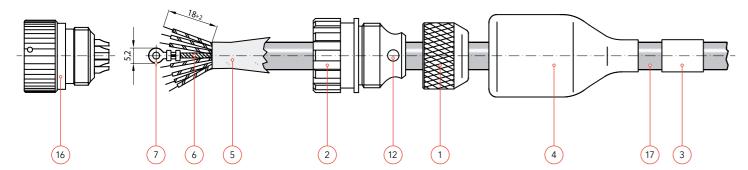


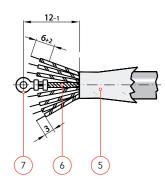






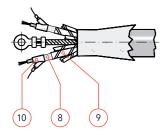
Assembly instructions for **cable-connecting plugs with long adapters**, **cable-connecting sockets with long adapters** or **cable-connecting sockets with step protection** for connecting cables in accordance with VG95218-11. The following assembly instructions refer to a cable-connecting plug with a long adapter, but apply analogously to all the above-mentioned cable plugs and sockets for cable connections.



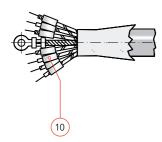


First loosen the clamping nut (1) and plug end housing (2) from the plug (16) and thread the clamping nut (1), heat shrink boot (4) and, if required, heat shrink tubing (3) for attaching the protective cap onto the connecting cable. Strip the cable end of the connection cable (17) to the specified length and fold the screen mesh (5) backwards.

Open and cut off the foil shielding (if present). Thermally strip and tin the individual conductors by approx. 3 mm. Shorten the **strain relief cable (6)** so that the dimension 12-1 mm is achieved with the crimped, solderless **cable lug (7)**.



If available: Insulate the **screen mesh (8)** of the screened individual **strands (9)**, e.g. by taping them together with narrow **PTFE tape (10)** and connecting them to the corresponding contact with a single strand.

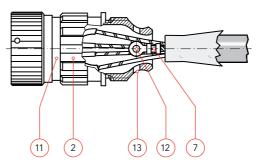


If the connector is overmolded with a positive fit, the connector end housing must be potted beforehand.

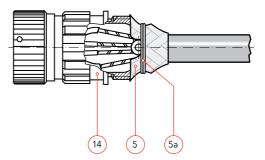
If the plug end housing is not potted: Heat-shrinkable **insulating sleeves (10)**, diameter 1.6 ... 2.4 mm, approx. 7 mm long, over the individual conductors or insulate with narrow PTFE tape.

For easier handling, the plug can be clamped in a suitable device and the connecting cable fixed in an appropriate holder. Solder single strands with thread solder LSn60, diameter 1 mm, with acid-free flux core and a temperature-stabilized soldering iron with a tip diameter of approx. 2 mm to the contacts. Soldering tip temperature max. 310°C; soldering time max. 4 seconds. Slide the **insulating sleeves (10)** over the soldering cups and shrink on.

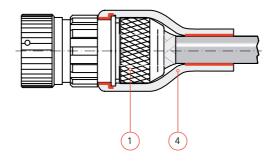
#### Assembly instructions for cable connections (continued)



Coat the **thread (11)** on the plug with conductive adhesive (only the first turn of the thread) and screw on the plug **end housing (2)**. Tighten the plug end housing and plug hand-tight using pliers lined with plastic or rubber. Insert the cable into the plug **end housing (2)** until the strain relief **pin (12)** can be pushed through the **hole (13)** in the plug **end housing (2)** and the solderless **cable lug (7)**.



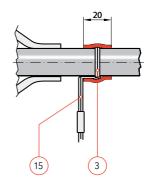
Fold the screen mesh (5) back onto the conical rear part (14) and cut it off in front of the thread. Additionally fix the screen mesh (5) in the bead using a wire (5a).



Coat the thread with conductive adhesive (only the first turn of the thread); screw the **clamping nut (1)** onto the plug end housing and tighten hand-tight using pliers.

Intermediate test: Check contact assignment and continuity according to wiring diagram. Ensure insulation resistance and dielectric strength in accordance with VG96934-1, test no. 5.12 and 5.13.

If the connector is not overmolded with a positive fit: Apply a **heat shrink boot (4)** in accordance with VG95343-4.



In order to achieve the IP67 tightness specified in the data sheet, the **heat shrink boot (4)** must be bonded to the front part of the connector end housing and the connection cable, see red illustration. Schaltbau recommends the use of adhesives from the manufacturer of the respective heat-shrinkable molded part.

Final test: Insulation resistance and dielectric strength according to VG96934-1, test no. 5.12 and 5.13.

Attaching the protective cap to the connection cable: Place the **fastening cord (15)** of the protection cap in a loop around the cable. Then shrink on the **heat-shrink tubing (3)**.

24 Connectors - VG/NF Subject to change, dimensions in mm | A2277/2507/0 | Subject to change, dimensions in mm

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